

Interior

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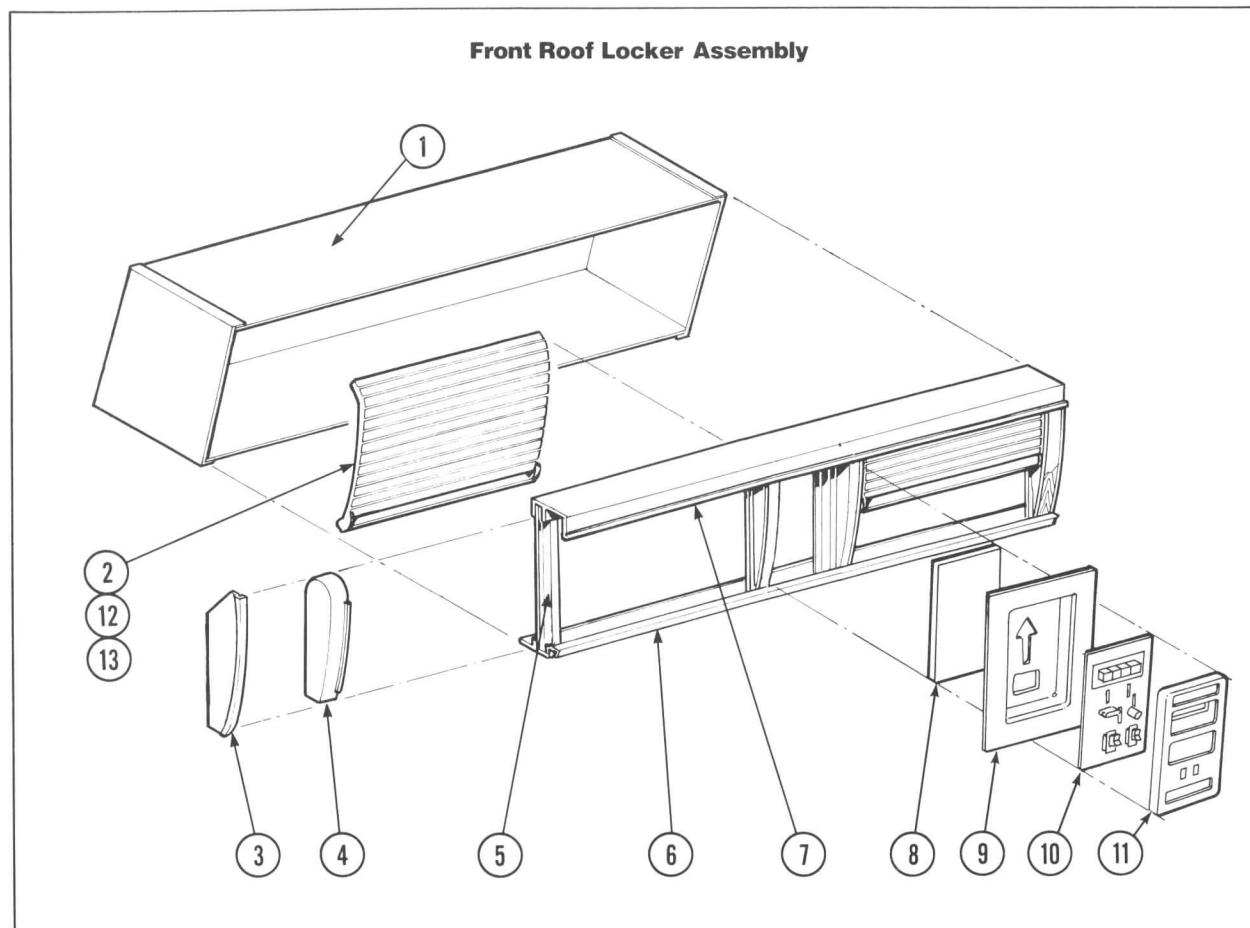
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NOTE: Before removing or installing any piece of furniture or equipment in the trailer, be sure to cover carpeting and protect adjacent furniture.

Laminates & Tambours

Use	Description	Part No.
Partitions, furniture side panels and shelving	Laminate 3/16" woodgrain vintage pecan	800117
	Laminate 3/16" woodgrain oak	800079
Partitions common to bedroom & bathroom	Laminate 3/16" all season	800198
	Laminate 3/16" bright lights/cream	800192
	Laminate 3/16" all season/beige	800196
Bathroom furniture side panel	Laminate 3/16" cream	800163
Backside hollow core doors, credenzas, credenza tables	Laminate .047 woodgrain vintage pecan	800114
	Laminate .047 woodgrain oak	800083
4' x 10' sheets, credenza tops over 8' long	Laminate .047 woodgrain pecan	800116
Backside hollow core doors - bathroom	Laminate .047 cream	800049
Inserts which require bending	Laminate .020 beige	800164
	Laminate .020 woodgrain pecan	800153
Galley tops and refer tops	Laminate .047 gold	800230
	Laminate .047 beige	800231
	Laminate .047 blue	800103
	Laminate .047 green	800229
Post forming	Laminate .025 woodgrain pecan (cabinet doors, refer top)	800154
	Laminate .025 woodgrain oak (cabinet doors, refer top)	800162
Sliding bathroom door	Vinyl clad wood - all season	800197
	Vinyl clad wood - beige	800180
Bed frames and galley cabinets	Tambour woodgrain pecan	800152
	Tambour butternut	800082
Roof lockers all	Tambour Santa Fe	800199
Bathroom roof locker	Tambour cream	800052



No.	Part No.	Description
	982251	Front Roof Locker Assembly
1	932049	Compartment assembly
2	*	Tambour
3	200070	End cap (2 per set)
4	200068	Spiral (2 per set)
5	101042	Aluminum extrusion
6	101041	Aluminum extrusion
7	101040	Aluminum extrusion
8	101204	Vinyl clad aluminum .047" (used on models without clock)

*For part numbers of all laminates and tambours see page 4-2

9	200284	Clock housing
10	500270	Digital clock
11	200285	Clock bezel
12	200069	End cap (2 per set)
13	101245	Aluminum extrusion

MISCELLANEOUS FASTENERS

320004	Screw No. 8 x 1/2"
320019	Screw No. 8 x 1"
330003	Rivet

Please specify color of wood

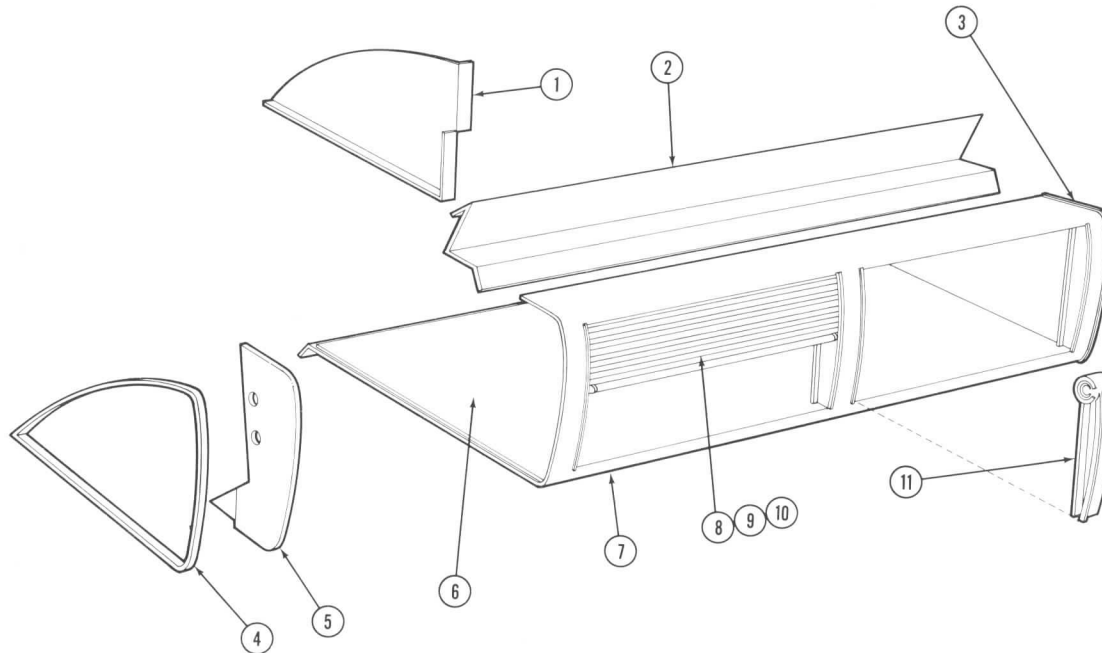
Front Roof Locker Removal and Replacement

- 1 Remove insert from trim at top of roof locker.
- 2 Remove pop rivets from trim and lay trim aside.
- 3 Remove pop rivets from upper roof locker frame.
- 4 Remove screws from both ends and bottom frame.
- 5 Remove clock.
- 6 Remove frame and doors as a single unit.
- 7 Remove roof locker housing (metal box) by drilling out pop rivets from perimeter of housing where it interfaces with end liner.
- 8 Slide housing to one side far enough to permit end clearance for removal.
- 9 It will be necessary to cut away a portion of the top lip of the liner opening to give sufficient clearance for housing removal.
- 10 Remove housing.
- 11 Reverse procedure for reinstallation.

Digital Clock Removal and Replacement

1. Working from inside roof locker assembly on the back side of the clock base, remove two wing nut attaching screws.
2. Disconnect 12 volt clock lead wire at the moulded connector inside the roof locker.
3. Remove clock and base assembly.
4. Reverse procedure for reinstallation.

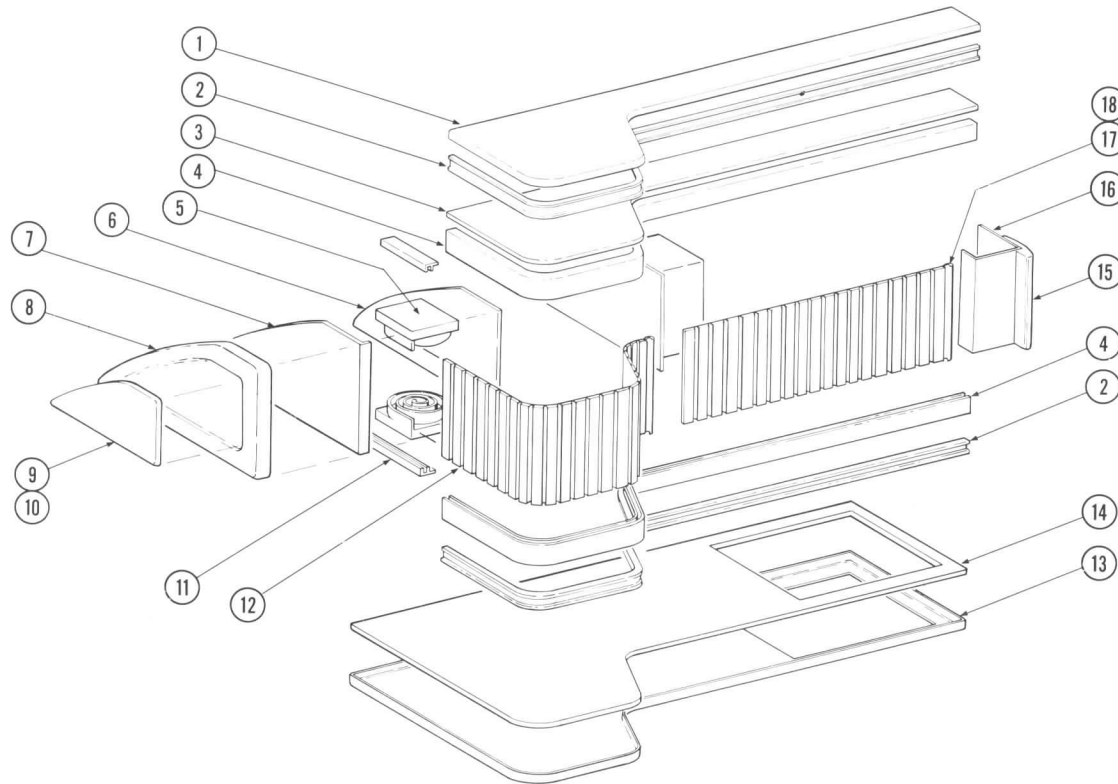
Rooflocker Assembly



No.	Part No.	Description
	982491	Roof locker ass'y. 43" - 29'T, 31'T (center bath)
	982551	Roof locker ass'y. 51" - 29'D, 31'D (center bath)
	982492	Roof locker ass'y. 58½" - 29'D, 31'D (center bath)
	982478	Roof locker ass'y. 62" - 27'T (rear bath)
	982552	Roof locker ass'y. 66½" - 29'T, 31'T (center bath)
	982476	Roof locker ass'y. 76" - 27'T&D, 29'T&D (rear bath)
	982481	Roof locker ass'y. 101" - 23'T&D
	982479	Roof locker ass'y. 113" - 25'T
	982480	Roof locker ass'y. 125" - 25'D
	982555	Roof locker ass'y. 134" - 23'T&D, 25'T&D
1	100326	Divider
2	100325	Support bracket
3	200257	End cap - LH
4	200256	End cap - RH
5	201172	End cap - plain
6	*	5/32" laminate
7	100357	Roof locker skin 43"
	100360	Roof locker skin 51"
	100358	Roof locker skin 58½"
	100344	Roof locker skin 62"
	100359	Roof locker skin 66½"
	100342	Roof locker skin 76"
	100347	Roof locker skin 101"
	100345	Roof locker skin 113"
	100346	Roof locker skin 125"
	100405	Roof locker skin 134"
8	*	Tambour
9	101245	Aluminum extrusion
10	200069	End cap (2 per set)
11	200068	Spiral (2 per set)

*For part numbers of all laminates see page 4-2

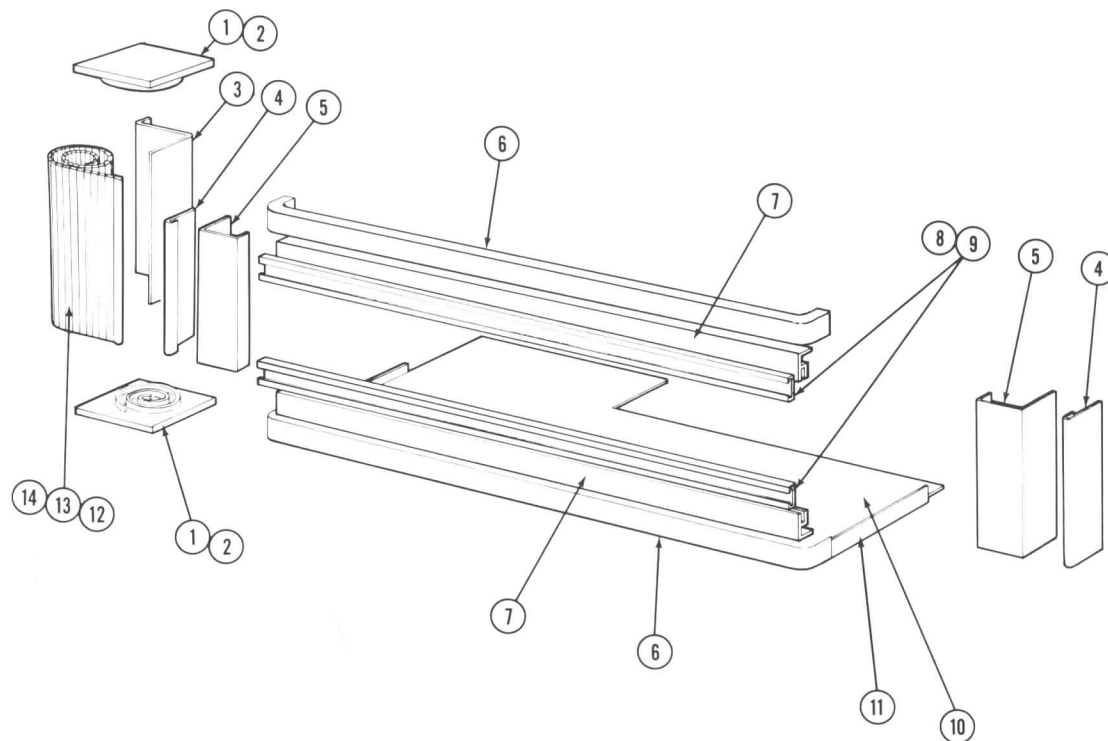
Roof Locker Assembly – Galley Contoured



No.	Part No.	Description
	982499	Galley roof locker assembly 58" 25 ft.
	982498	Galley roof locker assembly 62" 27 ft. D, 29 ft. T
	982497	Galley roof locker assembly 69" 29 ft. D, 31 ft. T&D
1	200303	ABS roof locker top 58"
	—	ABS roof locker top 62"
	—	ABS roof locker top 69"
2	101035	Nosing
3	800198	Wood
4	100305	Extrusion tambour door guide
5	201150	Spiral
6	*	Laminate 5/32"
7	*	Laminate .032"
8	200309	ABS end cap
9	*	Vinyl fabric
10	700414	Foam
11	101027	Aluminum extrusion
12	*	Tambour
13	200203	ABS roof locker bottom 58"
	—	ABS roof locker bottom 62"
	—	ABS roof locker bottom 69"
14	*	Laminate 5/32"
15	—	Aluminum extrusion
16	*	Laminate .032"
17	101245	Tambour handle
18	200069	Tambour handle end cap

*For part numbers of all laminates see page 4-2

Roof Locker Assembly – Refrigerator



No.	Part No.	Description
	982474	Refrigerator roof locker assembly
1	800086	Firply
2	201150	Spiral (2 per set)
3	101203	Aluminum tambour can
4	101234	Aluminum extrusion
5	101486	Aluminum, vinyl clad
6	200286	ABS frame cap
7	100305	Aluminum extrusion
8	101035	Aluminum extrusion
9	*	Insert
10	*	Laminate 3/16"
11	101026	Aluminum extrusion
12	800199	Tambour
13	101245	Tambour handle
14	200069	End cap (2 per set)
MISCELLANEOUS FASTENERS		
	320004	Screw #6 x 3/4
	340004	Staples
	330020	Rivets
	340026	Tinnerman clip

Please specify color of wood

*For part numbers of all laminates see page 4-2

Rooflocker – Roadside Removal and Replacement

1. Remove screws or rivets inside locker over refrigerator at end panel.
2. Remove all rivets in bottom frame of locker next to wall.
3. Remove front foldette door header (see instructions).
4. Remove wall panel at pantry.
5. Remove rivets in top of closet framing. These rivets enter bottom of roof locker. (Double bed and Center bath models.)
6. Remove the screws and rivets that attach the locker to the closet panel.
7. Drill the rivets out that attach the top curtain track to the bottom of the locker.
8. Remove all screws and rivets from upper bracket at ceiling.
9. Disconnect vanity light wires. (Double bed, rear bath models)
10. Complete locker should now be loose for removal.
11. Replace by reversing above procedure.

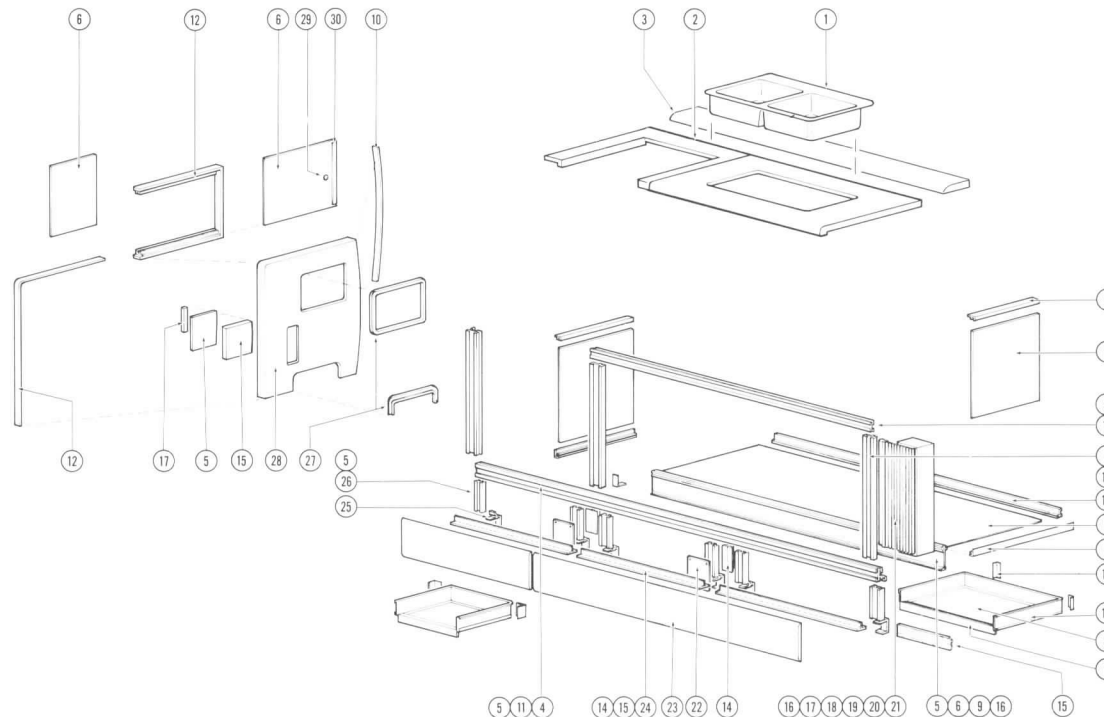
Rooflocker – Curbside Removal and Replacement

1. Unplug 3 wires from galley light.
2. Remove panel to right of central control panel and unplug wiring harness.
3. Detach range hood cable operating arm.
4. Remove 2 screws from window close-out.
5. Remove all rivets in bottom frame of locker next to wall.
6. Remove all screws and rivets from upper brackets at ceiling.
7. Remove header at galley partition.
8. Remove galley – bedroom wall panel.
9. Remove rivets from top curtain track.
10. Remove all rivets and screws from the end of the locker that attaches to the bed panel.
11. Complete locker should now be loose for removal.
12. Replace by reversing above procedure.

Tambour Door Removal and Replacement (Beds and Roof Lockers)

1. Open door.
2. Remove screws securing plastic track and coil.
3. Remove vertical metal trim from behind truck and coil. It is secured by a screw top and bottom.
4. Slowly push assembly into cavity. (Care should be taken not to damage trim.)
5. Rotate entire assembly and remove.
6. Handle is secured by indentions from the back side. Remove and transfer handle to the new door securing it with screws or pop rivets.
7. To install, reverse above procedure.

