

Interior

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UPHOLSTERY, DRAPES AND WINDOW SHADES

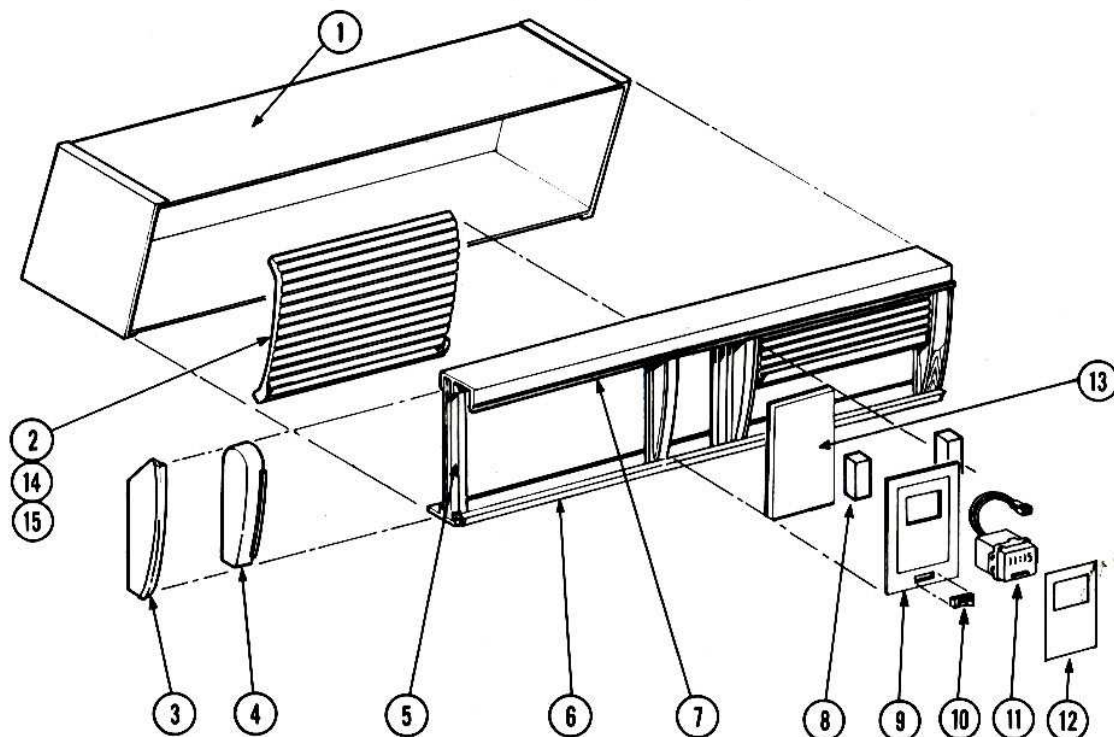
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NOTE: Before removing or installing any piece of furniture or equipment in the trailer, be sure to cover carpeting and protect adjacent furniture.

Laminates & Tambours (Excella)

Use	Description	Part No.
Partitions, furniture side panels shelving, sliding door panels	Laminate 5/32" Sun beach (G2S)	800284
	Laminate 5/32" Sun beach	800286
Partitions common to bedroom & bathroom	Laminate 5/32" all season	800198
	Laminate 5/32" Fern (G1S)	800283
Bathroom furniture side panel	Laminate 5/32" all season	800198
	Laminate 3/16"	800284
Backside hollow core doors, credenzas, credenza tables, table tops	Laminate .047" Sun beach	800294
4' x 10" sheets, credenza tops over 8' long	Laminate .047" woodgrain KOA	***800263
Backside hollow core doors - bathroom	Laminate .047" cream	***800049
Inserts which require bending	Laminate .020" Sun beach	800290
Galley tops, lavatory tops and refrigerator tops	Laminate .047" Sand	800291
	Laminate .051" Olympian marble	700530
	Laminate .047" Sun beach	800294
Post forming	Laminate .025" Sun beach (cabinet doors)	800285
	Laminate .047" Sun beach (vanity tops)	800289
	Laminate .025" Sun beach	800288
Sliding bathroom door	Vinyl clad wood 3/16"	800283
Bed frames and galley cabinets	Tambour Sun beach	800287
Roof lockers all	Tambour Santa Fe	800199
Wardrobe doors	Laminate 5/32" Sun beach (G1S)	800286

Front Roof Locker Assembly



No.	Part No.	Description
	982251	Front roof locker assembly
	982310	Front roof locker assembly (Excella)
1	932409	Roof locker compartment
2	*	Tambour
3	200070	End cap (2 per set)
4	200068	Spiral (2 per set)
5	101042	Aluminum extrusion, spiral support
6	101041	Aluminum extrusion, front lower
7	101040	Aluminum extrusion, front upper
8	800008	Pine 3/4"
9	200504	Clock bezel
	300504	Clock bezel (Excella)

10	500018	Display switch
11	500429	Vacuum clock
12	365137	Clock label tape
13	101486	Vinyl clad aluminum .047"
		(used on models without clock)
14	201163	End cap (2 per set)
	200069	End cap (2 per set) (Excella)
15	101245	Aluminum extrusion, handle

MISCELLANEOUS FASTENERS		
330003		Screw No. 8 x 1"
320004		Screw No. 8 x 1/2"
330017		Rivet (Excella)

Front Roof Locker Removal and Replacement

1. Remove insert from trim at top of roof locker.
2. Remove pop rivets from trim and lay trim aside.
3. Remove pop rivets from upper roof locker frame.
4. Remove screws from both ends and bottom frame.
5. Remove clock.
6. Remove frame and doors as a single unit.
7. Remove roof locker housing (metal box) by drilling out pop rivets from perimeter of housing where it interfaces with end liner.
8. Slide housing to one side far enough to permit end clearance for removal.
9. It may be necessary to cut away a portion of the top lip of the liner opening to give sufficient clearance for housing removal.
10. Remove housing.
11. Reverse procedure for reinstallation.

Digital Clock Removal and Replacement

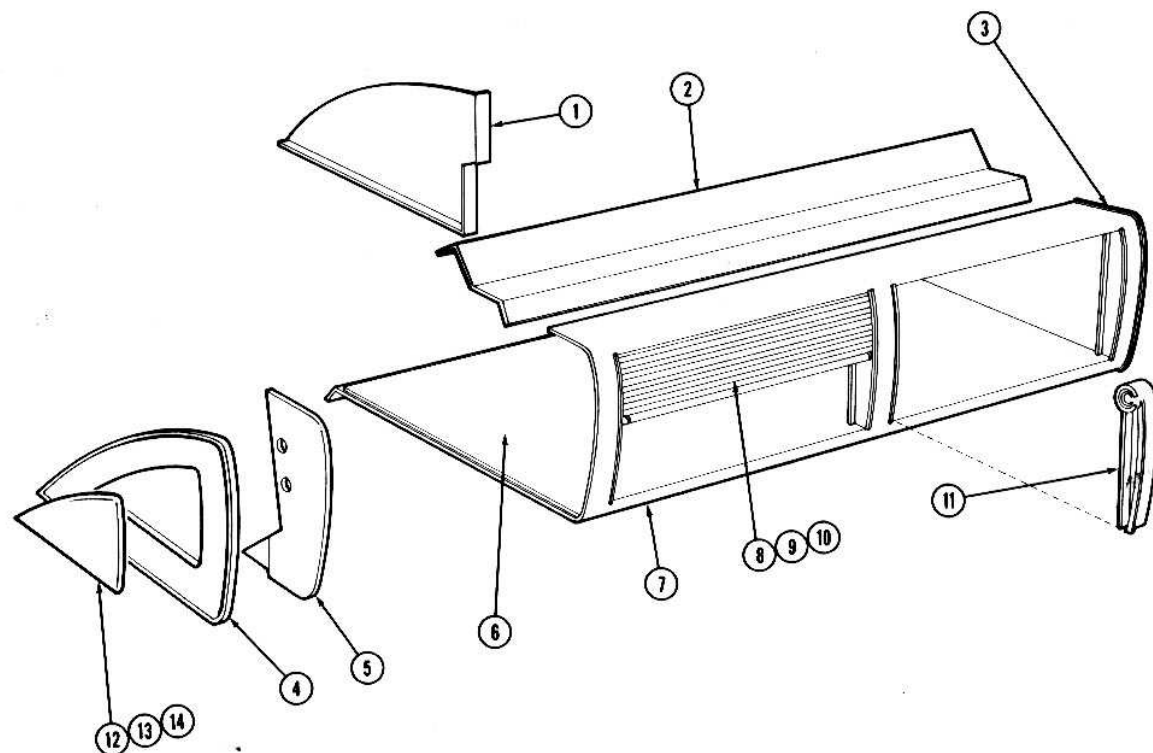
1. Working from inside roof locker assembly on the back side of the clock base, remove two nuts and attaching screws.
2. Disconnect 12 volt clock lead wire at the moulded connector inside the roof locker.
3. Remove clock and bezel.
4. Reverse procedure for reinstallation.

320033	Screw No. 8 x 1 1/2" (Excella)
320030	Screw No. 8 x 1/2" (Excella)
365013	Foam tape (Excella)

*For part numbers of all tambours, see page 4-2.

Please specify color of wood.

Rooflocker Assembly



No.	Part No.	Description
	982476	Roof locker ass'y. 76" (23, 25T&D, 28T&D, 31T&D, Excella T&D rear bath)
	982477	Roof locker ass'y. 69" (All Excellas)
	982491	Roof locker ass'y. CS 43" (31T center bath)
	982943	Roof locker ass'y. CS 43" (Excella T center bath)
	982492	Roof locker ass'y. 58 1/2" (31D center bath)
	982944	Roof locker ass'y. 58 1/2" (Excella T&D center bath)
	982551	Roof locker ass'y. 49 1/4" (31D center bath)
	982954	Roof locker ass'y. 49 1/4" (Excella D center bath)
	982552	Roof locker ass'y. 65 3/4" (31T center bath)
	982955	Roof locker ass'y. 65 3/4" (Excella T center bath)
	982600	Roof locker ass'y. RS 43" (31 T center bath)
	982958	Roof locker ass'y. RS 43" (Excella T rear bath)
	982658	Roof locker ass'y. 58" (23, 25T&D, 28T&D)
	982664	Roof locker ass'y. 69" (All 31's)
1	100326	Divider
2	101651	Support bracket
	100325	Support bracket
	100327	Support bracket
3	201397	ABS end cap, RH (tall)
4	201387	ABS end cap, LH (tall)
5	201382	End cap notched, RH
	201381	End cap notched, LH
6	*	Laminate 3/32"
7	100358	Roof locker skin 58 1/2"
	100342	Roof locker skin 74 1/4"
	100343	Roof locker skin 75 1/4"
	100357	Roof locker skin 43 1/4"
	100358	Roof locker skin 59 1/4"
	100590	Roof locker skin 49 1/4"
	100591	Roof locker skin 65 3/4"
	100666	Roof locker skin 59 1/4"
	100865	Roof locker skin 75 1/4"
	100866	Roof locker skin 50 1/4"
	100867	Roof locker skin 66 3/4"
	100343	Roof locker skin 69"
8	*	Tambour
9	101245	Aluminum extrusion, tambour handle
10	200069	End cap (2 per set)
11	200068	Spiral (2 per set)
12	700414	Foam 3/8"
13	700447	Vinyl fabric
14	800157	Luan
		MISCELLANEOUS FASTENERS
	330006	Rivet blind AS45D
	320016	Screw No. 8 x 1/2" PH white

*For part numbers of all laminates and tambours see page 4-2

Please specify color of wood

Bedroom Rooflocker, Removal and Replacement

1. Drill out rivets attaching rooflocker rear flange to trailer side wall.
2. Drill out rivets attaching rooflocker upper bracket to trailer ceiling.
3. Drill out rivets attaching rooflocker to top wardrobe extrusion.
4. Inside wardrobe, remove clothes hanger rods from bottom of rooflocker.
5. Remove rooflocker.
6. To install, reverse removal procedures.

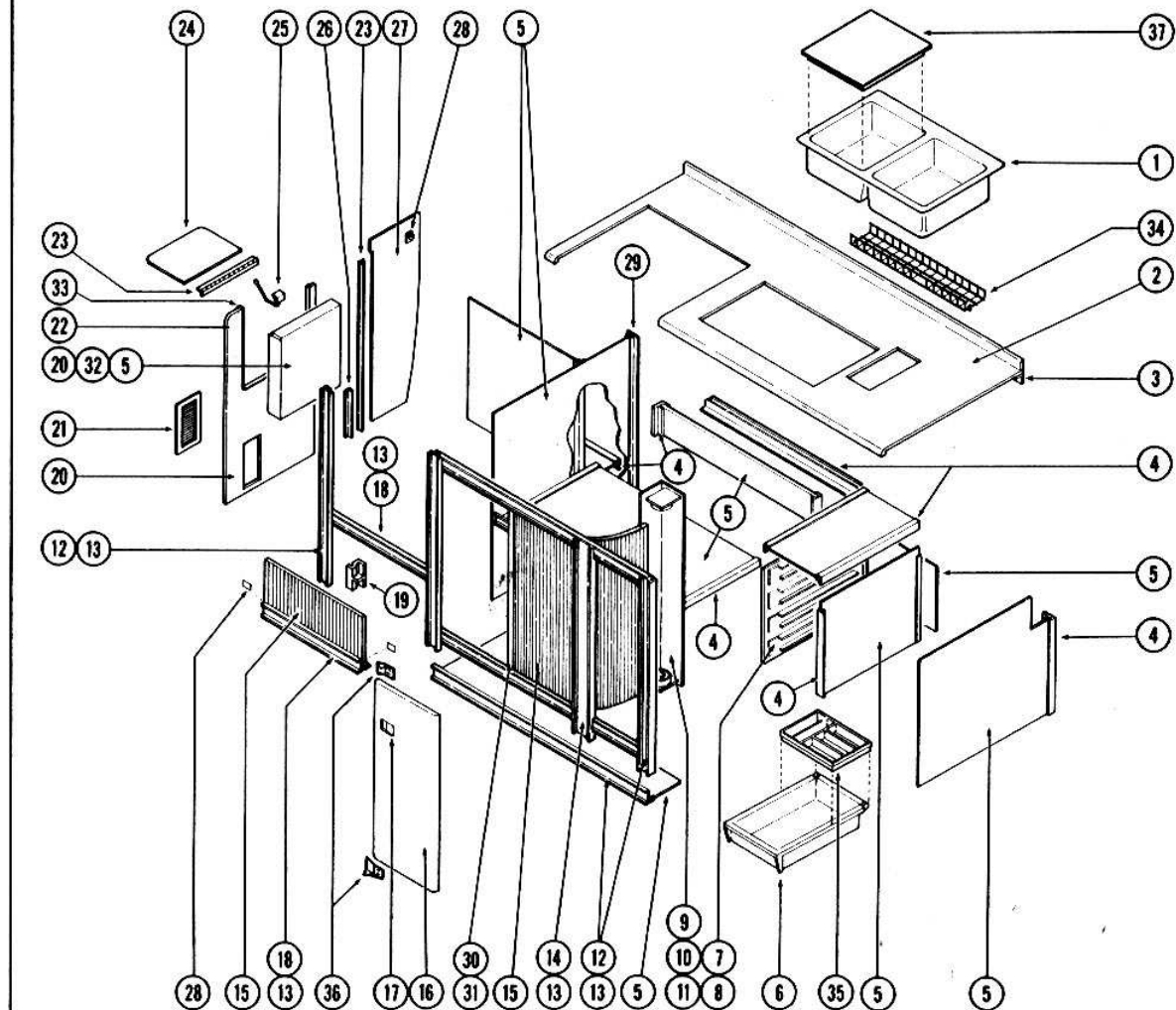
Galley Rooflocker, Removal and Replacement

1. Remove galley window screen.
2. Remove screws and drill out rivets attaching window close out, remove close out.
3. Remove screws and drill out rivets attaching spice rack. Remove spice rack.
4. Remove the inspection plate from the side of the vent fan lever housing. Disconnect cable and switch wires.
5. Remove control panel and disconnect all wire leads.
6. Drill out rivets attaching rooflocker rear flange to trailer wall.
7. Drill out rivets attaching rooflocker upper bracket to trailer ceiling.
9. Remove rooflocker.
10. For installation, reverse removal procedures. Be sure to remove all usable vent and control panel components from old rooflocker and install on new.

Tambour Door Removal and Replacement (Beds and Roof Lockers)

1. Open door.
2. Remove screws securing plastic track and coil.
3. Remove vertical metal trim from behind truck and coil. It is secured by a screw top and bottom.
4. Slowly push assembly into cavity. (Care should be taken not to damage trim.)
5. Rotate entire assembly and remove.
6. Handle is secured by indentions from the back side. Remove and transfer handle to the new door securing it with screws or pop rivets.
7. To install, reverse above procedure.

Straight Galley Assembly 58", 69"



No.	Part No.	Description			
	982614	Galley cabinet assembly - straight 69"	20	800304	Pine - 5/8"
	982962	Galley cabinet assembly - straight 69" (Excella)	21	600845	Register 10" x 4" (Excella)
	982710	Galley cabinet assembly - straight 58"		600669	Register 4" x 6"
	982613	Galley drawer assembly (69" cabinet)	22	201360	T-trim
	982961	Galley drawer assembly (69" cabinet) (Excella)		201439	T-trim (Excella)
	982677	Galley drawer assembly (58" cabinet)	23	380458	Piano hinge (Excella)
	982891	Tambour door can assembly - 28T&D (Airstream)	24	982884	Galley flip-up shelf assembly
	982611	Galley face frame assembly - 69"		—	Flip-up shelf (Excella)
	982959	Galley face frame assembly - 69" (Excella)	25	100634	Flip-up shelf bracket casting
	982674	Galley face frame assembly - 58"		380392	Flip-up shelf spring
	982612	Furnace access door assembly		380730	Flip-up shelf arm
	982960	Furnace access door assembly (Excella)		200231	Flip-up shelf arm rubber bumper
	982987	Galley end panel assembly	26	101288	Aluminum extrusion
	982966	Galley end panel assembly (Excella)		101017	Aluminum extrusion (Excella)
1	600970	Sink, stainless steel	27	—	Galley end panel door (Excella)
	600589	Sink, stainless steel (Excella)	28	380030	Single roller catch (Excella)
2	982617	Galley top assembly - 69"	29	101029	Aluminum extrusion
	982965	Galley top assembly - 69" (Excella)	30	101265	Aluminum extrusion, tambour handle
	982676	Galley top assembly - 58"	31	201163	End cap (2 per set)
3	101107	Aluminum angle	32	800304	Pine 5/8"
4	101026	Aluminum extrusion		•	Laminate 3/16"
5	•	Laminate 5/32"		800260	Vinyl clad wood (Excella)
	800260	Vinyl clad wood (Excella)	33	101270	Panel trim
6	200065	Drawer, plastic	34	380814	Wire rack (Excella)
7	201018	Drawer roller (2 per set)	35	200155	Insert, silverware tray (Excella)
8	201019	Drawer glide	36	380485	Hinge, pivot (2 per set)
9	800086	Firply 5/8"	37	994040	Sink cover assembly
	800161	Firply 3/4"		982367	Sink cover assembly (Excella)
	800087	Firply 3/8"			
10	201150	Spiral (2 per set) - 28T&D (Airstream)			MISCELLANEOUS FASTENERS
	201125	Spiral (2 per set)		330017	Rivet
11	101261	Wood grain aluminum		340036	Tinnerman clip
12	100564	Aluminum extrusion		320030	Screw No. 8 x 1/2"
13	•	Laminate .030"		330035	Rivet, blind 5/32"
	•	Laminate .047" (Excella)			
14	101257	Aluminum extrusion			
15	•	Tambour			
16	982736	Door assembly (69" cabinet)			
	982927	Door assembly (69" cabinet) (Excella)			
17	200144	Latch			
18	101256	Aluminum extrusion			
19	101723	Door striker casting			

*For part numbers of all laminates and tambours see page 4-2

Please specify color of wood

Galley Removal and Replacement

1. Cover carpet with a plastic sheet to protect it from water and oil stains.
2. Disconnect city water supply and shut off pump switch.
3. Open faucet and drain.
4. Shut off gas supply.
5. Galley is secured to floor, to wall at rear of galley top and panel rear of galley.
6. Remove range.
7. In some models plumbing may be attached to the underside of galley top. Disconnect the fittings at each end and leave plumbing attached. Loosen any electrical wires which may be attached to the galley.
8. Remove galley and top as a complete unit.
9. When installing a new galley or galley top, remove plumbing from the old galley and attach to the new.
10. To install, reverse removal procedures.

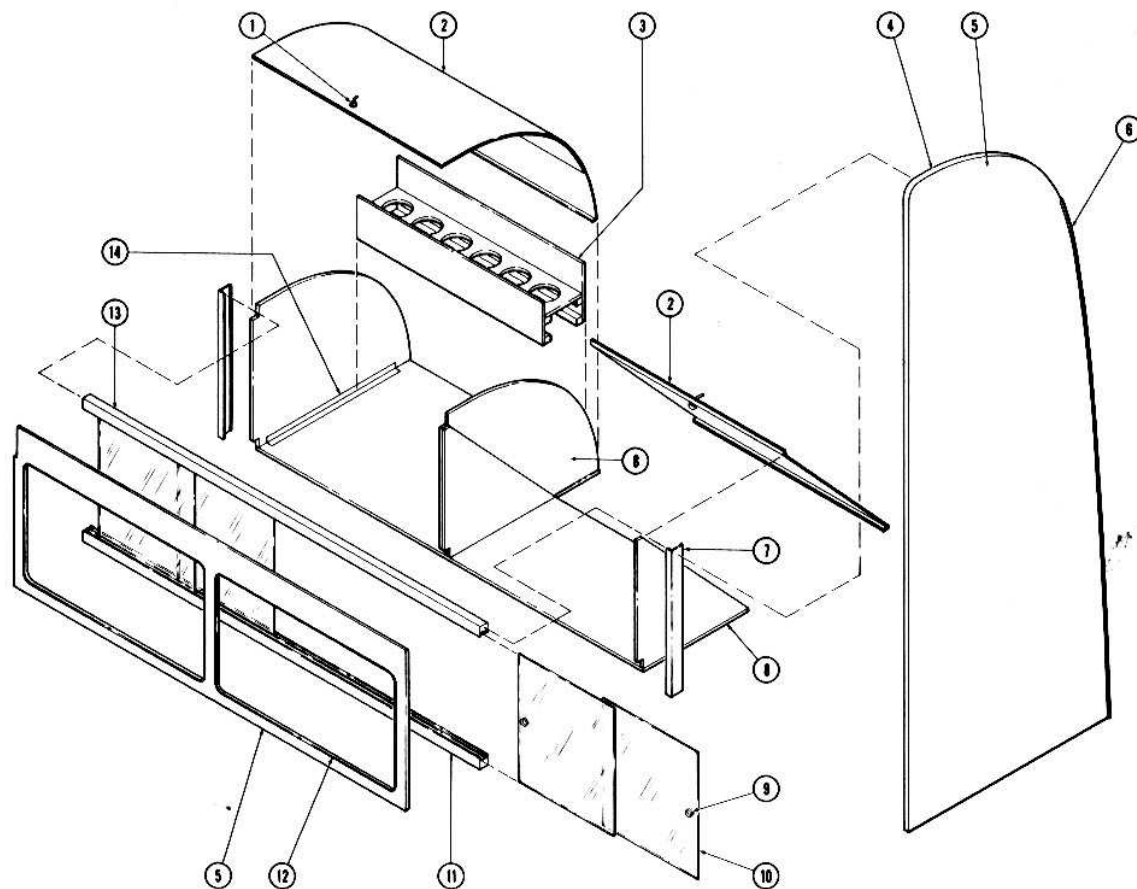
Galley Top Removal and Replacement

1. This requires removing the range. (Be sure to shut off gas supply and disconnect the line before removal is started.) Range is held in place by (4) screws mounted through side trim into galley frame. To locate these screws open oven door.
2. Shut off water supply, open faucets to relieve pressure and disconnect water lines to faucets. (Cut lines with a copper tubing cutter in an area where it will be easy to sweat back together with a coupler when replacing top). On models which have plumbing and electric lines attached to the top, remove attaching clamps or fittings.
3. Galley top is secured to galley frame by screws located under galley.
4. Be sure to check for screws located in panels adjacent to the galley top.
5. Galley top is free for removal.
6. Replace by reversing above procedure.

Galley Sink Replacement

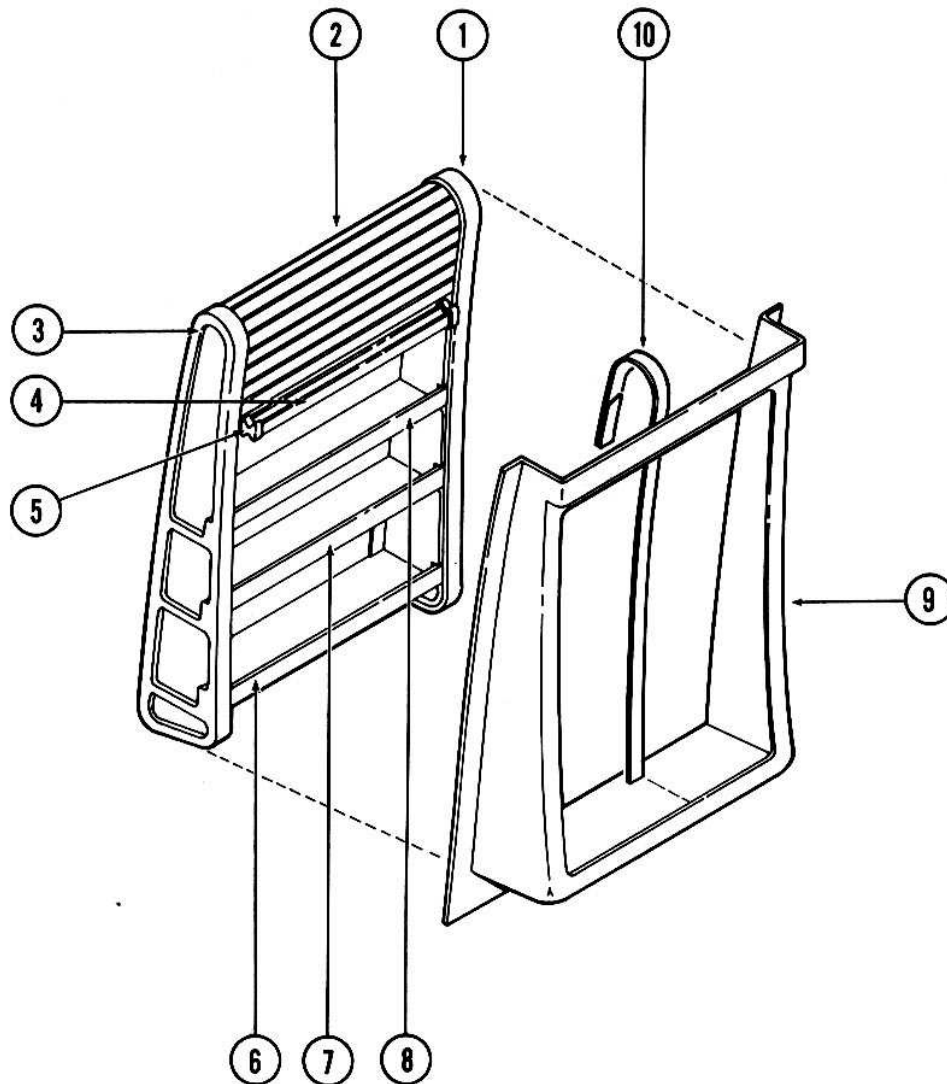
1. Cover carpet with heavy paper or suitable material for protection.
2. Open galley slide door.
3. Cover galley shelves with corrugated paper. Have drain pan and towels under sink trap.
4. Loosen swivel nuts at sink drains and "P" trap. Remove drain assembly.
5. Using a torch remove hot and cold water lines from couplers and remove faucet.
6. Loosen and remove all clamps on under side of galley top at sink perimeter.
7. Sink then can be brought straight upward to remove from galley top.
8. To install, clean edge of galley top.
9. Seal edge of sink with putty tape and install in galley with clamps. Clean off surplus putty.
10. Install metal stopper bodies in sink with putty tape under edge. Tighten in place and clean surplus putty off sink.
11. Clean, retin and solder water lines to couplers.
12. Reinstall drain assembly.
13. Water test for leaks.