Galley Assembly – Straight

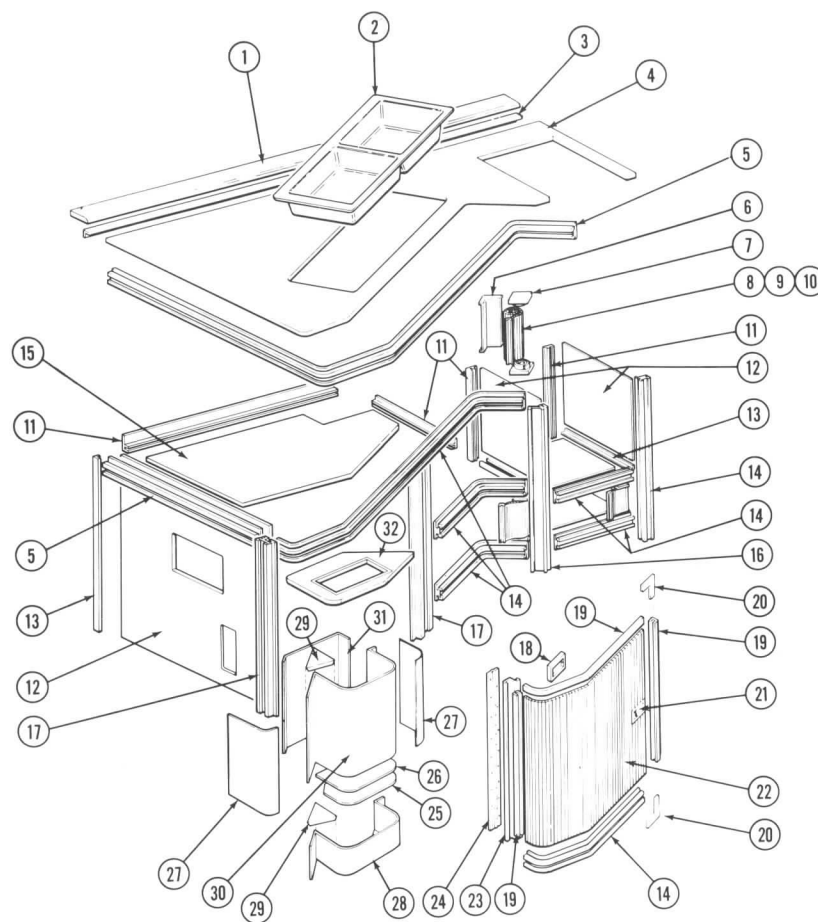


No.	Part No.	Description
	982193	Galley cabinet assembly 51-1/2" – 21 ft.
	982554	Galley cabinet assembly 62" – 27 ft. T. rear bath
	982487	Galley cabinet assembly 62" – 29 ft. T&D, 31 ft. T&D, center bath
	982195**	Galley top assembly 75-1/2" – 21 ft.
	982553**	Galley top assembly 62" – 27 ft. T rear bath
	982486**	Galley top assembly 62" – 29 ft. T&D, 31 ft. T&D, center bath
1	600589	Sink
2	—	Galley top assembly
3	800161	Firply 3/4"
4	101134	Aluminum extrusion
5	*	Laminate .047
6	*	Laminate 3/16"
7	101288	Aluminum extrusion
8	201018	Roller bracket (2 per set)
9	101026	Aluminum extrusion
10	201306	Beading
11	101256	Aluminum extrusion
12	*	"T" moulding
13	101257	Aluminum extrusion
14	101288	Aluminum extrusion
15	—	Firply 1/2"
16	101037	Aluminum extrusion
17	800008	Pine 3 1/4"
18	101261	Tambour can
19	201150	Spiral (2 per set)
20	*	Tambour
21	101265	Aluminum extrusion
22	101382	Aluminum .040
23	—	Door assembly
24	380458	Piano hinge
25	100149	Aluminum extrusion
26	101135	Aluminum extrusion
27	101270	Aluminum extrusion
28	—	Panel assembly
29	380065	Finger pull
30	101266	Aluminum extrusion
**	800103	Blue scheme
	800229	Green scheme
	800230	Gold scheme
	800231	Beige scheme
	800232	Burnt scheme

Please specify color of wood

* For part numbers of all laminates and tambours see page 4-2

Galley Assembly – Contoured



No.	Part No.	Description
	982489	Galley cabinet assembly 58"
	982487	Galley cabinet assembly 62"
	982483	Galley cabinet assembly 68"
	982488	Galley top assembly 58"
	982486	Galley top assembly 62"
	982482	Galley top assembly 68"
	982556	Shelf assembly
	982484	Galley door, waste container assembly
	—	Face frame assembly
1	—	Firply 3/4"
2	600589	Sink
3	101017	Aluminum extrusion
4	—	Firply 3/4"
5	101034	Aluminum extrusion
6	101486	Tambour can
7	201156	Spiral (2 per set)
8	*	Tambour
9	101265	Aluminum extrusion
10	201163	End cap (2 per set)
11	101026	Aluminum extrusion
12	*	Laminate 3/16"
13	101014	Aluminum extrusion
14	101256	Aluminum extrusion
15	—	Firply 3/16"
16	100313	Aluminum extrusion
17	100330	Aluminum extrusion
18	800087	Spacer
19	101266	Aluminum extrusion
20	—	Corner brace
21	200144	Door latch
22	*	Tambour
23	100136	Aluminum extrusion
24	380458	Hinge
25	100540	Shelf bottom
26	100539	Basket bottom
27	100537	Side support
28	100535	Basket front, bottom
29	100536	Support
30	100534	Basket front, top
31	100538	Basket panel, rear
32	200299	Waste container cover

*For part numbers of all laminates and tambours see page 4-2.

Please specify color of wood

Galley Removal and Replacement

1. Cover carpet with a plastic sheet to protect it from water and oil stains.
2. Disconnect city water supply and shut off pump switch.
3. Open faucet and drain
4. Shut off gas supply
5. Galley is secured to floor, to wall at rear of galley top and panel rear of galley.
6. Remove range.
7. In some models plumbing or wiring may be attached to the shelf and require removal.
8. Remove galley and top as a complete unit.

Galley Top Removal and Replacement

1. This requires removing the range. (Be sure to shut off gas supply and disconnect the line before removal is started.) Range is held in place by (4) screws mounted through side trim into galley frame. To locate these screws open oven door.
2. Shut off water supply and disconnect water lines to faucets. (Cut lines with a copper tubing cutter in an area where it will be easy to sweat back together with a coupler when replacing top.)
3. Galley top is secured to galley frame by screws located under galley.
4. Be sure to check for screws located in panels adjacent to the galley top.
5. Galley top is free for removal.
6. Replace by reversing above procedure.

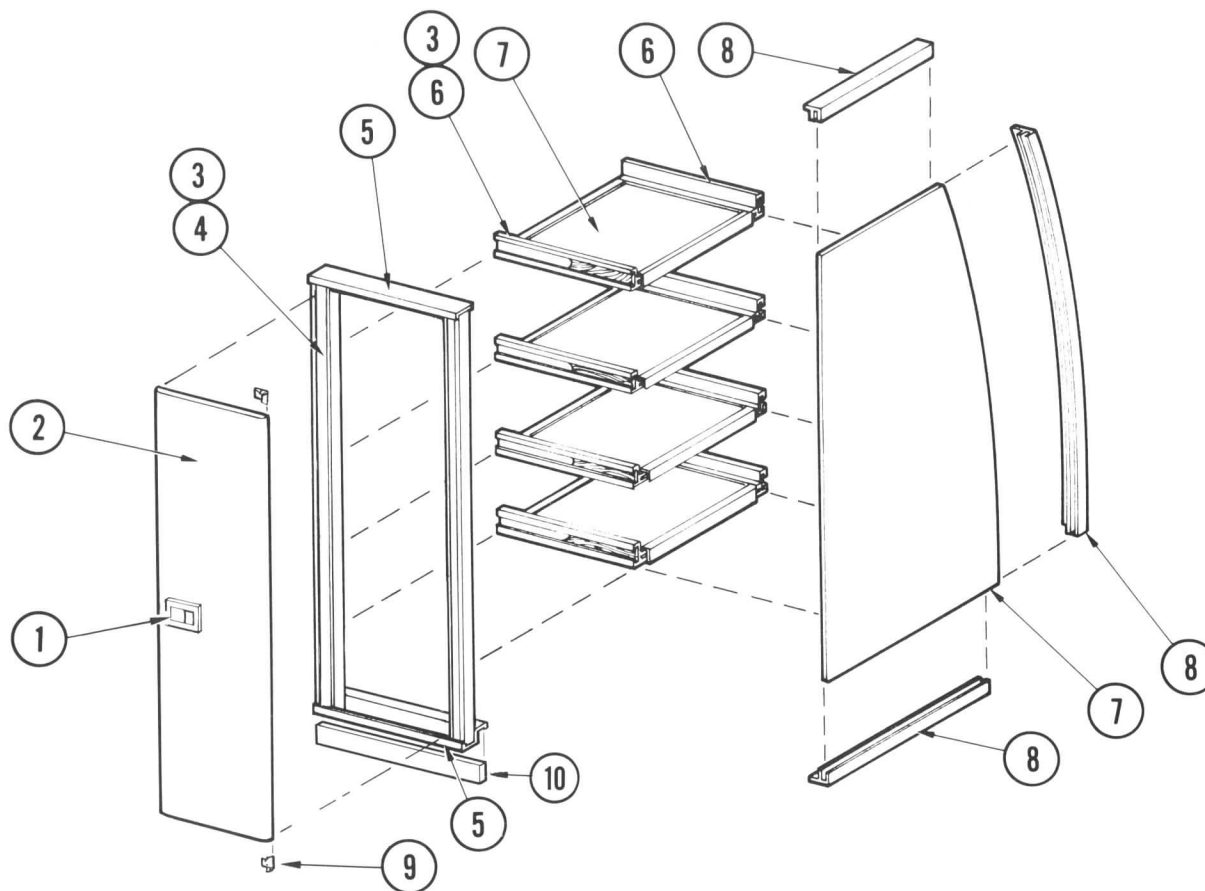
Galley Sink Replacement

1. Cover carpet with heavy paper or suitable material for protection.
2. Open galley slide door.
3. Cover galley shelves with corrugated paper. Have drain pan and towels under sink trap.
4. Loosen swivel nuts at sink drains and 'P' trap. Remove drain assembly.
5. Using a torch remove hot and cold water lines from couplers and

remove faucet.

6. Loosen and remove all clamps on under side of galley top at sink perimeter.
7. Sink then can be brought straight upward to remove from galley top.
8. To install, clean edge of galley top.
9. Seal edge of sink with putty tape and install in galley with clamps. Clean off surplus putty.
10. Install metal stopper bodies in sink with putty tape under edge. Tighten in place and clean surplus putty off sink.
11. Clean, retin and solder water lines to couplers.
12. Reinstall drain assembly.
13. Water test for leaks.

Refrigerator Cabinet Assembly – Full Height (12" & 24")



No.	Part No.	Description
	982206	25T Refrigerator cabinet assembly 12"
	982207	25D Refrigerator cabinet assembly 24"

1	201148	Door latch assembly
2	—	Door assembly 12"
	—	Door assembly 16"
3	*	Laminate .047
4	100135	Aluminum extrusion
5	100136	Aluminum extrusion
6	101257	Aluminum extrusion
7	*	Laminate 3/16"
8	101026	Aluminum extrusion
9	380485	Hinge (2 per set)
10	800156	Firply 1/2"

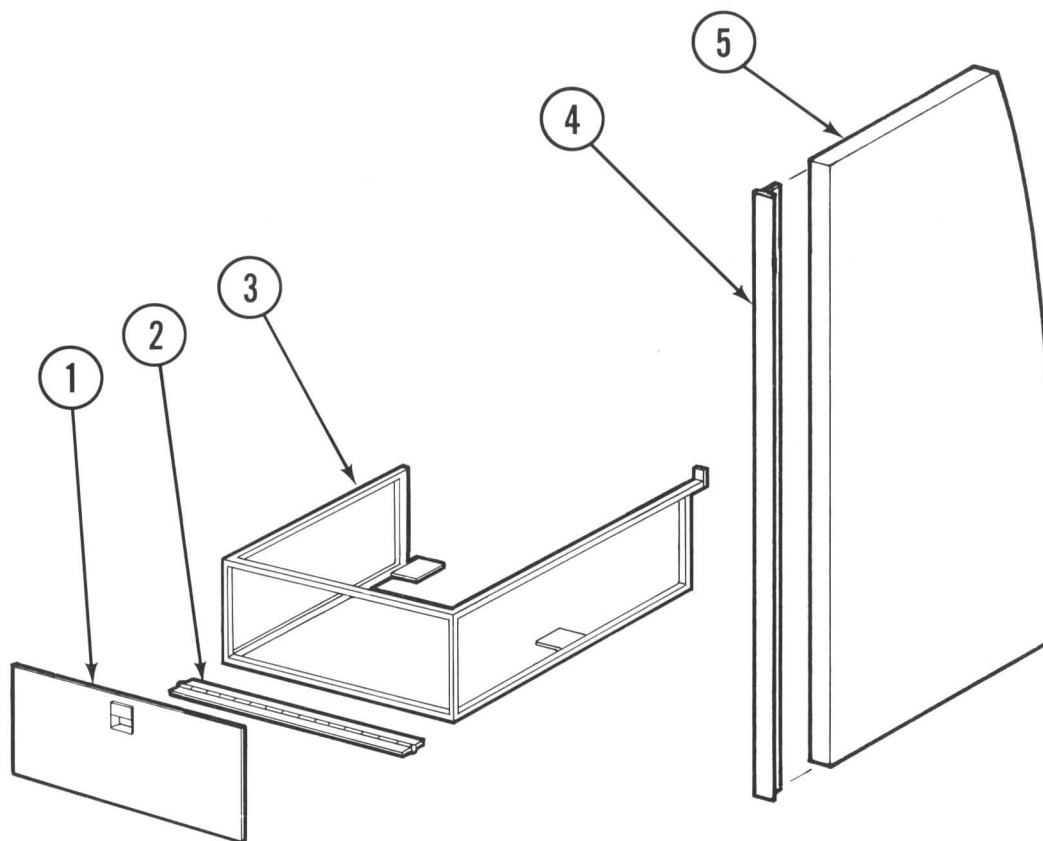
MISCELLANEOUS FASTENERS

320013	Screw No. 6 x 3/8 O.H.
320001	Screw No. 6 x 3/4 P.H.
320040	Screw No. 8 x 1/2 P.H.

*For part numbers of all laminates see page 4-2

Please specify color of wood

Refrigerator Stand & End Panel Assembly



No.	Part No.	Description
1	—	Door assembly
2	380458	Piano hinge
3	100332	Refrigerator stand frame assembly
4	*	"T" moulding
5	982249	End panel assembly

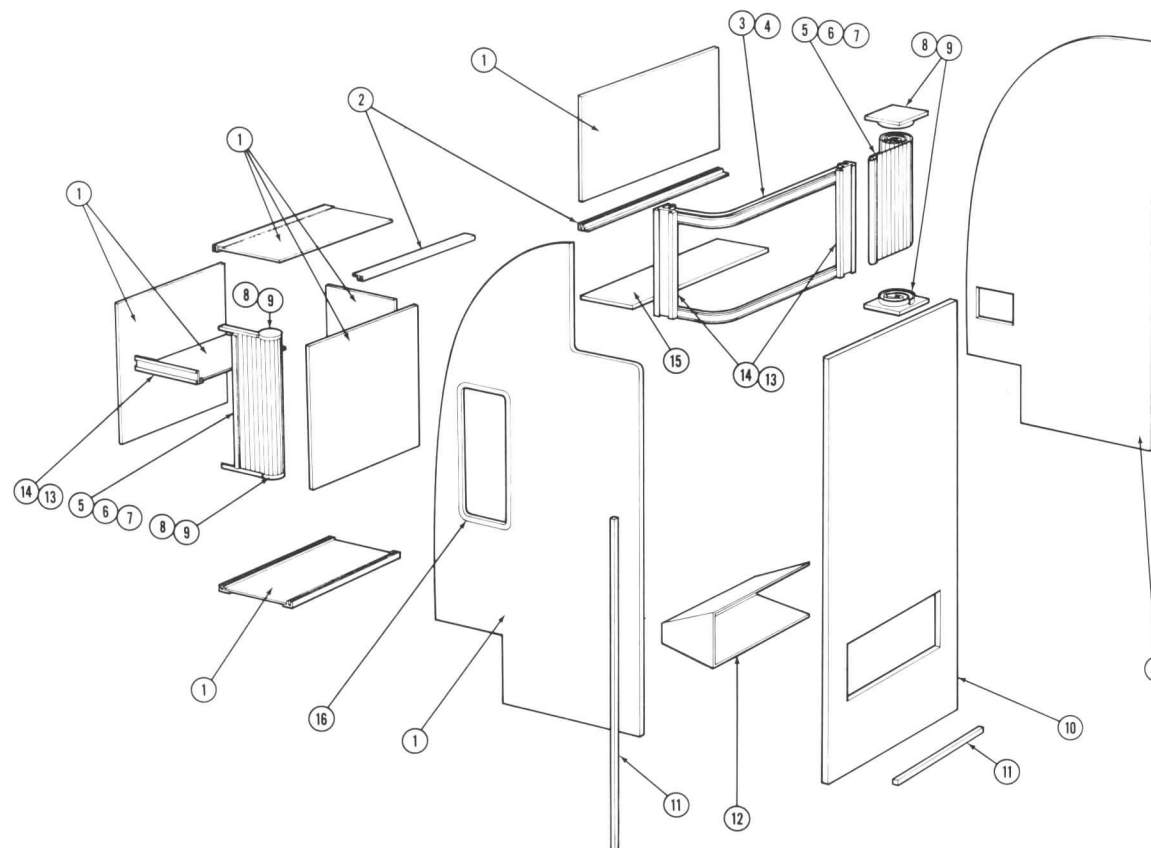
MISCELLANEOUS FASTENERS

305013	Tape, charcoal foam
320006	Screw #8 x 3/4"
345056	Bolt 3/8 - 16" x 1-3/4" grade 5
300010	Washer 3/8" flat plated
300004	Lock washer 3/8"
350035	Nut 3/8" - 16
320064	Self-thread screw 3/8" - 16 x 1-3/4" LG
320018	Self-tap screw 1/4" - 14 x 1" HD

* For Part Numbers of all laminates and tambours see page 4-2

Please specify color of wood

Refrigerator Cabinet Assembly

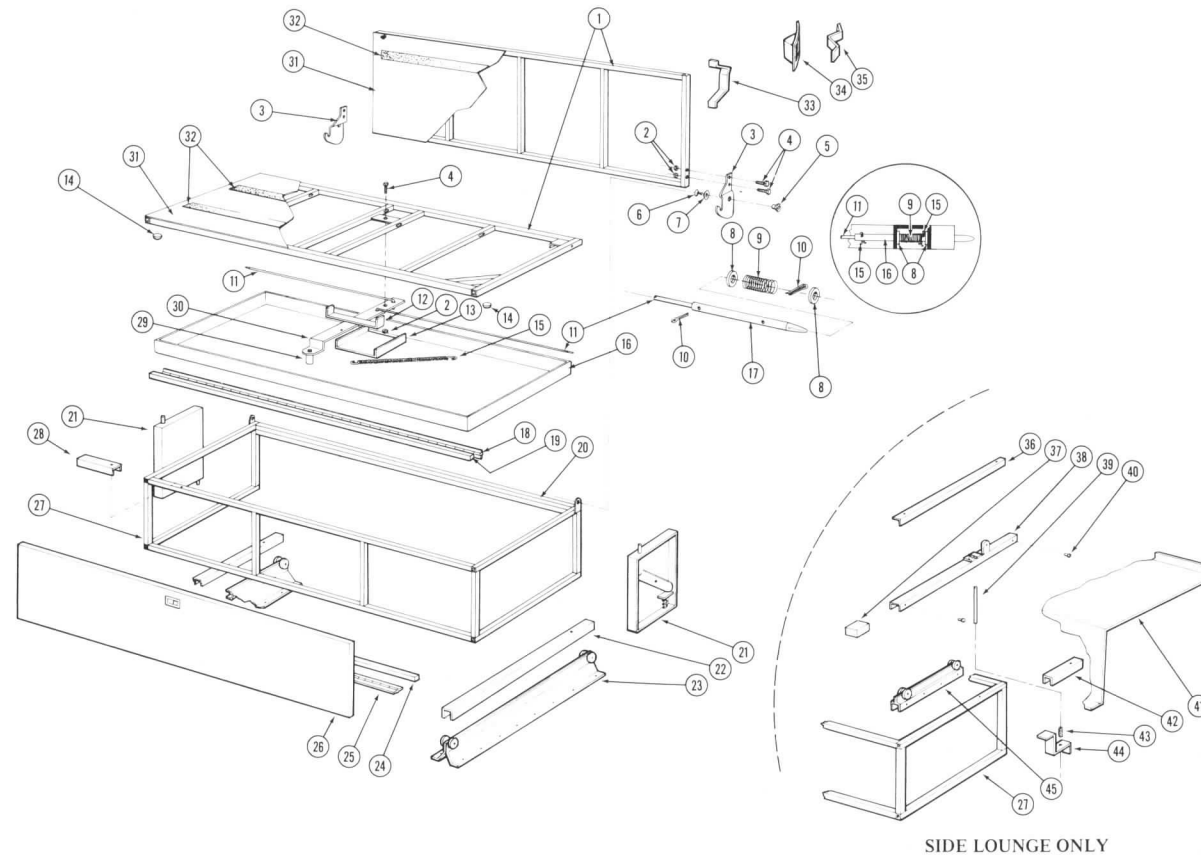


No.	Part No.	Description
1	*	Laminate 3/16"
2	101026	Aluminum extrusion
3	101256	Aluminum extrusion
4	*	Insert
5	800152	Tambour
6	101265	Aluminum extrusion
7	201163	End cap
8	800086	Firply
9	201150	Spiral
10	800086	Firply 5/8"
	-	Exterior skin (scrap)
11	800008	Pine 3/4"
12	982469	Access box assembly
13	*	Laminate .047
14	101257	Aluminum extrusion
15	-	Laminate 5/8"
16	101270	Bead

Please specify color of wood

*For part numbers of all laminates see page 4-2

Front Travel Lounge and Side Roll Out Double Bed Assembly



No.	Part No.	Description
1	100368	Seat & back assembly
2	350041	Plastic stop nut
3	400280	Bracket
4	345129	Bolt 1/4 - 20 x 1-1/2"
5	345127	Bolt 10 - 32 x 3/8"
6	345124	Shoulder bolt
7	300103	Washer
8	300052	Washer
9	450432	Spring
10	310018	Cotter pin
11	400328	Rod R.H.
12	400329	Rod L.H.
13	100474	Latch lever support bracket
14	100473	Latch lever bracket
15	360082	Rubber bumper
16	380609	Spring
17	310005	.032 wood grain aluminum
18	380203	Steel pin
19		Piano hinge
20		3/4 pine
21	100436	Base frame
22	380645	Locking pin assembly
23	450484	Track top rail
24	450485	Track bottom (roller ass'y)
25	100475	Spacer rail
26	380458	Locker door hinge
27	982561	Locker door (front lounge)
28	982562	Locker door (side pull out)
29	100437	Base frame, front
30	450483	Steel insert w hole (4 needed)
31	380227	Knob
32	100477	Latch lever
33		.032 aluminum
34	700020	Velcro (pile)
35	700021	Velcro (hook)
36	100470	Seat back support
37	201336	Seat back stop cover
38	100471	Seat back stop
39	100472	Aluminum extrusion
40	201338	Rail end cap
41	450486	Track rail
42	450488	Locking pin
43		Rail stop screws
44	100482	Sheet metal wheel well shroud
45	400337	Channel insert
	450432	Locking pin spring
	100476	Locking pin bracket
	450487	Track bottom (roller ass'y)

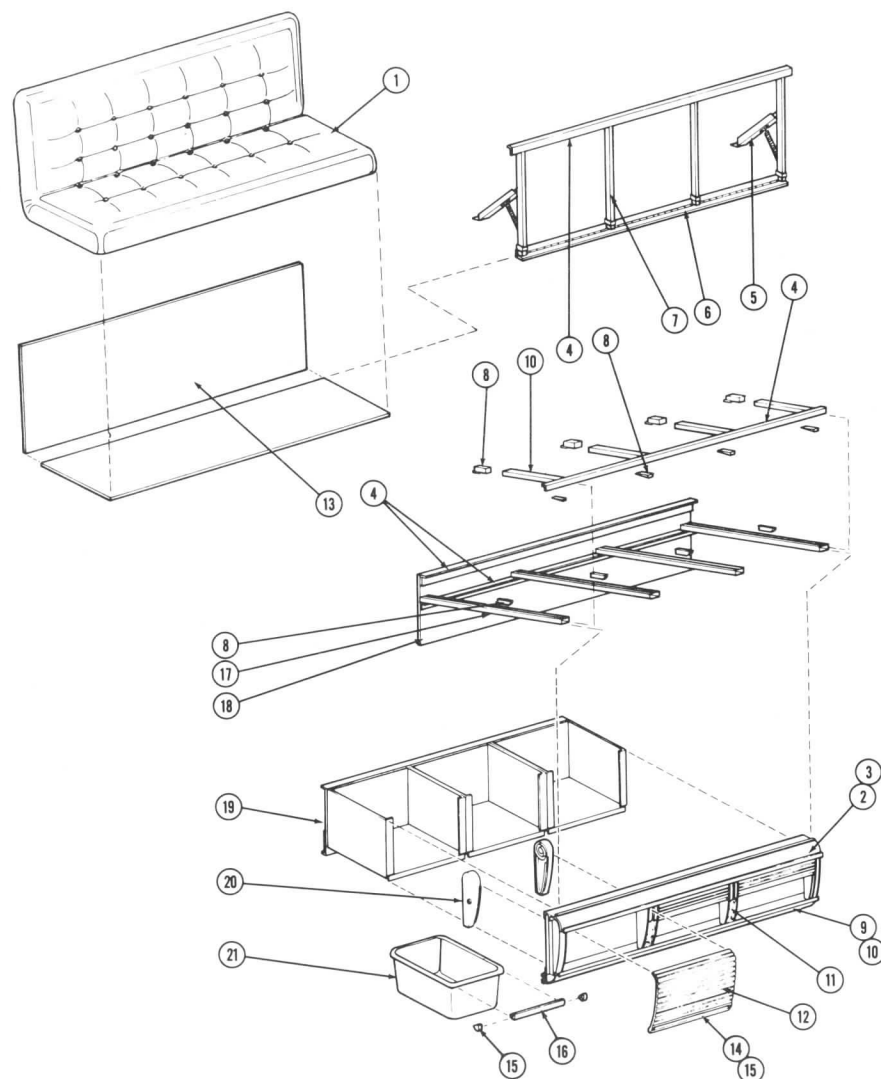
Please specify color of wood

*For part numbers of all laminates see page 4-2

Front Travel Lounge and Side Roll Out Double Bed Removal and Replacement

1. Place lounge into seating position
2. Remove front track stop screws, 1 located on each side of track top rail.
3. Pull seat and lower frame assembly forward until it is disengaged from track bottom roller assembly.
4. To install, reverse the removal procedures.

Front Travel Lounge Assembly



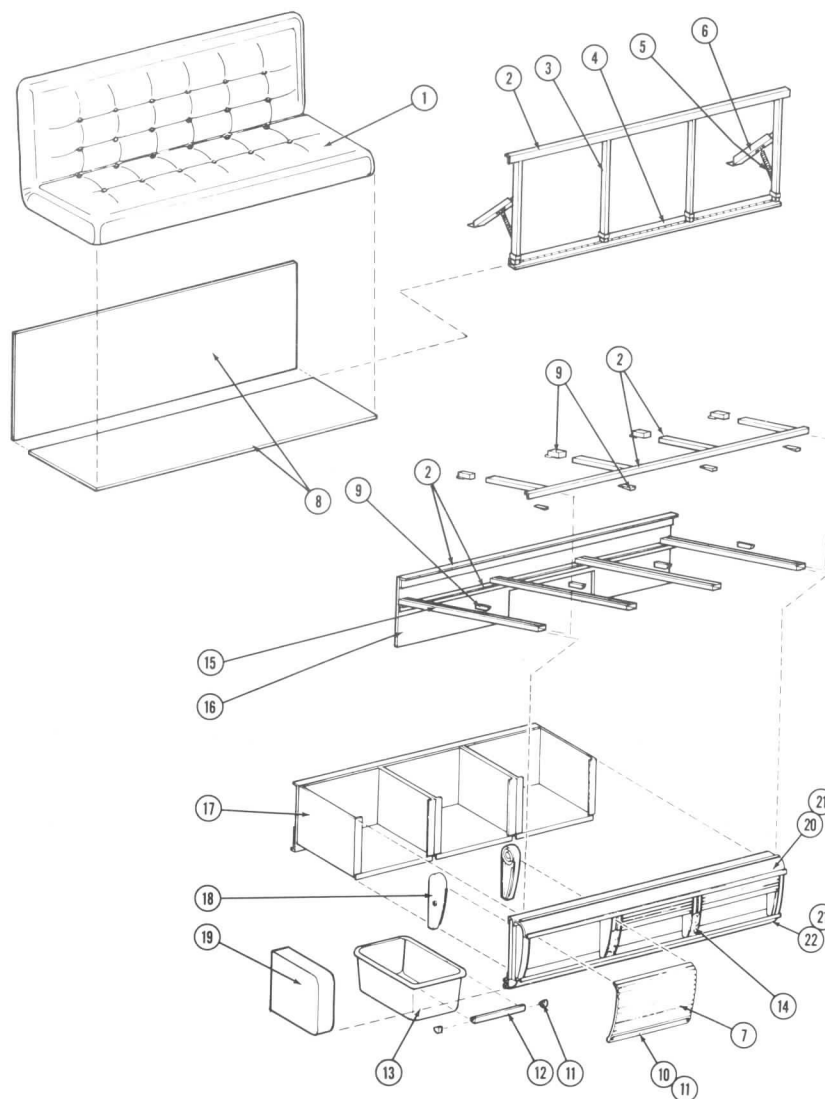
No.	Part No.	Description
	982218	Front travel lounge assembly
	982541	Lounge top assembly
	982542	Face frame assembly
1	700329	Foam seat
2	101268	Aluminum extrusion
3	100157	Insert
4	101134	Aluminum extrusion
5	—	Spring bracket assembly
	380216	Bracket
	380490	Spring
	380494	Hinge
	101254	Extrusion
6	380203	Bracket
7	101262	Aluminum extrusion
8	200124	Guide set
9	101267	Aluminum extrusion
10	100157	Insert
11	*	Laminate .047
12	*	Tambour
13	800002	Firply
14	101265	Extrusion handle
15	201163	End cap
16	201011	Handle
17	101302	Aluminum extrusion
18	800156	Firply
19	101261	Woodgrain aluminum
20	201164	Spiral
21	201168	Drawer assembly

* For part numbers of all laminates and tambours see page 4-2

Front Travel Lounge Removal and Replacement

- Place lounge in seating position.
- Reach behind bolster and remove screws securing support arm hinges to lounge frame.
- Slide upholstered lounge top assembly forward and remove.
- Remove screws attaching frame to shelf.
- Remove screws attaching face frame to floor.
- Replace by reversing above procedure.

Side Pull-Out Double Bed Assembly



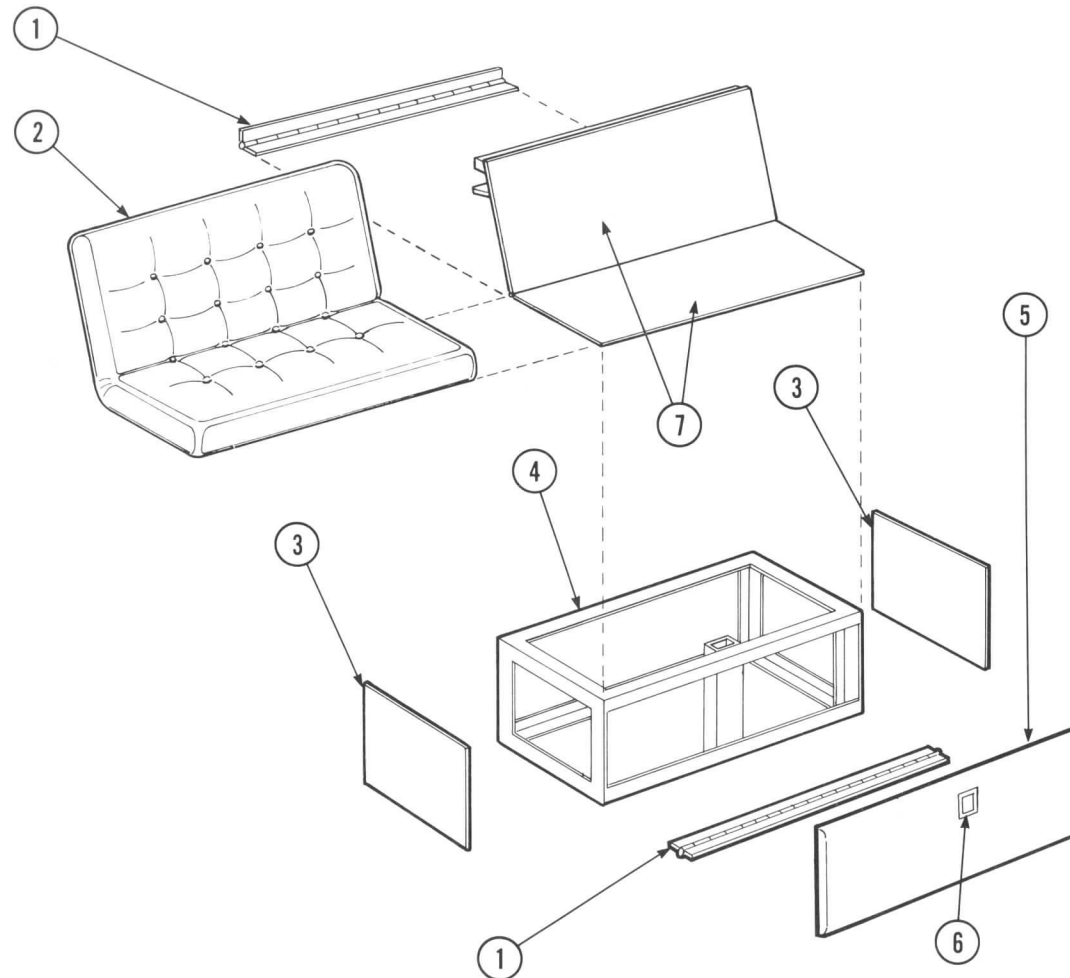
No.	Part No.	Description
	982543	Top assembly
	982544	Face frame assembly
1	700328	Seat foam
2	101134	Aluminum extrusion
3	101262	Aluminum extrusion
4	380203	Piano hinge
5	380490	Spring
6	101254	Aluminum extrusion
7	*	Tambour
8	800002	Firply
9	200124	Guide
10	101265	Extrusion handle
11	201163	End cap
12	201011	Handle
13	201168	Drawer assembly
14	800105	Laminate .047
15	101302	Aluminum extrusion
16	800156	Firply
17	101261	Woodgrain aluminum
18	201164	Spiral
19	200116	End cap
MISCELLANEOUS FASTENERS		
	320025	Screw # 8 x 1/2
	320005	Screw # 8 x 1

*For part numbers of all laminates and tambours see page 4-2

Side Pull-Out Removal and Replacement

- Place lounge in seating position.
- Reach behind bolster and remove screws securing support arm hinges to lounge frame.
- Slide upholstered lounge top assembly forward and remove.
- Remove screws attaching frame to wall and floor.
- Remove screws attaching face frame to floor.
- Replace by reversing above procedure.

Front Portion Assembly of L-Front Lounge



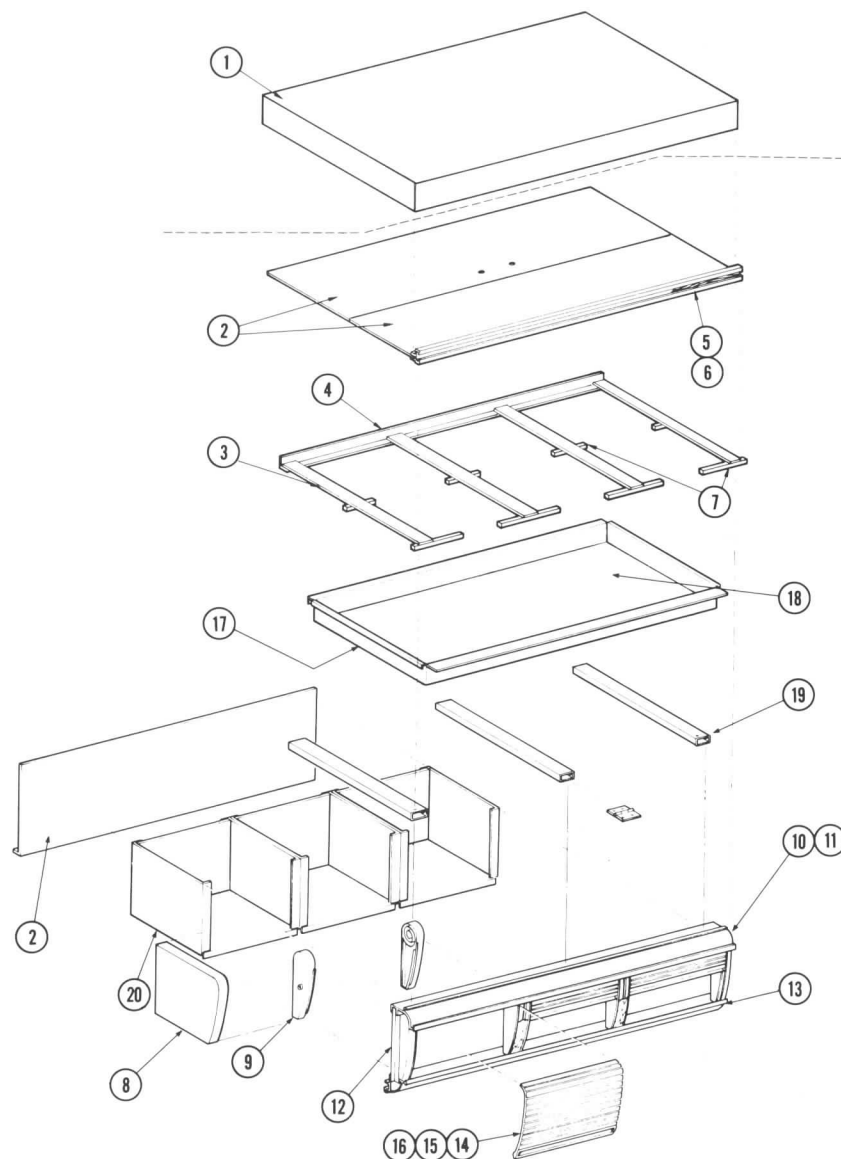
No.	Part No.	Description
	994351	Front portion assembly of L-front lounge
1	380203	Piano hinge
2	700240	Foam seat
3	800105	Laminate .047"
4	994358	Face frame assembly
5	—	Door assembly
6	200144	Door latch
7	800069	1/4" plywood
6	101261	Woodgrain aluminum
7	201164	Spiral
8	101265	Handle extrusion
9	201163	End cap
10	*	Tambour
11	101267	Aluminum extrusion
12	100157	Insert
13	101268	Aluminum extrusion
14	100157	Insert
15	800002	Firply

MISCELLANEOUS FASTENERS
320025 Screw #8 x 1/2"

*For part numbers of all laminates see page 4-2

Please specify color of wood

Fixed Double Bed Assembly (Full Bath)



No.	Part No.	Description
	982508	Top assembly
	982504	Face frame assembly
1	700093	Foam
2	800039	Lauan 1/4"
3	101262	Aluminum extrusion
4	101150	Aluminum sheet .032
5	101037	Aluminum extrusion
6	*	Laminate .047
7	800008	Pine 3/4" x 3/4"
8	—	End cap - A B S
9	201164	Spiral
10	101268	Aluminum extrusion
11	*	Laminate .020
12	101042	Aluminum extrusion
13	101267	Aluminum extrusion
14	*	Tambour
15	101245	Aluminum extrusion
16	200069	End cap (2 per set)
17	101261	Woodgrain aluminum
18	101262	Woodgrain aluminum
19	380210	Aluminum extrusion
20	982534	Assembly metal box

Please specify color of wood

For part numbers of all laminates see page 4-2

Fixed Double Bed Assembly (Center Bath)

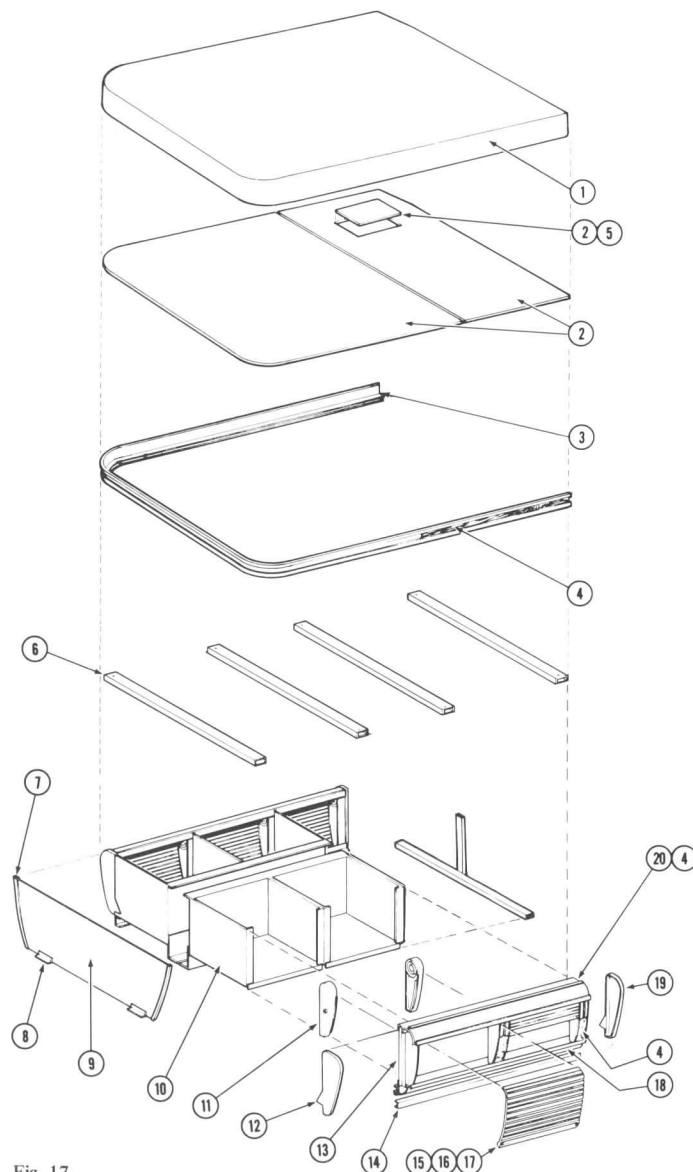


Fig. 17

No.	Part No.	Description
	982260	Double Bed Assembly
1	700087	Foam
2	800039	Lauan
3	101037	Aluminum extrusion
4	*	Laminate .020
5	800008	Pine 3/4 x 3/4
6	101262	Aluminum extrusion
7	101266	Aluminum extrusion
8	101026	Aluminum extrusion
9	*	Laminate 3/16"
10	982534	Assembly metal box
11	201164	Spiral (2 per set)
12	201158	End cap L.H.
13	101042	Aluminum extrusion
14	101276	Aluminum extrusion
15	*	Tambour
16	101265	Aluminum extrusion
17	201163	End cap (2 per set)
18	101267	Aluminum extrusion
19	201167	End cap R.H.
20	101268	Aluminum extrusion

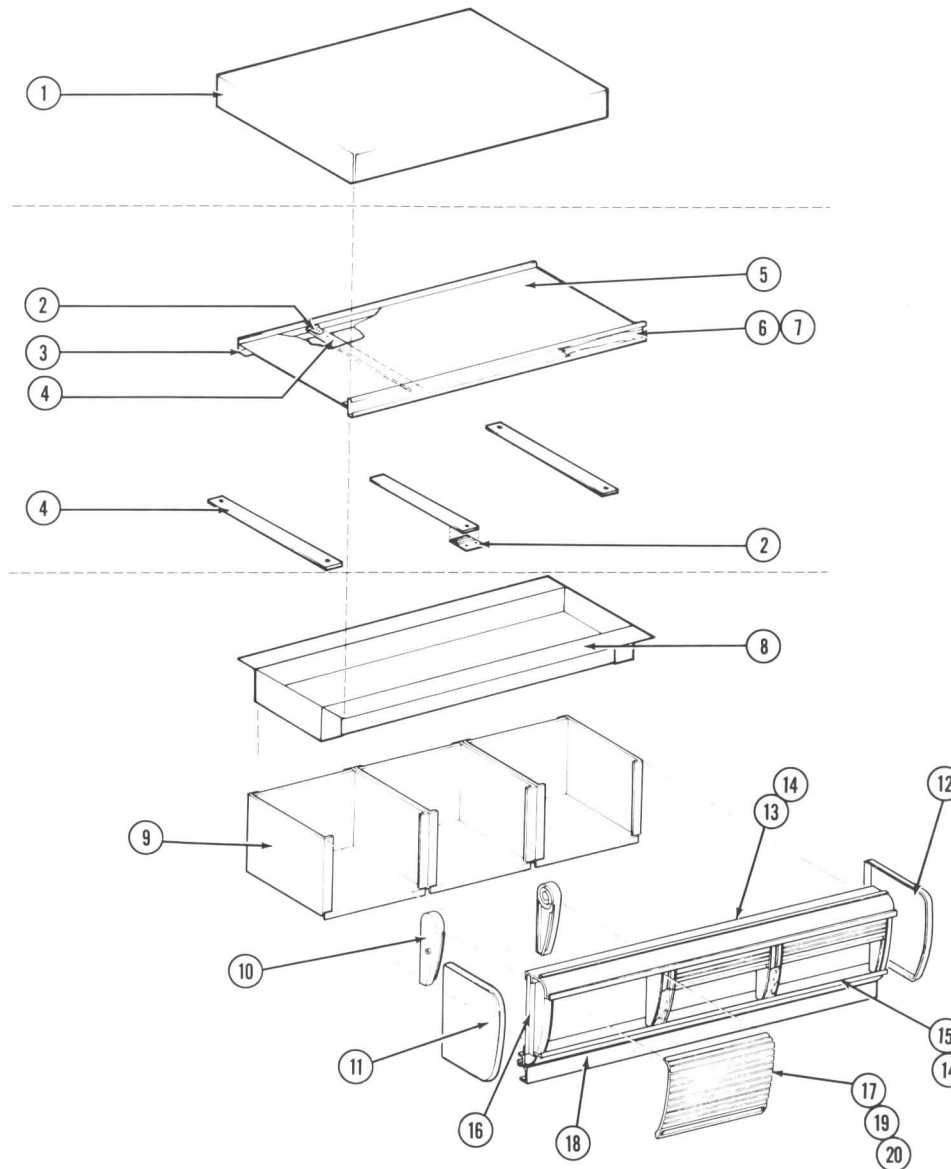
MISCELLANEOUS FASTENERS

320043	Screw No. 8 x 3/8
320000	Screw No. 8 x 3/4
320019	Screw No. 8 x 1"
320020	Screw No. 8 x 1 1/2"
340026	Tinnerman clip
330002	Rivet

*For part numbers of all laminates and tambours see page 4-2

Please specify color of wood

Fixed Twin Bed Assembly



No.	Part No.	Description
	982509	Top assembly
	982507	Face frame and blanket compartment assembly
1	700111	Foam
2	380210	T-hinge
3	101288	Aluminum extrusion
4	101262	Aluminum extrusion
5	800069	Luan 1/4"
6	101037	Aluminum extrusion
7	*	Laminate .047
8	101261	Aluminum (wood grain) .025
9	982506	Assembly - metal box
10	201164	Spiral (2 per set)
11	201158	End cap L.H.
12	201167	End cap R.H.
13	101268	Aluminum extrusion
14	*	Laminate .020
15	101267	Aluminum extrusion
16	101042	Aluminum extrusion
17	*	Tambour
18	101276	Aluminum extrusion
19	101265	Aluminum extrusion
20	201163	End cap, roof locker handle
MISCELLANEOUS FASTENERS		
	320020	Screw No. 8 x 1 1/4
	320008	Screw, No. 8 x 1 1/4 P.H. Phillips
	325000	Rivet
	320040	Screw No. 8 x 1/2
	320006	Screw No. 8 x 3/4 P.H. Phillips
	320003	Screw No. 8 x 3/8 P.H.