China Cabinet



No.	Part No.	Description
	982720	China cabinet assembly
	982249	Refrigerator end panel assembly
1	500200	Light, #81 - 3501
2	101788	Vinyl clad aluminum
3	—	Glass rack assembly
4	201439	T-molding
5	*	Laminate 3/16"
	800301	Pine 3/4"
6	101030	Aluminum extrusion
7	101288	Aluminum extrusion
8	800087	Firply 3/8"
9	380815	Finger pull - bronze
10	370061	Glass decorative
11	800308	Lower track (wood)
12	101270	Nosing
13	800307	Upper track (wood)
14	101026	Aluminum extrusion
15	700705	Brown felt #99 (not shown)
		MISCELLANEOUS FASTENERS
	330017	Rivets

Spice Rack Assembly



No.	Part No.	Description
	982603	Spice rack assembly
1	201384	ABS, RH tambour slide
2	*	Tambour
3	201383	ABS, LH tambour slide
4	101669	Tambour handle - Aluminum extr. (specify length)
5	201010	End cap (2 per set)
6	101666	Shelf, bottom, 25 1/4"
7	101667	Shelf, middle, 25 1/4"
8	101668	Shelf, top, 25 1/4"
9	200402	ABS spice rack housing
10	101486	Vinyl clad aluminum

MISCELLANEOUS FASTENERS

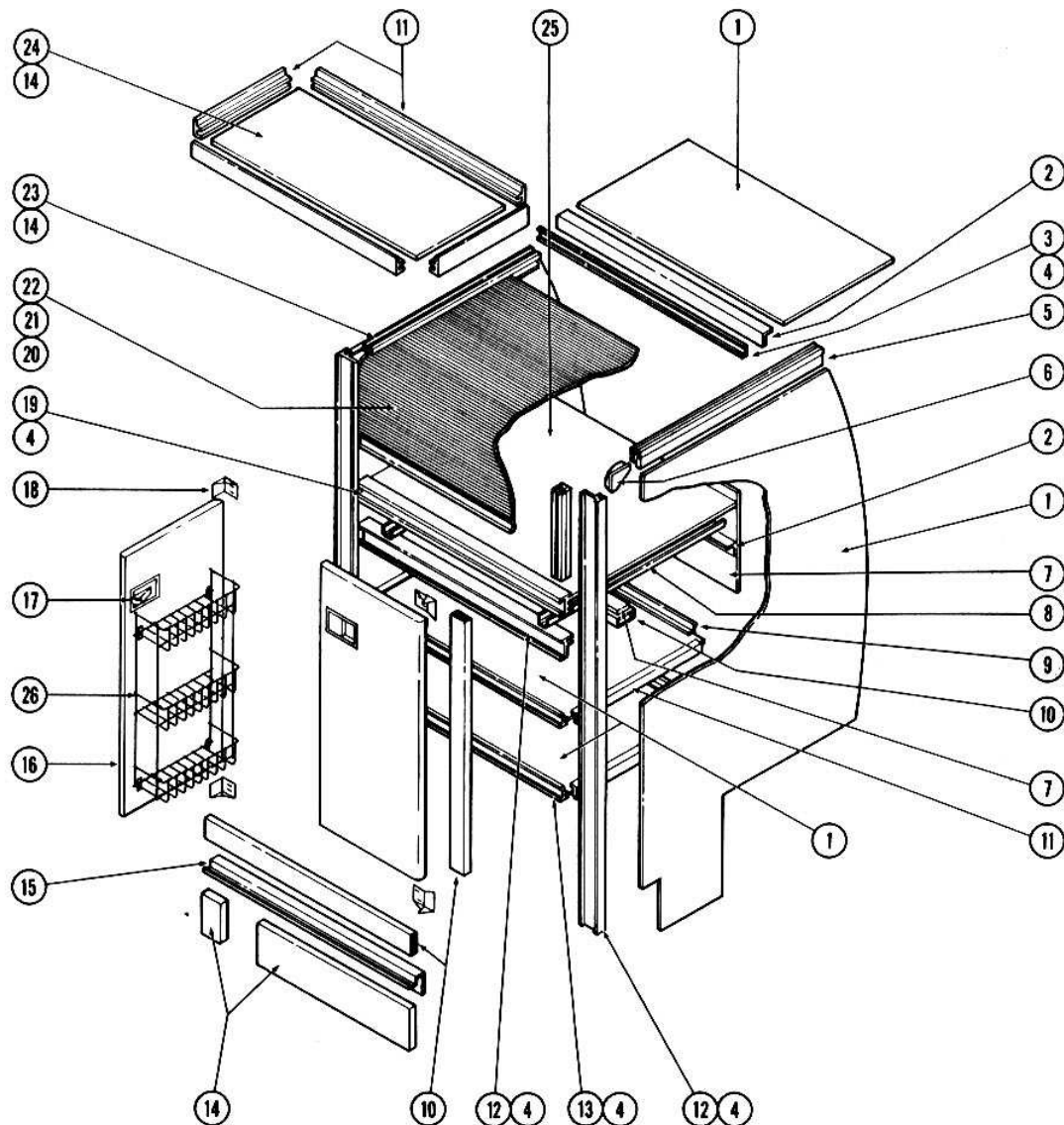
330023	Rivet AS45D
201391	Trim-Lock

*For part numbers of all tambours see page 4-2

Spice Rack, Removal and Replacement

1. Empty the spice rack, cover the sink and galley top to protect them.
2. Drill out all rivets attaching spice rack and close out-to trialer inside skin.
3. Carefully remove spice rack close out with spice rack attached.
4. Drill out rivets attaching spice rack to close-out, remove spice rack.
5. To install, reverse removal procedures.

Micro Wave Oven Cabinet Assembly

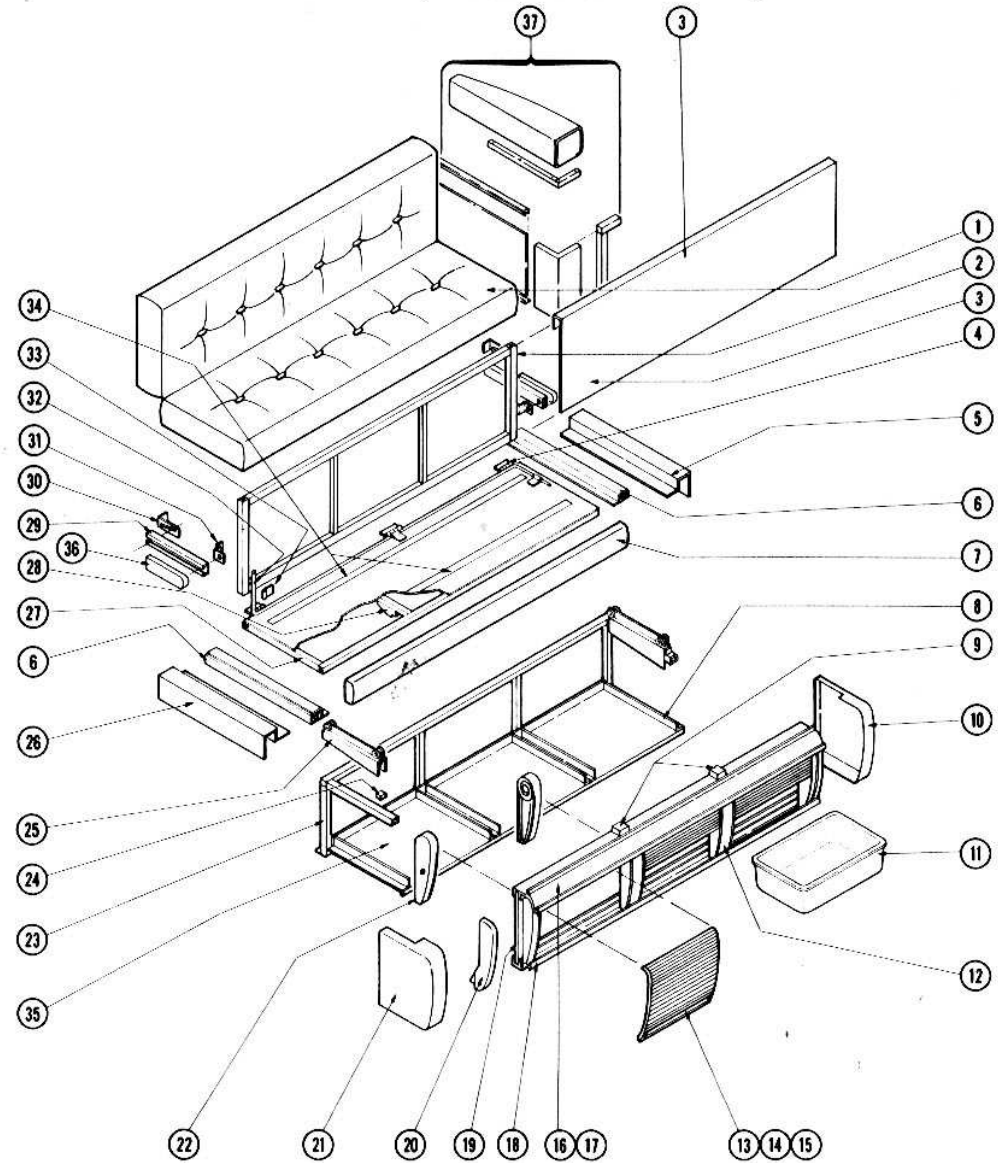


No.	Part No.	Description
	982588	Micro wave oven cabinet assembly
	982956	Micro wave oven cabinet assembly (Excella)
1	800260	Vinyl clad wood
2	101134	Aluminum extrusion
3	101034	Panel nosing
4	*	Laminate .030"
	*	Laminate .047" (Excella)
5	101496	Aluminum extrusion
6	201330	Plastic slide
7	*	Laminate 5/32"
	*	Laminate 3/16" (Excella)
8	380491	Cabinet slide
9	101257	Aluminum extrusion
10	101262	Aluminum extrusion
11	101026	Aluminum extrusion
12	100564	Aluminum extrusion
13	101037	Aluminum extrusion
14	800156	Firply 1/2"
15	100136	Aluminum extrusion
16	—	Door assembly
	982757	Door assembly (Excella)
17	200144	Door latch
18	380485	Hinge (2 per set)
19	101399	Panel nosing
20	101265	Aluminum extrusion, tambour handle
21	201163	End caps
22	*	Tambour
23	101496	Aluminum extrusion
24	982589	Cabinet shelf assembly
	982957	Cabinet shelf assembly (Excella)
	*	Laminate .030"
	*	Laminate .025" (Excella)
	800300	Pine 3/4"
	380030	Double Roller Catch
25	800087	Firply 3/8"
	800156	Firply 1/2" (Excella)
26	380688	Wire rack (Excella)

*For part numbers of all laminates and tambours see page 4-2

Please specify color of wood.

Front Travel Lounge and Side Roll Out Bed Assembly



No.	Part No.	Description
	994214	Front lounge assembly
	982377	Front side lounge assembly
	982665	Rear side pull-out ass'y 52"x76" (31D)
1	700623	Seat foam
2	101679	Frame weldment - backrest 52" bed
	101686	Frame weldment - backrest
3	101719	Backrest cover
4	380627	Hinge
5	201367	Bed track cover - long RH
6	380749	Bed rail
7	800047	Firply 1/2"
8	201410	Plastic angle, brown
9	201389	Bed stop block
10	200117	ABS end cap, RH
11	201016	Drawer, plastic - 16" x 22"
12	*	Laminate .020"
13	*	Tambour
14	101265	Aluminum extrusion, tambour handle
15	201163	End cap (2 per set)
16	101268	Aluminum extrusion
17	*	Laminate .047"
18	101267	Aluminum extrusion
19	101042	Aluminum extrusion
20	201158	End cap, plain RH
	201167	End cap, plain LH
21	200116	ABS end cap, LH
22	201164	Spiral (2 per set)
23	101687	Bed frame
24	800179	Pine 5/8"
25	380748	Bed pivot hanger
26	201366	Bed track cover - long LH
27	101679	Frame weldment, seat
28	201386	Bed riser
29	101713	Swing arm 17 1/4"

No.	Part No.	Description
30	101676	Wall mounting bracket, LH
	101677	Wall mounting bracket, RH
31	101678	Backrest swing bracket
32	450684	Spring wire rod
33	380752	Spring clamp
34	700474	Scotchmate - hooks
35	101682	Shallow drawer shelf
36	201413	ABS swing arm cover
37	994512	Arm rest (curbside and roadside)
MISCELLANEOUS FASTENERS		
	320005	Screw No. 8 x 1"
	320008	Screw No. 8 x 1 1/4"
	330008	Rivet
	330035	Rivet
	345190	Shoulder screw 3/8" x 10 - 24 x 3/8"
	300060	1/4" T.D. flat washer
	350119	Nut 10 - 32 lock

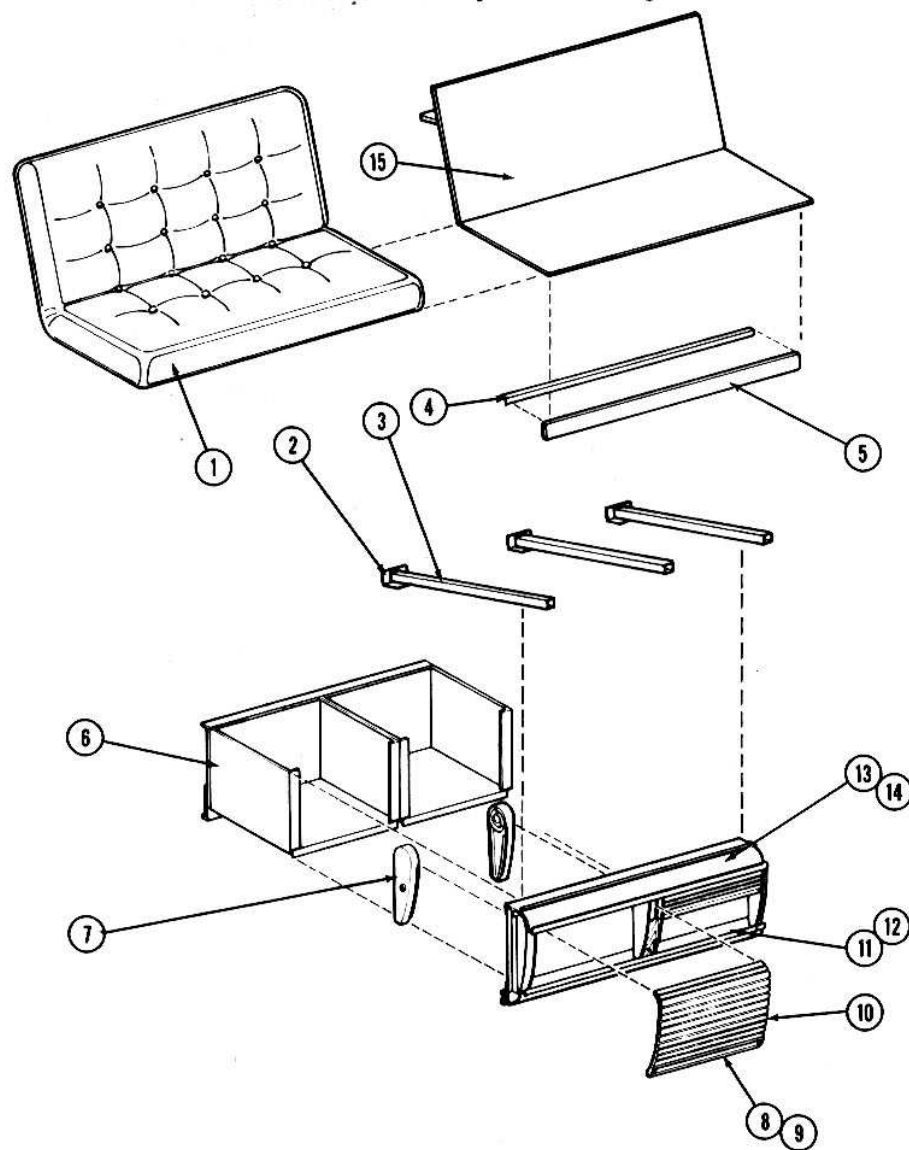
*For part numbers of all laminates and tambours see page 4-2

Please specify color of wood

Front Travel Lounge and Side Roll Out Bed Removal and Replacement

1. Remove foam upholstered seat and bolster.
2. With lounge in seating position, reach behind bolster and disconnect swing arms from bolster frame.
3. Fold bolster frame down to provide access and remove stop screws from the end of bed rails.
4. Lift up on the front of seat frame, and pull forward until seat frame bed rails disengage the side rollers. Remove seat frame with bolster frame attached.
5. Remove screws attaching bed frame to trailer floor. Remove frame assembly.
6. To install, reverse removal procedures.

Front Portion Assembly of L-Front Lounge



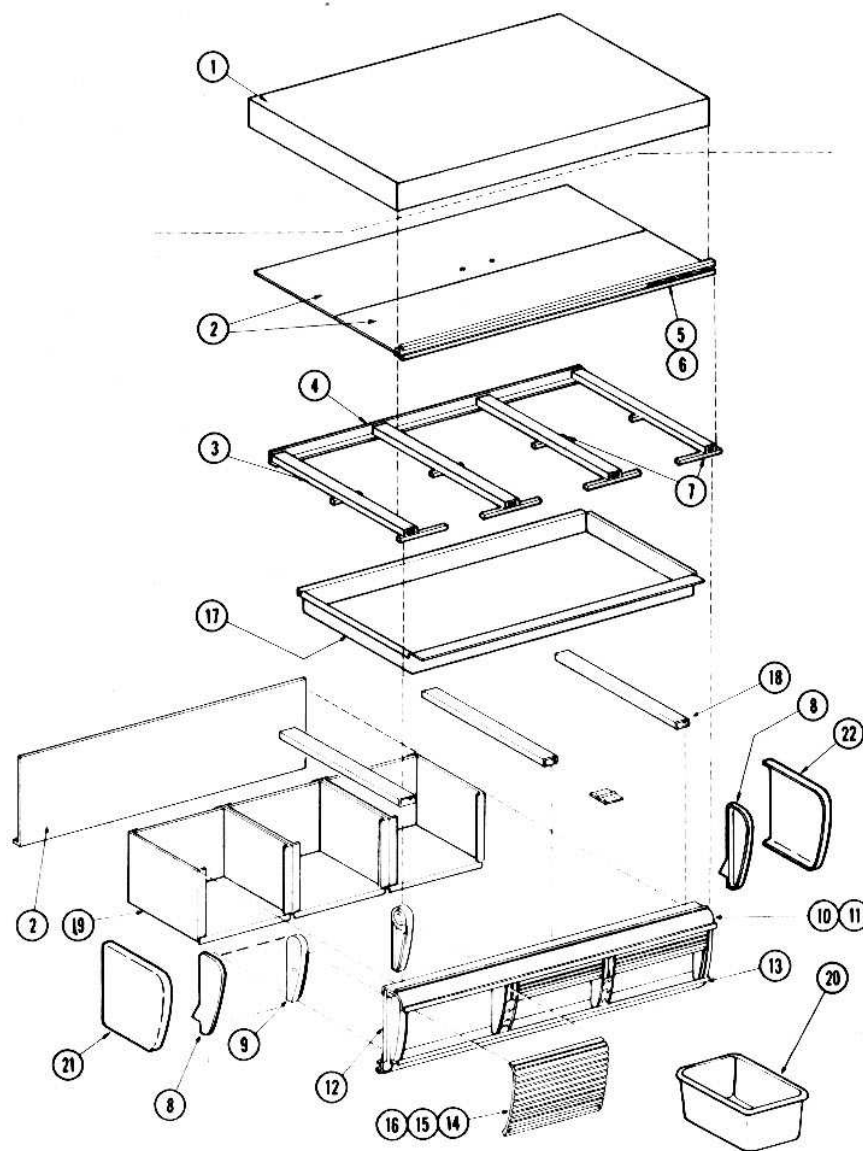
No.	Part No.	Description
	982376	Front portion assembly of L-front lounge (Excella)
	994905-10	Front portion assembly of L-front lounge (optional) (31's)
	994357	Face frame assembly (fixed L-lounge) (optional)
	994358	Bed top assembly (fixed L-lounge) (optional)
	982405	Face frame assembly (Excella)
	982406	Bed top assembly (Excella)
	982523	Metal box assembly (Excella)
	982383	Metal box assembly (Excella)
1	700240	Foam seat
2	101262	Aluminum extrusion
3	800087	Firply 3/8"
4	101134	Aluminum extrusion
5	700416	Foam padding 1/4"x4"x48"
	800087	Firply 3/8"
	700696	Upholstery
6	101261	Woodgrain aluminum
7	201164	Spiral
8	101265	Handle extrusion
9	201163	End cap
10	*	Tambour
11	101267	Aluminum extrusion
12	100157	Insert
13	101268	Aluminum extrusion
14	*	Laminate .047"
15	800087	Firply 3/8"

MISCELLANEOUS FASTENERS

320025 Screw #8x1/2"

*For part numbers of all laminates and tambours see page 4-2

Fixed Double Bed Assembly (Full Bath)

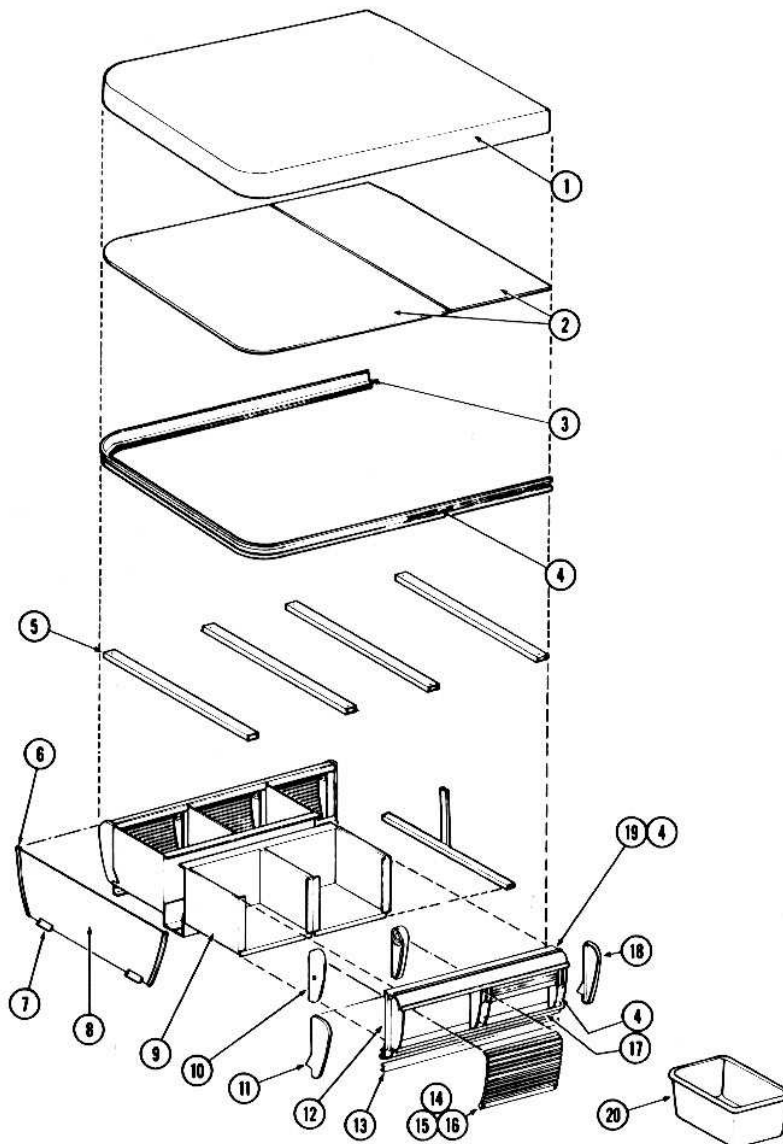


No.	Part No.	Description
	982231	Fixed double bed assembly
	982963	Fixed double bed assembly (Excella)
	982508	Bed top assembly
	982504	Face frame assembly
	982945	Face frame assembly (Excella)
1	700181	Foam - double mattress
	700181	Foam - double mattress (Excella)
2	800039	Lauan 1/4"
3	101262	Aluminum extrusion
4	101397	Aluminum sheet .032"
5	101037	Aluminum extrusion
6	*	Laminates .030"
	*	Laminates .047" (Excella)
7	800008	Pine 3/4" x 3/4"
8	201167	End cap - ABS L.H.
	201158	End cap - ABS R.H.
9	201164	Spiral
10	101268	Aluminum extrusion
11	*	Laminates .020"
12	101042	Aluminum extrusion
13	101267	Aluminum extrusion
14	*	Tambour
15	101265	Aluminum extrusion, tambour handle
16	201163	End cap (2 per set)
17	982507	Blanket compartment assembly
18	101262	Aluminum extrusion
19	982506	Metal box assembly
20	201016	Drawer - 16" x 22"
21	200117	Bed end cap R.H.
22	200116	Bed end cap L.H.

*For part numbers of all laminates and tambours, see page 4-2.

Please specify color of wood.