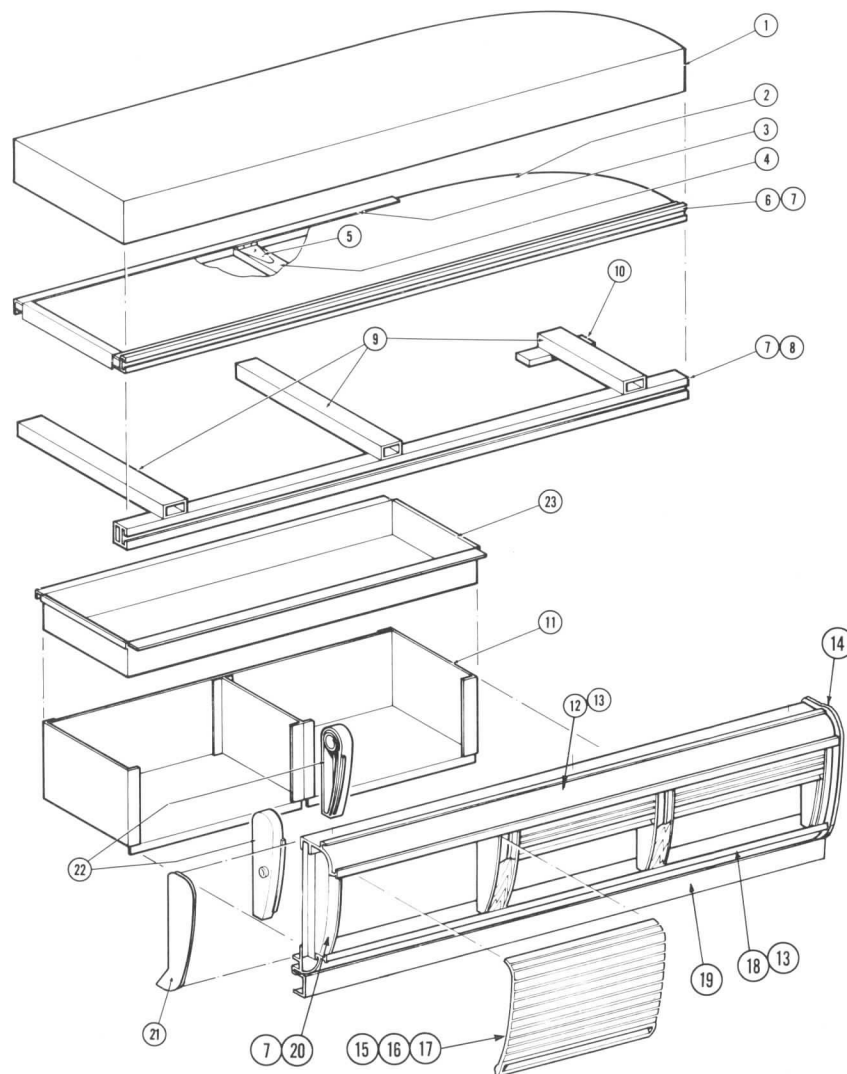
*For part numbers of all laminates and tambours see page 4-2

Please specify color of wood

Twin Bed Removal and Replacement (Roadside)

1. Remove mattress.
2. Remove bed top by lifting off frame pan.
3. Remove retaining screws into floor.
4. Remove screws from pantry panel that enter end frame.
5. Remove screws from wardrobe or shower panel that enter end frame.
6. Replace by reversing above procedure.

Fixed Twin Bed Assembly (Center Bath)



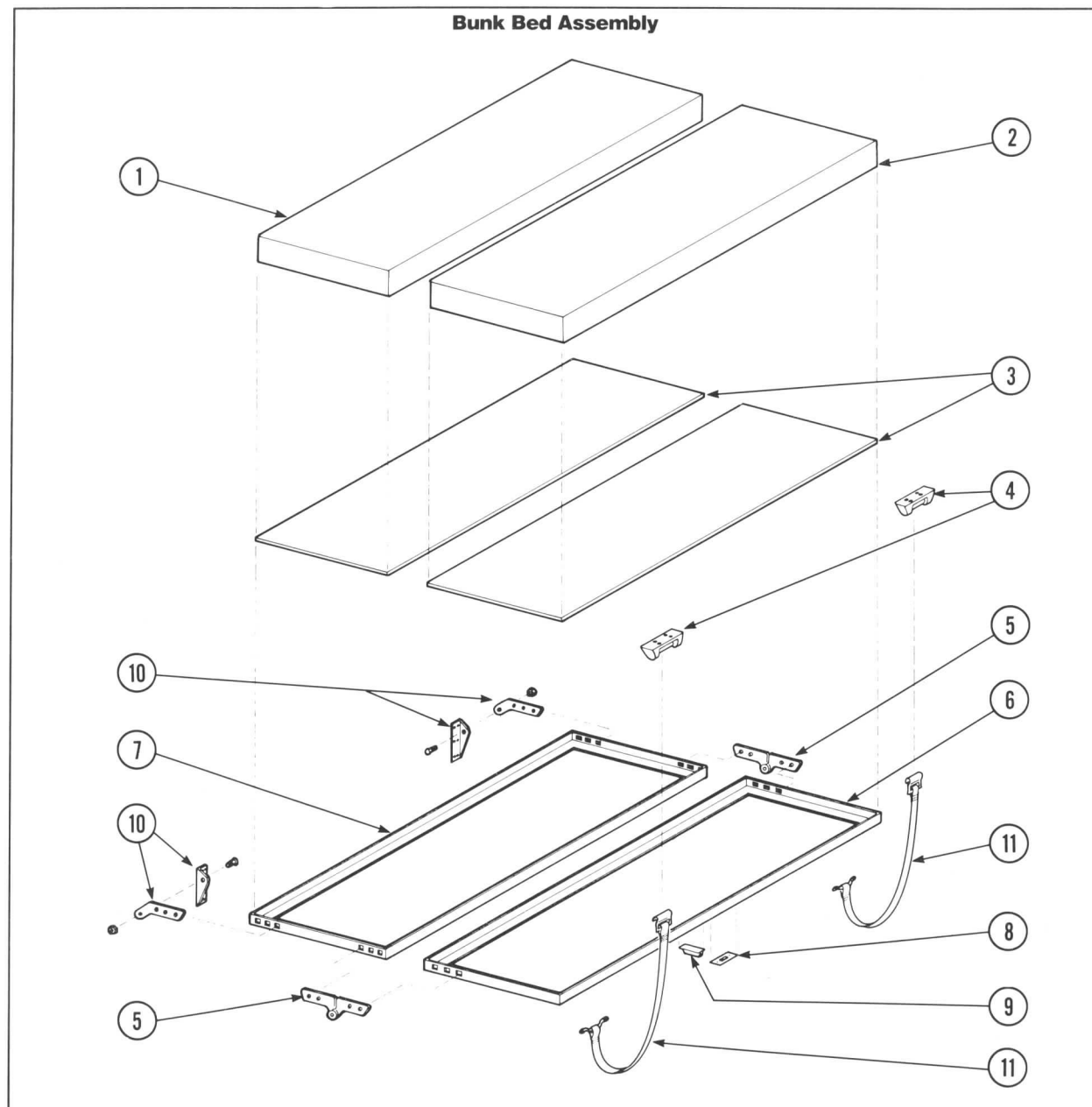
No.	Part No.	Description
	982529	Bed top assembly (roadside)
	982528	Bed top assembly (curbside)
	982530	Face frame assembly (roadside)
	982525	Face frame assembly (curbside)
1	700179	Foam
2	*	Laminate 3/16
3	101288	Aluminum extrusion
4	101262	Aluminum extrusion
5	380210	T hinge
6	101037	Aluminum extrusion
7	*	Laminate .047
8	101289	Aluminum extrusion
9	101262	Aluminum extrusion
10	—	Pine 3/4
11	101261	Assembly — blanket compartment
12	101268	Aluminum extrusion
13	*	Laminate .020
14	201167	End cap (R.H. plain)
15	*	Tambour
16	101265	Aluminum extrusion
17	201163	End cap (handle)
18	101267	Aluminum extrusion
19	101276	Aluminum extrusion
20	101042	Aluminum extrusion
21	201158	End cap (L.H. plain)
22	201157	Spiral (2 per set)

MISCELLANEOUS FASTENERS

340026	Tinnerman clip
380210	T handle
330000	Rivet
325000	Rivet
320021	Screw No. 8 x 1 1/2
320020	Screw No. 8 x 1 1/4
320019	Screw No. 8 x 1"
320040	Screw No. 8 x 1/2

* For part numbers of all laminates and tambours see page 4-2.

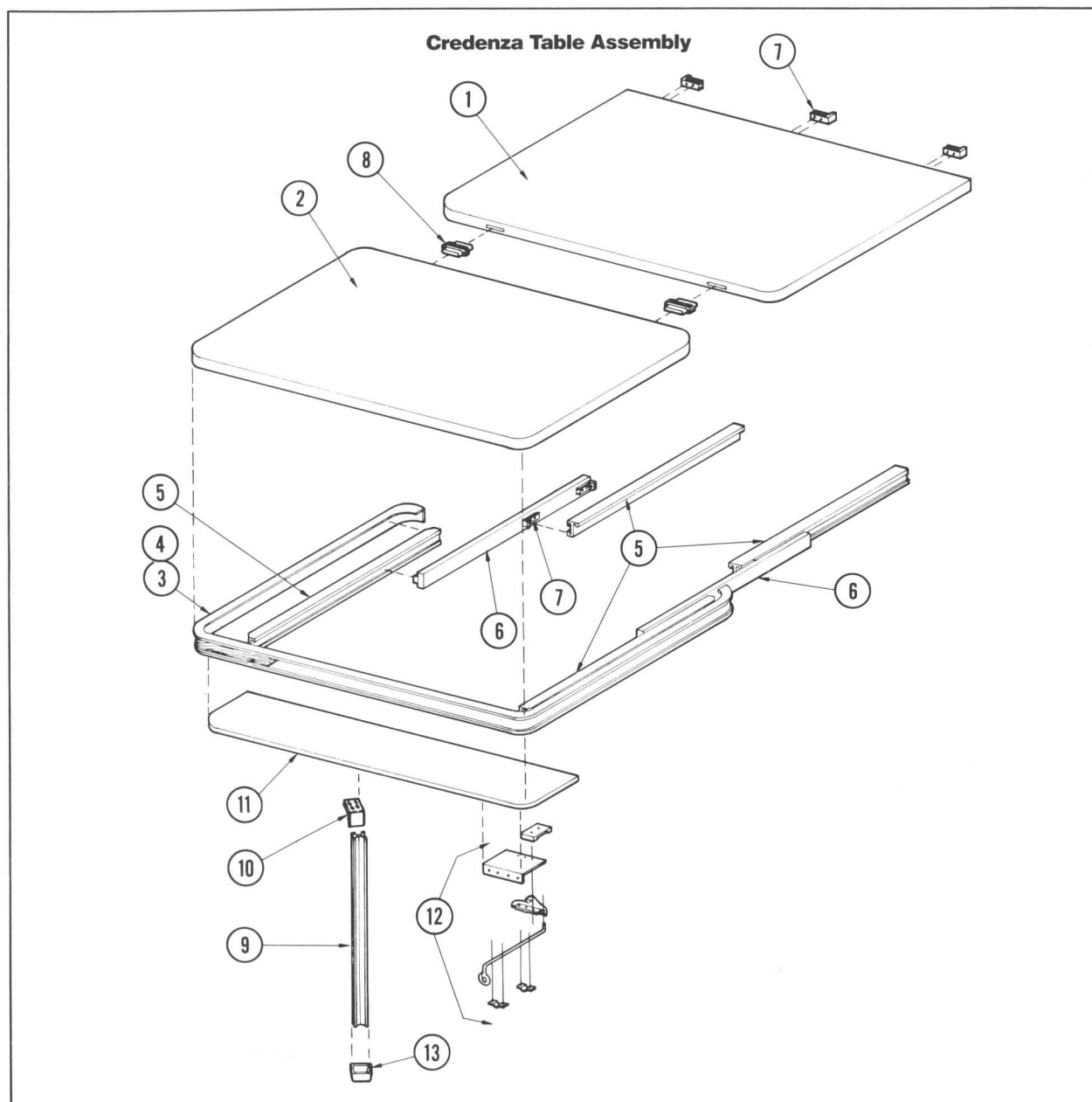
Please specify color of wood



No.	Part No.	Description
	994059	Bunk bed assembly 74"
1	700052	Foam, bunk bed 74"
2	700050	Foam bolster 74"
3	800087	Plywood 3/8"
4	380274	Ceiling hooks
5	380273	Bunk hinge (R and L set)
6	101320	Frame, bolster 74"
7	101319	Frame bolster extension 74"
8	340018	Catch plate
9	380291	S. L. Latch
10	380271	Support arm (R and L set)
11	380272	Bunk bed strap assembly
MISCELLANEOUS FASTENERS		
	345004	Screw 3/8 x 16 U.N.C. x 3/4"
	345005	Shoulder bolt. Step 1/2" x 3/8 thread
	350005	Nut 3/8 x 16 U.N.C.

Installation of Bunk Beds

1. Center bunk over bed equal distance between bed panels.
2. Install wall brackets 23 3/4" from top of bed rail to bottom of bracket.
3. Wall bracket spacing: Long bunk - 74 1/4" from outside to outside.
4. Attach bunk to wall brackets with bolts provided.
5. Install straps and ceiling brackets in multidome vertically above bunk.



No.	Part No.	Description
	982256	Credenza table assembly 36"
	982222	Credenza table assembly 29½"
1	982535	Table top – 36"
	982537	Table top – 29½"
2	982537	Table top – 36"
	982538	Table top – 29½"
3	101289	Aluminum extrusion
4	*	Laminate .020
5	101252	Aluminum extrusion
6	101262	Aluminum extrusion
7	200009	Guide, plastic
8	380040	Hinge, SOSS No. 204 (2 per set)
9	101349	Aluminum extrusion
10	101254	Table leg hinge
11	800021	Hardwood 3/4 x 4"
12	380202	Credenza table latch (set)
13	200003	End cap

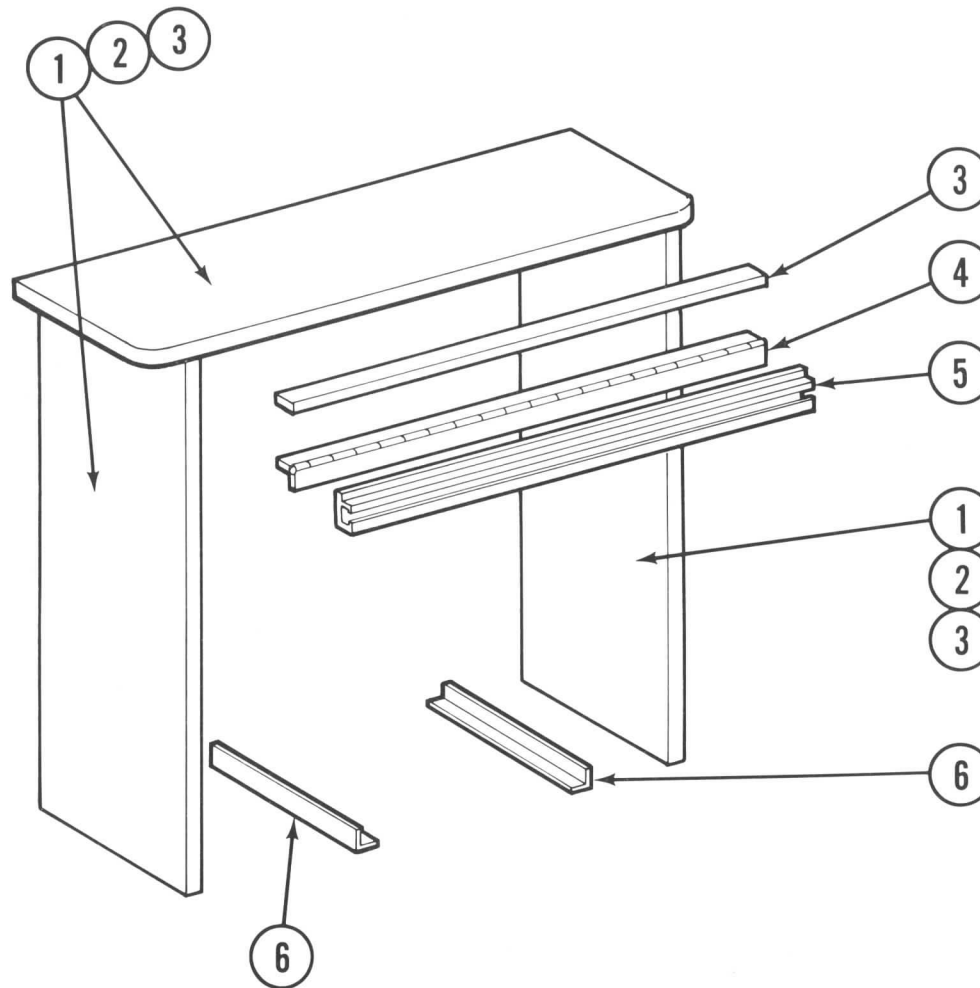
* For part numbers of all laminates and tambours see page 4-2

Please specify color of wood

Credenza Table Removal and Replacement

1. Remove front lounge upholstery and place to one side.
2. Raise table into upright position, and slide forward until it disengages from stationary hinge and remove.

Credenza Assembly

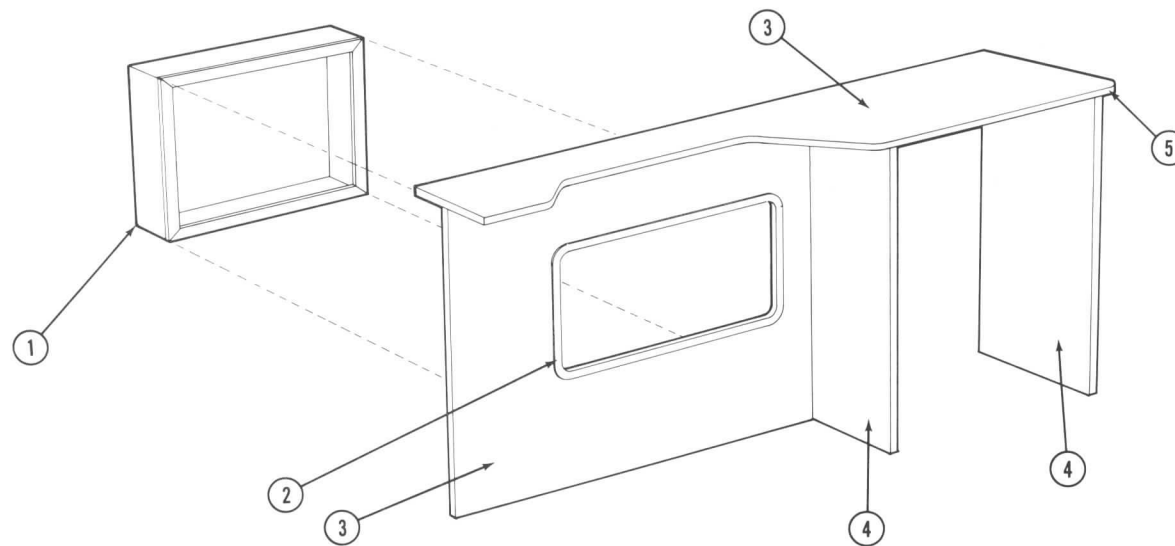


No.	Part No.	Description
1	*	Laminate .047
2	*	"T" molding
3	800008	Pine
4	380458	Hinge
5	101253	Aluminum extrusion
6	101017	Aluminum extrusion

* For part numbers of all laminates and tambours see page 4-2

Please specify color of wood

Credenza Assembly – 67"



No.	Part No.	Description
1	800008	3/4" pine (magazine box)
2	101270	Aluminum extrusion
3	800196	Vinyl clad wood
4	800086	Plywood
5	201157	T-moulding

Please specify color of wood

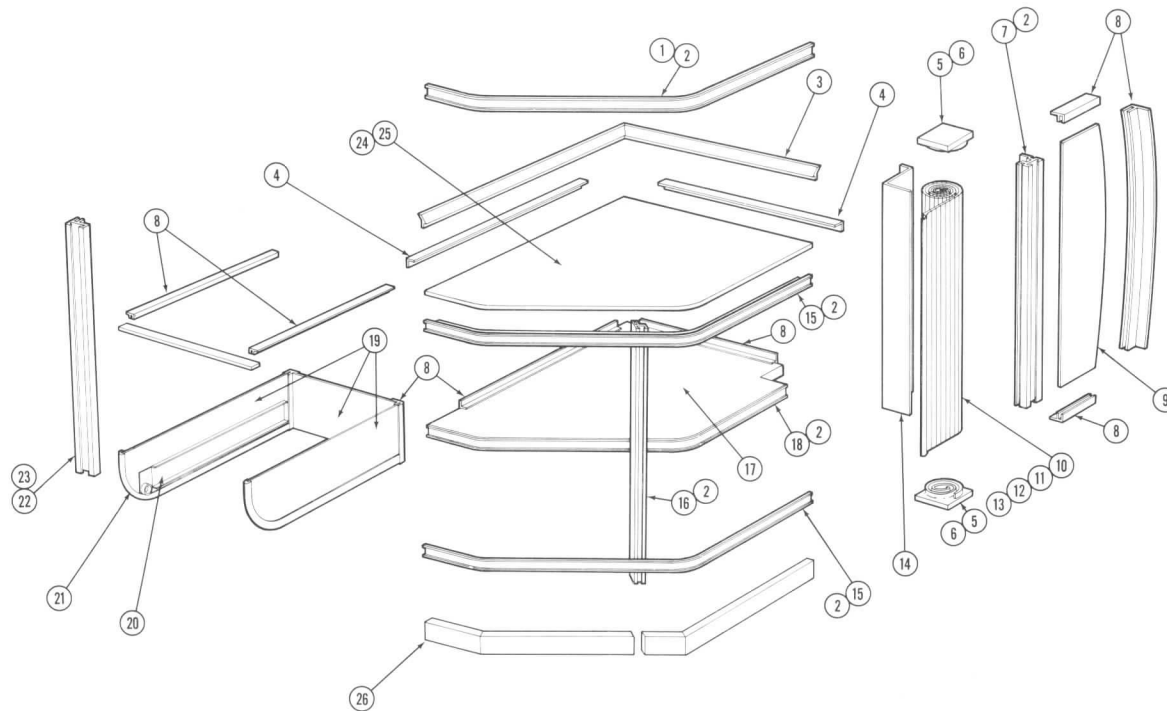
Credenza Assembly (L-Front Lounge)

This exploded view diagram illustrates the assembly of the Credenza (L-Front Lounge). The components are numbered 1 through 18, indicating the sequence of assembly. The main structure consists of a large rectangular panel (1) and a curved panel (2). The assembly includes a base (3) and a back panel (4). The base is supported by a series of vertical legs (5, 6, 7, 8, 9, 10, 11, 12). The back panel is attached to the main structure using a series of horizontal bars (13, 14, 15, 16, 17, 18). The diagram shows the relationship between the various parts and how they fit together to form the final assembly.

*For part numbers of all laminates and tambours see page 4-2

4-24

Refrigerator Credenza Assembly

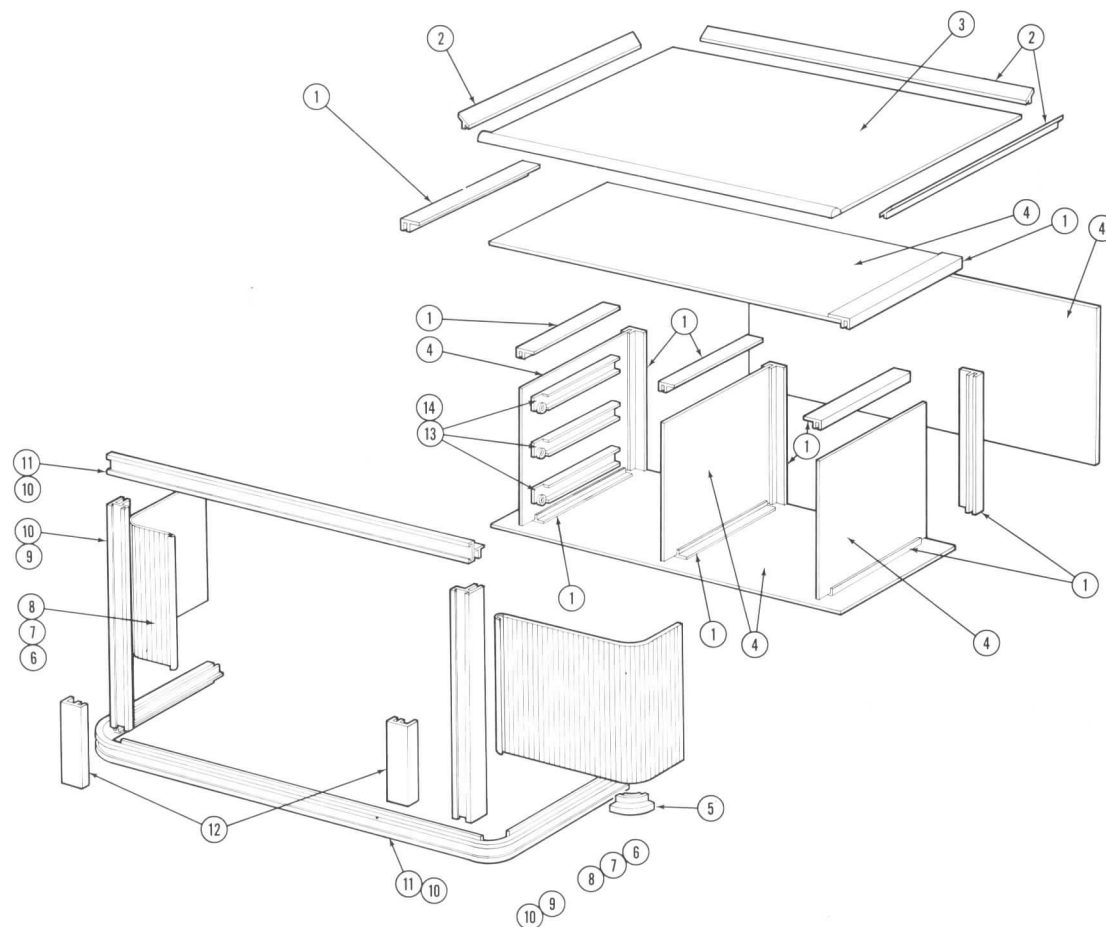


No.	Part No	Description
1	101034	Aluminum extrusion
2	*	Insert
3	201306	Beading
4	101017	Aluminum extrusion
5	800010	Firply
6	201150	Spirals (2 per set)
7	101256	Aluminum extrusion
8	101026	Aluminum extrusion
9	*	Aluminum extrusion laminate 3/16"
10	*	Tambour door
11	*	Tambour
12	101265	Tambour handle
13	201163	End cap - handle (2 per set)
14	101261	Aluminum can spiral cover
15	101495	Aluminum extrusion
16	101021	Aluminum extrusion
17	*	Aluminum extrusion laminate 3/16"
18	101037	Aluminum extrusion
19	*	Aluminum extrusion laminate 3/16"
20	201018	Roller bracket (2 per set)
21	101266	Panel nosing
22	101014	Aluminum extrusion
23	*	Insert
24	800156	Firply
25	800114	Laminate
26	800008	3/4" pine

Please specify color of wood

*For part numbers of all laminates see page 4-2

Vanity Assembly



No.	Part No.	Description
1	101026	Aluminum extrusion
2	201306	Beading
3	800156	Firply 1/2"
	*	Laminate .047
4	*	Laminate 3/16"
5	201330	Corner slide
6	*	Tambour
7	101265	Aluminum extrusion
8	201163	End cap
9	101257	Aluminum extrusion
10	*	Laminate .047
11	101496	Aluminum extrusion
12	100176	Aluminum extrusion
13	201009	Drawer slide
14	201018	Roller bracket (2 per set)

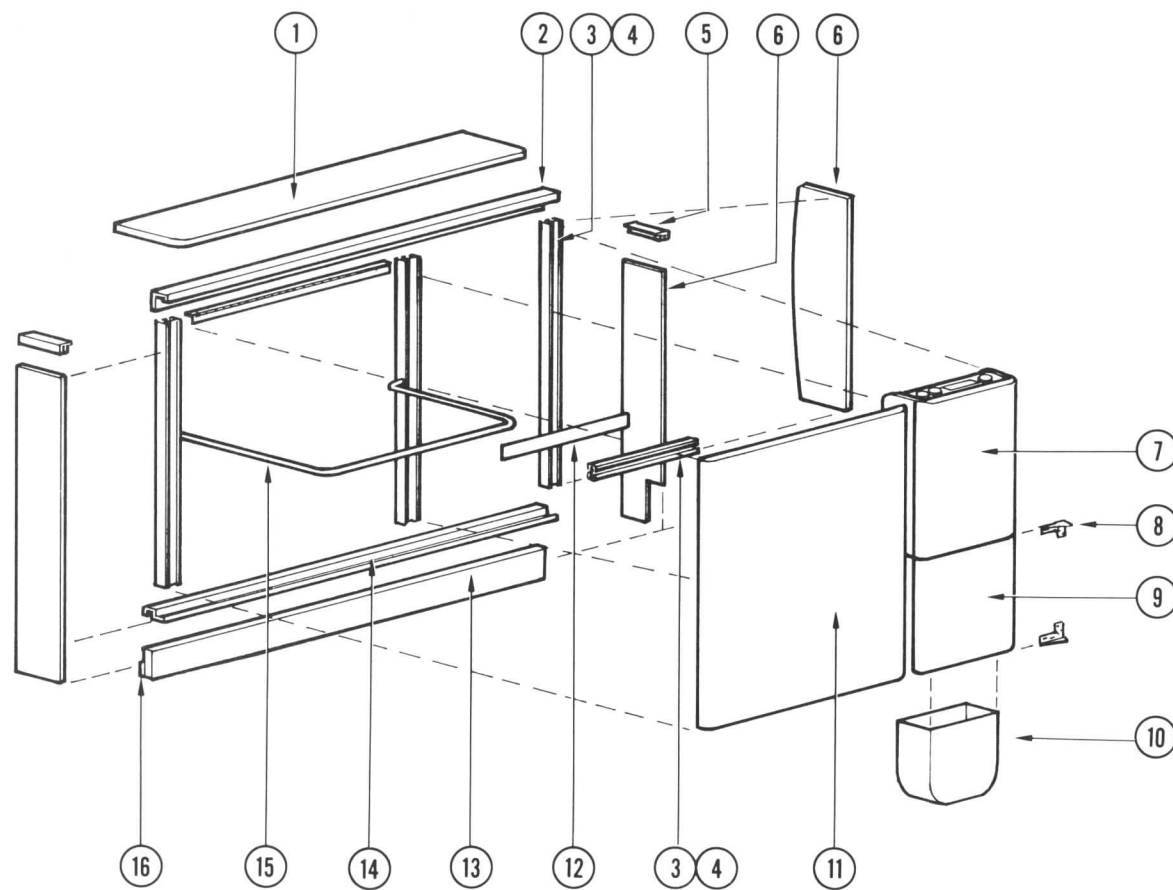
* For part numbers of all laminates and tambours see page 4-2

Please specify color of wood

Vanity Removal and Replacement

1. Remove screws from inside wardrobe that secure the vanity top and cabinet.
2. Remove the screws that secure the vanity to the wardrobe panels.
3. Remove the vanity drawers and remove the screws that enter the wall through the boards just under the vanity top.
4. Remove the vanity assembly.
5. To install, reverse the removal procedures.

Stereo Cabinet Assembly – 32 1/4"



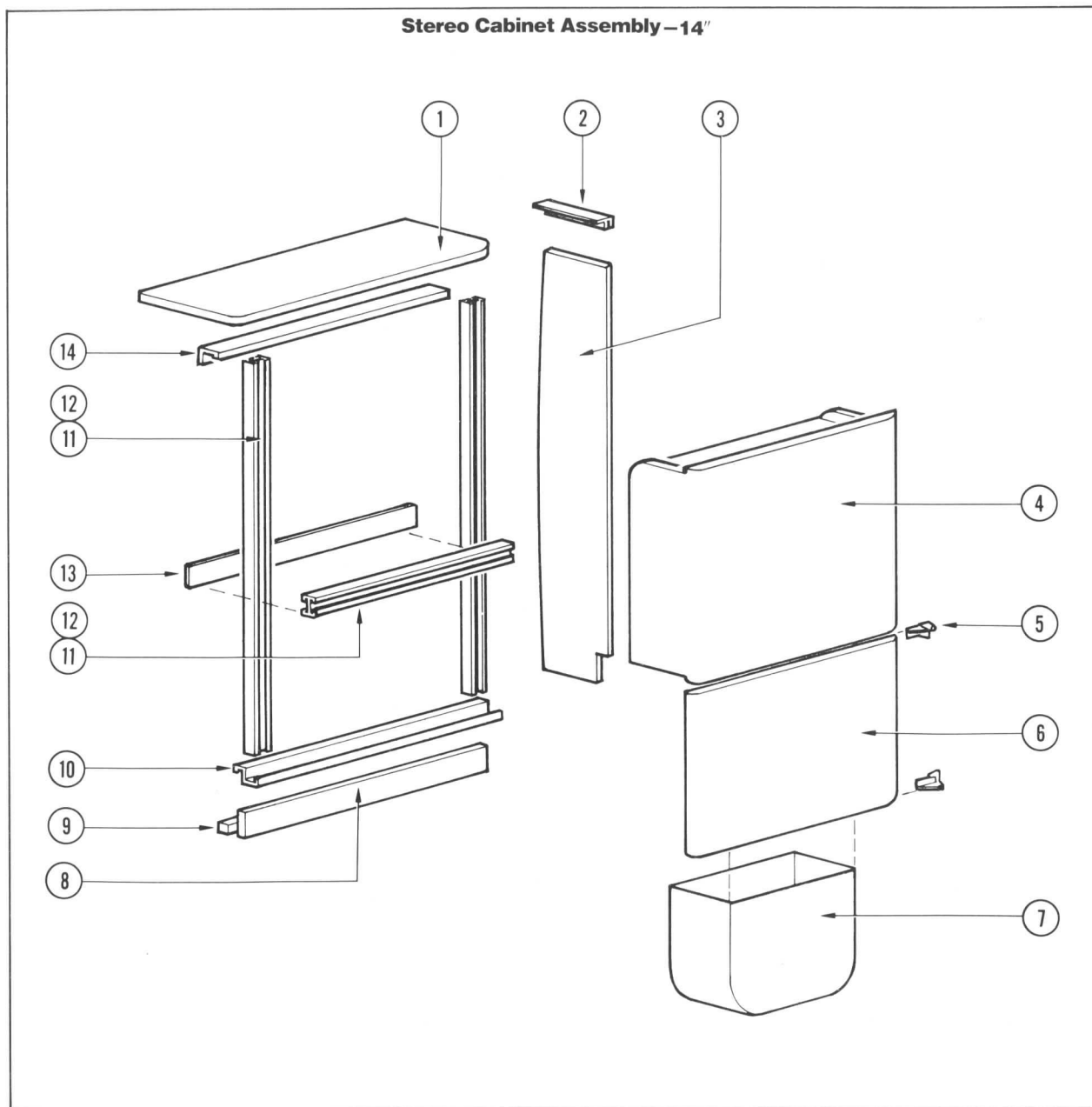
No.	Part No.	Description
	994189	Stereo cabinet assembly 32 1/4"
1	800161	Firply 3/4"
	*	Laminate .047
	*	"T" moulding
2	101288	Aluminum extrusion
3	100135	Aluminum extrusion
4	*	Laminate .047
5	101026	Aluminum extrusion
6	*	Laminate 3/16"
7	—	Stereo door assembly
8	380485	Door hinge (2 per set)
9	—	Door assembly
10	200168	Stereo tape holder
11	—	Table top assembly
12	101382	Aluminum .040
13	800156	Firply 1/2"
14	100136	Aluminum extrusion
15	380492	Table support rod
16	800008	Pine

MISCELLANEOUS FASTENERS
320025 Screw # 8 x 1/2"

* For part numbers of all laminates and tambours see page 4-2

Please specify color of wood

Stereo Cabinet Assembly - 14"

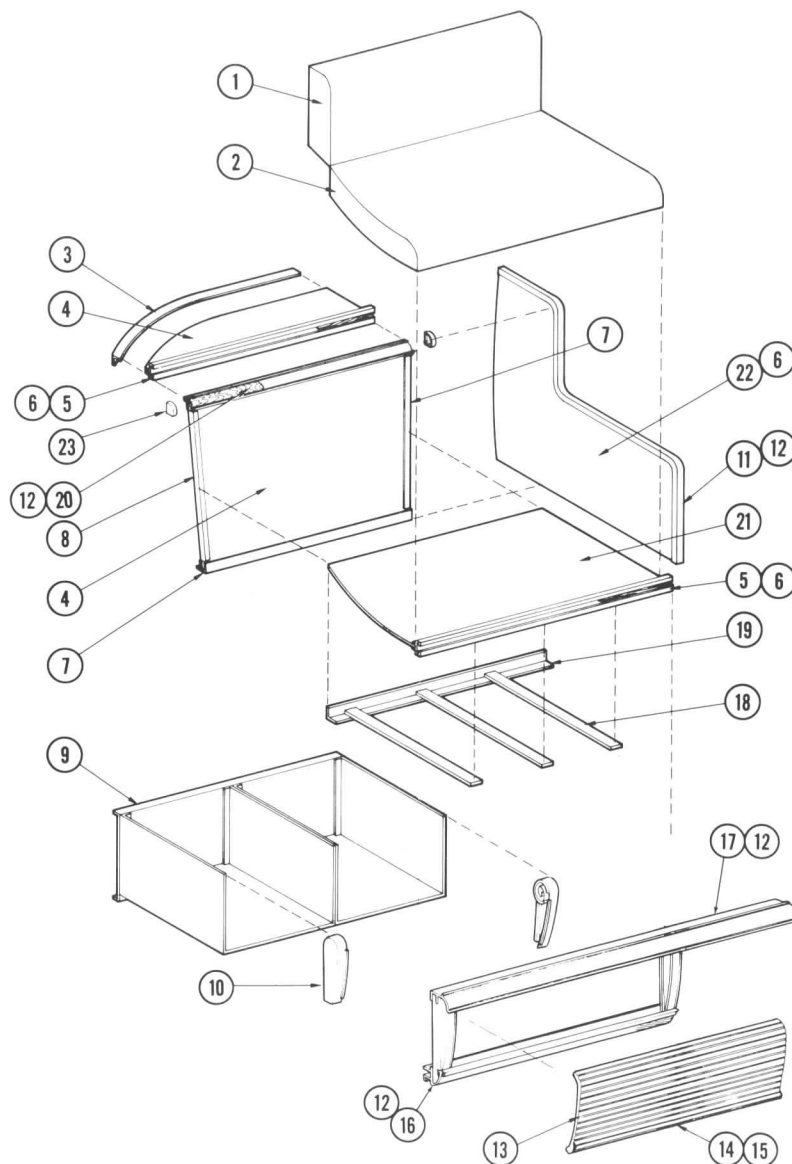


No.	Part No.	Description
	982444	Stereo cabinet assembly 16"
1	800161	Firply 3/4"
	*	Laminate .047
	*	"T" molding
2	101026	Aluminum extrusion
3	*	Laminate 3/16"
4	—	Stereo door assembly
5	380485	Door hinge (2 per set)
6	—	Door assembly
7	200168	Stereo tape holder
8	800156	Firply 1/2"
9	800008	Pine
10	100136	Aluminum extrusion
11	100135	Aluminum extrusion
12	*	Laminate .047
13	101382	Aluminum .040
14	101288	Aluminum extrusion

* For part numbers of all laminates and tambours see page 4-2

Please specify color of wood

Dinette Seat Assembly

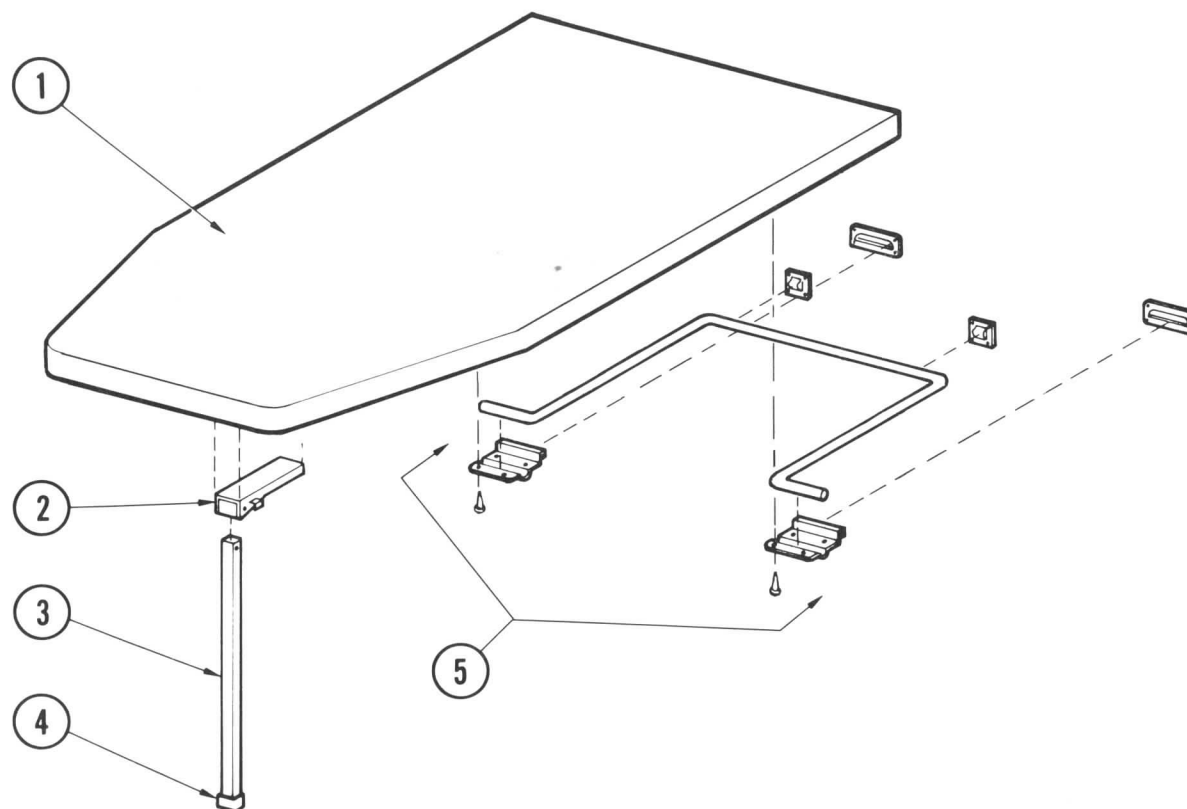


No.	Part No.	Description
	994100	Dinette assembly bed top, shelf and backboard (roadside)
	994101	Dinette assembly bed top, shelf and backboard (curbside)
	994102	Dinette assembly metal box and face frame (roadside)
1	700131	Foam, back (roadside)
	700132	Foam, back (curbside)
2	700129	Foam, seat (roadside)
	700130	Foam, seat (curbside)
3	101029	Aluminum extrusion
4	*	Laminate 3/16"
5	101037	Aluminum extrusion
6	*	Laminate .047
7	101026	Aluminum extrusion
8	101266	Aluminum extrusion
9	982506	Assembly, metal box
10	201164	Spiral (2 per set)
11	101287	Aluminum extrusion
12	*	Laminate .020
13	*	Tambour
14	101265	Aluminum extrusion
15	201163	End cap
16	101267	Aluminum extrusion
17	101268	Aluminum extrusion
18	101262	Aluminum extrusion
19	101288	Aluminum extrusion
20	101278	Aluminum extrusion
21	800039	Lauan 1/4"
22	800086	Fir ply 5/8"
23	201161	End cap (2 per set)
		MISCELLANEOUS FASTENERS
	320040	Screw No. 8 x 1/2" P.H. Phillips
	320037	Screw No. 6 x 3/8" F.H. Phillips
	320038	Screw No. 6 x 1/2" F.H. Phillips
	320039	Screw No. 6 x 3/8" P.H. Phillips
	340026	Tinnerman clip

* For part numbers of all laminates and tambours see page 4-2

Please specify color of wood

Dinette Table Assembly



No.	Part No.	Description
	994103	Dinette table assembly
1	994103	Table top assembly
2	380105	Folding leg support
3	101349	Aluminum extrusion
4	200003	End cap
5	380284	Table hinge bracket (set)

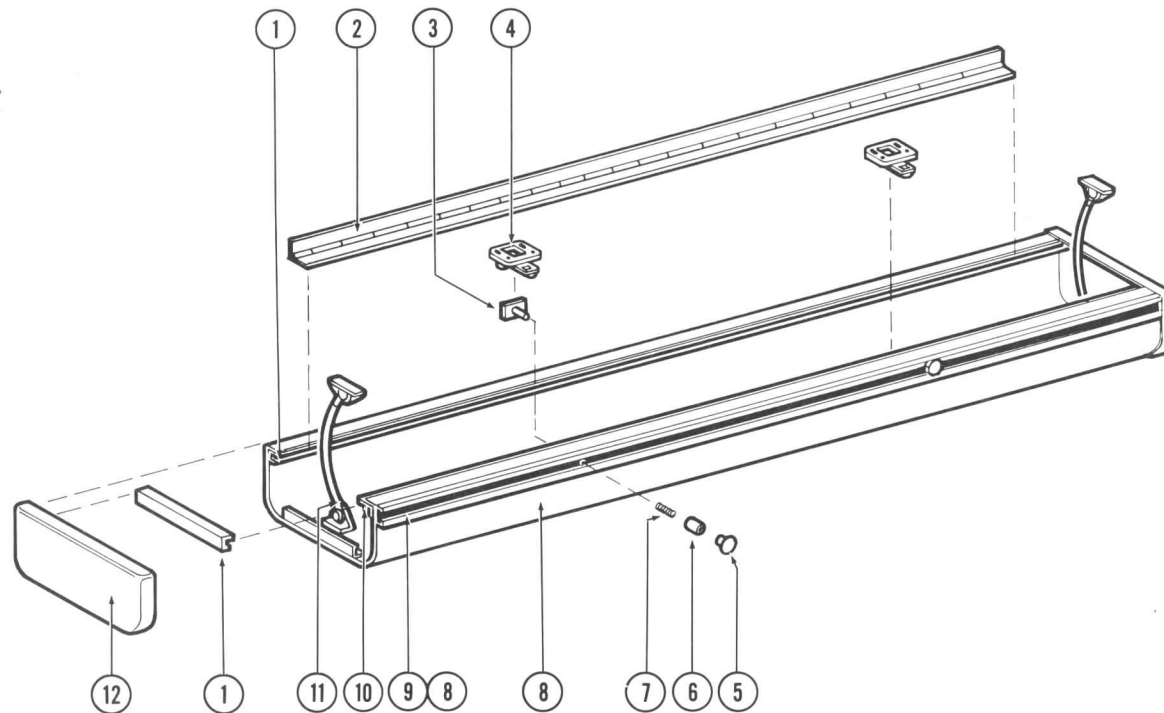
MISCELLANEOUS FASTENERS		
320020	Screw No. 8 x 1 1/4" P.H. Phillips	
320040	Screw No. 8 x 1/2" P.H. Phillips	
320006	Screws No. 8 x 3/4" P.H. Phillips	

Please specify color of wood

Dinette Assembly Removal and Replacement

1. Cover carpet completely for protection.
2. Fold up table leg and remove table from support brackets.
3. Remove upholstered sections.
4. Remove bed end panel screws and remove panels.
5. Remove screws from face frame that enter floor at inside edge of face frame.
6. Remove screws that fasten bed top shelf and back board to wall both sides.
7. Lift bed and bed top shelf out as an assembly.
8. Reverse to install.