Fixed Double Bed Assembly (Center Bath)

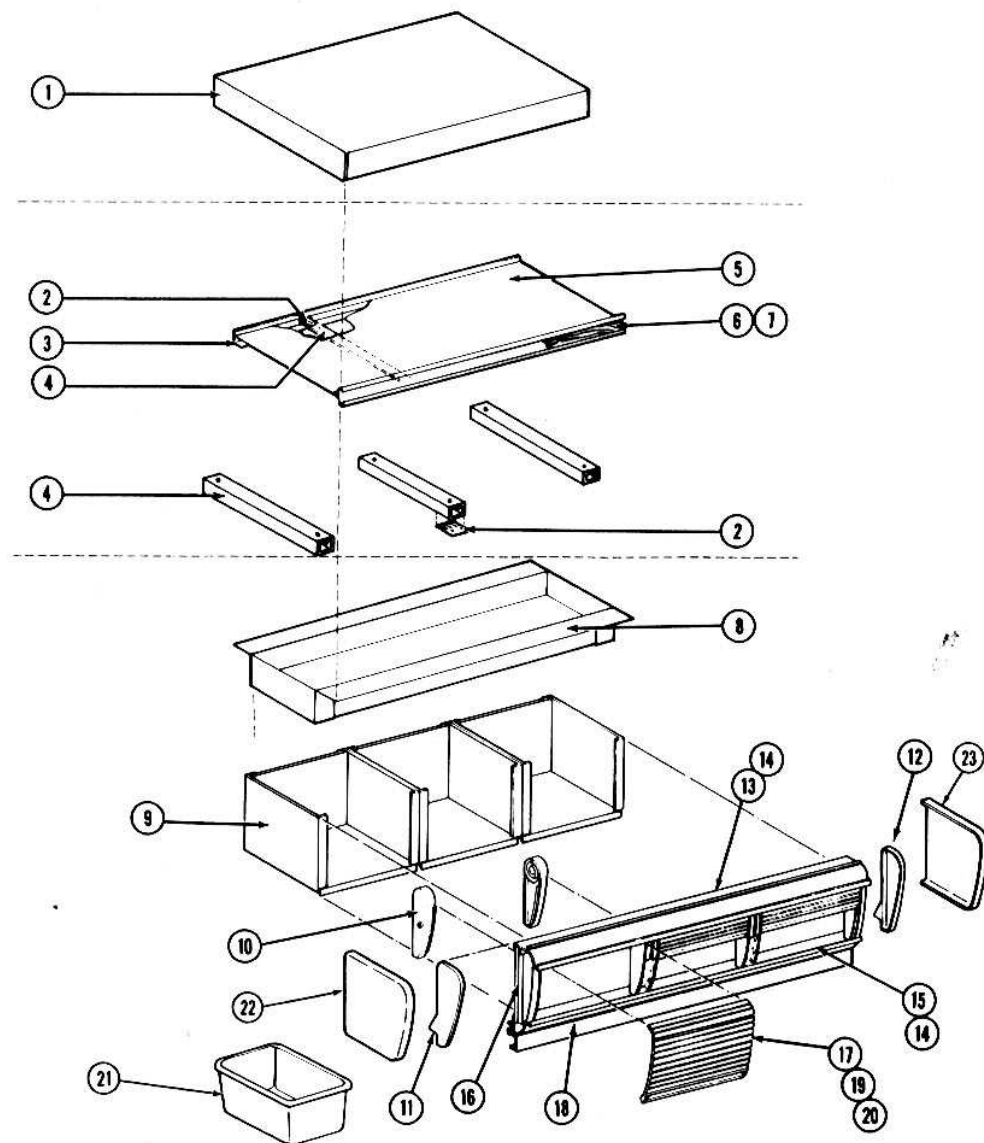


No.	Part No.	Description
	982260	Fixed double bed assembly
	982964	Fixed double bed assembly (Excella)
	982526	Bed top assembly
	982948	Bed top assembly (Excella)
	982527	Face frame assembly
	982949	Face frame assembly (Excella)
1	700178	Foam
	700181	Foam (Excella)
2	800039	Lauan 1/4"
3	101037	Aluminum extrusion
4	*	Laminate .020"
5	101262	Aluminum extrusion
6	101266	Aluminum extrusion
7	101026	Aluminum extrusion
8	*	Laminate 5/32"
	*	Laminate 3/16" (Excella)
9	982534	Metal box assembly
10	201164	Spiral (2 per set)
11	201158	End cap L.H.
12	101042	Aluminum extrusion
13	101276	Aluminum extrusion
14	*	Tambour
15	101265	Aluminum extrusion, tambour handle
16	201163	End cap (2 per set)
17	101267	Aluminum extrusion
18	201167	End cap R.H.
19	101268	Aluminum extrusion
20	201016	Drawer - 16" x 22"

MISCELLANEOUS FASTENERS

320006	Screw No. 8 x 3/4"
320043	Screw No. 8 x 3/8"
330002	Rivet
340026	Tinnerman clips
320000	Screw No. 8 x 1/2"
320020	Screw No. 8 x 1 1/2"
325000	Rivet
320031	Screw No. 8 x 3/4" (Excella)
320030	Screw No. 8 x 1/2" (Excella)
320033	Screw No. 8 x 1 1/2" (Excella)

Fixed Twin Bed Assembly (Full Bath)

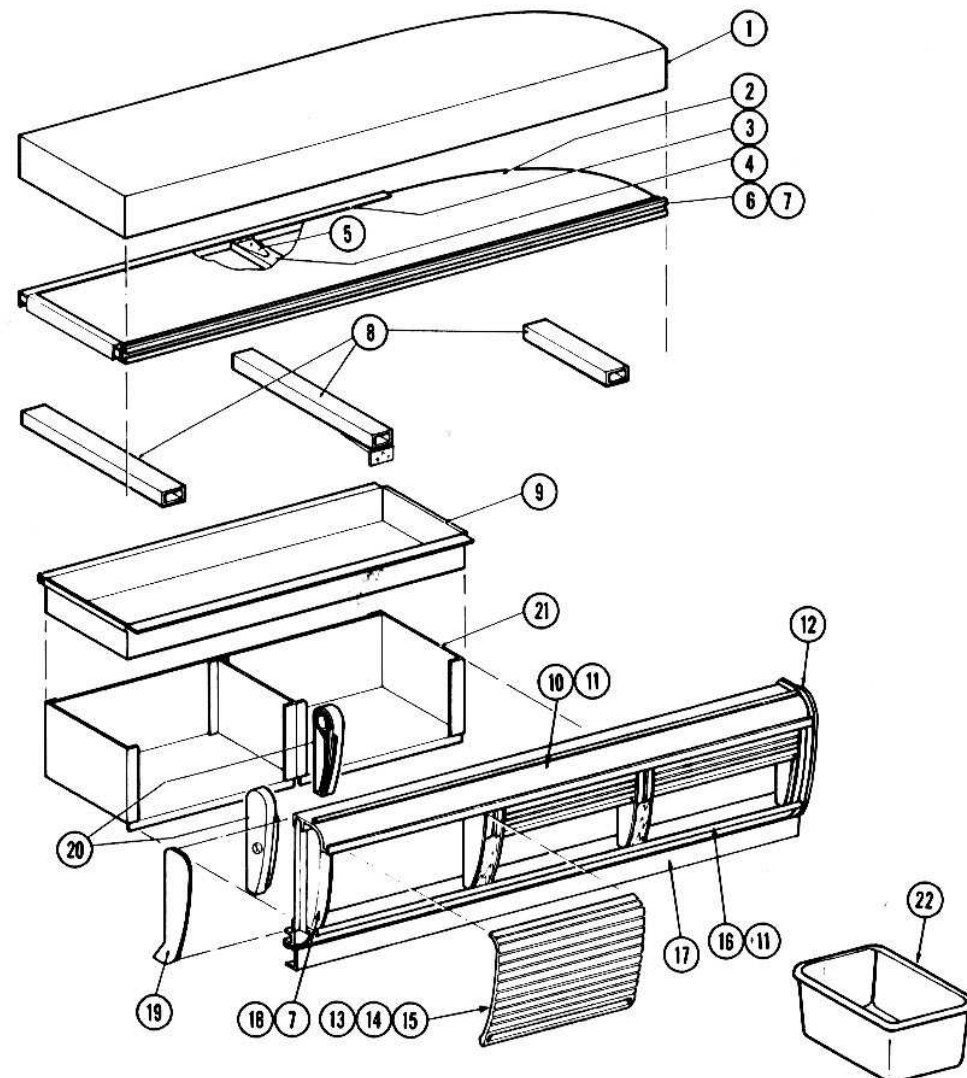


No.	Part No.	Description
	982228	Fixed twin bed assembly
	982932	Fixed twin bed assembly (Excella)
	982509	Bed top assembly
	982946	Bed top assembly (Excella)
	982504	Face frame assembly
	982945	Face frame assembly (Excella)
1	700180	Foam - twin mattress
	700179	Foam - twin mattress (Excella)
2	380210	T-hinge
3	101288	Aluminum extrusion
4	101262	Aluminum extrusion
5	800039	Lauan 1/4"
6	101037	Aluminum extrusion
7	*	Laminate .030"
	*	Laminate .047" (Excella)
8	982510	Blanket compartment assembly
9	982506	Metal box assembly
10	201164	Spiral
11	201158	End cap L.H.
12	201167	End cap R.H.
13	101268	Aluminum extrusion
14	*	Laminate .030"
	*	Laminate .047" (Excella)
15	101267	Aluminum extrusion
16	101042	Aluminum extrusion
17	*	Tambour
18	101276	Aluminum extrusion
19	101265	Aluminum extrusion, tambour handle
20	201163	End cap (2 per set)
21	201016	Plastic drawer - 16" x 22"
22	200116	End cap L.H.
23	200117	End cap R.H.
MISCELLANEOUS FASTENERS		
320000	Screw No. 8 x 3/8"	
325000	Rivet	
320010	Screw No. 8 x 1 1/2" P.H.	
340026	Tinnerman clip	
320033	Screw No. 8 x 1 1/2" P.H.	
320006	Screw No. 8 x 3/4", brown	
320031	Screw No. 8 x 3/4", brown (Excella)	
330003	Rivet, No. 43	

*For part numbers of all laminates and tambours see page 4-2.

Please specify color of wood

Fixed Twin Bed Assembly (Center Bath)



No.	Part No.	Description
	982261	Fixed twin bed assembly (curbside)
	982962	Fixed twin bed assembly (roadside)
	982933	Fixed twin bed assembly (curbside) (Excella)
	982934	Fixed twin bed assembly (roadside) (Excella)
	982528	Bed top assembly (curbside)
	982529	Bed top assembly (roadside)
	982950	Bed top assembly (curbside) (Excella)
	982951	Bed top assembly (roadside) (Excella)
	982525	Face frame assembly (curbside)
	982530	Face frame assembly (roadside)
	982947	Face frame assembly (curbside) (Excella)
	982952	Face frame assembly (roadside) (Excella)
1	700687	Foam - fixed twin
	700179	Foam - fixed twin (Excella)
2	800039	Lauan 1/4"
3	101288	Aluminum extrusion
4	101262	Aluminum extrusion
5	380210	T-hinge
6	101037	Aluminum extrusion
7	*	Laminate .030"
	*	Laminate .047" (Excella)
8	101262	Aluminum extrusion
9	982524	Blanket compartment assembly (curbside & roadside)
	982524	Blanket compartment assembly (curbside) (Excella)
	982465	Blanket compartment assembly (roadside) (Excella)
10	101268	Aluminum extrusion
11	*	Laminate .030"
	*	Laminate .020" (Excella)
12	201167	End cap, R.H.
13	*	Tambour
14	101265	Aluminum extrusion, tambour handle
15	201163	End cap (2 per set)
16	101267	Aluminum extrusion
17	101276	Aluminum extrusion
18	101042	Aluminum extrusion
19	201158	End cap, L.H.
20	201164	Spiral (2 per set)
21	982506	Metal box assembly (curbside & roadside)
	982506	Metal box assembly (roadside) (Excella)
	982523	Metal box assembly (curbside) (Excella)
22	201066	Plastic drawer - 16" x 22"

MISCELLANEOUS FASTENERS

320000	Screw No. 8 x 1/2"
330000	Rivet
320020	Screw No. 8 x 1 1/4"
320010	Screw No. 8 x 1 1/2"
320006	Screw No. 8 x 3/4"
320040	Screw No. 8 x 1/2"
325000	Rivet
320003	Screw No. 8 x 3/8" (Excella)
325005	Rivet (Excella)
320033	Screw No. 8 x 1 1/2" (Excella)
320031	Screw No. 8 x 3/4" (Excella)
320030	Screw No. 8 x 1/2" (Excella)

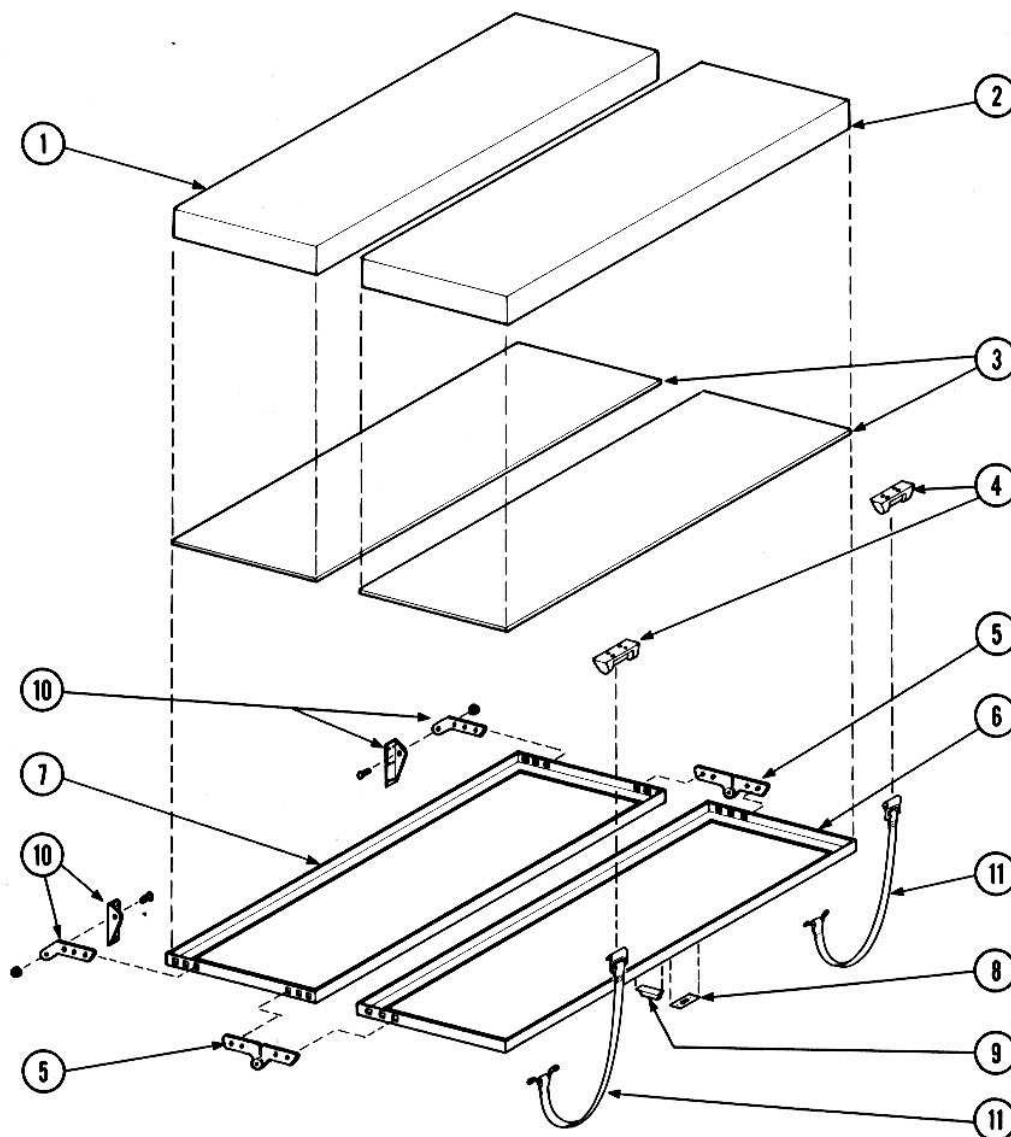
*For part numbers of all laminates and tambours see page 4-2

Please specify color of wood

Twin Bed Removal and Replacement (Roadside)

1. Remove mattress.
2. Remove bed top by lifting off frame pan.
3. Remove retaining screws into floor.
4. Remove screws from pantry panel that enter end frame.
5. Remove screws from wardrobe or shower panel that enter end frame.
6. Replace by reversing above procedure.

Bunk Bed Assembly

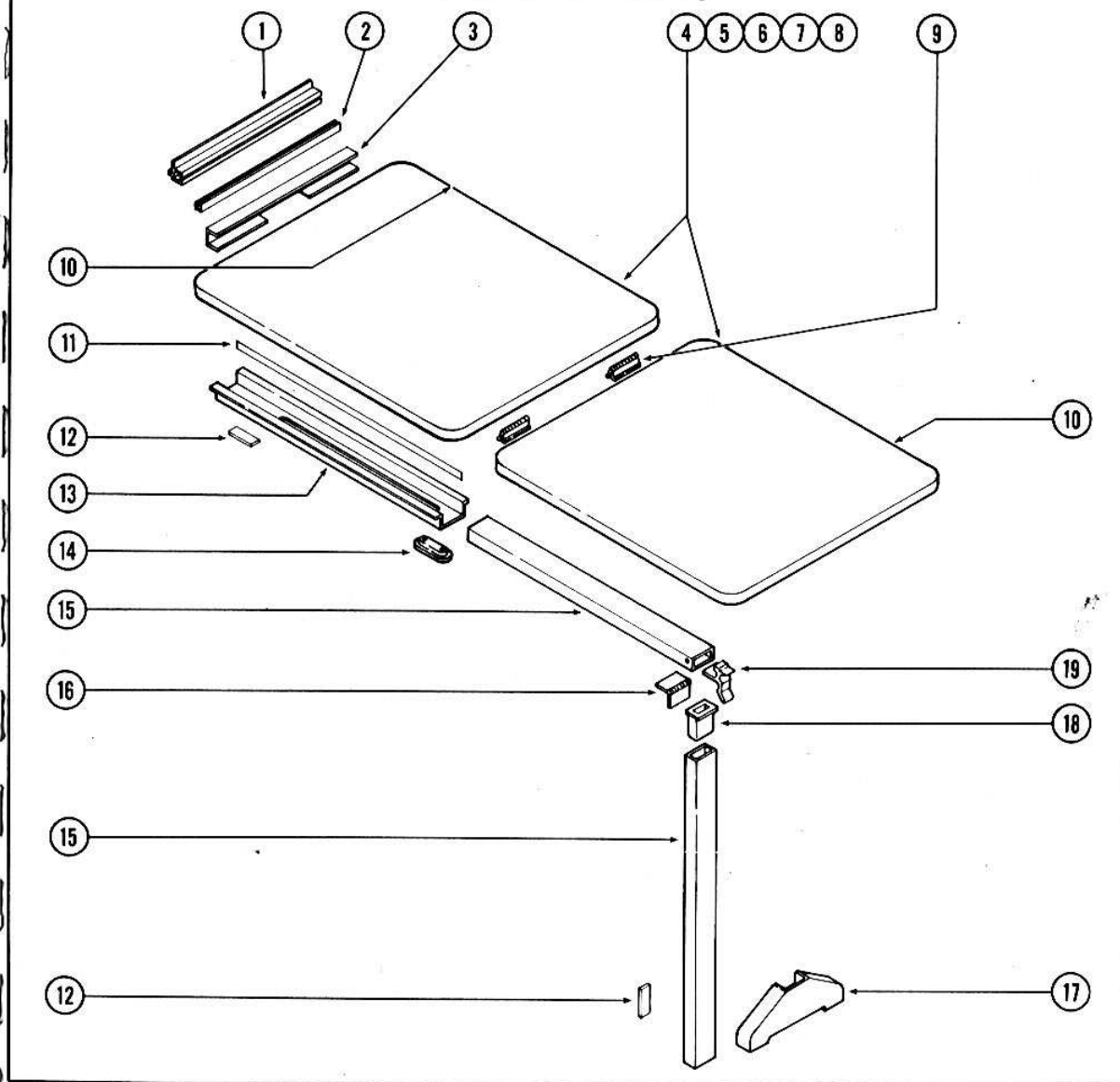


No.	Part No.	Description
	994155	Bolster bunk, 74" (23')
	994981	Bolster bunk assembly - 74" (All) (NY crest fawn)
	994982	Bolster bunk assembly - 74" (All) (Whitney Celadon)
	994059	Bolster bunk assembly - 74" (Excella)
1	700185	Foam, bunk bed 74"
2	700186	Foam bolster 74"
3	800087	Plywood 3/8"
4	380274	Ceiling hooks
5	380273	Bunk hinge (R and L set)
6	101362	Frame, bolster 74"
7	101361	Frame bolster extension 74"
8	340018	Catch plate
9	380291	S. L. Latch
10	380271	Support arm (R and L set)
11	380272	Bunk bed strap assembly
MISCELLANEOUS FASTENERS		
	345004	Screw 3/8 x 16 U.N.C. x 3/4"
	345005	Shoulder bolt. Step. 1/2" shoulder x 3/8 thread
	350005	Nut 3/8 x 16 U.N.C.

Installation of Bunk Beds

1. Center bunk over bed equal distance between bed panels.
2. Install wall brackets 23 1/4" from top of bed rail to bottom of bracket.
3. Wall bracket spacing: Long bunk — 74 1/4" from outside to outside.
4. Attach bunk to wall brackets with bolts provided.
5. Install straps and ceiling brackets in multidome vertically above bunk.

Credenza Table Assembly



No.	Part No.	Description
	982620	Credenza table assembly - 29"
	994567	Credenza table assembly - 36" (Excella)
	982887	Table leaf assembly, 22" x 29" (Airstream)
	982888	Table leaf assembly, 25" x 29" (Airstream)
	982621	Table leg extension assembly
1	101253	Aluminum extrusion, movable table
2	200009	Plastic slide
3	101254	Aluminum extrusion, table hinge channel
4	*	Laminate .030"
	*	Laminate .047" (Excella)
5	800030	Pine 3/4"
6	800301	Pine 3/4"
7	201157	T-molding
	201439	T-molding (Excella)
8	800037	Honeycomb
9	380040	Hinge, soss "invisible"
10	380037	Spring retainer
	380038	Eyelet, brass lock
11	365136	Plastic tape
12	—	Velcro
13	100619	Table extension slide
14	201353	Extension guide
15	100616	Leg extension
16	380750	Butt hinge
17	101646	Casting, leg foot
18	201390	Leg, plastic catch
19	200488	Leg, plastic latch
		MISCELLANEOUS FASTENERS
	330010	Rivet, 3/16" x 1/2"

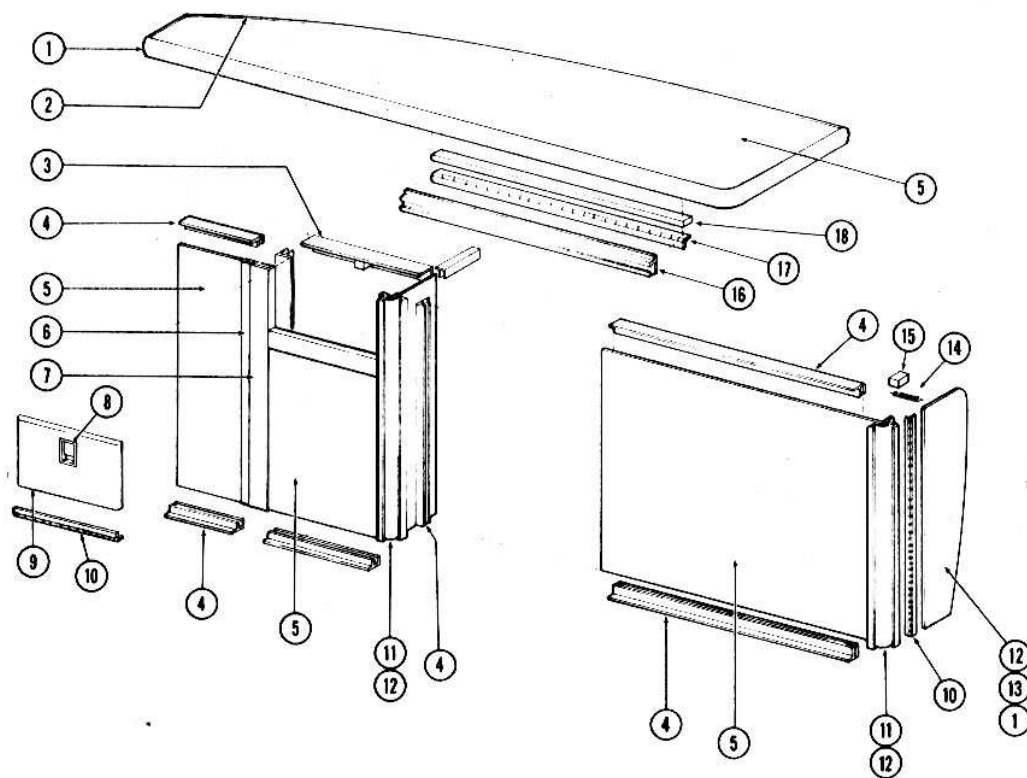
*For part numbers on all laminates see page 4-2.

Please specify color of wood.

Credenza Table Removal and Replacement

1. Remove front lounge upholstery and place to one side.
2. Raise table into upright position, and slide sideways until it disengages from stationary hinge and remove.

Credenza Assembly (L-Front Lounge)



No.	Part No.	Description
	994355	Credenza assembly 71½"
	982366	Credenza assembly (Excella)
1	201360	T-trim
	201439	T-trim (Excella)
2	201192	Beading
3	101288	Aluminum extrusion
4	101026	Aluminum extrusion
5	*	Laminate 3/32"
	*	Laminate 3/16" (Excella)
6	101266	Panel nosing
7	101262	Aluminum extrusion
8	200144	Door latch
9	982928	Door assembly
	982389	Door assembly (Excella)
10	380203	Piano hinge
	380458	Piano hinge (Excella)
11	101278	Aluminum extrusion
12	*	Laminate .030"
	*	Laminate .047" (Excella)
13	800296	Pine 1/2"
	800301	Pine 3/4" (Excella)
14	380219	Spring - coil
15	—	Door stop
16	101253	Aluminum extrusion
17	380203	Piano hinge
18	800030	Pine 3/4"

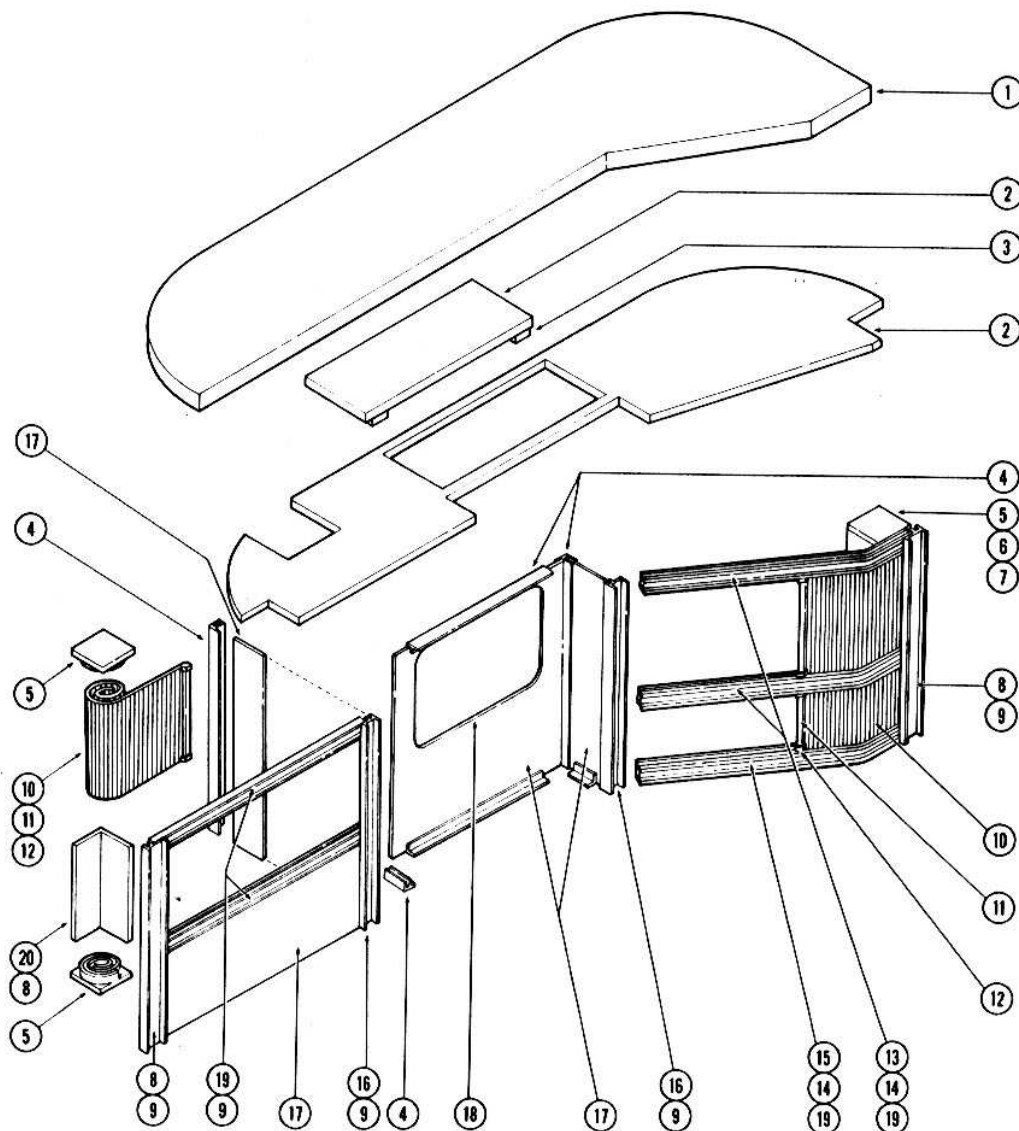
MISCELLANEOUS FASTENERS

320025	Screw No. 8 x 1/2"
320021	Screw No. 8 x 1½"
380041	Bracket
330004	Rivet
340026	Tinnerman clip
320040	Screw No. 8 x 1/2"

*For part numbers of all laminates and tambours see page 4-2

Please specify color of wood

Front Credenza Assembly 83"