Space Locker Assembly



No.	Part No.	Description
	994345	Space locker assembly 75 1/4"
1	101288	Aluminum extrusion
2	380189	Piano hinge
3	380259	Latch pusher
4	380290	Latch housing
5	380461	Door knob
6	380460	Bushing, snap SB 5626
7	380258	Spring
8	101203	Vinyl clad aluminum
9	101235	Aluminum extrusion
10	100087	Aluminum extrusion
11	380216	Cable
12	200129	A.B.S. end cap

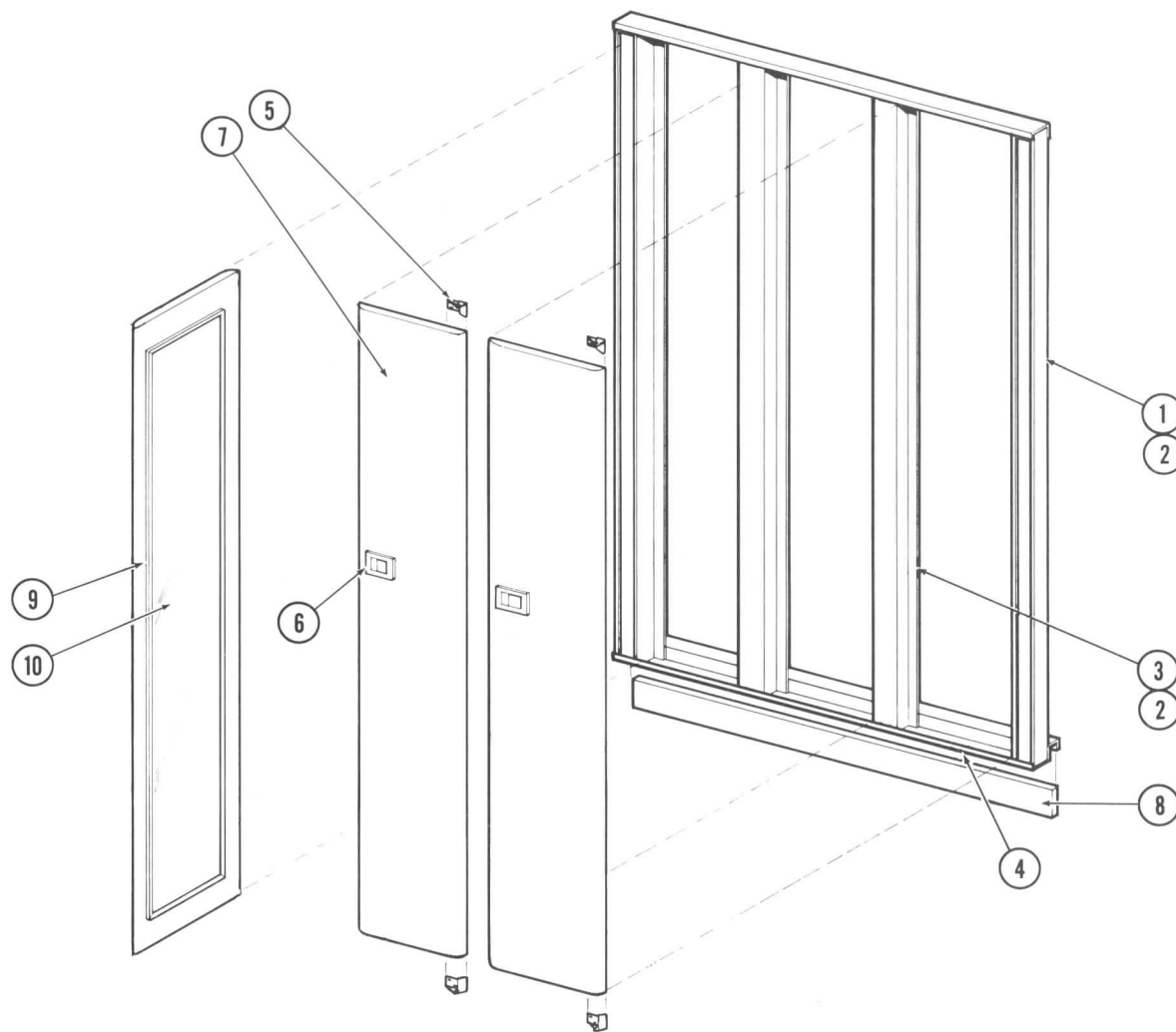
*For part numbers of all laminates see page 4-2

Please specify color of wood

Space Locker Removal and Replacement

1. Remove front and rear support arms from roof locker.
2. Use No. 30 drill and drill out all pop rivets in space locker hinge.
3. Reverse for reinstallation.

Wardrobe Assembly Triple 67"



No.	Part No.	Description
	982270	Triple wardrobe assembly
1	100135	Aluminum extrusion
2	*	Laminate .047
3	101262	Aluminum extrusion
4	100136	Aluminum extrusion
5	380485	Door hinge
6	380486	Door latch
7	—	Door assembly
8	800156	Firply 1/2"
9	101234	Aluminum extrusion
10	371154	Mirror

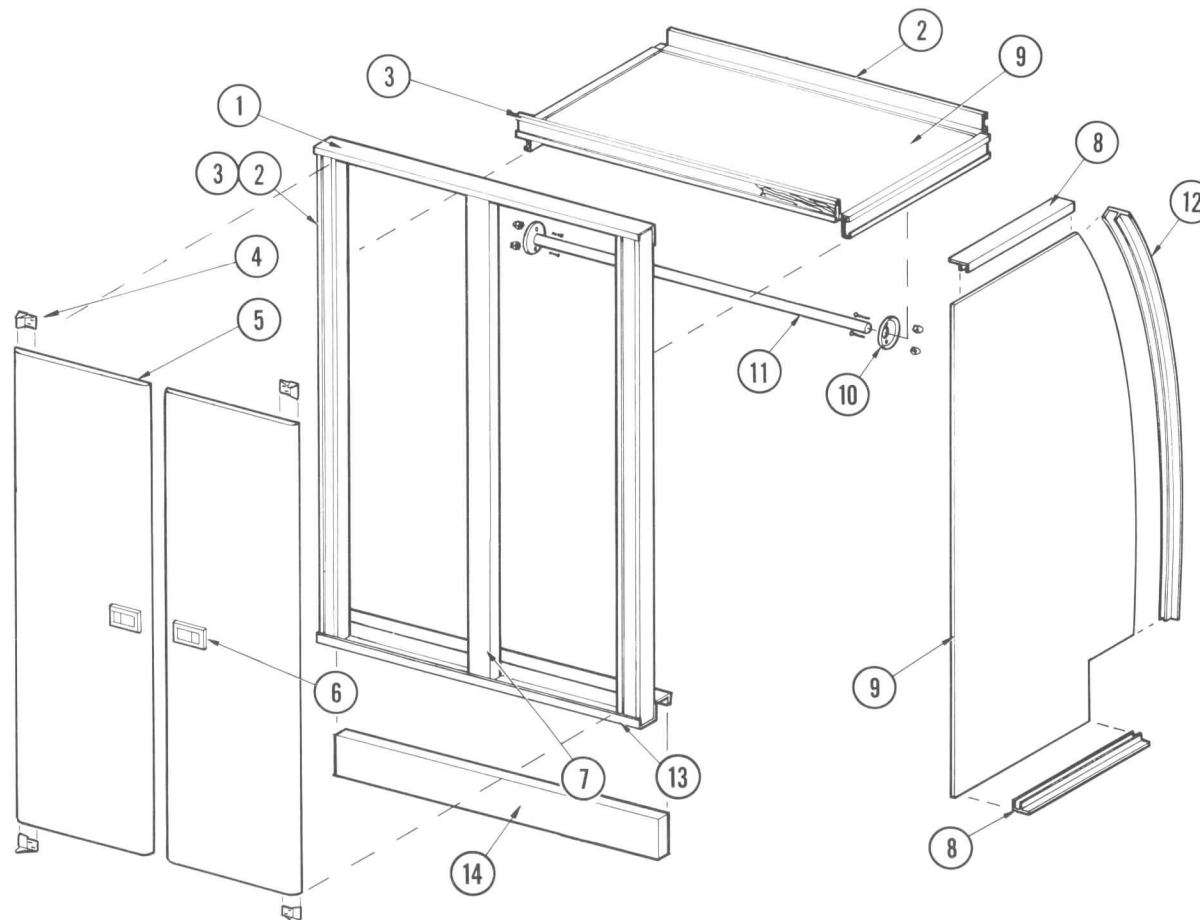
MISCELLANEOUS FASTENERS

320002	Screw # 6 x 3/8"
320006	Screw # 8 x 3/4"
340026	Tinnerman clip

* For part numbers of all laminates and tambours see page 4-2

Please specify color of wood

Double Wardrobe Assembly 18⁵/₈", 51¹/₂"



No.	Part No.	Description
	982473	Wardrobe double assembly 18-5/8"
	982271	Wardrobe double assembly 51-1/2"
1	101288	Aluminum extrusion
2	100135	Aluminum extrusion
3	*	Laminate .047
4	380485	Hinge (2 per set)
5	—	Door assembly
6	201148	Door latch
7	101262	Aluminum extrusion
8	101026	Aluminum extrusion
9	*	Laminate 3/16
10	380046	Clothes rod bracket
11	380045	Clothes rod
12	101029	Aluminum extrusion
13	100136	Aluminum extrusion
14	800156	Firply 1/2"
MISCELLANEOUS FASTENERS		
	320001	Screw No. 6 x 3/4" P.H. Phillips
	320040	Screw No. 6 x 1/2" P.H. Phillips
	320013	Screw No. 6 x 3/8" O.H. Phillips
	340026	Tinnerman clip
	350008	Acorn nuts
	330002	Rivet
	330003	Rivet

* For part numbers of all laminates and tambours see page 4-2

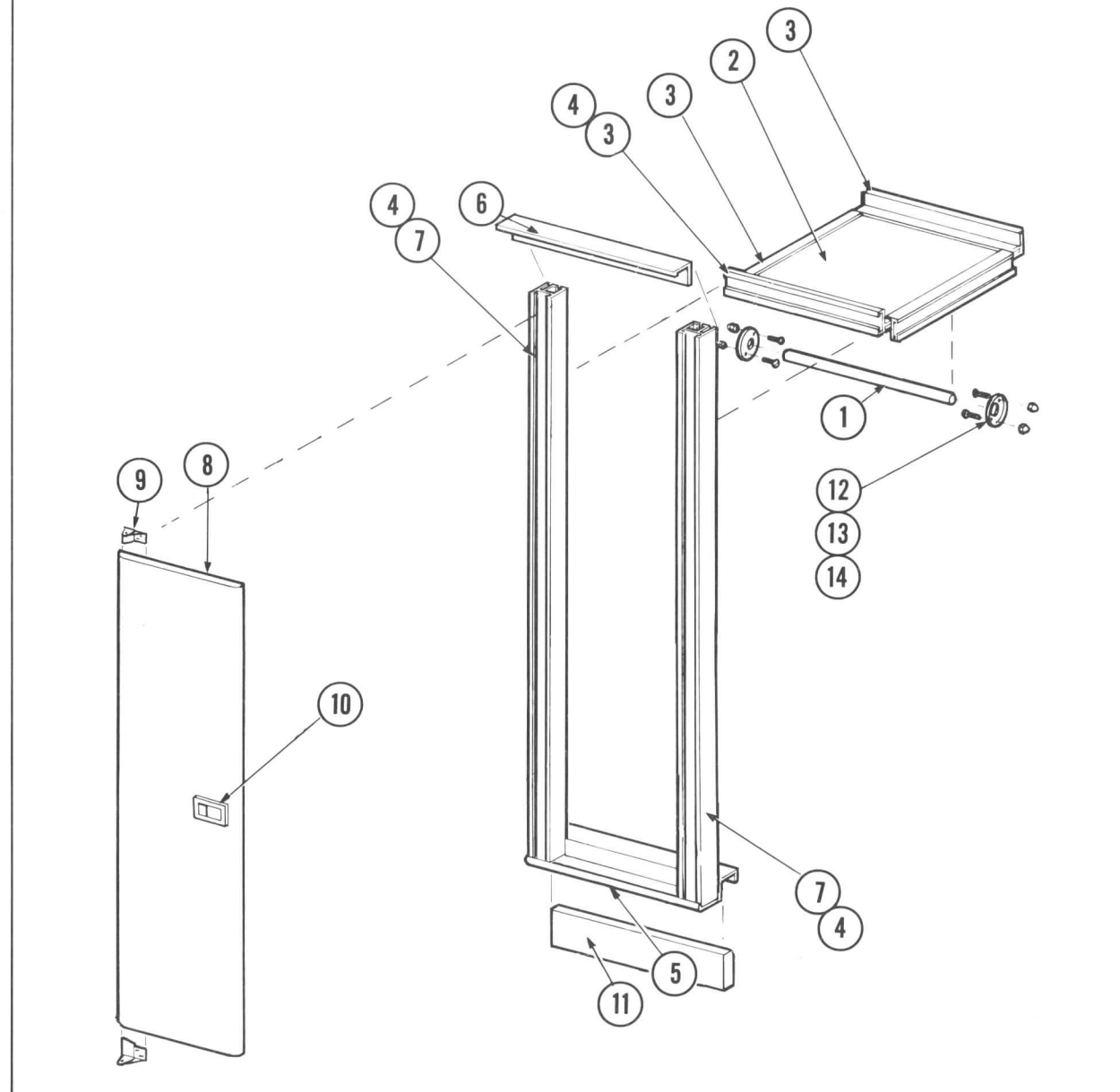
Please specify color of wood

Wardrobe Door Removal and Replacement

- Open wardrobe door and remove hinges from stile.
- Reverse above for reinstallation.

Note: Readjust door strike if necessary.

Wardrobe Assembly – 12," 23," 24"

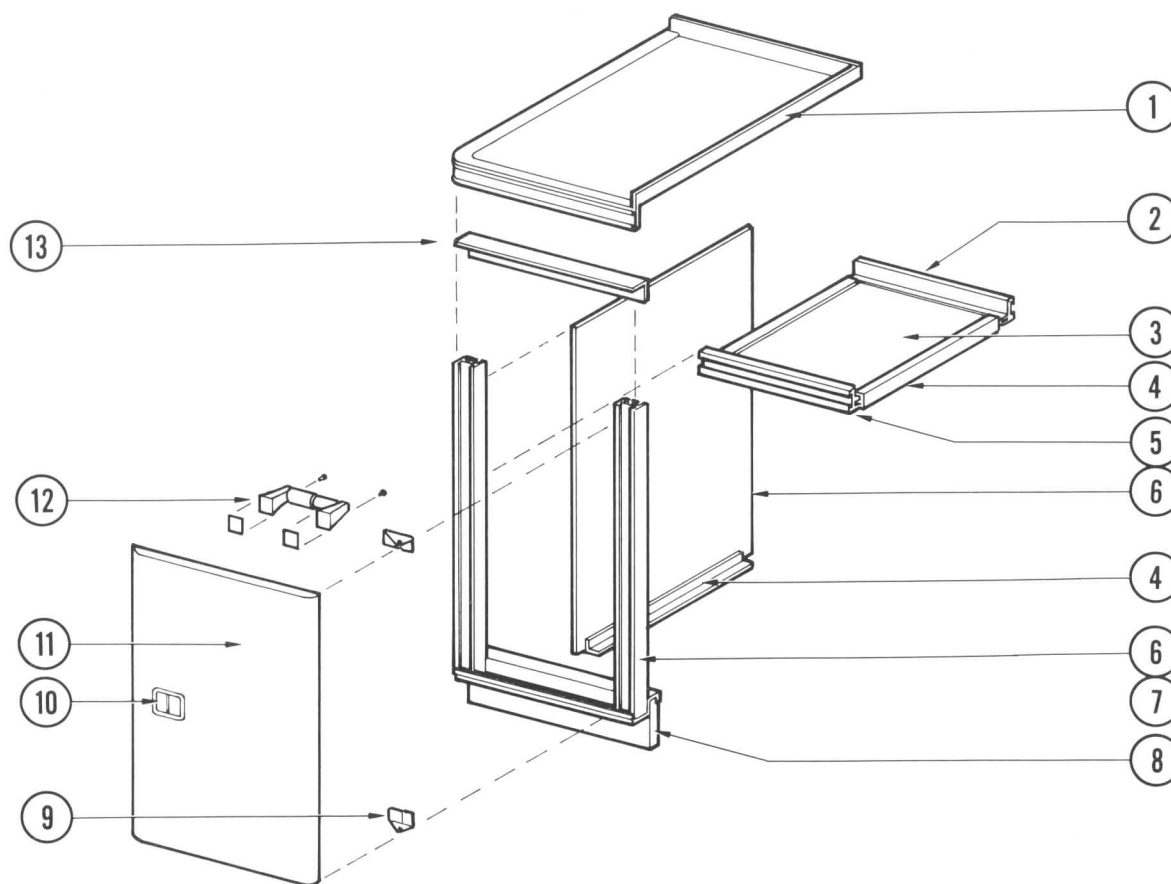


No.	Part No.	Description
	982181	Wardrobe assembly 12" R.S.
	982182	Wardrobe assembly 12" C.S.
	982145	Wardrobe assembly 23"
	982144	Wardrobe assembly 24"
1	380045	Clothes rod
2	*	Laminate 3/16"
3	101257	Aluminum extrusion
4	*	Laminate .047
5	100136	Aluminum extrusion
6	101288	Aluminum extrusion
7	100135	Aluminum extrusion
8	—	Door assembly
9	380485	Hinge (2 per set)
10	200144	Door latch
11	800156	Firply 1/2"
12	330002	Rivet
13	350008	Acorn hexnut
14	380046	Clothes rod bracket

*For part numbers of all laminates see page 4-2

Please specify color of wood

Bathroom Cabinet Assembly – 17" (Full Bath)



No.	Part No.	Description
	972070	Bathroom cabinet assembly 17" (short)
	972073	Bathroom cabinet assembly 17" (tall)
1	201132	Cabinet top
2	101233	Aluminum extrusion
3	*	Laminate 3/16"
4	101027	Aluminum extrusion
5	101036	Aluminum extrusion
6	100160	Vinyl .010
7	100151	Aluminum extrusion
8	800156	Firply 1/2"
9	380486	Door hinge
10	200145	Door latch
11	—	Door assembly
12	380034	Toilet paper holder
13	101288	Aluminum extrusion