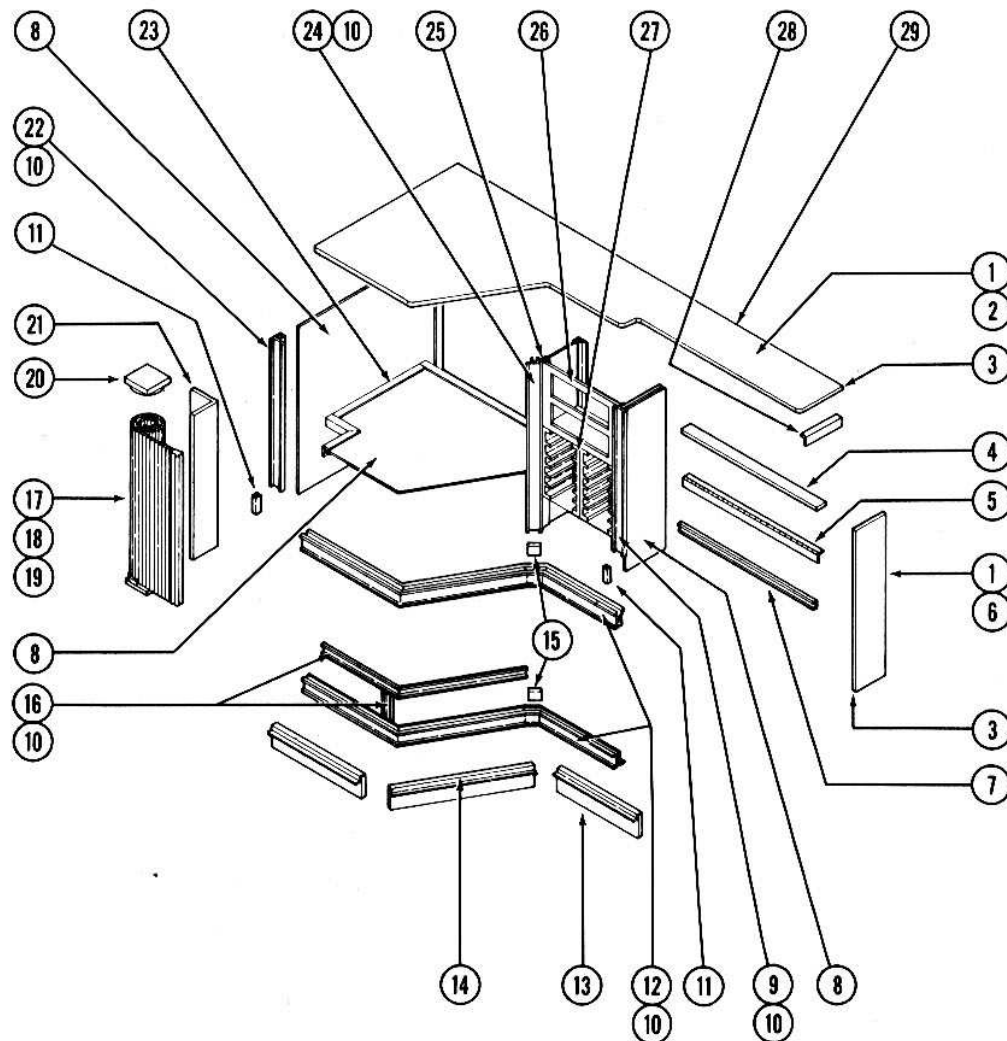


No.	Part No.	Description
	982615	Front credenza assembly
1	982616	Credenza top assembly
2	800284	Vinyl clad wood - 3/16"
3	800028	Pine - 3/4"
4	101026	Aluminum extrusion
5	201125	Spiral - 2 per set
6	800086	Firply
7	101261	Wood grain aluminum
8	101257	Aluminum extrusion
9	*	Laminate - .047"
10	*	Tambour
11	101265	Aluminum extrusion, tambour handle
12	201163	End cap - 2 per set
13	101654	Aluminum extrusion
14	*	Laminate - .025"
15	101655	Aluminum extrusion
16	100564	Aluminum extrusion
17	*	Laminate - 3/16"
18	101270	Panel trim
19	101256	Aluminum extrusion
MISCELLANEOUS FASTENERS		
	320019	Screws No. 8 x 1"
	330008	Rivet
	360076	Glue, contact
	340025	Staples
	340025	Nails

*For part numbers of all laminates and tambours see page 4-2

Please specify color of wood

Credenza Assembly 69"- 81"- 83"

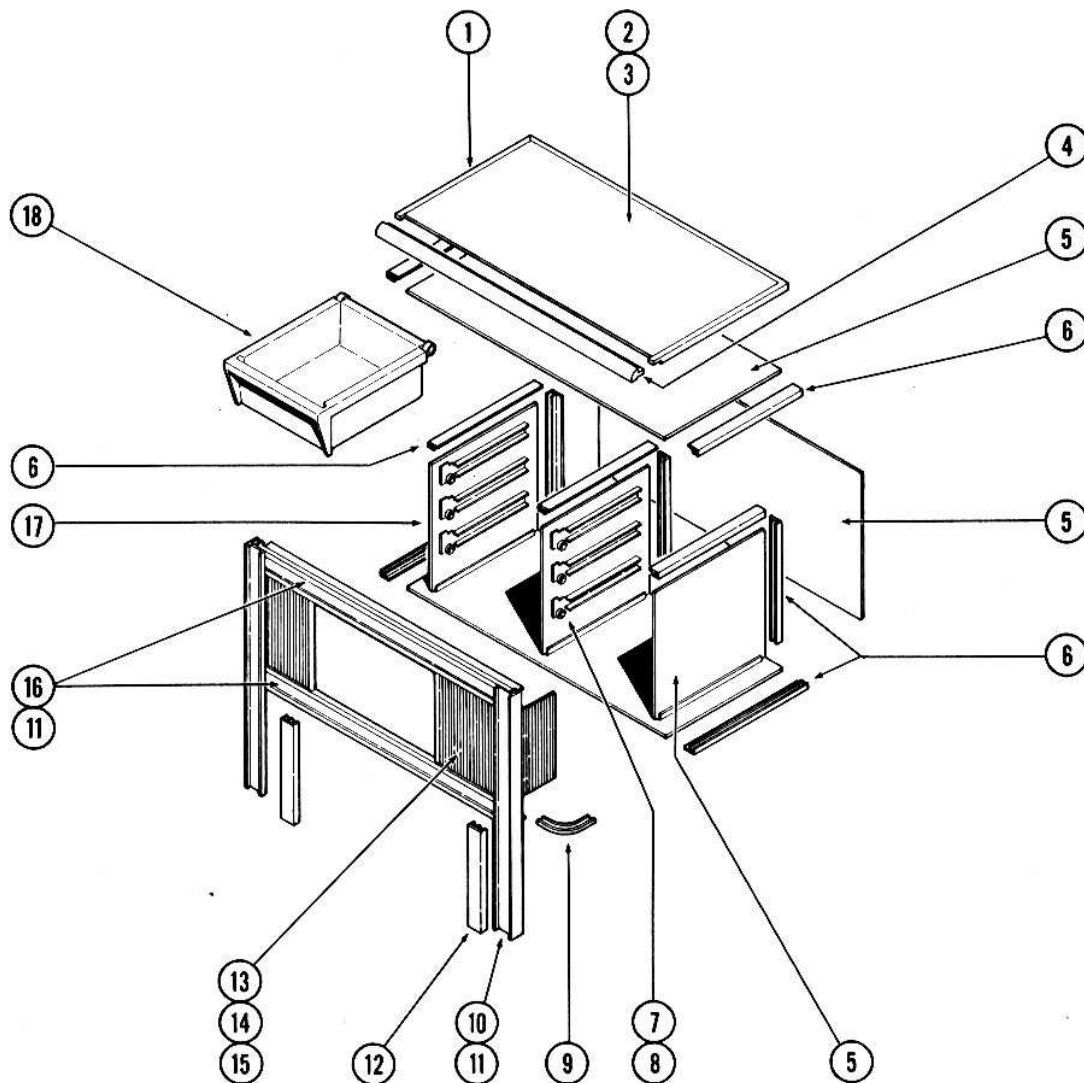


No.	Part No.	Description
	994554	Credenza assembly 70"
	994562	Credenza assembly 81"
	994566	Credenza assembly 83" (Excella)
1	800161	Firply 3/4"
2	*	Laminate .025"
3	800248	T-molding
4	800008	Pine 3/4"
5	380203	Piano hinge
6	*	Laminate .047"
7	101253	Hinge credenza
8	*	Laminate 3/16"
9	101257	Aluminum extrusion
10	*	Laminate .020"
11	101266	Panel nosing
12	101256	Aluminum extrusion
13	800156	Firply 1/2"
14	100136	Aluminum extrusion
15	101262	Aluminum extrusion
16	101037	Aluminum extrusion
17	*	Tambour
18	101265	Aluminum extrusion, tambour handle
19	201163	End caps - 2 per set
20	201150	Spiral - 2 per set
21	101261	Wood grain aluminum
22	101014	Aluminum extrusion
23	101026	Aluminum extrusion
24	100564	Aluminum extrusion
25	101290	Aluminum extrusion
26	201369	Stereo face
27	201370	Tape holder
28	101288	Aluminum extrusion
29	201306	Beading-brown
		MISCELLANEOUS FASTENERS
	320006	Screw No. 8 x 3/4"
	320020	Rivet - brown
	320038	Screw No. 6 x 1/2"
	320021	Screw No. 8 x 1 1/4"

*For part numbers of all laminates and tambours see page 4-2

Please specify color of wood

Vanity Side Cabinet Assembly



No.	Part No.	Description
	982550	Vanity side cabinet assembly (25D, 28D, 31D)
	982953	Vanity side cabinet assembly (Excella D rear bath)
1	800265	Grooved pine
	800031	Pine 3/4"
2	*	Laminate .030"
	*	Laminate .047" (Excella)
3	800039	Lauan 1/4"
	800155	Honeycomb 5/8"
4	800332	Vanity nosing
	800264	Vanity nosing (Excella)
5	*	Laminate 5/32"
	*	Laminate 3/16" (Excella)
6	101026	Aluminum extrusion
7	201019	Drawer slide
8	201018	Roller bracket (2 per set)
9	201330	Corner slide
	982780	Vanity frame assembly
10	101257	Aluminum extrusion
11	*	Laminate .030"
	*	Laminate .047" (Excella)
12	100176	Aluminum extrusion
	982922	Vanity cabinet door assembly
13	*	Tambour
14	101265	Aluminum extrusion, tambour handle
15	201163	End caps (2 per set)
16	101263	Aluminum extrusion
	101256	Aluminum extrusion (Excella)
17	101266	Panel nosing
18	200064	Plastic drawer
MISCELLANEOUS FASTENERS		
	320006	Screw No. 8 x 3/4"
	340026	Tinnerman clip
	330002	Rivet
	330028	Rivet, blind
	360076	Glue, contact

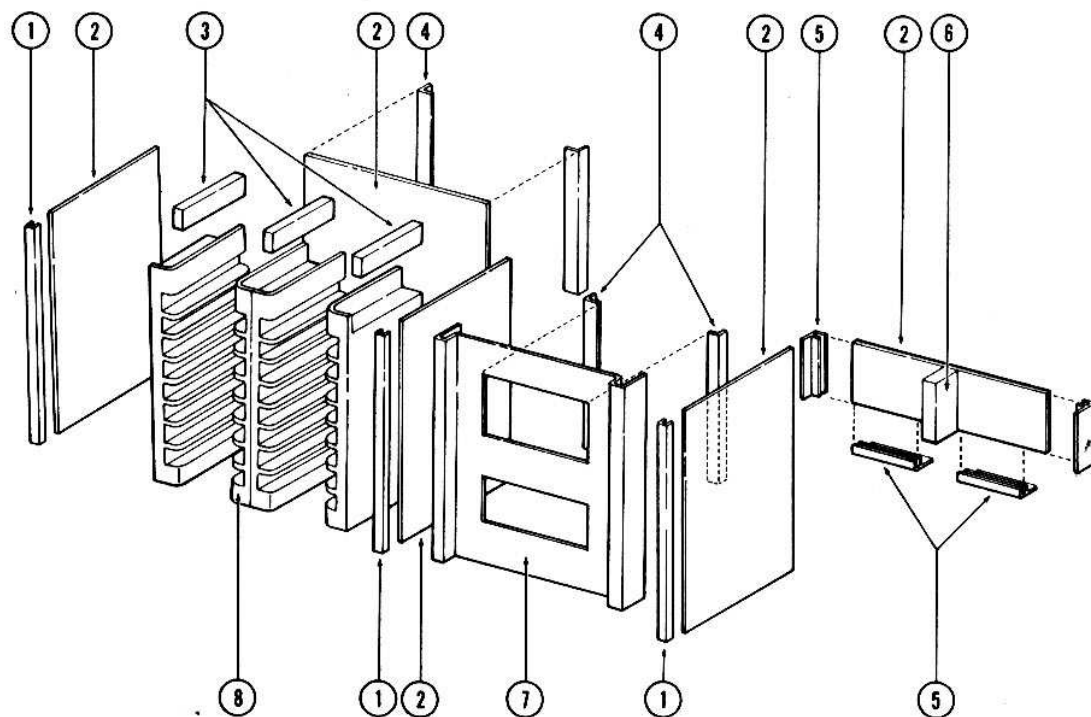
*For part numbers of all laminates and tambours see page 4-2

Please specify color of wood

Vanity Removal and Replacement

1. Remove screws from inside wardrobe that secure the vanity top and cabinet.
2. Remove the screws that secure the vanity to the wardrobe panels.
3. Remove the vanity drawers and remove the screws that enter the wall through the boards just under the vanity top.
4. Remove the vanity assembly.
5. To install, reverse the removal procedures.

Audio Mounting Assembly



No.	Part No.	Description
	994523	Audio Mounting Assembly
1	101266	Panel nosing
2	800260	Vinyl clad wood - 3/16"
3	800179	Pine - 5/8"
4	101288	Aluminum extrusion
5	101026	Aluminum extrusion
6	800178	Pine - 5/8"
7	201369	Stereo - face
8	201370	Tape holder track
MISCELLANEOUS FASTENERS		
	340026	Tinnerman clip
	330000	Rivet
	320037	Screw - No. 6 x 3/8"

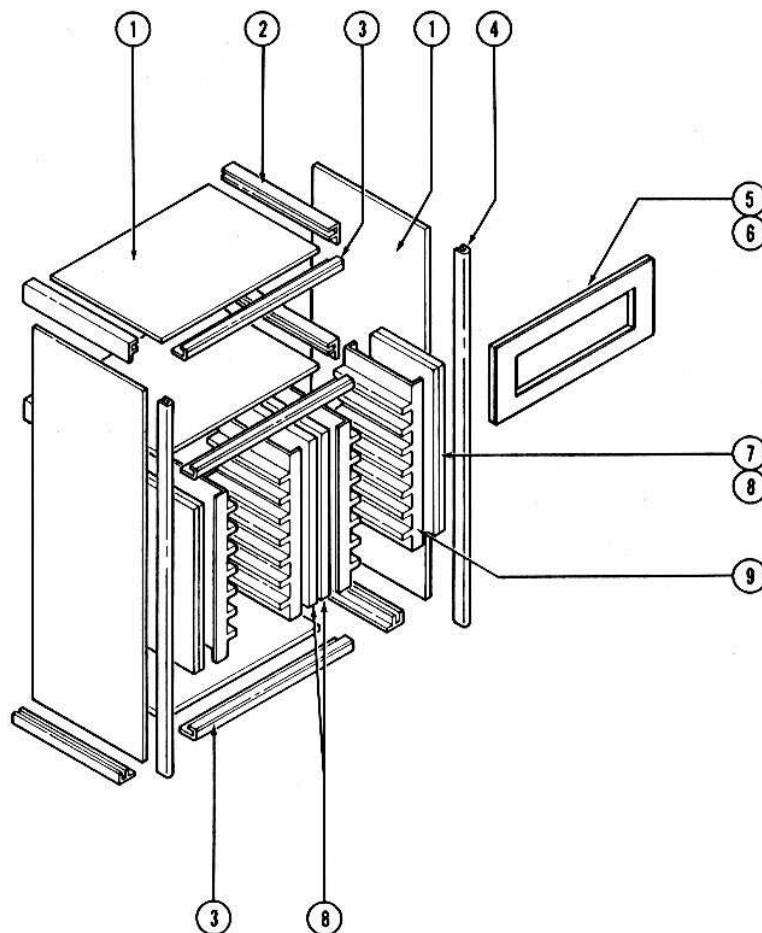
Audio Mounting Assemblies Removal and Replacement

- To remove Audio Mounting Assemblies (all models), it will first be necessary to remove AM/FM radio and 8 track tape player components. To remove:
 - Carefully pull brushed metal trim panels away from radio and tape player face plates (they snap into position).
 - Remove 4 mounting screws securing radio and tape player to plastic stereo-face.
 - Pull components out to expose wire connections. Disconnect all wire leads.
- Drill out pop rivets or remove screws attaching stereo-face plate and tape holder tracks to credenza divider panels.
- Remove face plate and tracks.
- To install reverse removal procedure.

Speaker Removal and Replacement

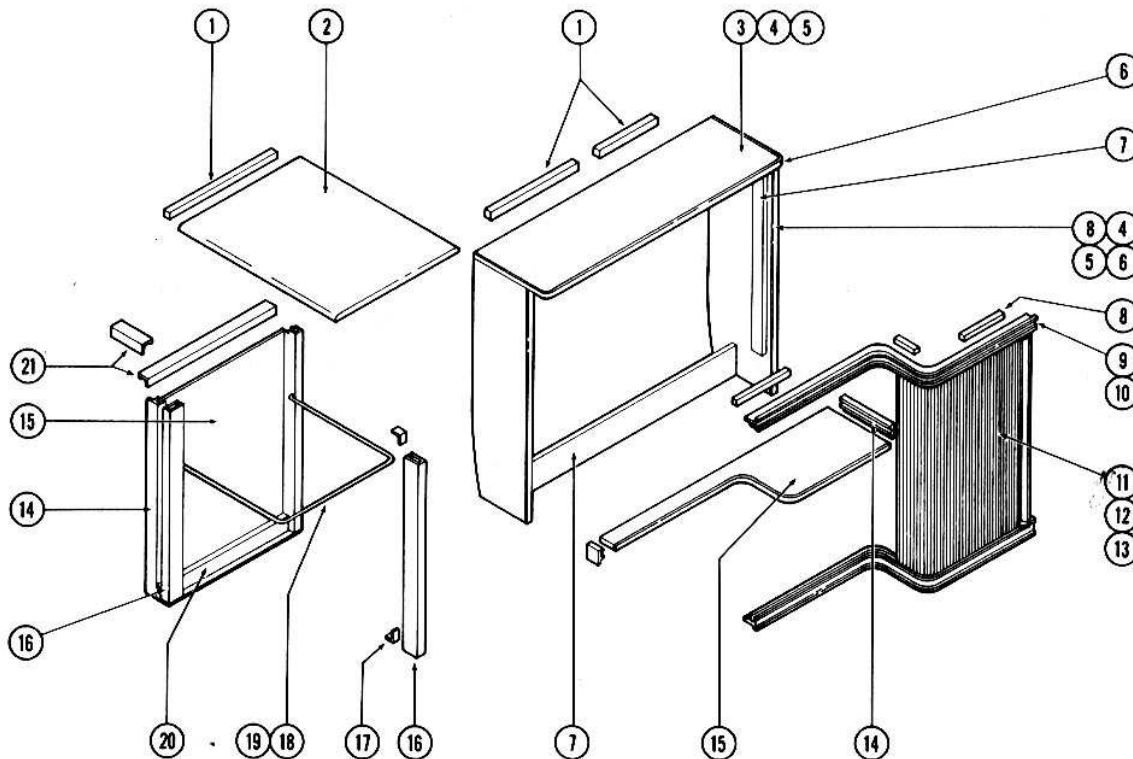
- Carefully bow top or bottom and one side of speaker face frame and remove molded plastic grille.
- Remove screws attaching speaker, pull out away from wall, and disconnect speaker wires.
- For installation, reverse removal procedures.

Stereo and Tape Storage Assembly



No.	Part No.	Description
	994513	Stereo and tape storage assembly (Excella)
1	*	Laminate, KOA
2	101026	Aluminum extrusion
3	101270	Aluminum extrusion, J-trim
4	101266	Aluminum extrusion
5	201432	ABS face plate frame
6	201332	Face plate
7	800156	Firply 1/2"
8	800086	Firply 3/8"
9	200446	ABS tape storage panel
MISCELLANEOUS FASTENERS		
	340026	Tinnerman clip
	330002	Rivet
	320030	Screw - No. 8 x 1/2"

Stereo and Tape Player Cabinet Assembly



No.	Part No.	Description
	994507	Stereo and tape player cabinet assembly (Excella)
1	800303	Pine 3/4"
2	—	Door assembly
3	800161	Firply 3/4"
4	*	Laminate .047"
5	201306	Gimp
6	201439	T-molding
7	800086	Firply 5/8"
8	800156	Firply 1/2"
9	101496	Aluminum extrusion
10	*	Laminate insert
11	*	Tambour
12	101265	Aluminum extrusion
13	201163	End cap (2 per set)
14	101026	Aluminum extrusion
15	800294	Vinyl clad wood 3/16"
16	101262	Aluminum extrusion
17	380041	Corner brace
18	380105	Folding shelf support
19	380019	Grommet
20	100136	Aluminum extrusion
21	101288	Aluminum extrusion

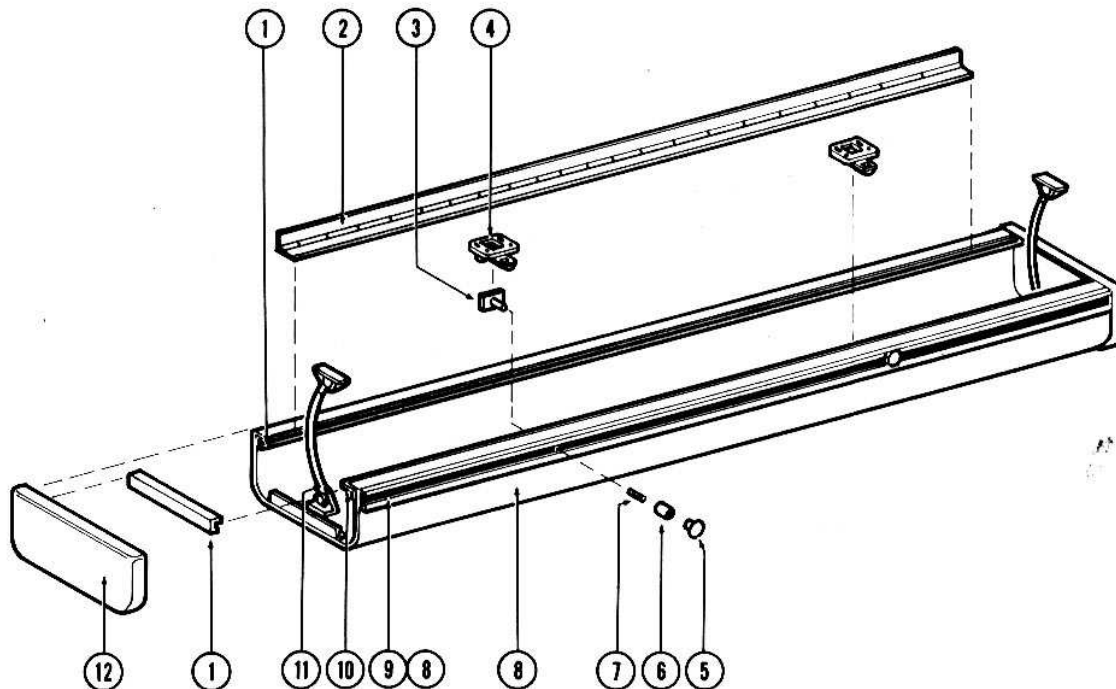
MISCELLANEOUS FASTENERS

340026	Tinnerman clip
330002	Rivet
320025	Screw No. 8 x 1/2"

*For part numbers of all laminates and tambours see page 4-2.

Please specify color of wood.

Space Locker Assembly



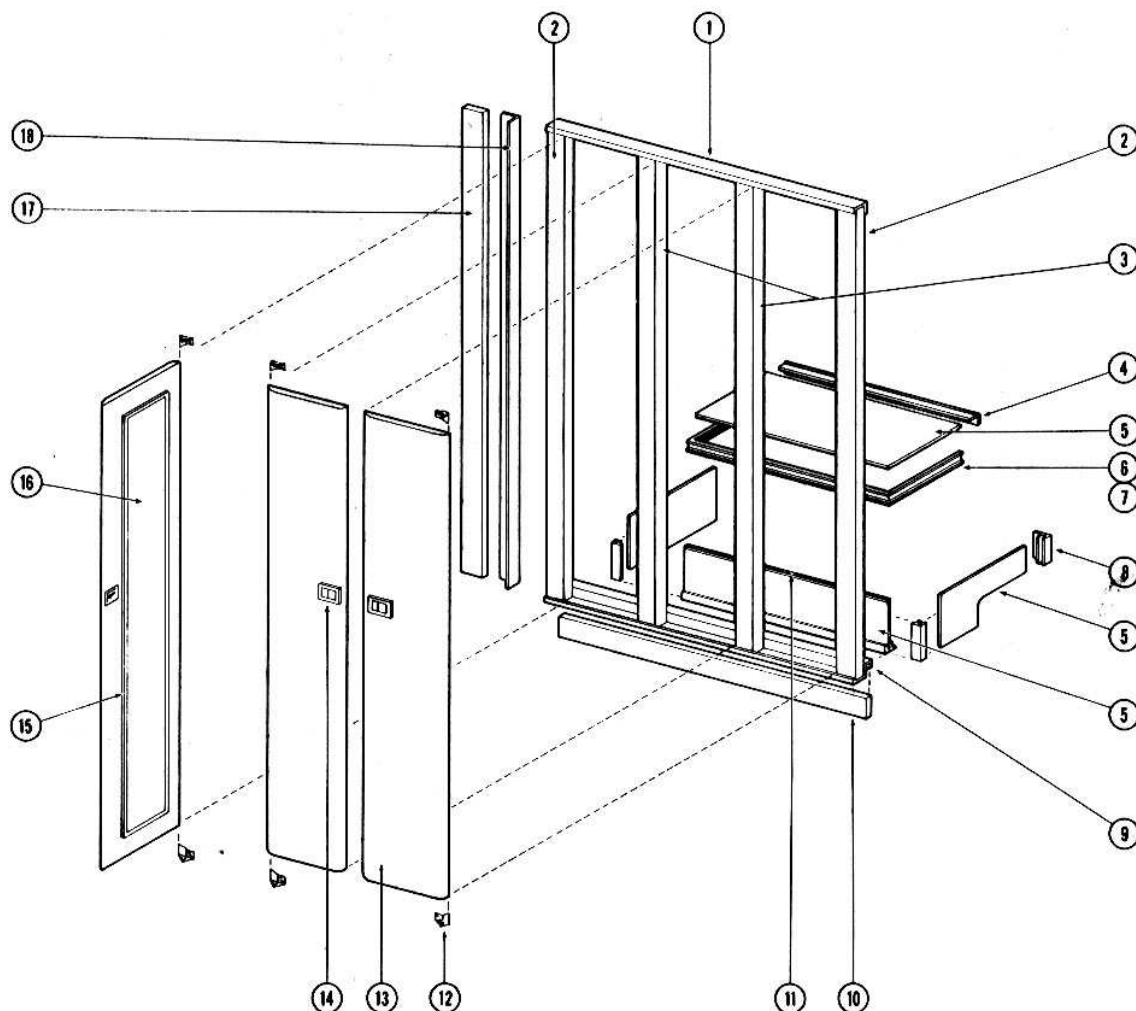
No.	Part No.	Description
	982347	Space locker assembly (Excella)
	994226	Space locker assembly 75¼"
1	101288	Aluminum extrusion
2	380189	Piano hinge
3	380259	Latch pusher
4	380290	Latch housing
5	380461	Door Knob
6	380460	Bushing, snap SB5626
7	380258	Spring
8	101203	Vinyl clad aluminum
9	101035	Aluminum extrusion
10	100087	Aluminum extrusion
11	380216	Cable
12	200260	ABS end cap

Please specify color of wood

Space Locker Removal and Replacement

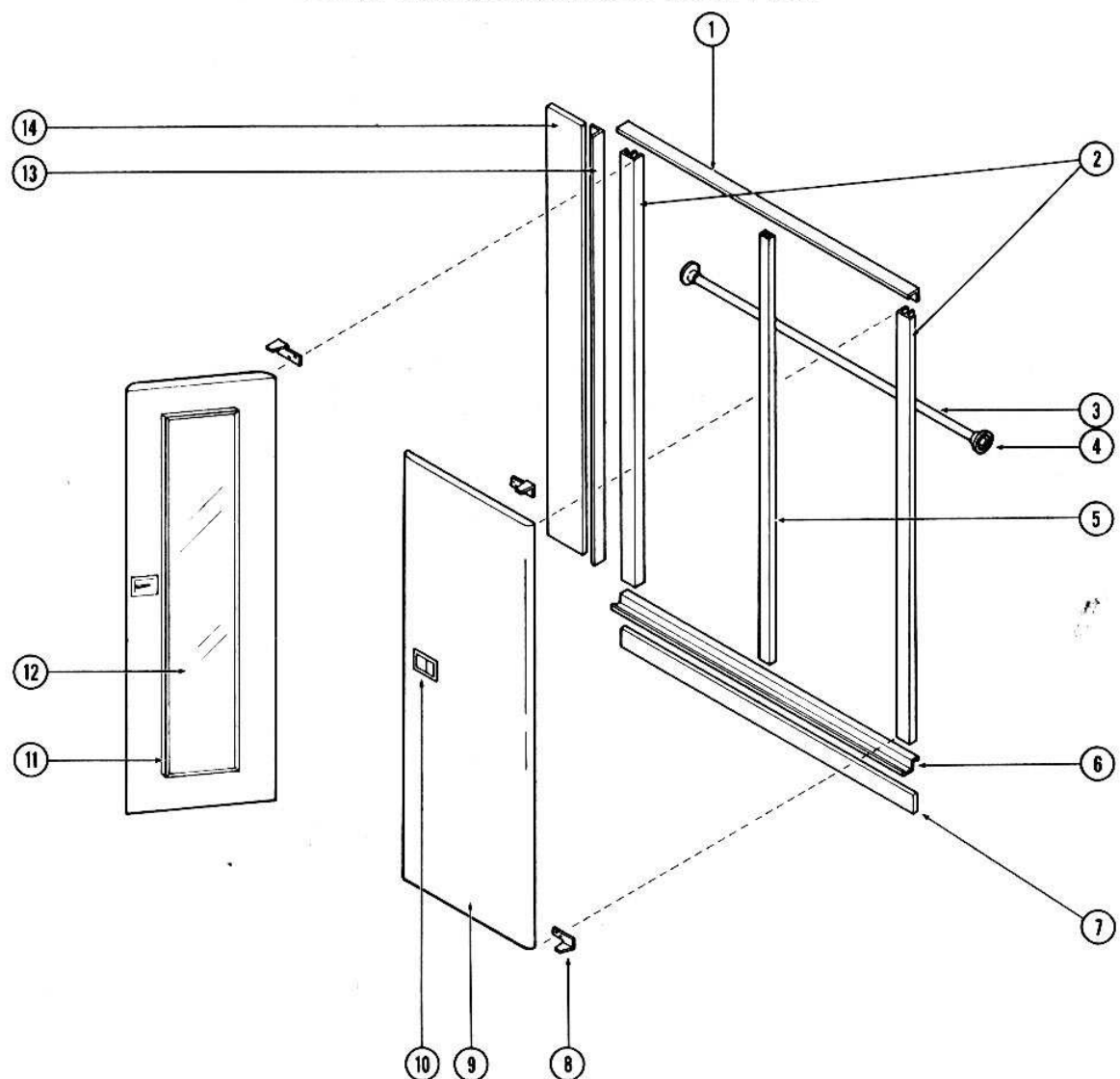
1. Remove front and rear support arms from roof locker.
2. Use No. 30 drill and drill out all pop rivets in space locker hinge.
3. Reverse for reinstallation.