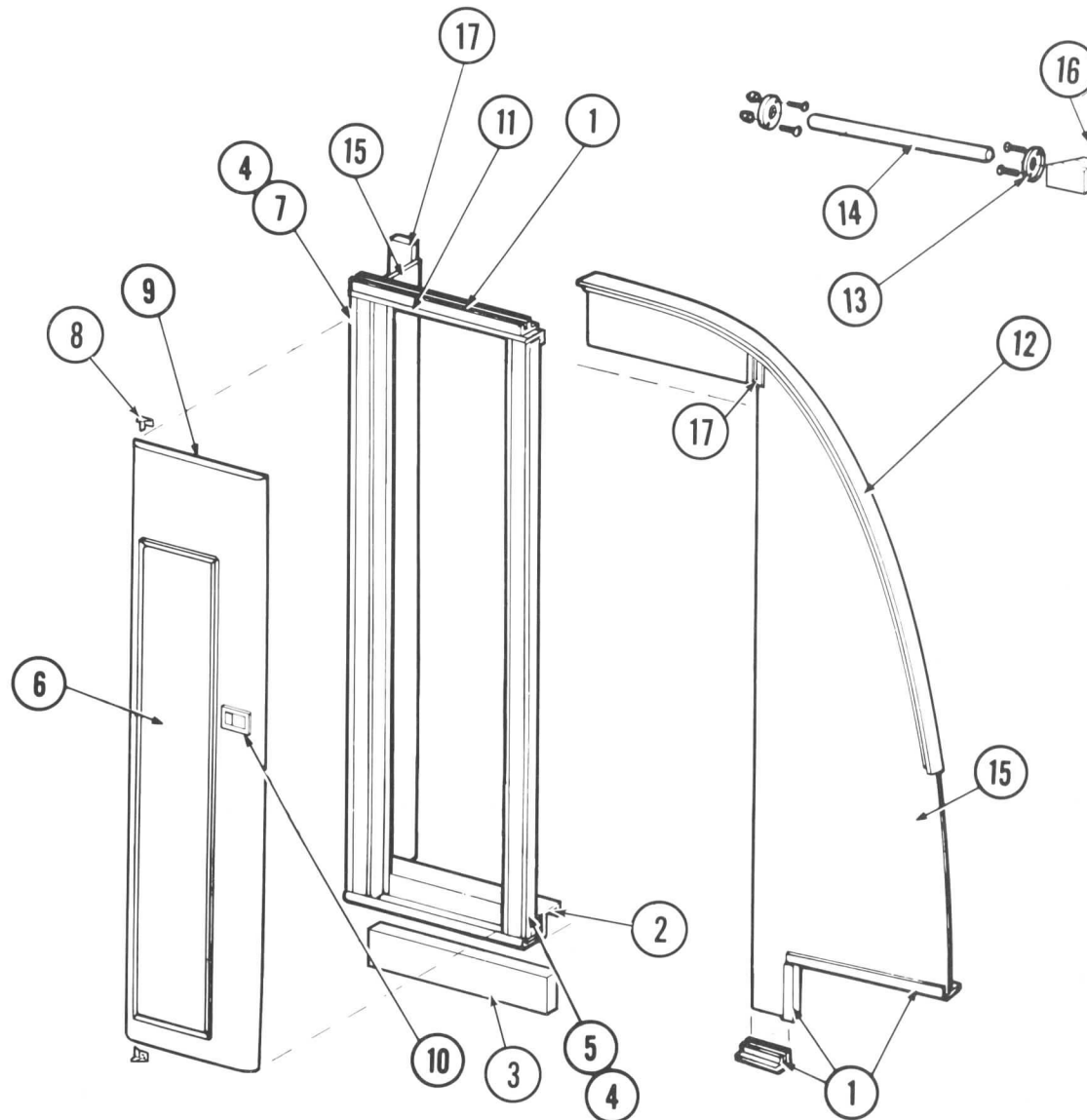
MISCELLANEOUS FASTENERS

320039	Screws No. 6 x 3/8 P.H. Phillips
320017	Screws No. 6 x 3/4 P.H. Phillips
320013	Screws No. 5 x 3/8 O.H. Phillips
320026	Tinnerman clip
330002	Pop rivet, long
330000	Pop rivet
320006	Screw No. 8 x 3/4
320038	Screw No. 6 x 1/2 F.H. Phillips

*For part numbers of all laminates see page 4-2

Please specify color of wood

Bathroom Wardrobe Assembly (Shower Bath)

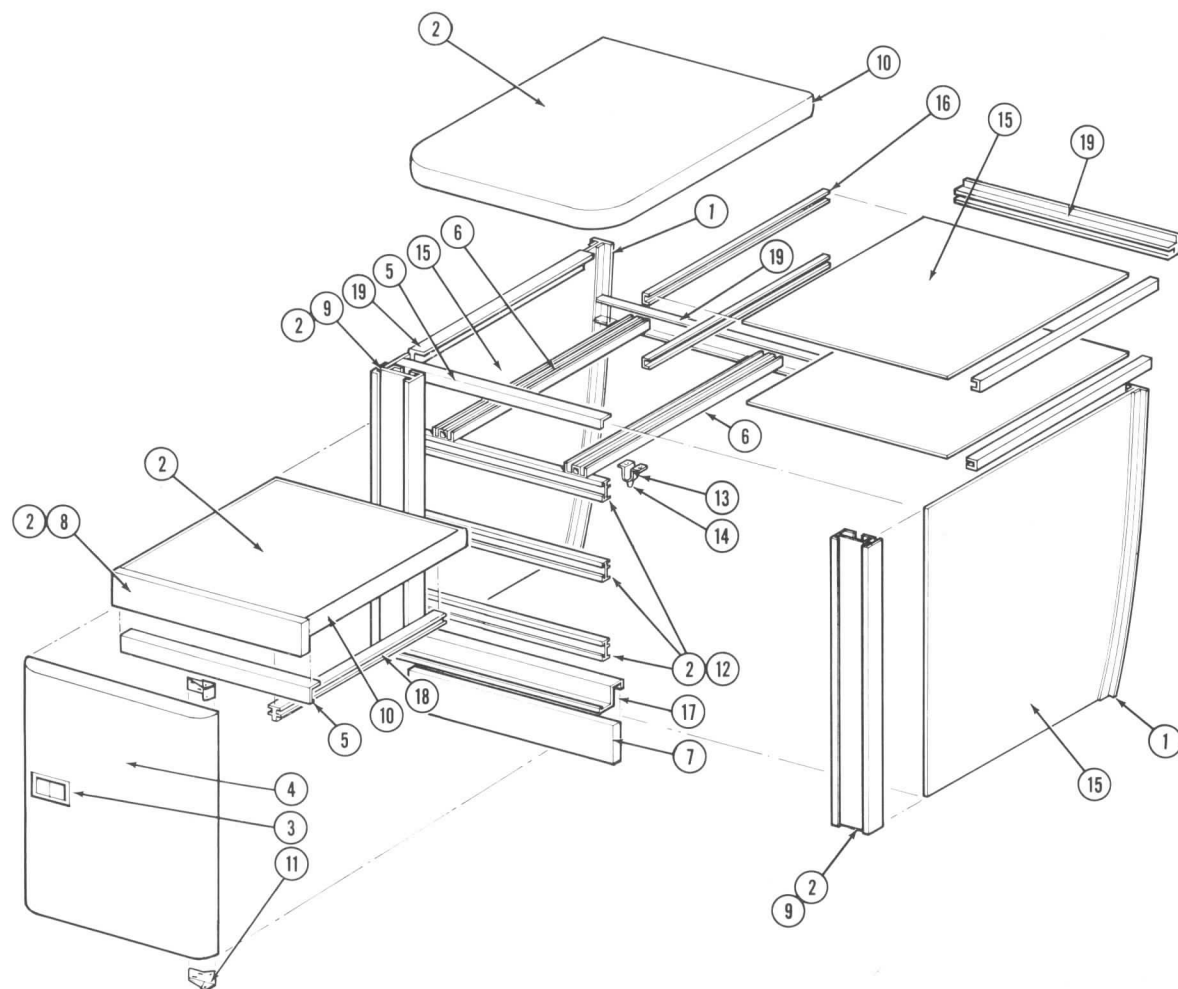


No.	Part No.	Description
	972031	Bathroom wardrobe assembly
1	101027	Aluminum extrusion
2	100150	Aluminum extrusion
3	800156	Plywood 1/2"
4	100160	Vinyl
5	101239	Aluminum extrusion
6	370028	Mirror
7	100151	Aluminum extrusion
8	380486	Hinge
9	—	Door assembly
10	200145	Door latch
11	101018	Aluminum extrusion
12	101030	Aluminum extrusion
13	380046	Clothes rod bracket
14	380045	Clothes rod
15	*	Laminate 3/16"
16	800008	Pine
		Miscellaneous Fasteners
	340026	Tinnerman clip
	325002	Rivet No. 4-6
	325004	Rivet No. 4-8
	320001	Screw No. 6 x 3/4
	320013	Screw No. 6 x 3/8 O.H. Phillips

*For part numbers of all laminates see page 4-2

Please specify color of wood

Night Stand Assembly with Slide Out Table 29T, 31T (Center Bath)



No.	Part No.	Description
	982264	Night stand with slide-out table assembly
1	101030	Aluminum extrusion
2	*	Laminate .047
3	200144	Door latch
4	—	Door assembly
5	101288	Aluminum extrusion
6	101273	Aluminum extrusion
7	800156	Firply 1/2"
8	800161	Firply 3/4"
9	100136	Aluminum extrusion
10	*	"T" moulding
11	380485	Door hinge
12	100137	Aluminum extrusion
13	380290	Door latch housing
14	380214	Travel lock
15	*	Laminate 3/16"
16	101026	Aluminum extrusion
17	100150	Aluminum extrusion
18	201155	Plastic slide
19	101257	Aluminum extrusion
MISCELLANEOUS FASTENERS		
	340004	Staple
	340026	Tinnerman clip
	330002	Rivet
	320006	Screw # 6 x 3/4"
	330000	Rivet

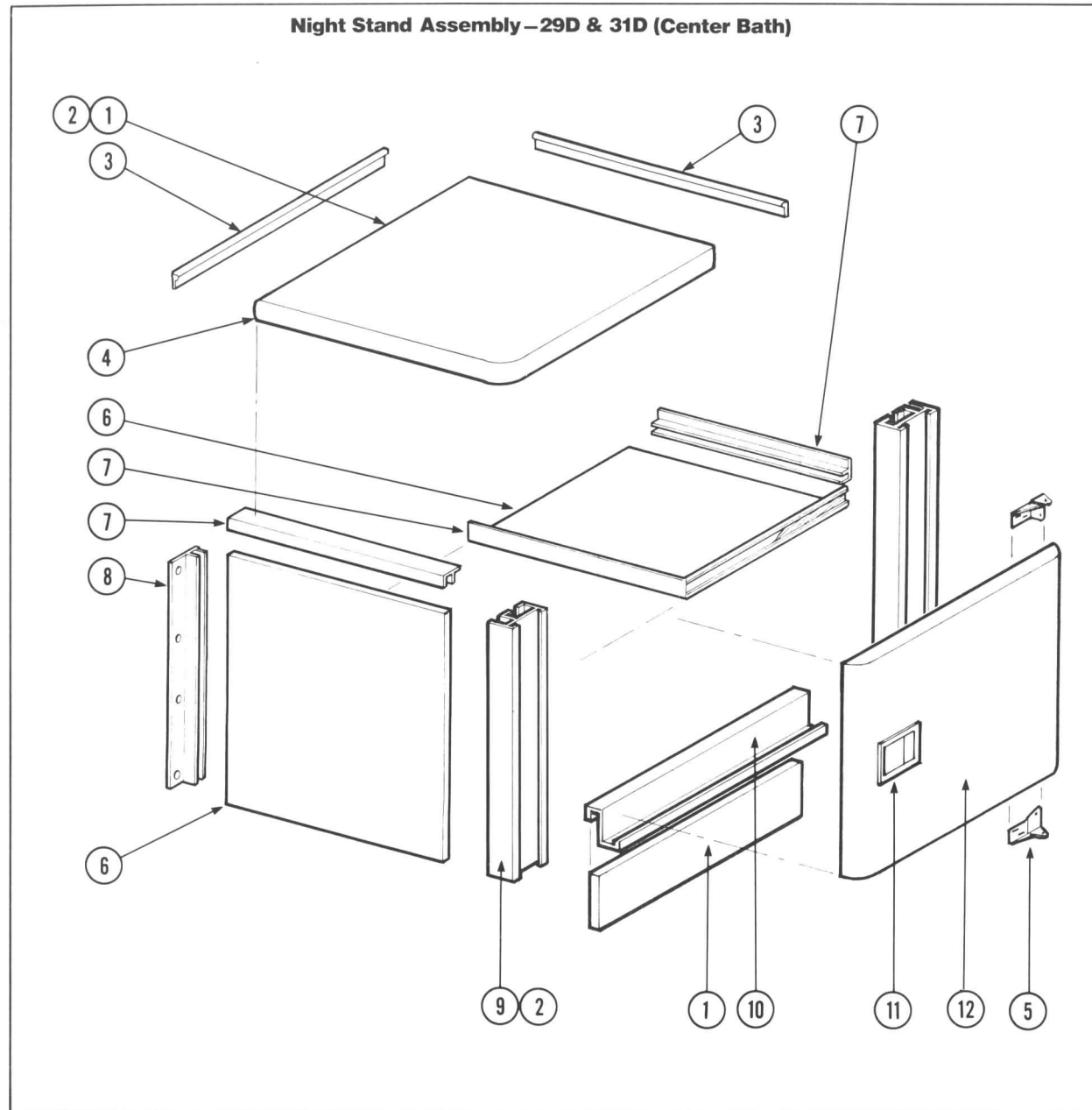
*For part numbers of all laminates see page 4-2

Please specify color of wood

Sliding Table Removal (Center Bath Twin)

1. Open door below.
2. Loosen travel latch (right side of table underneath).
3. Slide table out to stop.
4. Remove two screws in metal stop (underneath table).
5. Slide table the rest of way out.
6. To replace, reverse the above.

Night Stand Assembly—29D & 31D (Center Bath)

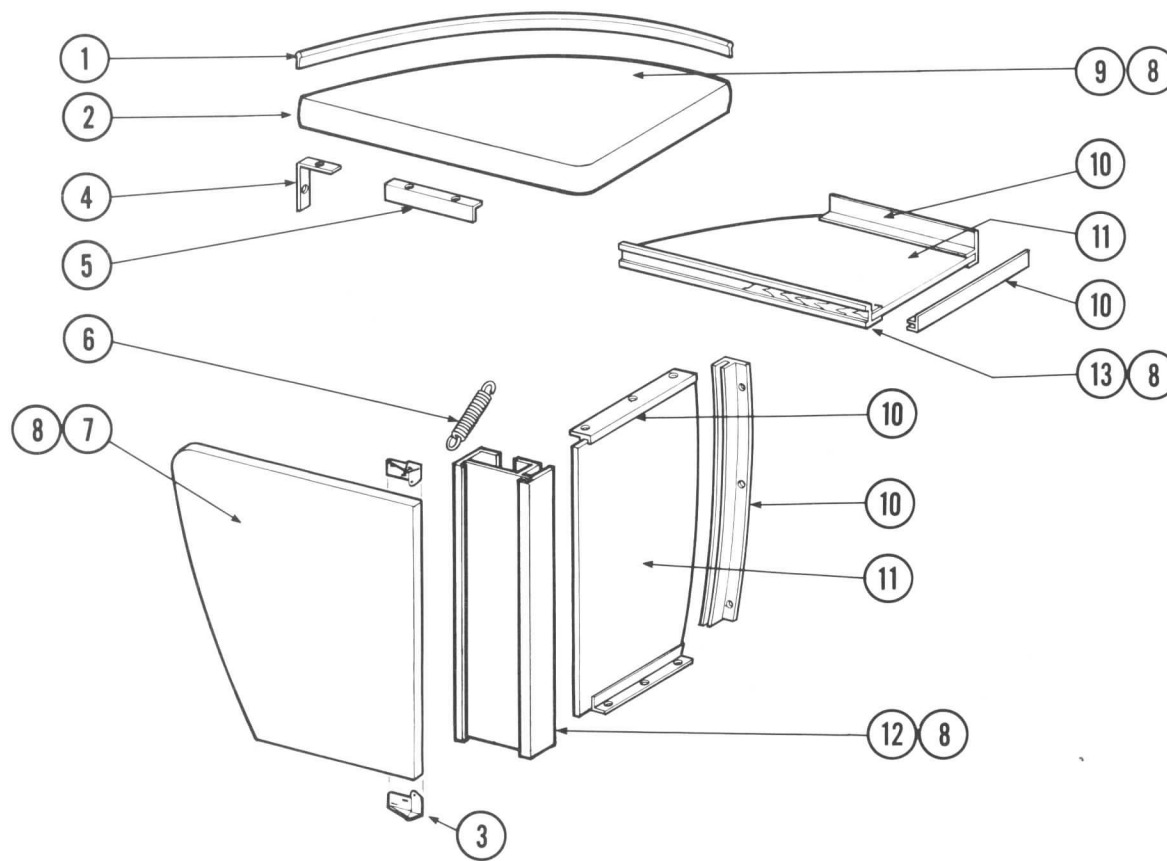


No.	Part No.	Description
	982265	Night stand assembly
1	800156	Firply 1/2"
2	*	Laminate .047
3	201306	Beading
4	*	"T" moulding
5	380485	Hinge (2 per set)
6	*	Laminate 3/16"
7	101026	Aluminum extrusion
8	101029	Aluminum extrusion
9	100135	Aluminum extrusion
10	100136	Aluminum extrusion
11	200144	Door latch
12	—	Door assembly
MISCELLANEOUS FASTENERS		
	320013	Screw # 6 x 3/8"
	340026	Tinnerman clip

*For part numbers of all laminates see page 4-2

Please specify color of wood

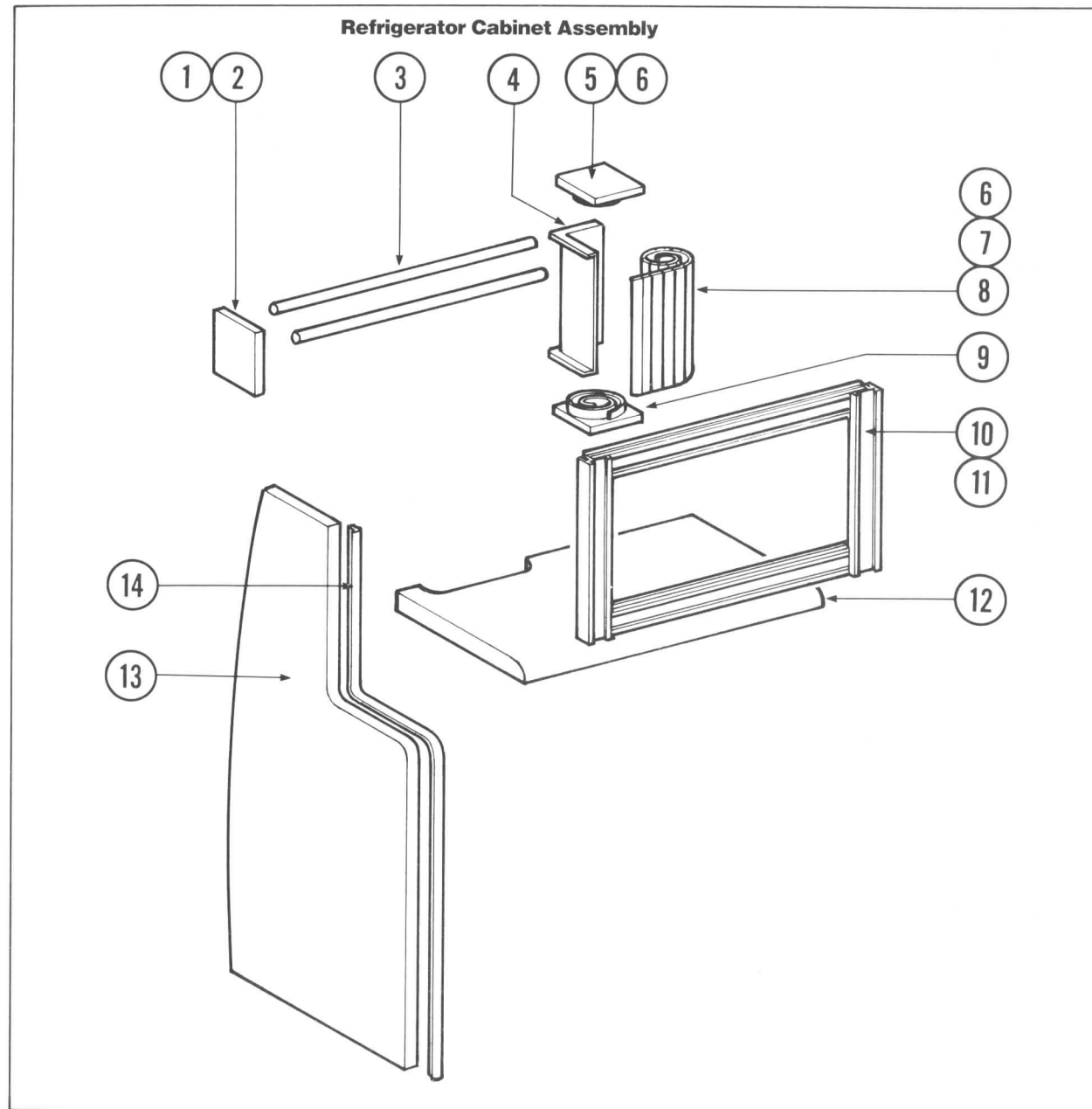
Night Stand (Curved) Assembly – 29 Ft. & 31 Ft. Double (Center Bath)



No.	Part No.	Description
	982266	Curved night stand assembly
1	201306	Beading
2	201157	"T" moulding
3	380485	Door hinge
4	380041	Brace
5	101288	Aluminum extrusion
6	380219	Spring
7	800024	Firply 3/4"
8	*	Laminate .047
9	800086	Firply 5/8"
10	101026	Aluminum extrusion
11	*	Laminate 3/16"
12	100135	Aluminum extrusion
13	101037	Aluminum extrusion

*For part numbers of all laminates see page 4-2

Please specify color of wood



No.	Part No.	Description
	982080	Refrigerator cabinet assembly
1	*	Laminate 3/16"
2	340026	Tinnerman clip
3	100028	Towel rod
4	101261	Aluminum
5	800086	Firply 5/8"
6	201163	End cap (2 per set)
7	*	Tambour
8	101265	Aluminum extrusion
9	800008	Pine 1/2"
10	101257	Aluminum extrusion
11	*	Laminate .047
12	—	Refrigerator top assembly
13	—	Refrigerator end panel assembly
14	*	"T" moulding

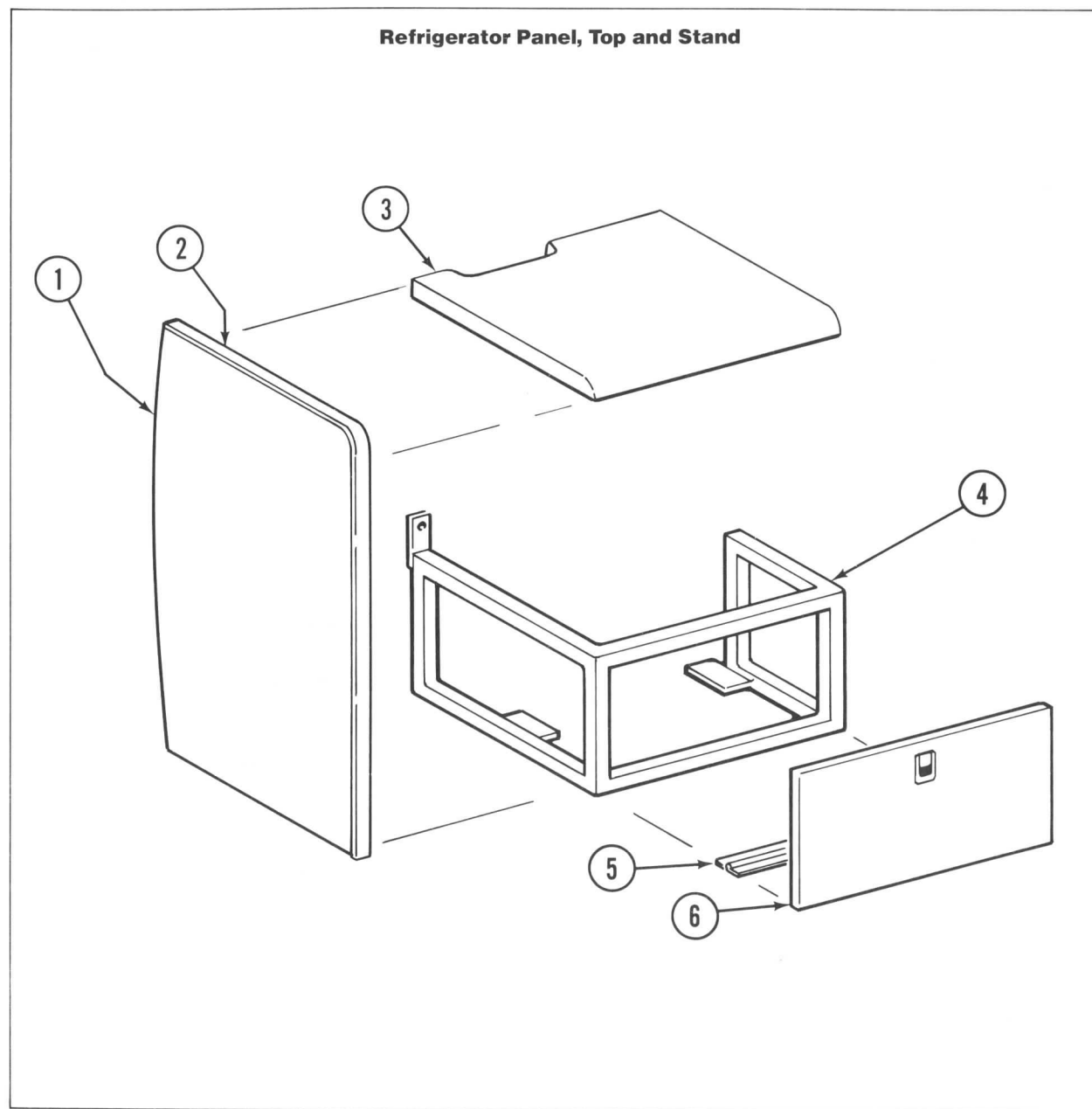
*For part numbers of all laminates see page 4-2

Please specify color of wood

Towel Cabinet Assembly Removal and Replacement

1. Remove screws that enter from pantry cabinet wall.
2. Remove screws that enter from refrigerator end panel.
3. Remove screws that enter refrigerator top through bottom framework of towel cabinet.
4. Towel cabinet is now ready for removal.
5. Reverse above procedures for replacement.