Triple Wardrobe Assembly 50"- 67½"



No.	Part No.	Description
	982270	Triple wardrobe assembly 67½"
	982938	Triple wardrobe assembly 50" (Excella)
	982786	Wardrobe frame assembly
	982787	Wardrobe frame assembly (Excella)
	982690	Triple wardrobe pump close-out assembly
1	101288	Aluminum extrusion
2	100176	Aluminum extrusion
3	101262	Aluminum extrusion
4	380458	Piano hinge
5	*	Laminate 5/32"
	*	Laminate 3/16" (Excella)
6	101037	Aluminum extrusion
7	*	Laminate .030"
	*	Laminate .047" (Excella)
8	101026	Aluminum extrusion
9	100136	Aluminum extrusion
10	*	Laminate 5/32"
	800156	Firply ½"
11	101266	Panel nosing
12	380485	Hinge, pivot
13	982733	Door assembly
	982758	Door assembly (Excella)
14	200144	Door latch
15	100742	Extrusion, mirror frame
	101234	Extrusion, mirror frame
16	371154	Mirror
17	*	Laminate 5/32"
	800301	Pine 3/4"
18	101288	Aluminum extrusion
MISCELLANEOUS FASTENERS		
	320000	Screw No. 6 x 3/8"
	330035	Rivet blind, 5/32"
	360076	Glue, contact
	320016	Screw No. 8 x 1/2"
	320059	Screw No. 8 x 1"
	320030	Screw No. 8 x 1/2" (Excella)
	340026	Tinnerman clip (Excella)
	320006	Screw No. 8 x 3/4" (Excella)
	330017	Rivet, blind, 5/32" (Excella)

Double Wardrobe Assembly 51", 65½", 18½"



No.	Part No.	Description
	982271	Double wardrobe assembly 51"
	982939	Double wardrobe assembly 65½" (Excella)
	982414	Double wardrobe assembly 18½"
	982788	Double wardrobe frame assembly 51", 65½"
	982784	Double wardrobe frame assembly 18½"
1	101288	Aluminum extrusion
2	100176	Aluminum extrusion
3	380045	Clothes rod
4	380046	Clothes rod bracket
5	100616	Aluminum extrusion
6	100136	Aluminum extrusion
7	800156	Firply 1/2"
8	380485	Hinge
9	982732	Door assembly for 982271
	982759	Door assembly for 982939 (Excella)
	982734	Door assembly for 982414
10	200144	Door latch
11	100742	Aluminum extrusion
	101234	Aluminum extrusion (Excella)
12	371154	Mirror
13	101288	Aluminum extrusion
14	800311	Laminate 5/32"
	800301	Pine 3/4" (Excella)

MISCELLANEOUS FASTENERS

340026	Tinnerman clip
340004	Staple
360076	Contact glue
330002	Rivet
320006	Screw No. 8 x 3/4"
330035	Rivet, blind 5/32"
350008	Acorn hex nut

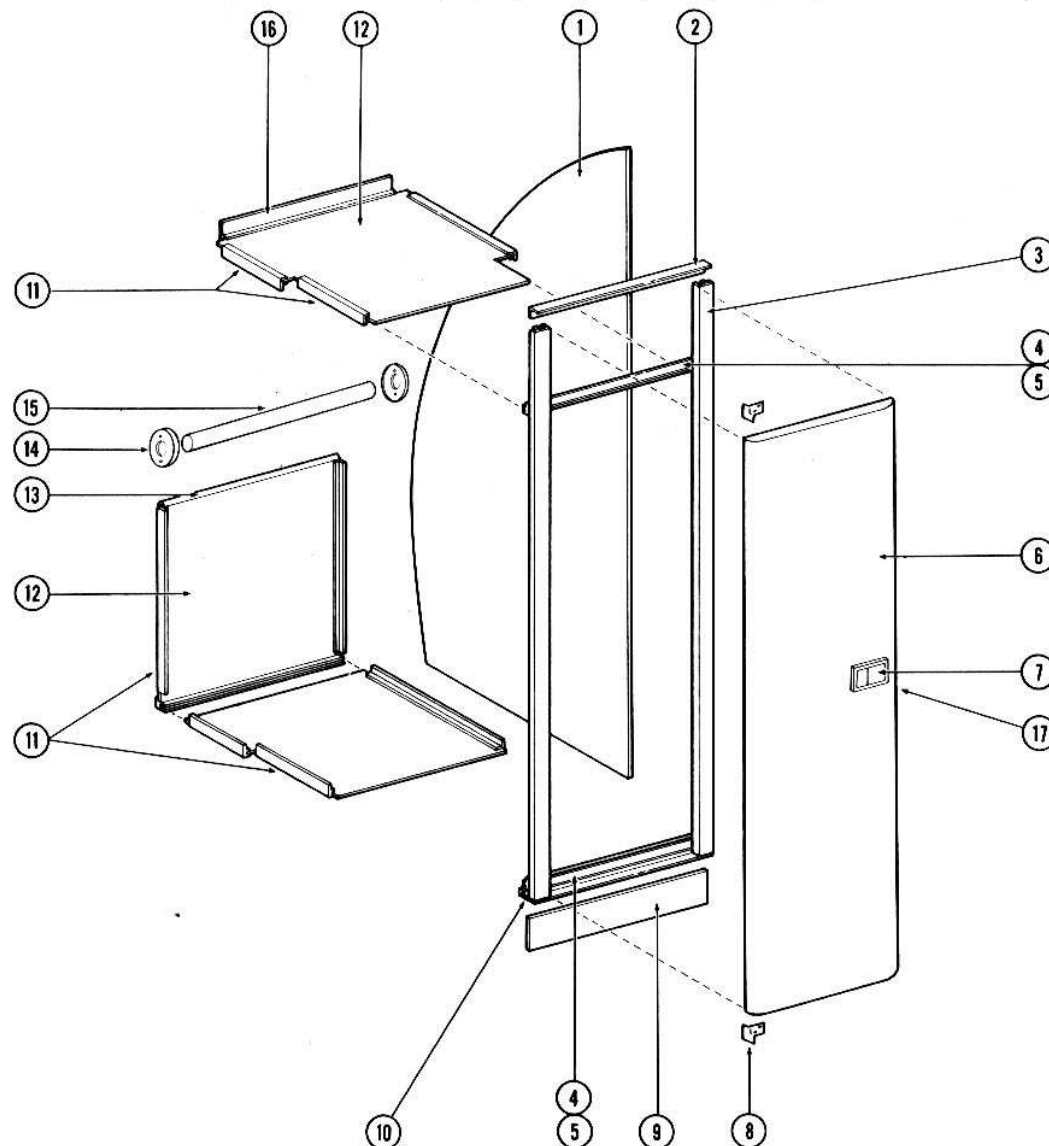
Please specify color of wood

Wardrobe Door Removal and Replacement

- Open wardrobe door and remove hinges from stile.
- Reverse above for reinstallation.

Note: Readjust door strike if necessary.

Wardrobe Assembly - (10", 11 1/4", 12", 18 3/4", 22", 23")

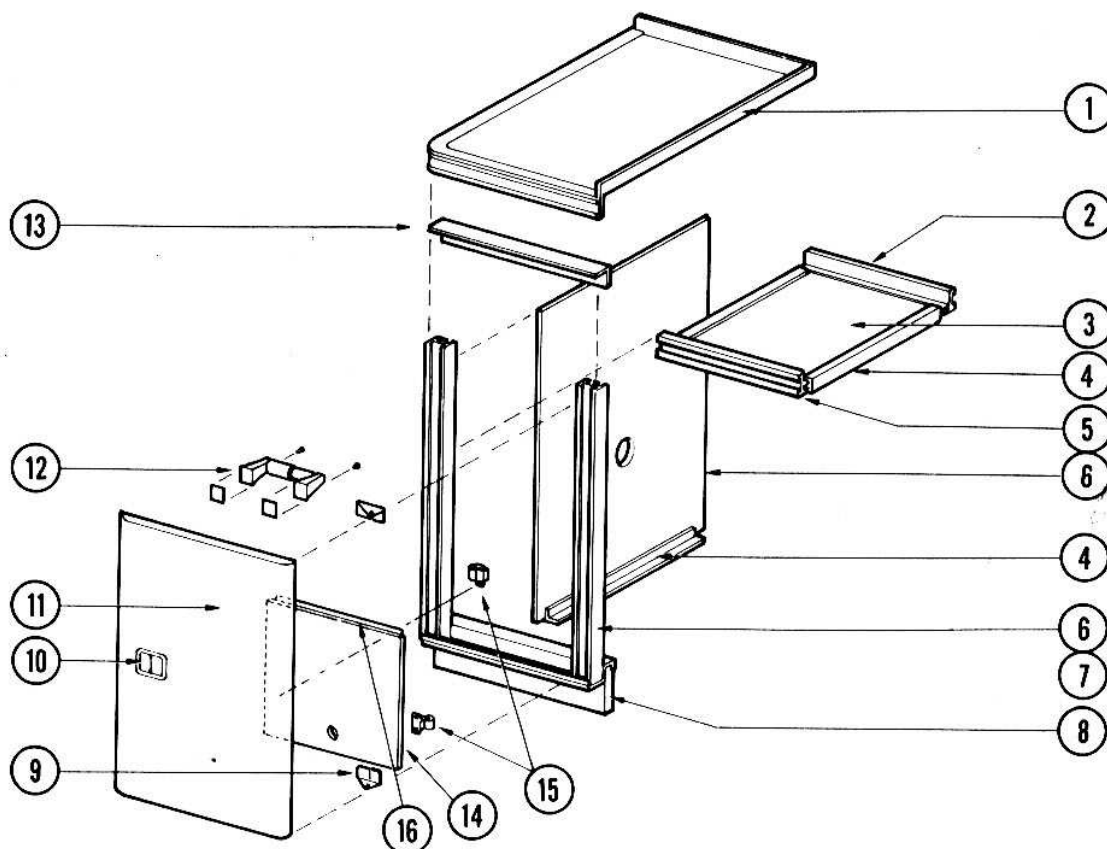


No.	Part No.	Description
	982655	Wardrobe assembly 11 1/4" - RS (23")
	982648	Wardrobe assembly 12" - RS (25T)
	982649	Wardrobe assembly 12" - CS (25T)
	982650	Wardrobe assembly 12" - CS (28T)
	982684	Wardrobe assembly 10" - RS (28T)
	982647	Wardrobe assembly 18 3/4" - RS (25D)
	982874	Wardrobe assembly 18 3/4" - RS (25D)
	982414	Wardrobe assembly 18 3/4" - RS (28D & 31D)
	982623	Wardrobe assembly 22" - RS (31T & D)
	982624	Wardrobe assembly 23" - CS (31T & D)
	982968	Wardrobe assembly 23" - CS (Excella T&D rear bath)
	982967	Wardrobe assembly 22" - RS (Excella rear bath)
	982473	Wardrobe assembly 18 3/4" - CS (Excella D rear bath)
1	*	Laminate 5/32"
	*	Laminate 3/16" (Excella)
2	101288	Aluminum extrusion
3	100176	Aluminum extrusion
4	101037	Aluminum extrusion
5	*	Laminate .030"
	*	Laminate .047"
6	—	Door assembly
7	200144	Door latch
8	380485	Hinge (2 per set)
9	800047	Firply 1/2"
10	100136	Aluminum extrusion
11	101026	Aluminum extrusion
12	800260	Vinyl clad wood
13	101266	Aluminum extrusion
14	380046	Clothes rod bracket
15	380045	Clothes rod
16	101257	Aluminum extrusion
17	380030	Roller catch
MISCELLANEOUS FASTENERS		
	320016	Screw - No. 8 x 1/2"
	320036	Tinnerman clip
	330009	Rivet
	360076	Glue, contact
	350008	Acorn hex nut
	330002	Rivet - Walnut
	365140	Wood tape
	330035	Rivet, brown

*For part numbers of all laminates see page 4-2

Please specify color of wood

Bathroom Cabinet Assembly - 17" (Full Bath)

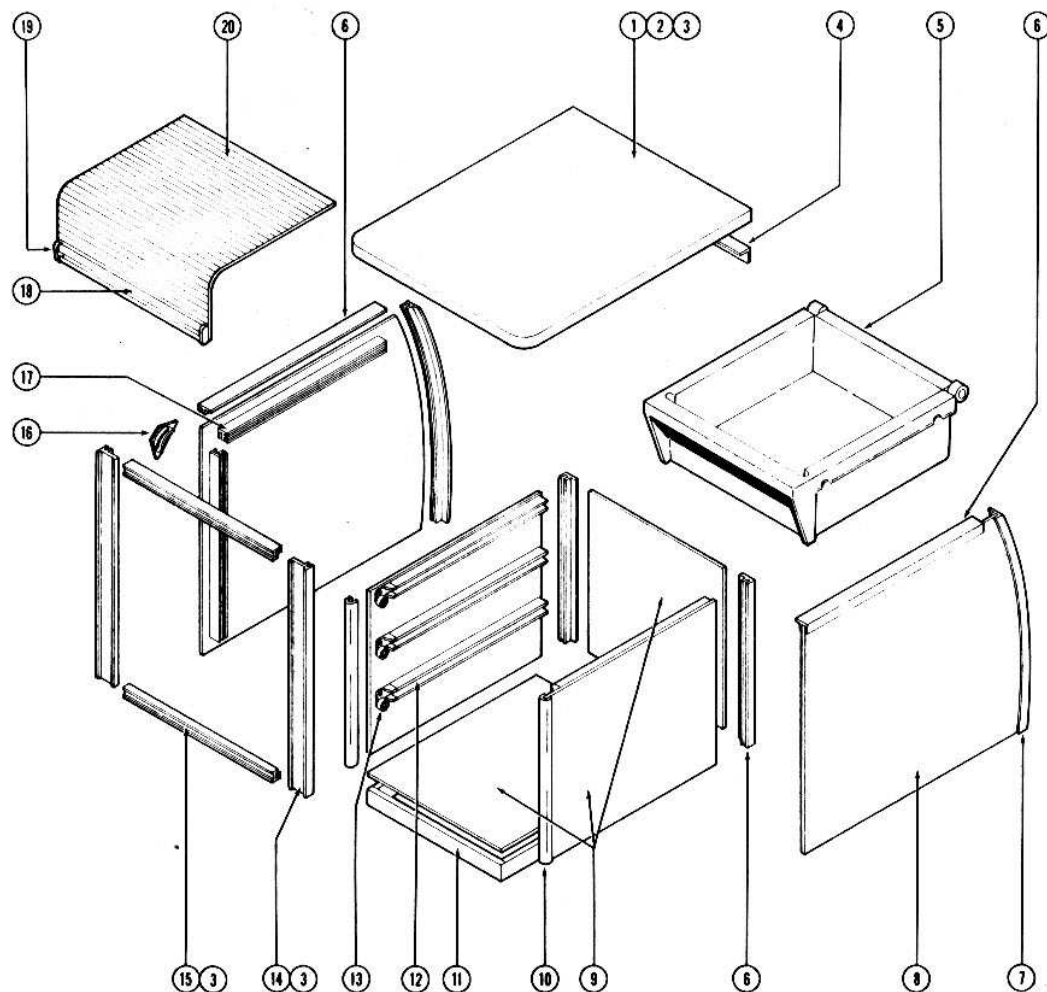


No.	Part No.	Description
	972070	Bathroom cabinet assembly - short
	972060	Bathroom cabinet assembly (Excella)
	972073	Bathroom cabinet assembly - tall
1	201132	Bath cabinet top
2	101233	Aluminum extrusion
	101256	Aluminum extrusion - tall
3	*	Laminate 3/16"
	*	Laminate 5/32" - tall
4	101027	Aluminum extrusion
5	101036	Aluminum extrusion
6	100160	Vinyl clad wood
7	100151	Aluminum extrusion
8	800156	Firply 1/2"
9	380486	Pivot hinge
10	200145	Door latch
11	982752	Door assembly - short
	—	Door assembly (Excella)
	982751	Door assembly - tall
12	380034	Toilet paper holder
	600804	Toilet paper holder (Excella)
13	101288	Aluminum extrusion
14	*	Laminate 3/16"
15	380030	Single roller catch
16	101266	Panel nosing
17	100136	Aluminum extrusion
		MISCELLANEOUS FASTENERS
	340026	Tinnerman clip

*For part numbers of all laminates see page 4-2

Please specify color of wood

Night Stand Assembly - 31 Ft. T (Center Bath)

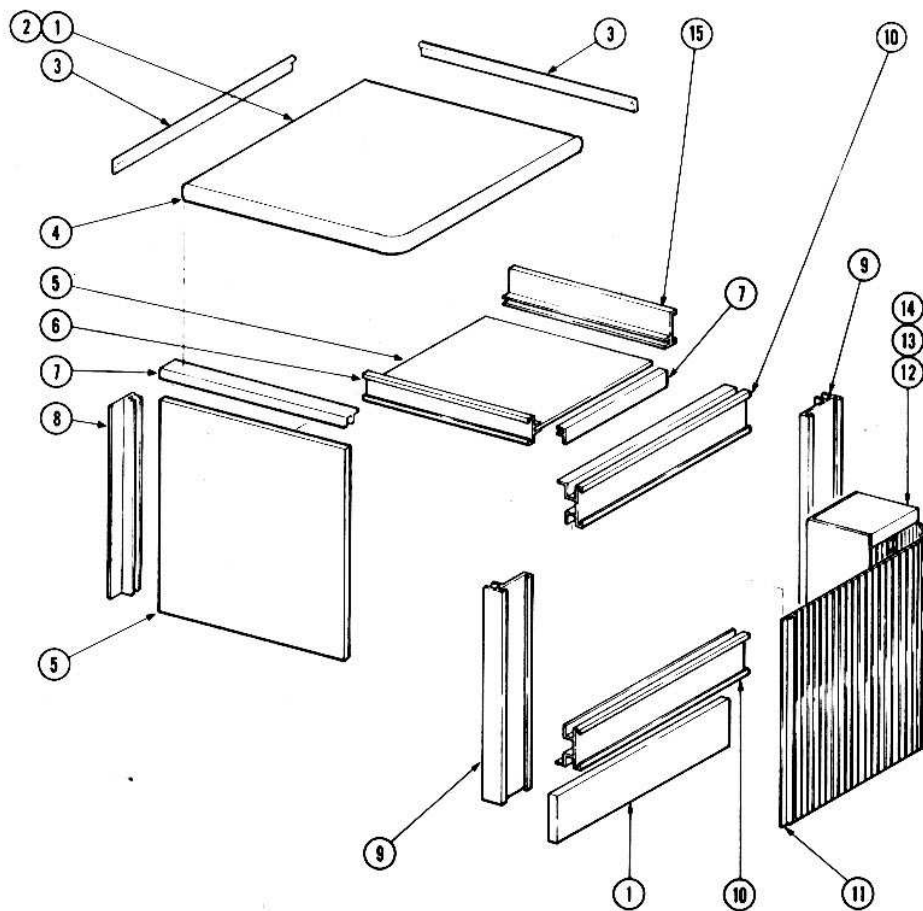


No.	Part No.	Description
	982683	Night stand assembly
	982264	Night stand assembly (Excella)
	982792	Night stand frame assembly (Airstream)
	982799	Night stand (inside) assembly (Airstream)
	982798	Night stand top assembly (Airstream)
1	800161	Firply 3/4"
	800087	Firply 3/8" (Excella)
2	*	Laminate .030"
	*	Laminate .047" (Excella)
3	201157	T-trim
4	101288	Aluminum extrusion
5	200065	Plastic drawer
6	101026	Aluminum extrusion
7	101029	Aluminum extrusion
8	*	Laminate 5/32"
	*	Laminate 3/16" (Excella)
9	*	Laminate 5/32"
	800286	Vinyl clad wood (Excella)
10	101266	Panel nosing
11	800303	Pine 5/8"
	800025	Pine 3/4" (Excella)
12	201019	Plastic drawer guide
13	201018	Plastic roller
14	100564	Aluminum extrusion
15	101256	Aluminum extrusion
16	201356	Tambour corner guide
17	100629	Aluminum extrusion
18	101265	Aluminum extrusion
19	201163	End caps (2 per set)
20	*	Tambour
		MISCELLANEOUS FASTENERS
	340036	Tinnerman clip
	330017	Rivet
	330020	Rivet, blind
	330028	Rivet, blind

*For part numbers of all laminates and tambours see page 4-2

Please specify color of wood

Night Stand Assembly - 31D (Center Bath)



No.	Part No.	Description
	982265	Night stand assembly
1	800156	Firply 1/2"
2	*	Laminate .030"
3	201192	Beading
4	201360	T-trim
	201439	T-trim (Excella)
5	*	Laminate 5/32"
	*	Laminate 3/16" (Excella)
6	101036	Aluminum extrusion
7	101026	Aluminum extrusion
8	101029	Aluminum extrusion
9	100564	Aluminum extrusion
10	101256	Aluminum extrusion
11	101265	Aluminum extrusion, tambour handle
12	800194	Firply 5/8"
13	201125	Spiral (2 per set)
14	101261	Wood grain aluminum
15	101257	Aluminum extrusion

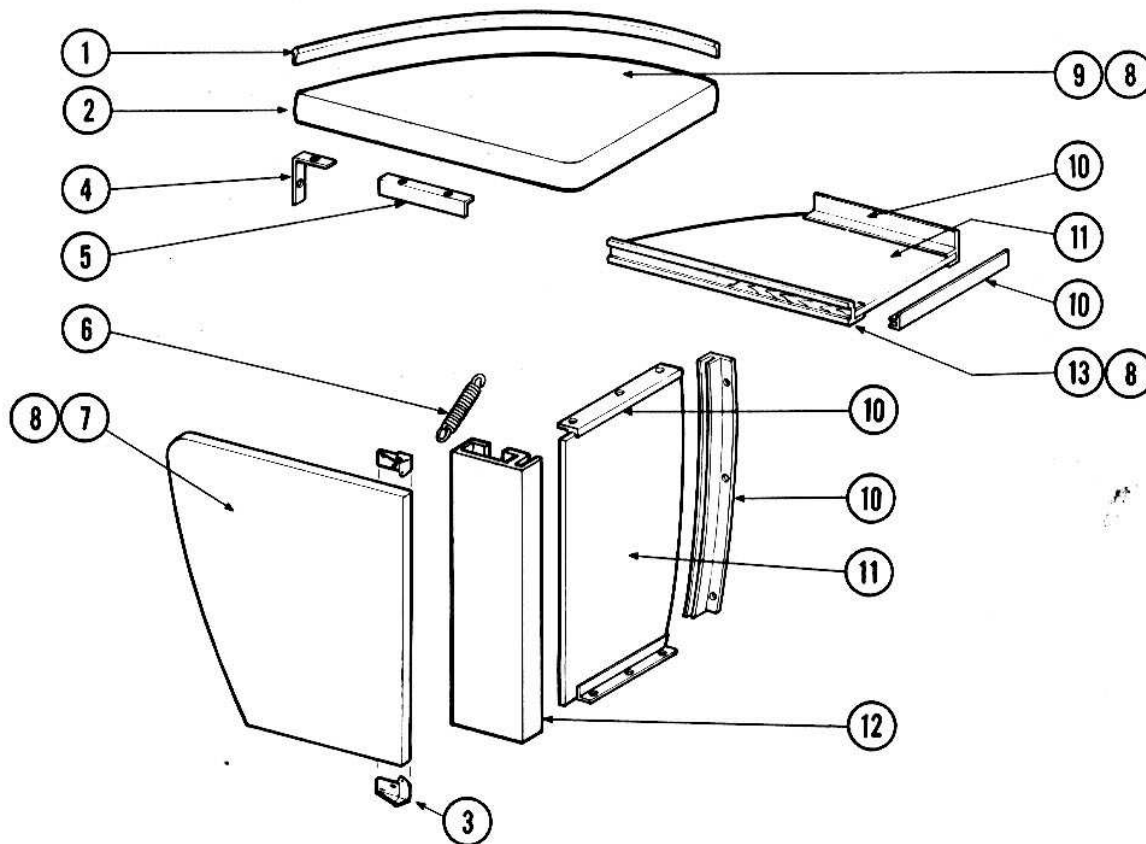
MISCELLANEOUS FASTENERS

320013	Screw No. 6 x 3/8"
340026	Tinnerman clip

*For part numbers of all laminates see page 4-2

Please specify color of wood

Night Stand (Curved) Assembly – 31 Ft. Double (Center Bath)

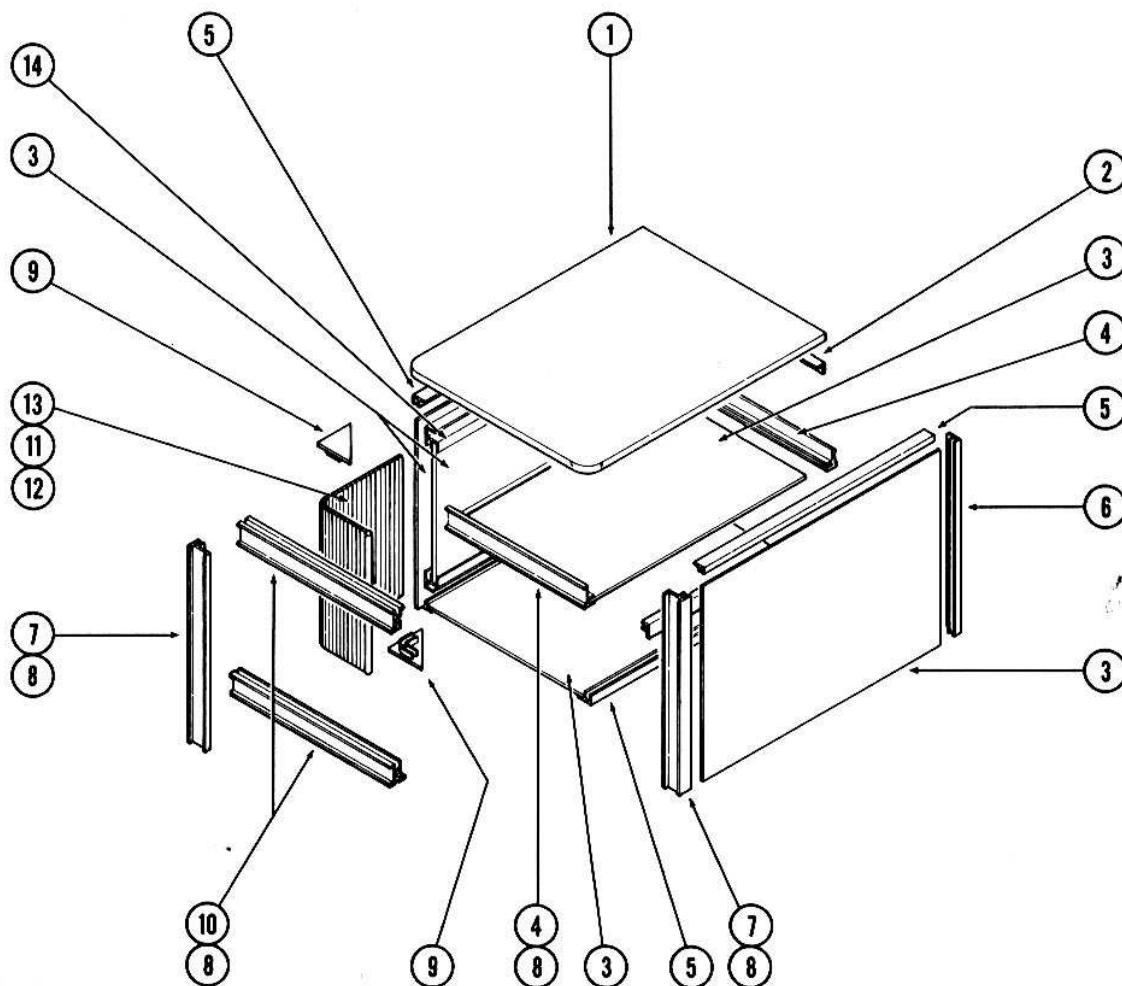


No.	Part No.	Description
	982266	Night stand (curved) assembly
	982936	Night stand (curved) assembly (Excella)
	982795	Night stand (curved) top assembly
	982796	Door assembly
1	201306	Beading, brown
	201429	Beading, brown (Excella)
2	201157	T-trim
	201439	T-trim (Excella)
3	380485	Hinge (2 per set)
4	380041	Brace
5	101288	Aluminum extrusion
6	380219	Spring
7	800161	Firply 3/4"
	800024	Firply 3/4" (Excella)
8	.	Laminate .030"
	.	Laminate .047" (Excella)
9	800161	Firply 5/8"
	800086	Firply 5/8" (Excella)
10	101026	Aluminum extrusion
11	.	Laminate .030"
	.	Laminate .047" (Excella)
12	100176	Aluminum extrusion
13	101037	Aluminum extrusion
MISCELLANEOUS FASTENERS		
	320004	Screw No. 6 x 3/4"
	340026	Tinnerman clip
	360076	Glue, contact
	330017	Rivet, blind
	330035	Rivet, blind 5/32"

*For part numbers of all laminates and tambours see page 4-2.

Please specify color of wood.

End Table Assembly

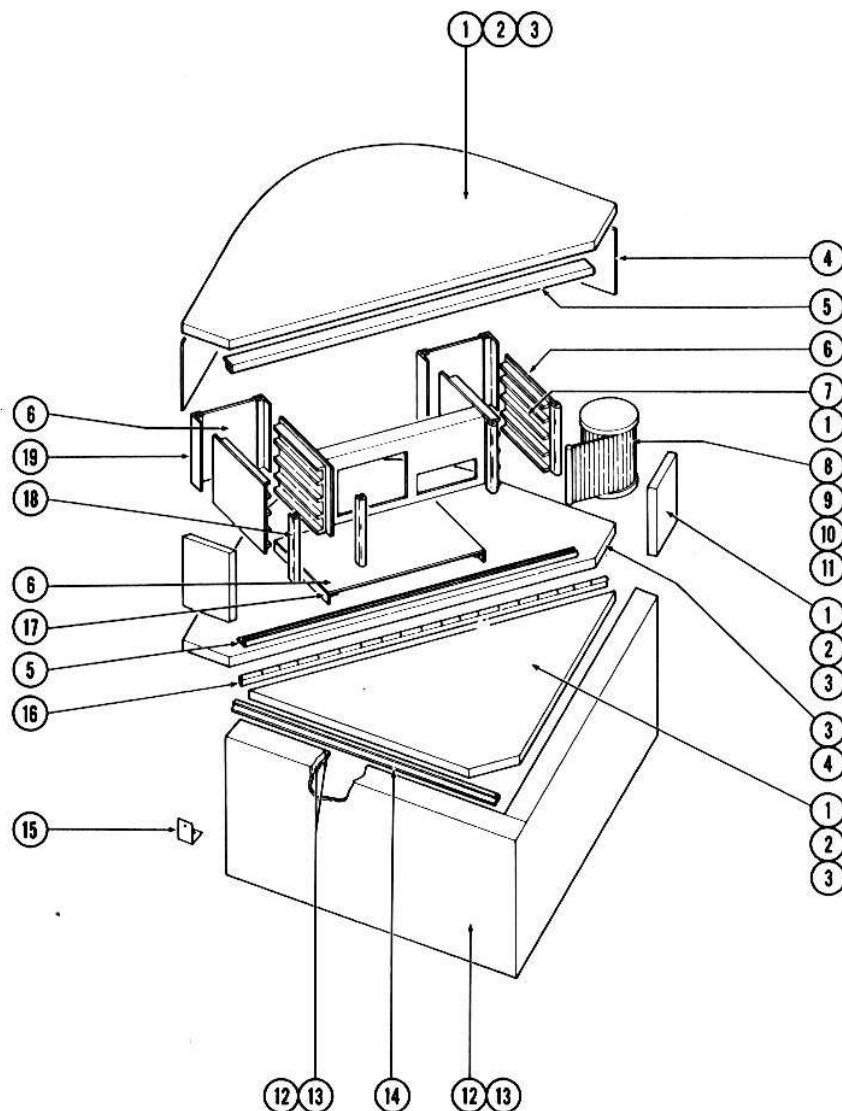


No.	Part No.	Description
1	982721	End table assembly (Excella)
2	—	Top assembly
3	101288	Aluminum extrusion
4	800260	Vinyl clad wood
5	101257	Aluminum extrusion
6	101026	Aluminum extrusion
7	101029	Aluminum extrusion
8	100564	Aluminum extrusion
9	*	Laminate - .047"
10	201356	Tambour guide corner
11	101256	Aluminum extrusion
12	101265	Aluminum extrusion, tambour handle
13	201163	End caps
14	*	Tambour
	100629	Aluminum extrusion
MISCELLANEOUS FASTENERS		
	320036	Tinnerman clip
	330009	Rivet
	320016	Screw - No. 8 x 1/2"

*For part numbers of all laminates and tambours see page 4-2

Please specify color of wood

L-Front Lounge Corner Table Assembly & Audio Mounting Assembly

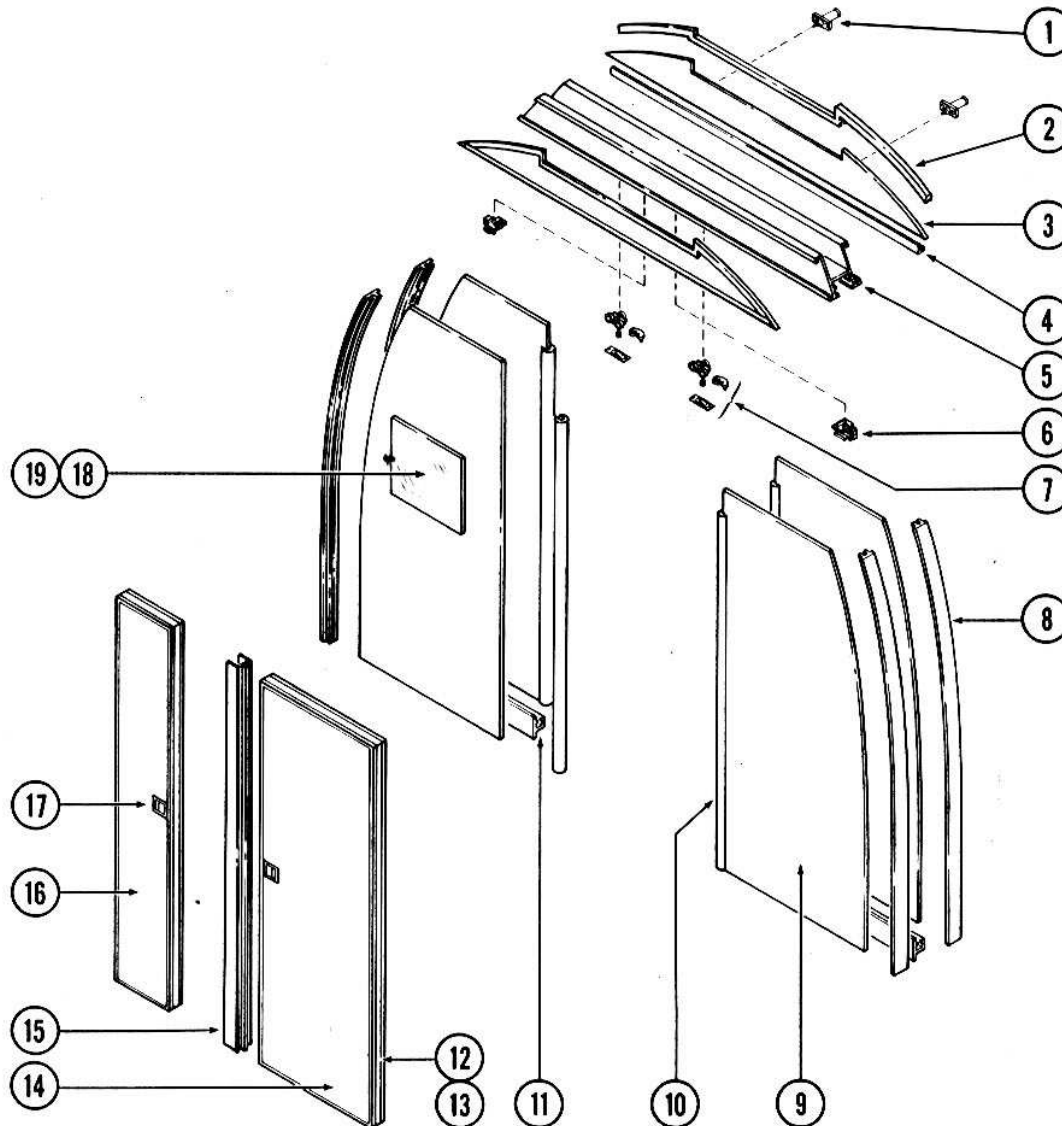


No.	Part No.	Description
	994353	L - Lounge corner table assembly
	982415	L - Lounge corner table assembly (Excella)
	994537	Audio mounting assembly
1	800161	Firply 3/4"
2	*	Laminate .047"
3	201360	"T" molding
	201439	"T" molding (Excella)
4	101261	Wood grain aluminum
5	201401	Plastic extrusion, tambour track
6	800260	Vinyl clad wood 3/16"
7	201370	Tape holder track
8	*	Tambour
9	201150	Spiral (2 per set)
10	101265	Aluminum extrusion, tambour handle
11	201163	End caps (2 per set)
12	*	Laminate 3/16"
13	800301	Pine 3/4"
14	101270	Aluminum extrusion
15	380198	Wall bracket
16	380458	Piano hinge
17	101017	Aluminum extrusion
18	101266	Aluminum extrusion
19	101026	Aluminum extrusion
20	201400	Stereo face

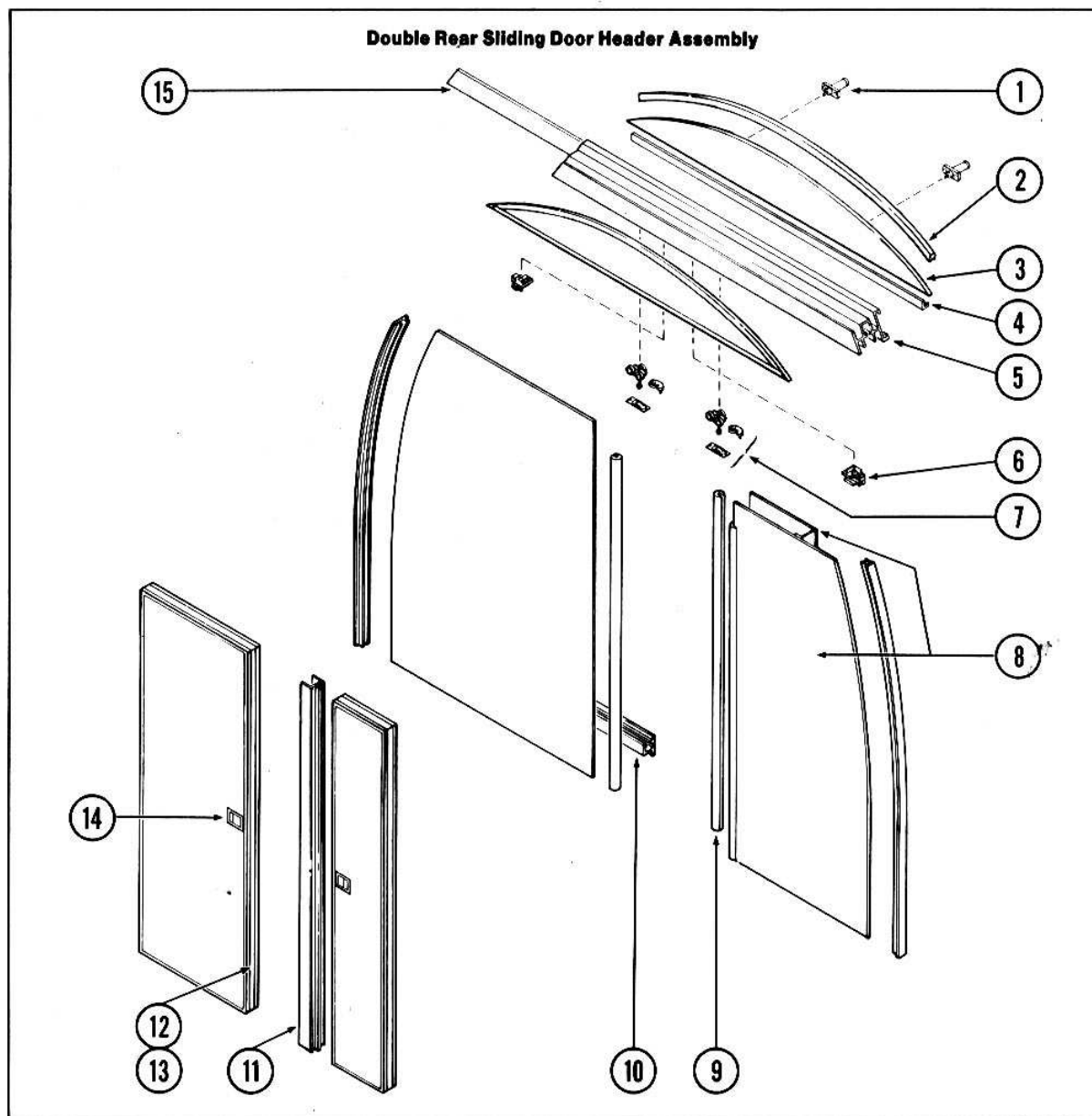
*For part numbers of all laminates and tambours see page 4-2

Please specify color of wood

Forward Panel and Header Assembly



No.	Part No.	Description
	982416	Forward panel and header assembly (Excella)
1	380221	Travel lock
2	201140	Beading
3	*	Laminate 3/16"
4	101270	Aluminum extrusion, panel trim
5	100164	Aluminum extrusion
6	380806	Sliding door stop
7	380792	Roller - 1020
8	101029	Aluminum extrusion
9	*	Laminate 3/16"
10	101266	Panel nosing
11	201109	Plastic guide
	982417	Door assembly (curbside)
12	101661	Aluminum extrusion
13	200155	Plastic insert
14	982460	Door assembly (roadside)
15	201392	Plastic edge pocket
16	982417	Door assembly (curbside)
17	200166	Door handle
18	370034	Mirror
19	380728	Mirror clamps
MISCELLANEOUS FASTENERS		
	340026	Tinnerman clip
	330017	Rivet
	320031	Screw No. 8 x 3/4"
	360076	Contact glue

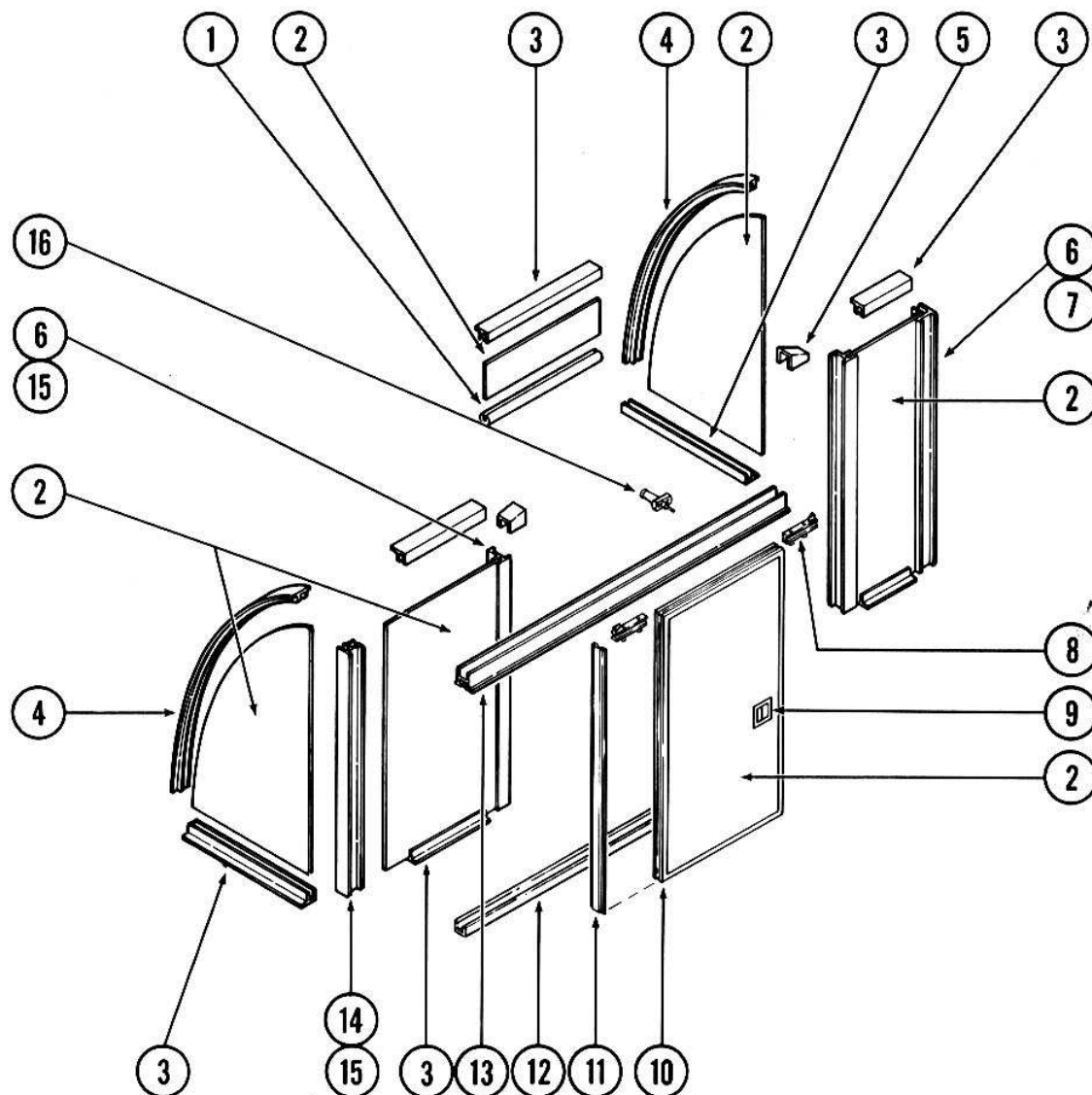


No.	Part No.	Description
	982707	Double rear sliding door header ass'y (23')
	982644	Double rear sliding door header ass'y.
	982148	Double rear sliding door header ass'y. (Excella)
	983074	Rear sliding door assembly 10" (Excella)
	983075	Rear sliding door assembly 20" (Excella)
1	380221	Travel lock
2	201440	Beading
3	*	Laminate 3/16"
4	101270	Aluminum extrusion, panel trim
5	101794	Aluminum extrusion
6	380806	Sliding door stop
7	380792	Roller - 1020
8	101029	Aluminum extrusion
9	101266	Panel nosing
10	201109	Plastic guide
	982225	Rear sliding door assembly
11	201392	Plastic edge pocket
12	101661	Aluminum extrusion
13	200155	Plastic insert
14	200166	Handle
15	*	Laminate .047"
		MISCELLANEOUS FASTENERS
	340026	Tinnerman clip
	320014	Screw No. 6 x 1½"

*For part numbers of all laminates and tambours see page 4-2.

Please specify color of wood.

Bath Side Panels and Door Header Assembly

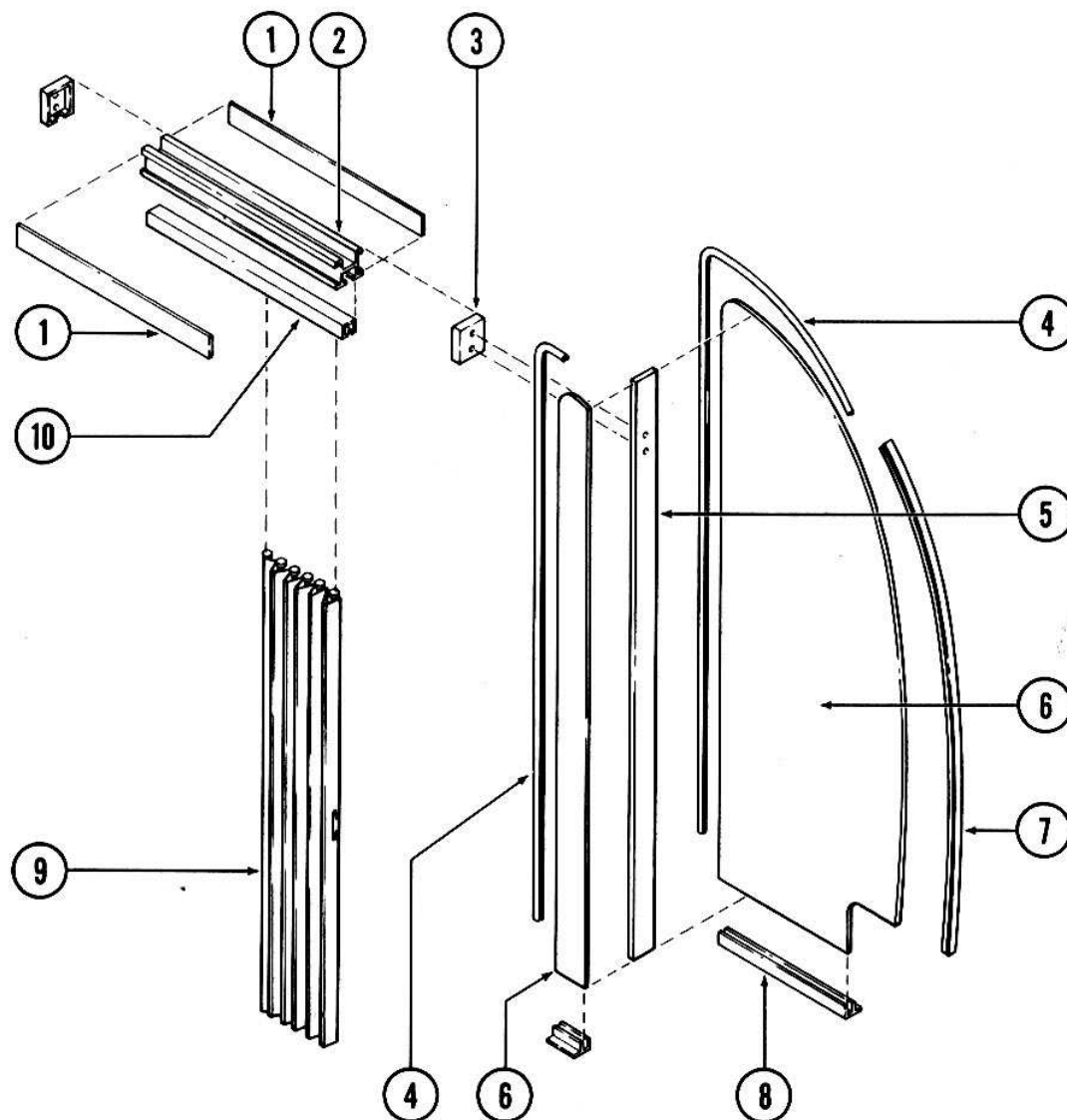


No.	Part No.	Description
	982274	Aft and side panel, bath ass'y. (31T center bath)
	982940	Aft and side panel, bath ass'y. (31T center bath) (Excella)
	982971	Forward and side panel, bath ass'y. (31T center bath)
	982941	Forward and side panel, bath ass'y. (31T center bath) (Excella)
	982426	Bath door and header ass'y. (31T center bath)
	982942	Bath door and header ass'y. (31T center bath) (Excella)
1	101266	Panel nosing
2	*	Laminate 5/32"
3	101026	Aluminum extrusion
4	101029	Aluminum extrusion
5	200024	End cap (2 per set)
6	101278	Aluminum extrusion
7	101638	Vinyl clad insert
8	200009	Plastic slide
9	201165	Door latch
10	101661	Aluminum extrusion
11	200155	Plastic insert
12	201109	Plastic guide
13	100164	Aluminum extrusion
14	101259	Aluminum extrusion
15	*	Laminate .047"
16	380221	Travel lock
MISCELLANEOUS FASTENERS		
	340026	Tinnerman clip
	320006	Screw No. 8 x 3/4"
	320020	Rivet
	320000	Screw No. 8 x 1/2"
	340004	Staple
	320031	Screw No. 8 x 3/4"

*For part numbers of all laminates and tambours see page 4-2.

Please specify color of wood.

Foldette Door & Header Assembly

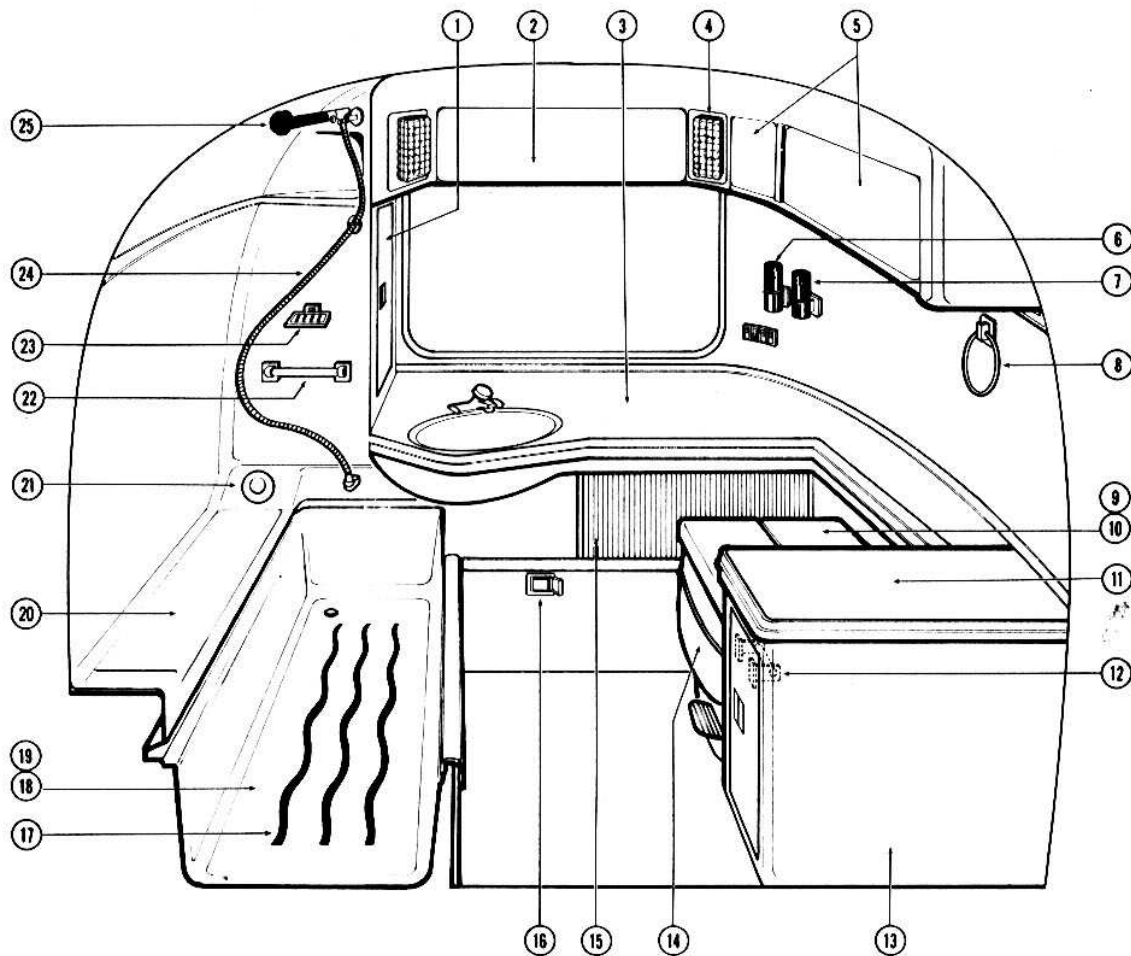


No.	Part No.	Description
	982268	Rear foldette door & header ass'y. - 31T&D (center bath)
	982977	Rear foldette door & header ass'y. - 28T
	982978	Foldette door & header assembly - 28D
	982979	Foldette door & header assembly - 31T
	982980	Foldette door & header assembly - 31D
	982937	Rear foldette door & header ass'y. (Excella center bath)
1	101493	Vinyl clad insert
2	101038	Aluminum extrusion
3	200156	End cap (2 per set)
4	101266	Panel nosing
5	800301	Pine 3/4"
6	*	Laminate 5/32"
7	101030	Aluminum extrusion
8	101026	Aluminum extrusion
9	700760	Foldette door
	700539	Foldette door (Excella)
10	100137	Aluminum extrusion
MISCELLANEOUS FASTENERS		
	340026	Tinnerman clips

*For part numbers of all laminates see page 4-2

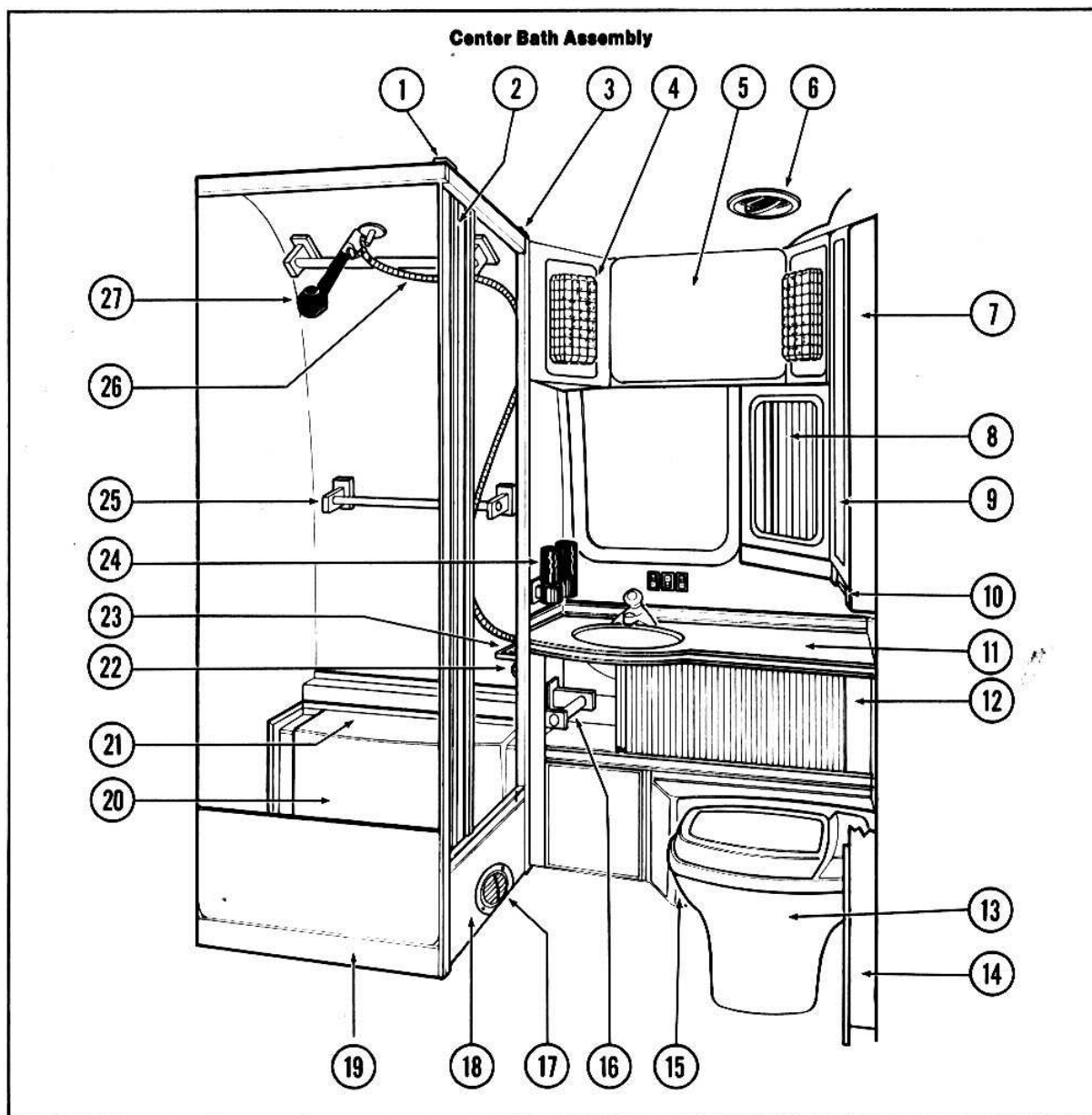
Please specify color of wood.

Full Bath Assembly



No.	Part No.	Description
1	972064	Medicine cabinet assembly
2	972072	Mirror assembly
3	972096	Lavatory top
4	500381	Bath light assembly
5	972100	Mirror and bath rooflocker ass'y.
6	600827	Paper cup holder
7	600791	Holder/tumbler
8	600805	Towel ring - 8"
9	972059	Hamper face frame assembly
10	972095	Seat and hamper door assembly
11	201132	Bath cabinet top
12	600804	Paper holder
13	972060	Bathroom cabinet assembly
14	600585	Toilet
15	972071	Lavatory cabinet assembly
16	—	Vacuum sweeper hose attachment door
17	380678	Tub strips, 7075 gold
18	200095	Bath tub
19	972067	Bath tub stand assembly
20	200091	Bath tub seat
21	600789	Shower mixer valve
22	600813	Shower volume control
23	600795	Grab bar
24	600794	Soap tray
25	600792	Shower hose
26	600790	Shower head
27	700298	Shower door assembly (not shown)
	600806	Towel bar - 18" (not shown)
	690012	Bathroom exhaust fan - U.S. (not shown)
	690013	Bathroom exhaust fan - Canada (not shown)

Please specify color of wood



No.	Part No.	Description
1	—	End cap
2	700299	Shower door
3	—	End cap
4	500381	Bath light assembly
5	972086	Mirror assembly
6	690012	Bathroom exhaust fan - U.S.
	690013	Bathroom exhaust fan - Canada
7	972087	Medicine chest assembly
8	972091	Corner shelf assembly
9	370062	Mirror
10	600806	Towel bar
11	972097	Lavatory top
12	972088	Lavatory cabinet face frame
13	600586	Toilet
14	101814	Vent cover
15	201140	Lavatory skirt
16	600804	Paper holder
17	600414	Heat duct
18	972089	Bathroom partition
19	972079	Shower pan support
20	972083	Shower seat support
21	972098	Shower pan and seat ass'y.
22	600789	Shower mixer valve
	600813	Shower volume control
23	600794	Soap tray
24	600827	Paper cup holder
	600791	Holder/tumbler
25	600806	Towel bar
26	600792	Shower hose
27	600790	Shower head
28	600805	Towel ring - 8" (not shown)

Please specify color of wood

Bathtub Removal and Replacement (Rear Bath)

1. Disconnect city water supply.
2. Shut off pump, open rear compartment door and open drain valves located in left lower corner near termination valve.
3. Cover carpet completely.
4. Open tub and lavatory faucets.
5. Remove plastic trim from metal extrusion at tub top and drill out all pop rivets with No. 30 drill.
6. Drill out 1/8" rivets and remove tub skirt and furnace grille.
7. Remove cover on underbelly below tub to expose trap.
8. From inside tub bottom using a spanner type wrench remove drain fitting from plastic adaptor.
9. Remove rivets from tub panel behind shower curtain.
10. Remove rivets in shower door hinge and remove door.
11. Work tub upward at panel end and pull tub forward with one motion.
12. Reverse above for reinstallation and reseal all seams with G.E. Silicone sealer.
13. Use putty tape under drain fitting in bottom of tub; then trim off excess and water test drainage system.

Hinged Bath Mirror Removal and Replacement (Rear Bath)

1. Pull mirror outward as far as possible.
2. Remove screws that secure both side friction arms.
3. Remove screws that secure hinge.
4. Remove mirror with backing board attached.
(NOTE: Mirror is attached to backing board with 2 sided tape.)
5. Reverse procedures for reinstallation.

Fixed Mirror Removal and Replacement

1. Mirror is held to backing board with special 2 sided tape. Carefully pull mirror away from backing.
2. To install, clean off old tape and apply equal amount of new.
3. Carefully position mirror and push firmly into place.

Shower Door Removal and Replacement (Rear Bath)

1. Remove plastic insert from extrusion that is secured to tub panel.
2. Drill out the rivets that secure this extrusion.
3. Drill out the rivets that secure the top track.
4. Drill out the rivets that secure the bottom track.
5. Remove the chrome bracket (stop) at one end of the bottom track. (Remove screws)
6. Door is then removable.
7. Replace by reversing the above procedures.

Lavatory Top Removal and Replacement (Rear Bath)

1. Unhook city water supply and shut off pump switch.
2. Open rear compartment door and open drain valves located lower left corner near dump valve.
3. Cover carpet completely and tub bottom with a protective material.
4. Open all faucets.
5. Remove screws from cover plate located lower right side of compartment and remove plate.
6. On models with copper plumbing, heat sweat joints on 3/8" supply lines to lavatory faucets until both can be separated.
7. On models with plastic plumbing, unscrew flare fitting at faucet connections.
8. Remove trim insert at leading edge of lavatory top to expose rivets. Remove rivets and trim.

9. Remove trim insert from extrusion located directly above lavatory at junction with wall and drill out all pop rivets with a No. 30 drill to remove extrusion.

10. Remove all rivets holding lavatory to wall.

11. With a spanner wrench inserted in lavatory drain from top, and holding plastic adaptor below with wrench, thread drian fitting out of adaptor and remove.

12. Drill out all rivets mounting counter to wall.

13. Drill out any remaining rivets securing lavatory top to other items.

14. Lavatory may then be lifted upward and removed from trailer.

15. Replace by reversing above procedure. Trim off all sealer and reseal with G.E. Silicone sealer.

Grab Handle Removal and Replacement (Rear Bath)

1. Remove 6 screws that secure handle to medicine chest.
2. Remove handle.

Repair of Stains or Scratches In Tub or Lavatory

The parts used in the bath area are vacuum formed A B S which is very tough but the surface will stain from certain types of liquids, or will scratch from sharp instruments. Repairs can be made by using a very fine sandpaper. Sand area to be repaired very lightly until stain or scratch is removed. (Unlike fiberglass, color of part is uniform throughout its thickness.) After part is repaired, apply a coat of non-abrasive paste wax and buff lightly to restore the shine.

NEVER APPLY OPEN FLAME TO THESE PARTS

Lavatory Top Removal and Replacement (Center Bath)

1. Disconnect water supply.
2. Shut off pump.
3. Open faucets and drain valves.
4. Cover carpet.
5. Disconnect drain line from basket trap fitting located beneath lavatory.
6. On models with copper plumbing, unsweat hot and cold water lines beneath lavatory.
7. On models with plastic plumbing, unscrew plastic flare nut at faucet fitting.
8. Remove plastic insert from trim above lavatory and remove trim by drilling out rivets.
9. Remove plastic insert from trim at front of lavatory and remove trim by drilling out rivets.
10. Lift lavatory upward and remove.
11. Reverse procedure for reinstallation.

NOTE: Seal trim to prevent leakage.

Shower Pan Removal and Replacement (Center Bath)

1. Using a spanner wrench, remove strainer fitting from shower pan.
2. Remove plastic insert from the trim around perimeter of shower pan and seat.
3. Drill out rivets from trim.
4. Remove sealer and trim.
5. Remove insert from lower shower door trim.
6. Remove rivets from trim and remove trim.
7. Lift shower pan and seat upward; then tip shower pan until it stands on edge with the seat portion nearest ceiling.

8. Remove shower pan.
9. Reverse procedure for reinstallation.

NOTE: Seal trim to prevent leakage.

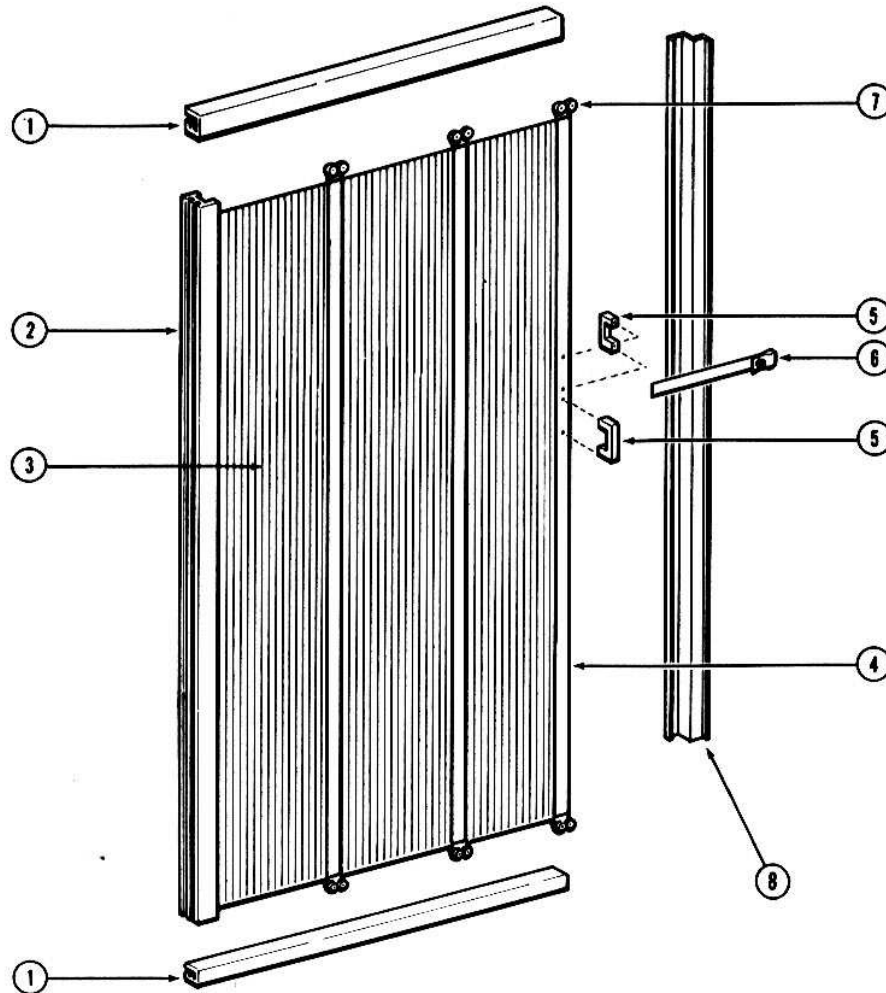
Medicine Chest Removal and Replacement (Center Bath)

1. Remove light fixture and disconnect wires.
2. Remove 110 volt and 12 volt outlets. Disconnect wires.
3. Remove hinged mirror over sink (see instructions).
4. Remove window screen.
5. Remove plastic insert from trim above lavatory and drill rivets out along the bottom of the chest.
6. Remove screws and rivets that enter chest from hallway and bedroom panel.
7. Chest is ready for removal.
8. Reverse procedures for reinstallation and recaulk where necessary.

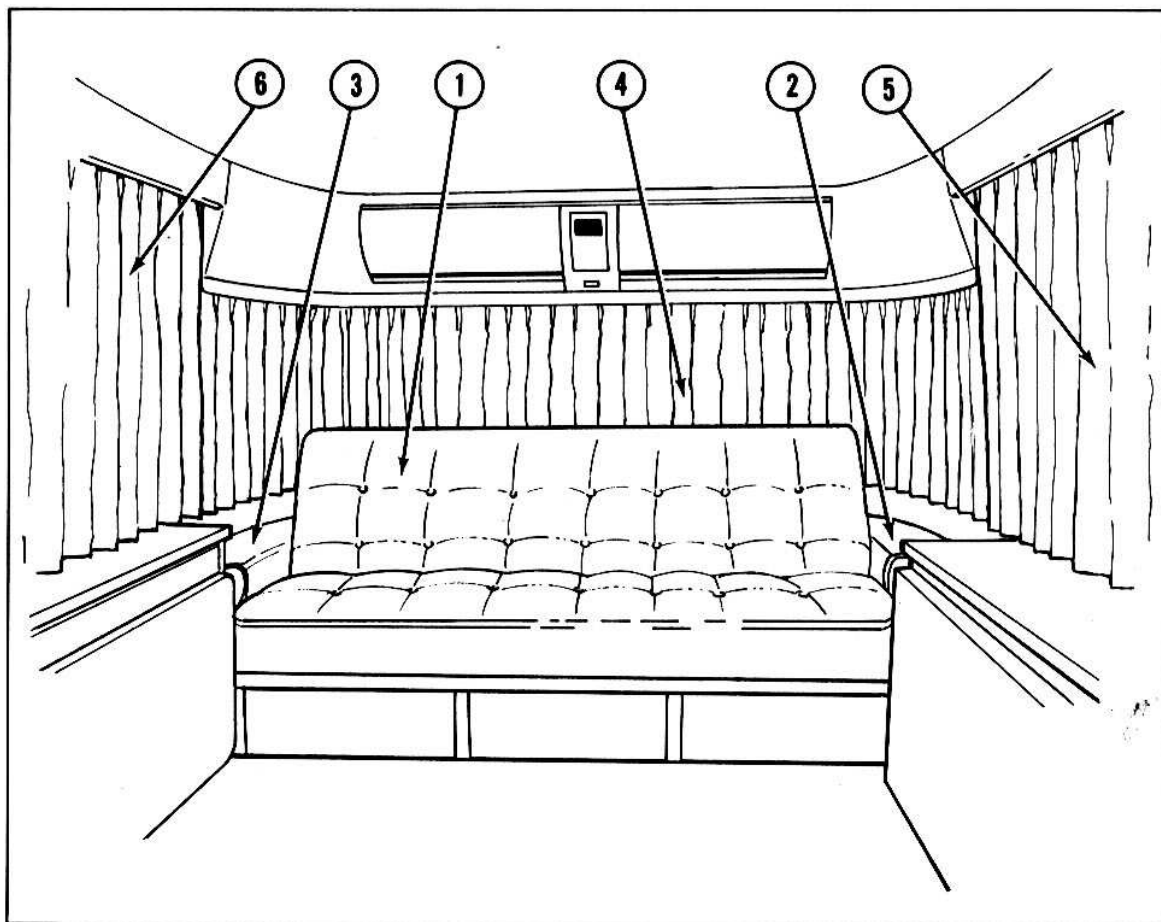
Bathroom Mirror Removal and Replacement (Center Bath)

1. Pull mirror outward as far as possible.
2. Drill out rivets that secure both side friction arms.
3. Remove screws that secure hinge.
4. Remove mirror.
5. Reverse procedure for installation.

Shower Door Assembly



No.	Part No.	Description
	700298	Shower door assembly - Full bath
	700299	Shower door assembly - Center bath
1	100144	Aluminum extrusion
2	100145	Aluminum extrusion
	200107	Plastic extrusion
3	200102	Extrusion, plastic panel
4	100143	Aluminum extrusion
5	380488	Handle
6	201334	Strap
7	200105	Roller assembly
8	101150	Aluminum extrusion
MISCELLANEOUS FASTENERS		
	330003	Rivet
	345091	Screw 10-24 x 1/2"



Upholstery & Drapes - Living Room

No.	Part No.	Description
1	990568	Upholstery, front lounge
2	990569	Upholstery, arm rest - curbside
3	990570	Upholstery, arm rest - roadside
4	990150	Drapery, front window
5	990152	Drapery, front curbside
6	990151	Drapery, front roadside

MISCELLANEOUS ITEMS

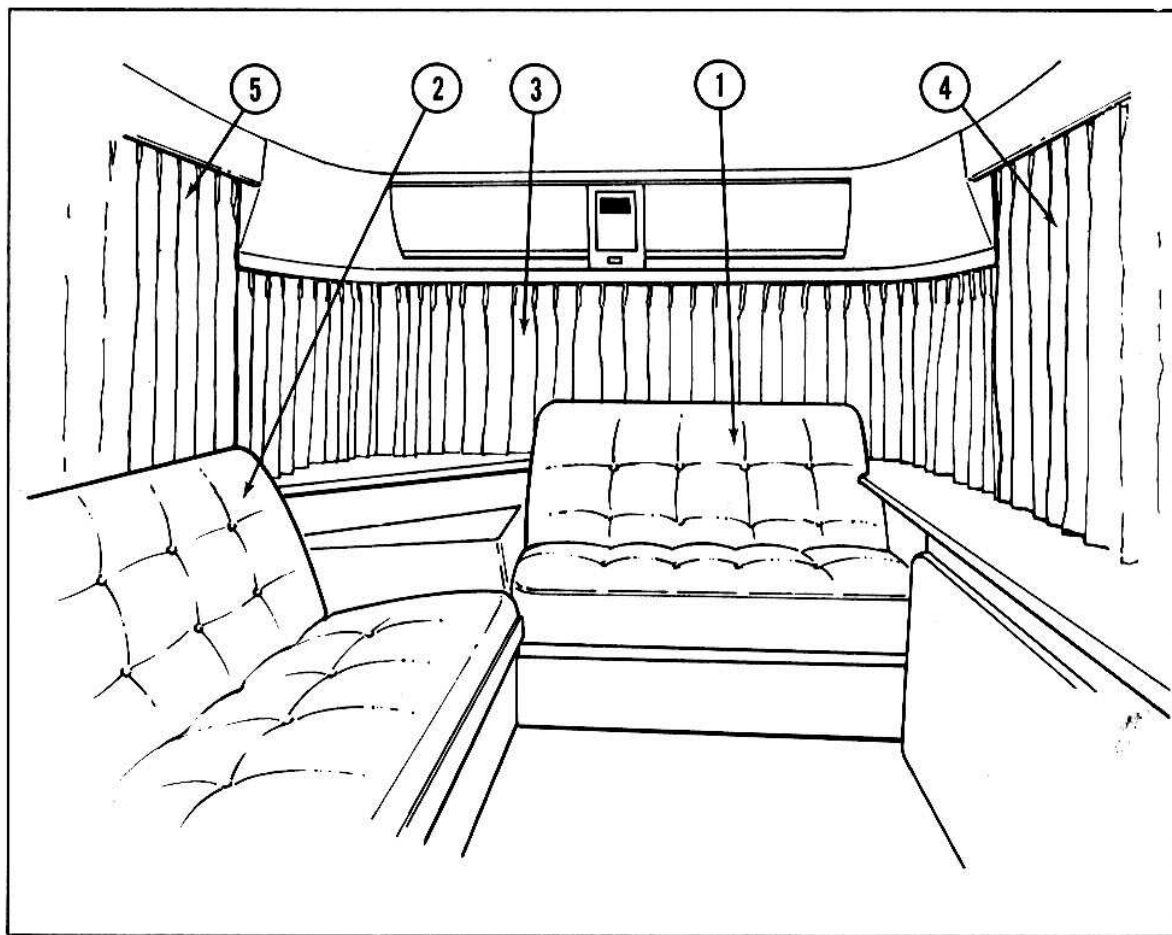
700473	Lining
700013	Perma tape
700005	Cap, fastener
700006	Socket, fastener
700020	Velcro pile - 2"
700021	Velcro hook - 2"
380211	Dowel rod
700044	Curtain glide, T2



700045	Curtain glide, G3
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SPECIFY COLOR, PART NUMBER, TRAILER SERIAL NUMBER AND NUMBER OF PLEATS WHEN ORDERING UPHOLSTERY AND DRAPERY.



Upholstery - L - Lounge - Living Room

No.	Part No.	Description
1	990161	Upholstery, front seat
2	990162	Upholstery, side lounge
3	990150	Drapery, front window
4	990152	Drapery, front curbside - 30"
5	990151	Drapery, front roadside - double 30"

MISCELLANEOUS ITEMS

700473	Lining
700013	Perma tape
700005	Cap fastener
700006	Socket fastener
700020	Velcro pile - 2"
700021	Velcro hook - 2"
380211	Dowel rod

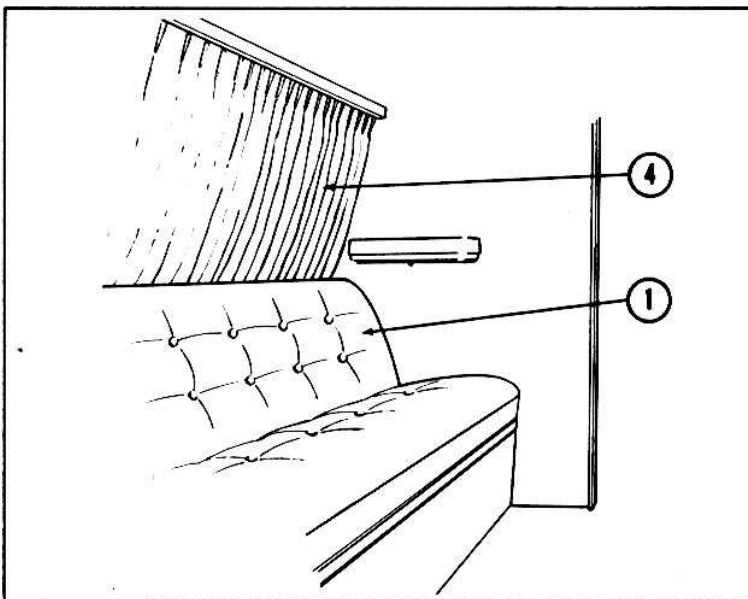
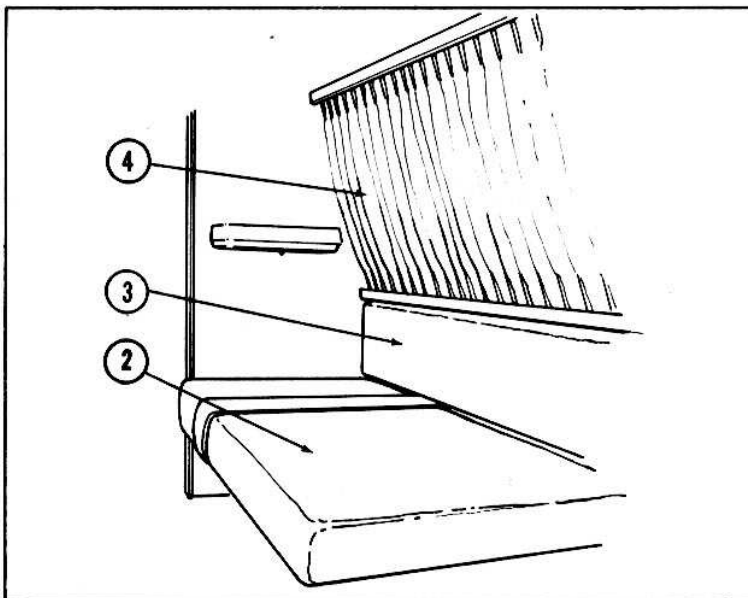
700044	Curtain glide, T2
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700045	Curtain glide, G3
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SPECIFY COLOR, PART NUMBER, TRAILER SERIAL NUMBER AND NUMBER OF PLEATS WHEN ORDERING UPHOLSTERY AND DRAPERY.



Upholstery & Drapes - Bedroom Rear Bath

No.	Part No.	Description
1	990168	Upholstery, S.P.O. double bed
2	990165	Upholstery, fixed twin bed
	990167	Upholstery, fixed double bed
3	990163	Wall pad (twin and double)
4	990153	Draper, bedroom - 30"
	990154	Draper, vanity
	990164	Pillow cover and pillow

MISCELLANEOUS ITEMS

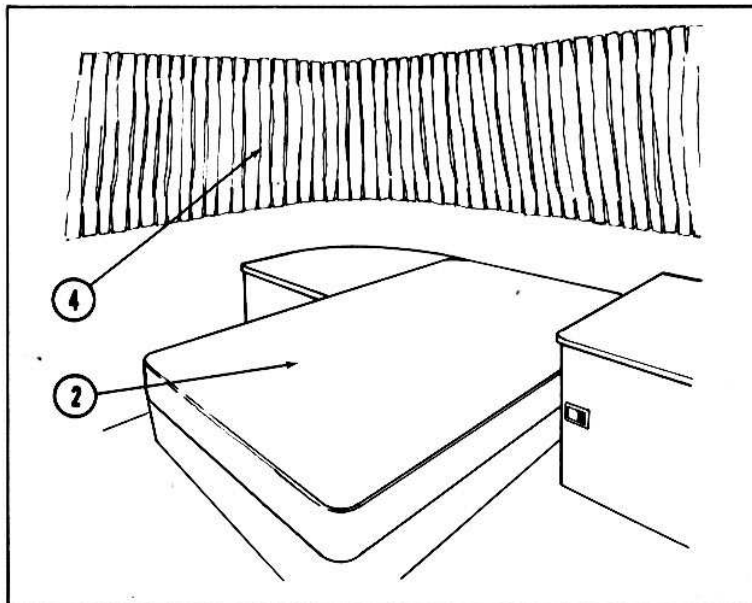
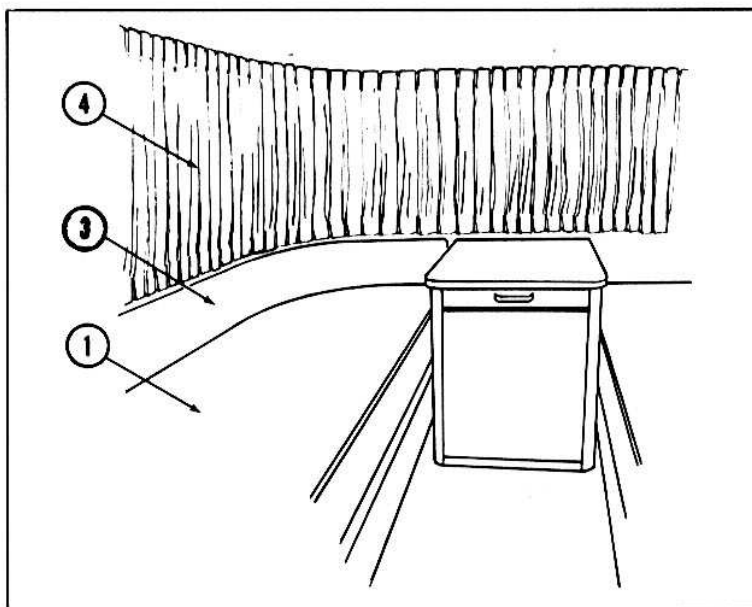
700473	Draper, lining
700013	Perma tape
700005	Cap fastener
700006	Socket fastener
700020	Velcro pile - 2"
700021	Velcro hook - 2"
700044	Curtain glide, T2



700045	Curtain glide, G3
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SPECIFY COLOR, PART NUMBER, TRAILER SERIAL NUMBER AND NUMBER OF PLEATS WHEN ORDERING UPHOLSTERY AND DRAPERY.



Upholstery & Drapes - Bedroom Center Bath

No.	Part No.	Description
1	990169	Upholstery, fixed twin bed
2	990170	Upholstery, fixed double bed
3	990173	Wall pad (twin bed)
	990166	Wall pad (double bed)
4	990155	Drapery, bedroom (twin bed)
	990156	Drapery, bedroom (double bed)
	—	Specify curbside or roadside
	990164	Pillow cover and pillow
MISCELLANEOUS ITEMS		
	700473	Drapery, lining
	700013	Perma tape
	700005	Cap, fastener
	700006	Socket, fastener
	700020	Velcro pile - 2"
	700021	Velcro hook - 2"
	700045	Curtain glide, G3



SPECIFY COLOR, PART NUMBER, TRAILER SERIAL NUMBER AND NUMBER OF PLEATS WHEN ORDERING UPHOLSTERY AND DRAPERY.

Window Shades

Part No.	Description
	Window shades - living room
700134	Window shade 30"
700135	Window shade 40"
	Window shades - bath
700525	Window shade - Rear bath
700532	Window shade - Center bath
	Window shades - galley
700716	Window shade 30"

Cocktail Seat (Living Room)

700540	Cocktail seat - berber (Excella)
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Drapery Removal

1. Remove one screw at end of bottom track.
2. Remove two screws in end cap of upper valance.
3. Carefully slide drapes out of tracks.
4. To replace, reverse the above.

Drapery and Upholstery Cleaning

Drapery, upholstery and mattress covers must be professionally dry cleaned. Frequent vacuum cleaning is recommended.

Airstream upholstery is treated with Scotchgard and should repel moisture. Minor spills should be removed by blotting. Avoid rubbing as this will cause a stain to work itself into the fabric.

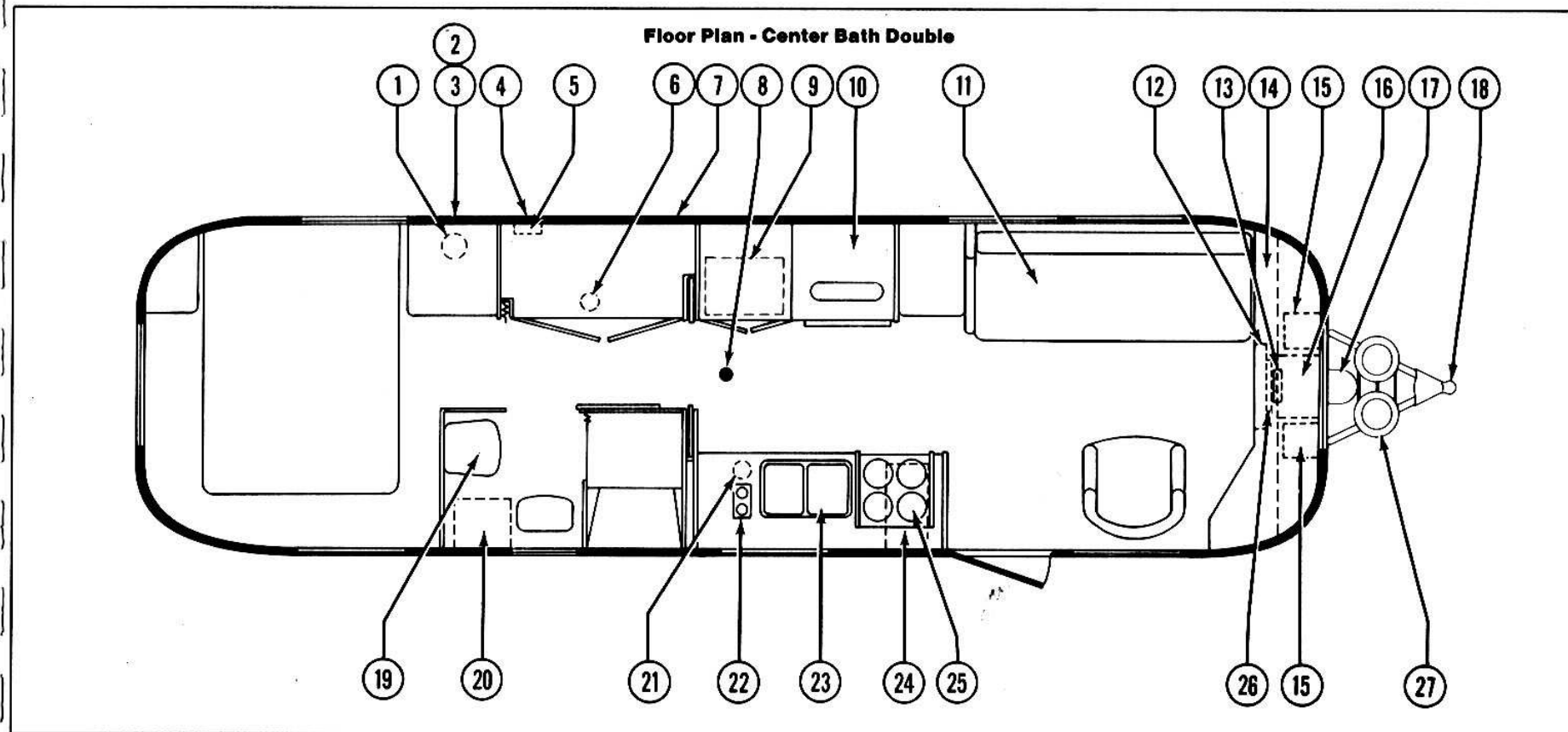
The cleanability code for the green and gold, and also the brown, color schemes is code S. Spot clean, using a mild, water-free solvent or dry cleaning product. Pre-test small area before proceeding.

The blue "Orlando" pattern and beige "Fury" pattern should be cleaned using code W-S. Spot clean these fabrics either with a mild solvent or a water-based cleaning agent. When using a solvent or dry cleaning product follow instructions carefully and clean only a well-ventilated area. Avoid any product which uses highly toxic carbon tetrachloride. You may also use an upholstery shampoo product or foam from a mild detergent. With either method, pre-test small area before proceeding.

We suggest calling a professional furniture cleaner when an overall soiled condition is reached. Any tumble cleaning method can destroy the backing, shrink or otherwise damage upholstery fabric.

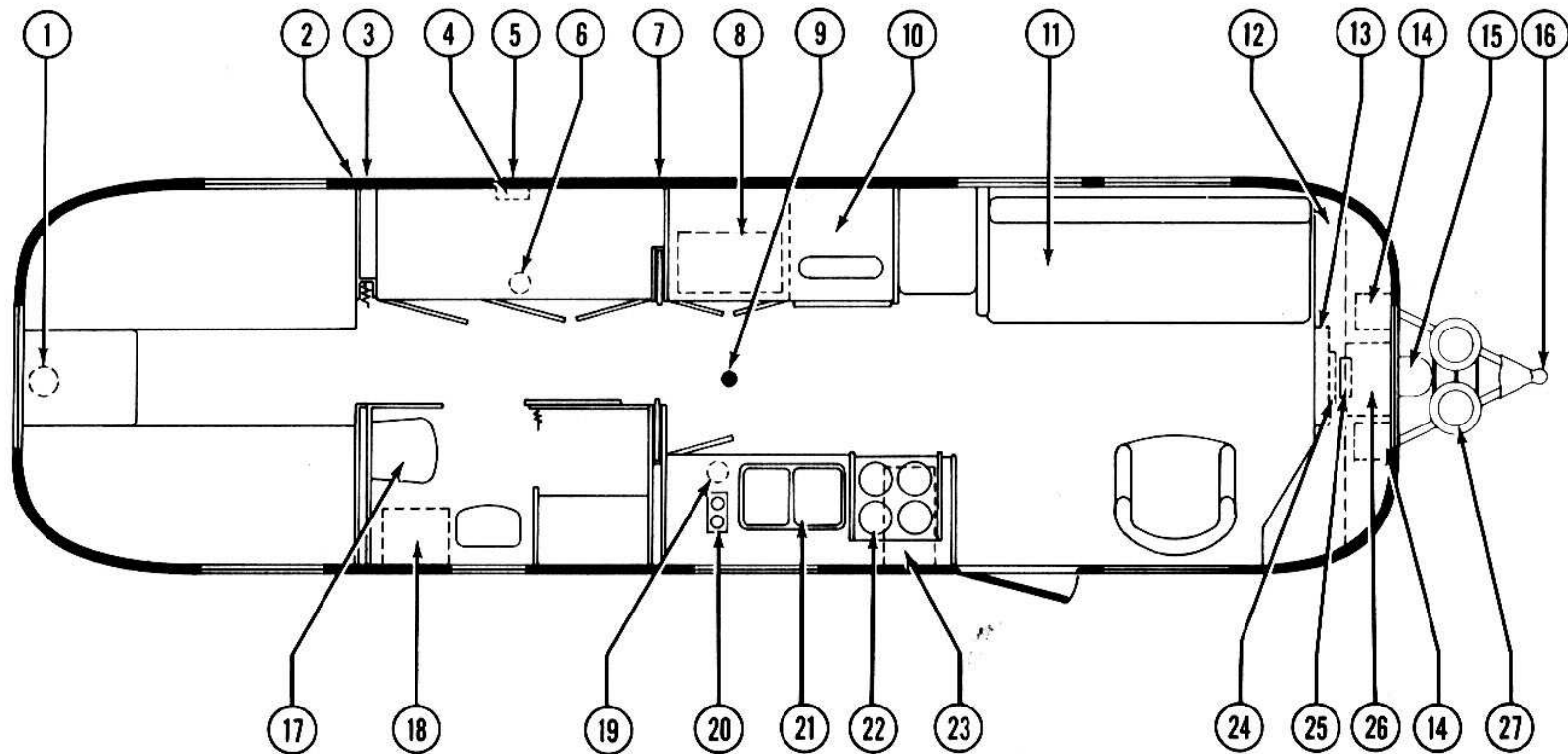
Use the following procedure to remove drapery panels for cleaning:

1. Front lounge, both roadside and curbside — unsnap the dot fasteners holding the lower and upper rear corner to the outer wall. Slide drapery panels to the rear until they are completely free of both tracks.
2. Front wrap-around drapes — unsnap dot fastener holding the corners of the curbside and roadside panels to the outer trailer walls. Remove the two rearmost panels first. Slide front drapery panels to the rear until they are completely free of both upper and lower tracks.
3. Side bedroom windows, both roadside and curbside — unsnap upper and lower dot fasteners. Remove drapery panels by sliding them clear of both upper and lower tracks.



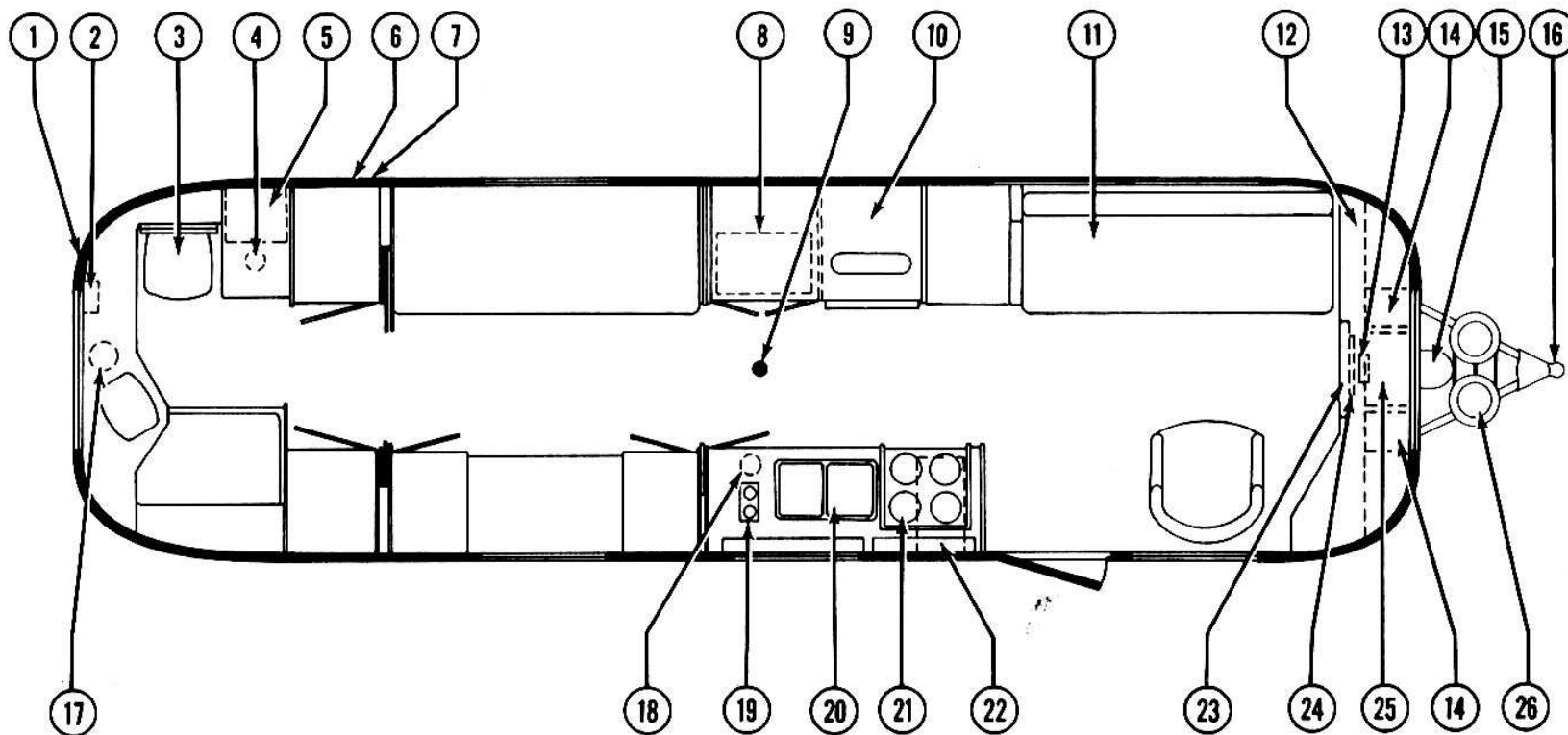
No. Description	Page No.		
1. Vacuum cleaner	8-25	10. Refrigerator	13-2
2. Electrical inlet - city	8-35, 42	11. Front lounge	4-12, 13
3. Water inlet - city	5-3, 5	12. Table	4-21
4. Waste outlet	6-4	13. Digital clock	4-3, 8-26
5. 120 volt circuit breaker panel	8-35	14. Entertainment center	8-26
6. Water pump	5-12	15. Battery	8-7
7. Water inlet - tank	1-7, 5-3, 5	16. Univolt	8-5
8. Air conditioner	10-2	17. Power brake booster	2-15
9. Microwave oven (optional)	12-6	18. Hitch (coupler)	1-22
		19. Toilet	6-8
		20. Water heater	11-2
		21. Water purifier	5-8
		22. Appliance center	—
		23. Sink	4-6, 8
		24. Furnace	9-2, 11
		25. Range and oven	12-2
		26. 12 volt distribution panel	8-9
		27. L.P.G. tanks and regulator	12-2

Floor Plan - Center Bath Twin



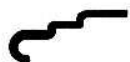
No. Description	Page No.		
1. Vacuum cleaner	8-25	10. Refrigerator	13-2
2. Water inlet - city	5-3, 5	11. Front lounge	4-12, 13
3. Electrical inlet - city	8-35, 42	12. Entertainment center	8-26
4. 120 volt circuit breaker panel	8-35	13. Table	4-21
5. Waste outlet	6-4	14. Battery	8-7
6. Water pump	5-12	15. Power brake booster	2-15
7. Water inlet - tank	1-7, 5-3, 5	16. Hitch (coupler)	1-22
8. Microwave oven (optional)	12-6	17. Toilet	6-8
9. Air conditioner	10-2	18. Water heater	11-2
		19. Water purifier	5-8
		20. Appliance center	4-6, 8
		21. Sink	12-2
		22. Range and oven	9-2, 11
		23. Furnace	8-9
		24. 12 volt distribution panel	4-3, 8-26
		25. Digital clock	8-5
		26. Univolt	12-2
		27. L.P.G. tanks and regulator	

Floor Plan - Rear Bath

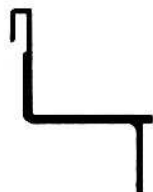


No.	Description	Page No.
1.	Waste outlet	6-4
2.	120 volt circuit breaker panel	8-35
3.	Toilet	6-8
4.	Water pump	5-12
5.	Water heater	11-2
6.	Electrical inlet - city	8-35, 42
7.	Water inlet - city	1-7, 5-2, 5
8.	Microwave oven (optional)	12-6
9.	Air conditioner	10-2
10.	Refrigerator	13-2
11.	Front lounge	4-12, 13
12.	Entertainment center	8-26
13.	Digital clock	4-3, 8-26
14.	Battery	8-7
15.	Power brake booster	2-15
16.	Hitch (coupler)	1-22
17.	Vacuum cleaner	8-25
18.	Water purifier	5-8
19.	Appliance center	—
20.	Sink	4-6, 8
21.	Range and oven	12-2
22.	Furnace	9-2, 10
23.	Table	4-21
24.	12 volt distribution panel	8-9
25.	Univolt	8-5
26.	L.P.G. tanks and regulator	12-2

Extrusions – Interior



100022 Mill 1972-1979



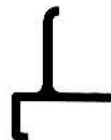
100027 Mill 1971-1979



100067 Mill 1969-1979



100087 Brown anodize 1972-1979



100093 Clear anodize 1975-1979



100096 Clear anodize 1974-1979



100097 Clear anodize 1974-1979



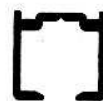
100099 Clear anodize 1974-1979



100135 Brown anodize 1976-1979



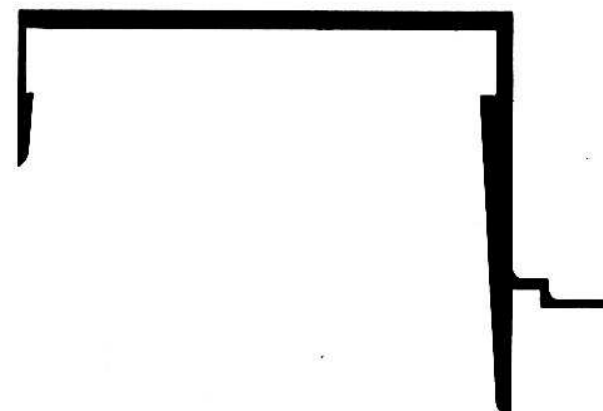
100136 Brown anodize 1976-1979
101150 Gold anodize 1977-1979



100137 Brown anodize 1976-1979



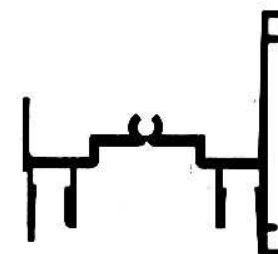
100146 Gold anodize 1976-1979



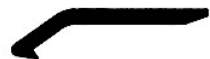
100149 Brown anodize 1976-1979



100151 Gold anodize 1979



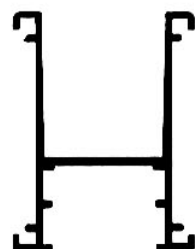
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100158 Clear anodize 1976-1979



100159 Gold anodize 1976-1979



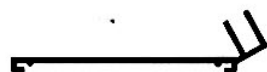
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100176 Brown anodize 1979



100305 Brown anodize 1977-1979



100313 Brown anodize 1977-1979



100330 Brown anodize 1977-1979



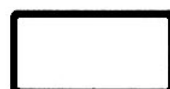
100431 Mill 1979



100563 Brown anodize 1979



100564 Brown anodize 1979



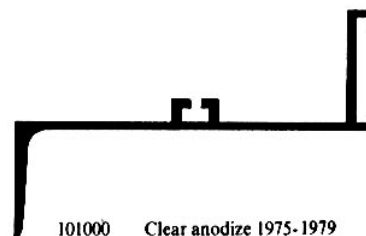
100616 Brown anodize 1979



100617 Brown anodize 1979



100629 Brown anodize 1979



101000 Clear anodize 1975-1979



101014 Brown anodize 1979



101026 Brown anodize 1972-1979

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101029 Gold anodize 1974-1979

101030 Brown anodize 1974-1979



101033 Brown anodize 1972-1979

101251 Gold anodize 1972-1979



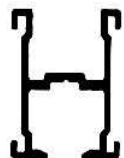
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101035 Gold anodize 1975-1979



101036 Gold anodize 1972-1979

101037 Brown anodize 1972-1979



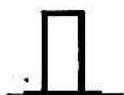
101038 Brown anodize 1974-1979



101040 Clear anodize 1974-1979



101041 Clear anodize 1974-1979



101042 Mill 1976-1979



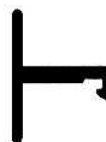
100062 Clear anodize 1979



101046 Mill 1975-1979



101127 Mill 1975-1979



101174 Mill 1975-1979



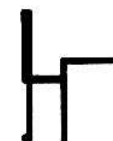
101212 Brown anodize 1979



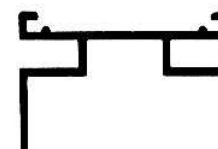
101217 Clear anodize 1974-1979



101225 Clear anodize 1974-1979



101228 Gold anodize 1974-1979



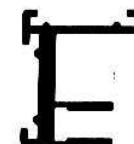
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101256 Brown anodize 1972-1979



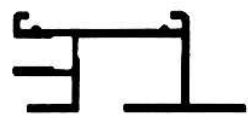
101233 Gold anodize 1972-1979
101257 Brown anodize 1979



101234 Gold anodize 1972-1979
100742 Brown anodize 1979



101235 Gold anodize 1972-1979
101259 Brown anodize 1972-1979



101239 Gold anodize 1974- 1979



101241 Gold anodize 1972-1979



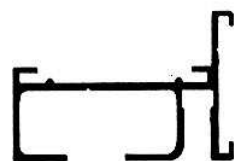
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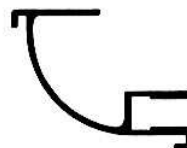
101244 Gold anodize 1974-1979



101245 Gold anodize 1974-1979
101265 Brown anodize 1974-1979



101246 Gold anodize 1974- 1979



101247 Gold anodize 1974- 1979



101249 Gold anodize 1974- 1979



101250 Gold anodize 1972-1979



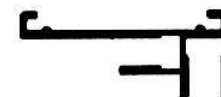
101253 Brown anodize 1972-1979



101254 Brown anodize 1972- 1979



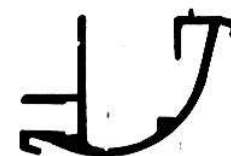
101262 Mill 1969-1979



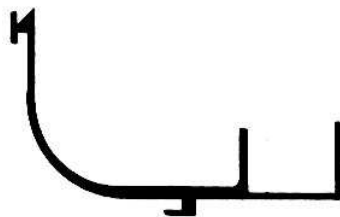
101263 Brown anodize 1974- 1979



101266 Brown anodize 1974-1979



101267 Brown anodize 1974-1979
101283 Mill 1974-1979



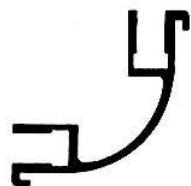
101268 Brown anodize 1974-1979
101284 Mill 1974-1979



101270 Brown anodize 1974-1979



101276 Brown anodize 1974-1979



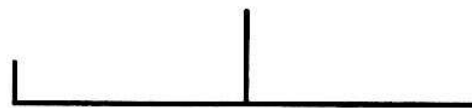
101278 Brown anodize 1979



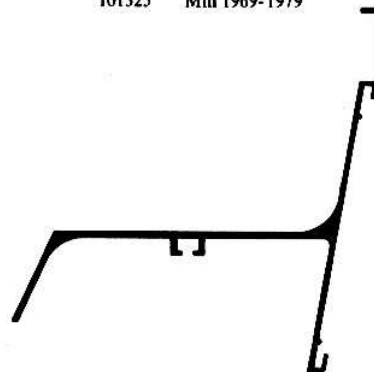
101288 Brown anodize 1972-1979



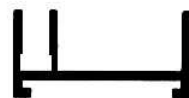
101316 Mill 1975-1979



101325 Mill 1969-1979



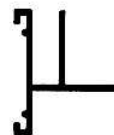
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101399 Brown anodize 1975-1979



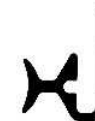
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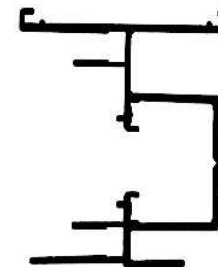
101496 Brown anodize 1977-1979



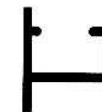
101661 Brown anodize 1979



101669 Light gold anodize 1979



101794 Brown anodize 1979



200004 White plastic 1972-1979
201109 Walnut plastic 1971-1979



200155 Plastic 1976-1979



201112 Brown plastic 1974-1979



201392 Brown plastic 1979