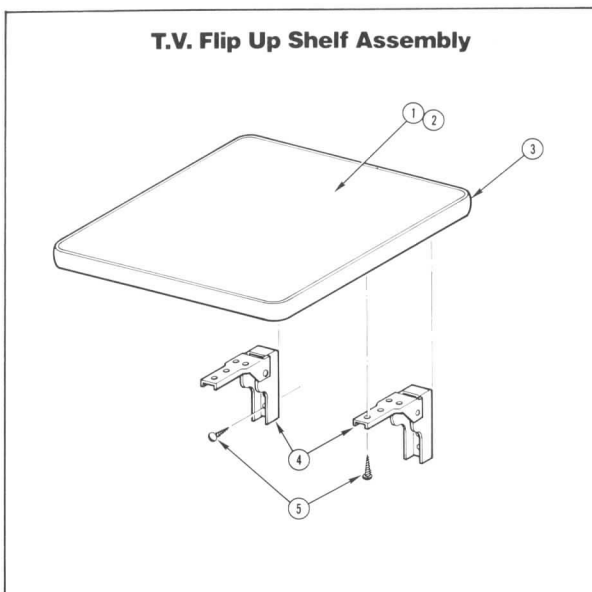
Refrigerator Panel, Top and Stand



No.	Part No.	Description
1	—	Refrigerator end panel assembly
2	*	"T" molding
3	—	Refrigerator top assembly
4	100446	Refrigerator stand assembly 23 1/4 " wide 10 3/4" high
5	380189	Piano hinge
6	—	Door assembly

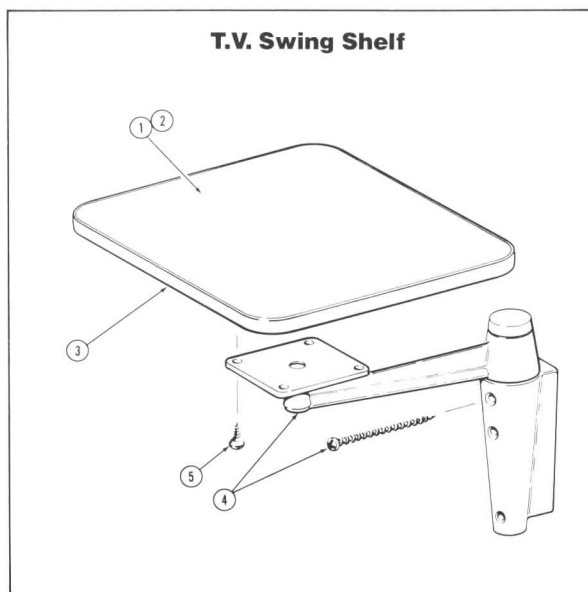
Please specify color of wood

T.V. Flip Up Shelf Assembly



No.	Part No.	Description
	982143	T.V. flip-up-shelf assembly
1	—	Firply 3/4
2	*	Laminate .047
3	201157	Table edging
4	380105	Folding support
5	320006	Screw No. 8 x 3/4

T.V. Swing Shelf

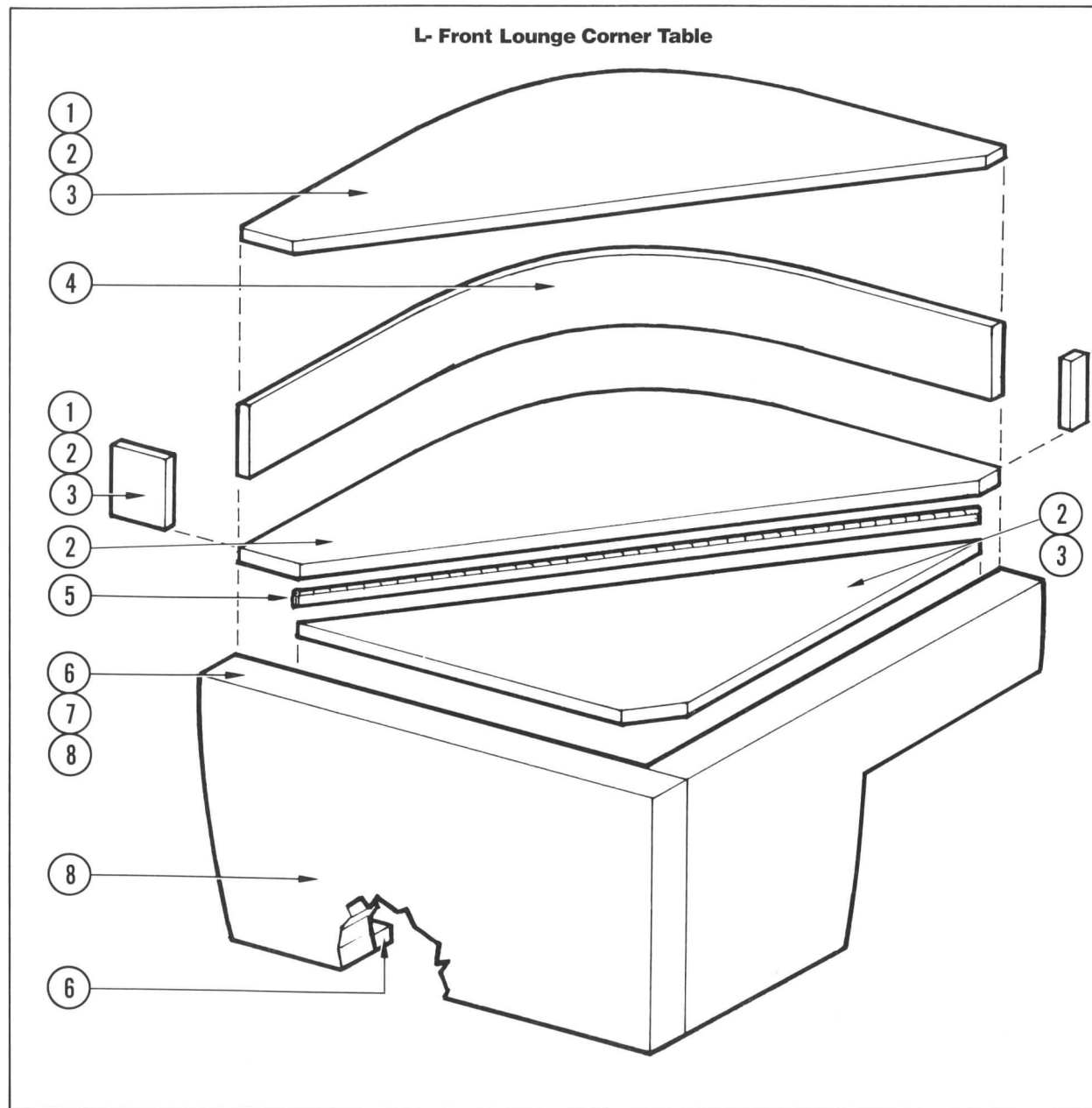


No.	Part No.	Description
1	—	Firply 3/4"
2	*	Laminate .047
3	201157	Table edging
4	380106	TV swing shelf w/screws
5	320000	Screw #8 x 1/2"

*For part numbers of all laminates see page 4-2

Please specify color of wood

L- Front Lounge Corner Table

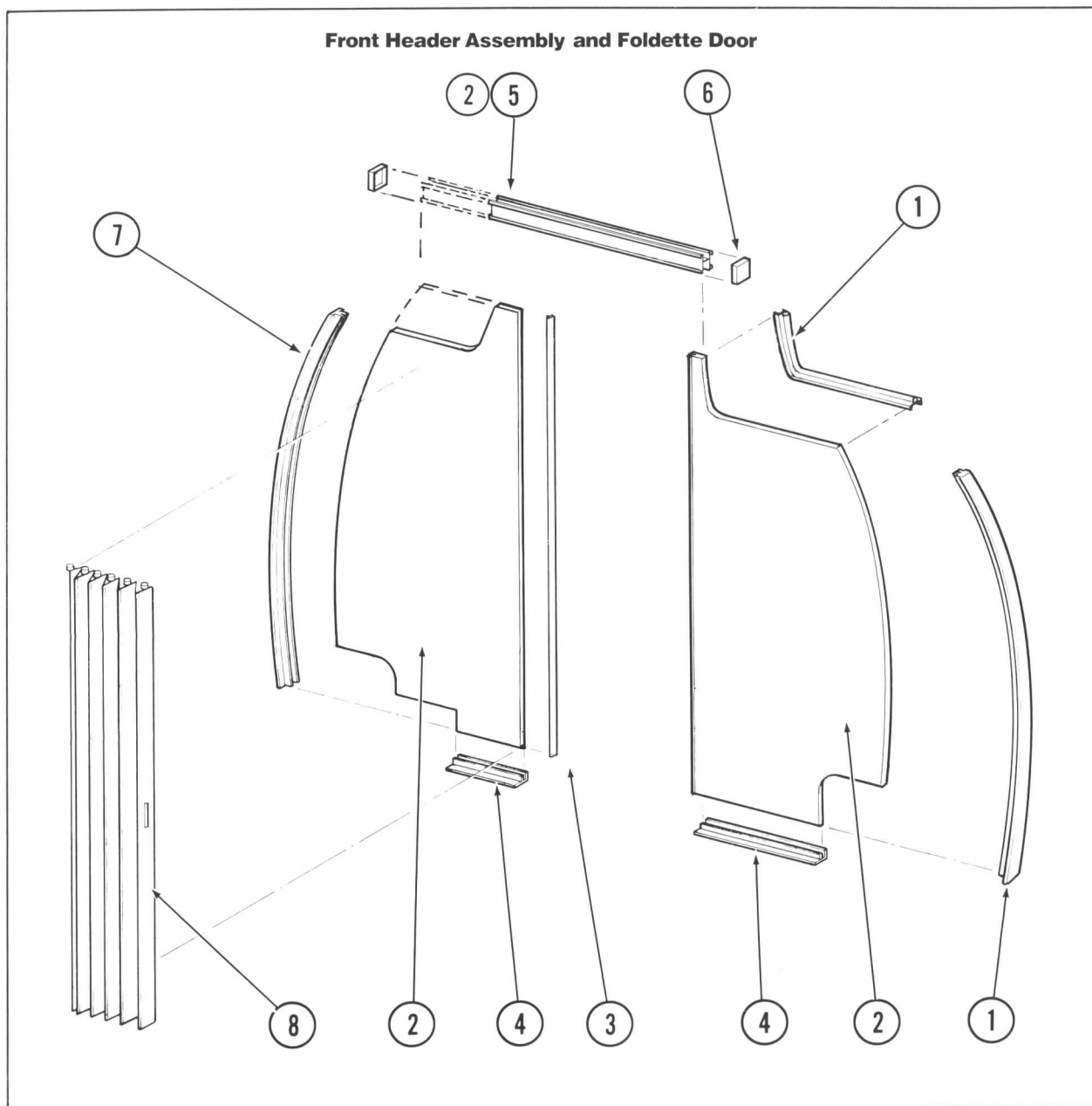


No.	Part No.	Description
	994353	L-Lounge corner table assembly
1	800161	Firply 3/4"
2	*	Laminate .047
3	*	"T" moulding
4	101203	Alclad interior skin
5	380458	Piano hinge
6	800008	Pine 3/4"
7	101270	Aluminum extrusion
8	*	Laminate 3/16"

* For part numbers of all laminates and tambours see page 4-2

Please specify color of wood

Front Header Assembly and Foldette Door



No.	Part No.	Description
	982234	Forward foldette door header assembly
1	200127	Aluminum extrusion
2	*	Laminate 1/8"
3	100163	Aluminum extrusion
4	101026	Aluminum extrusion
5	100138	Aluminum extrusion
6	200156	End cap
7	100146	Aluminum extrusion
8	700339	Foldette door

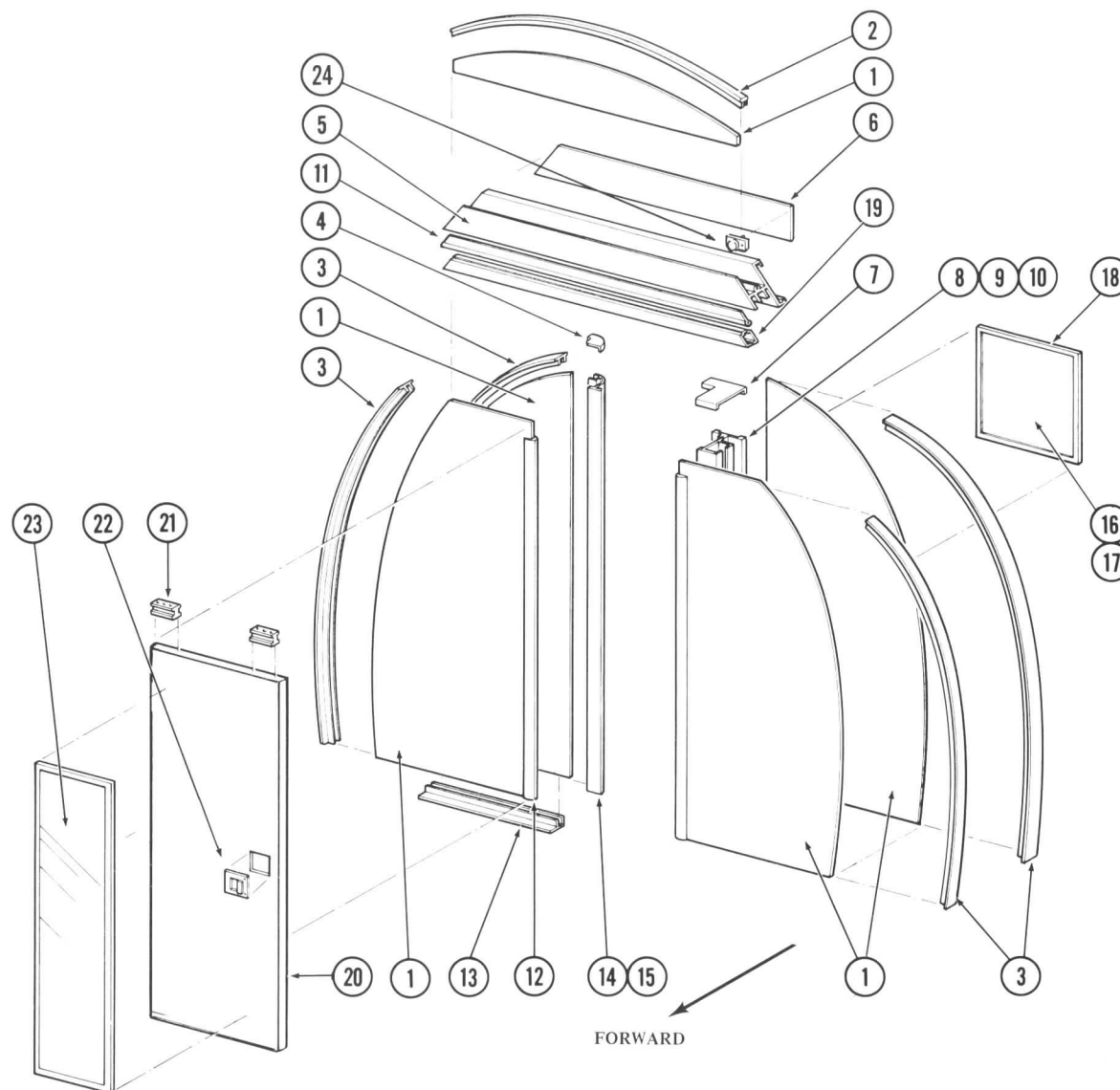
*For part numbers of all laminates see page 4-2

Please specify color of wood

Front Header Assembly and Foldette Door Removal and Replacement

1. Remove the screws (upper and lower) that secure the one end of the foldette door.
2. Remove the screws that secure the door track to the header extrusion.
3. Foldette door should be ready for removal.
4. To remove header, tap up on each end to allow disengagement of the plastic end caps. These may have to be spread open slightly.
5. Be careful not to damage vinyl clad ceiling panels.

Front Header Assembly and Sliding Door (Full Bath 27 T & D, 29D)

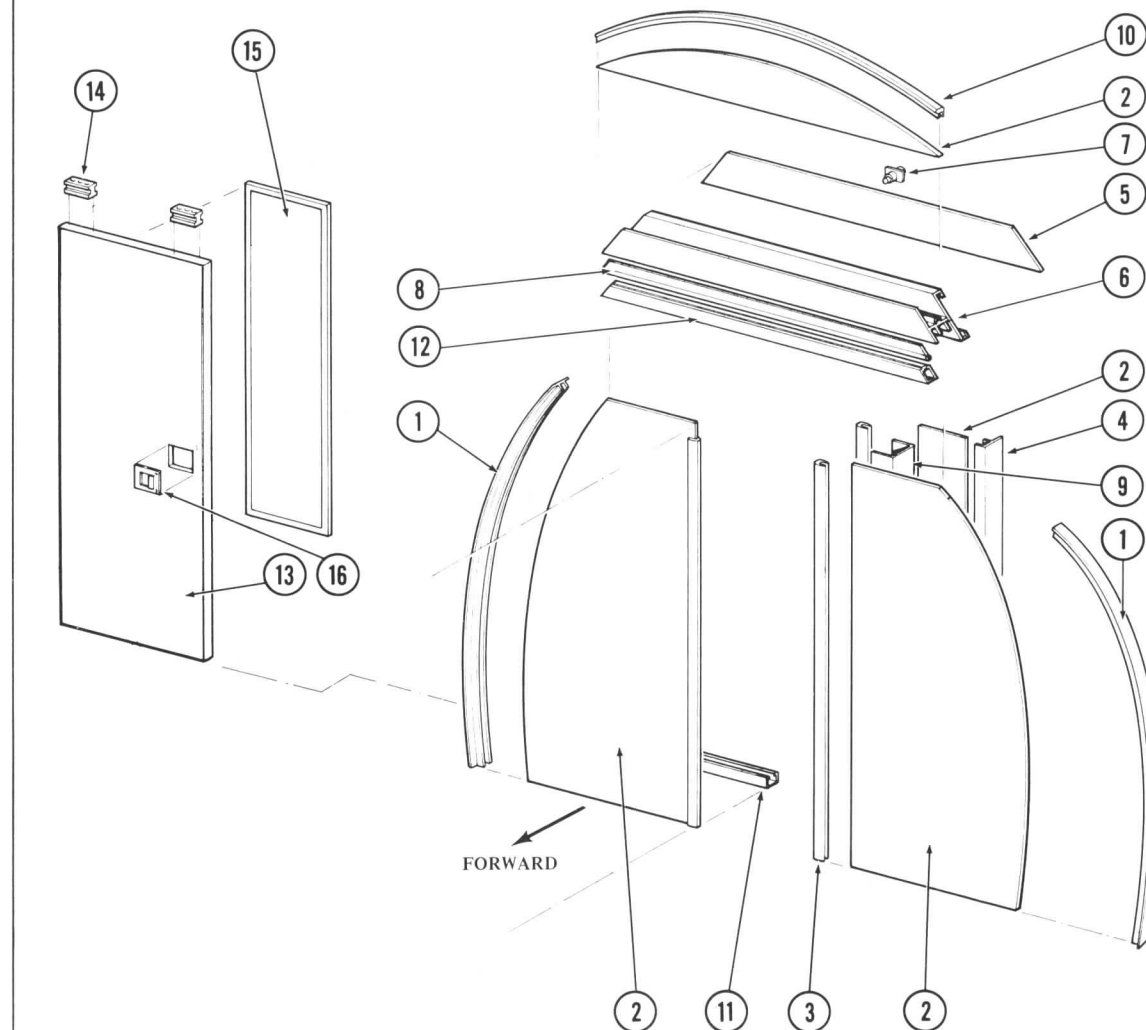


No.	Part No.	Description
1	*	Laminate 3/16"
2	201306	Beading
3	101029	Aluminum extrusion
4	201145	End cap
5	100142	Aluminum extrusion
6	*	Laminate 1/8"
7	201146	End cap
8	101246	Aluminum extrusion
9	200035	Plastic extrusion
10	*	Laminate 1 9/16"
11	101270	Aluminum extrusion
12	101266	Aluminum extrusion
13	101026	Aluminum extrusion
14	101247	Aluminum extrusion
15	*	Laminate 2"
16	371048	Mirror
17	365001	Tape
18	101234	Aluminum extrusion
19	100137	Aluminum extrusion
20	-	Door assembly
21	200009	Slide
22	201165	Door latch
23	371152	Mirror
24	380221	Travel lock (specify length)
		MISCELLANEOUS FASTENERS
	320006	Screw No. 8 x 3/4
	340026	Tinnerman clip
	330000	Rivet
	320037	Screw No. 6 x 3/8 F. H. Phillips
	320044	Screw No. 6 x 1" P. H. Phillips

*For part numbers of all laminates see page 4-2

Please specify color of wood

Rear Header Assembly & Sliding Door (Full Bath 29T, 31T, & D)



No.	Part No.	Description
1	101029	Aluminum extrusion
2	*	Laminate 3/16"
3	101266	Aluminum extrusion
4	101026	Aluminum extrusion
5	*	Laminate 1/8"
6	100142	Aluminum extrusion
7	380221	Travel lock (specify length)
8	101270	Aluminum extrusion
9	101261	Aluminum extrusion
10	201192	Beading
11	201109	Plastic extrusion
12	100137	Aluminum extrusion
13	—	Door assembly
14	200009	Door slide
15	371152	Mirror
16	200144	Door latch

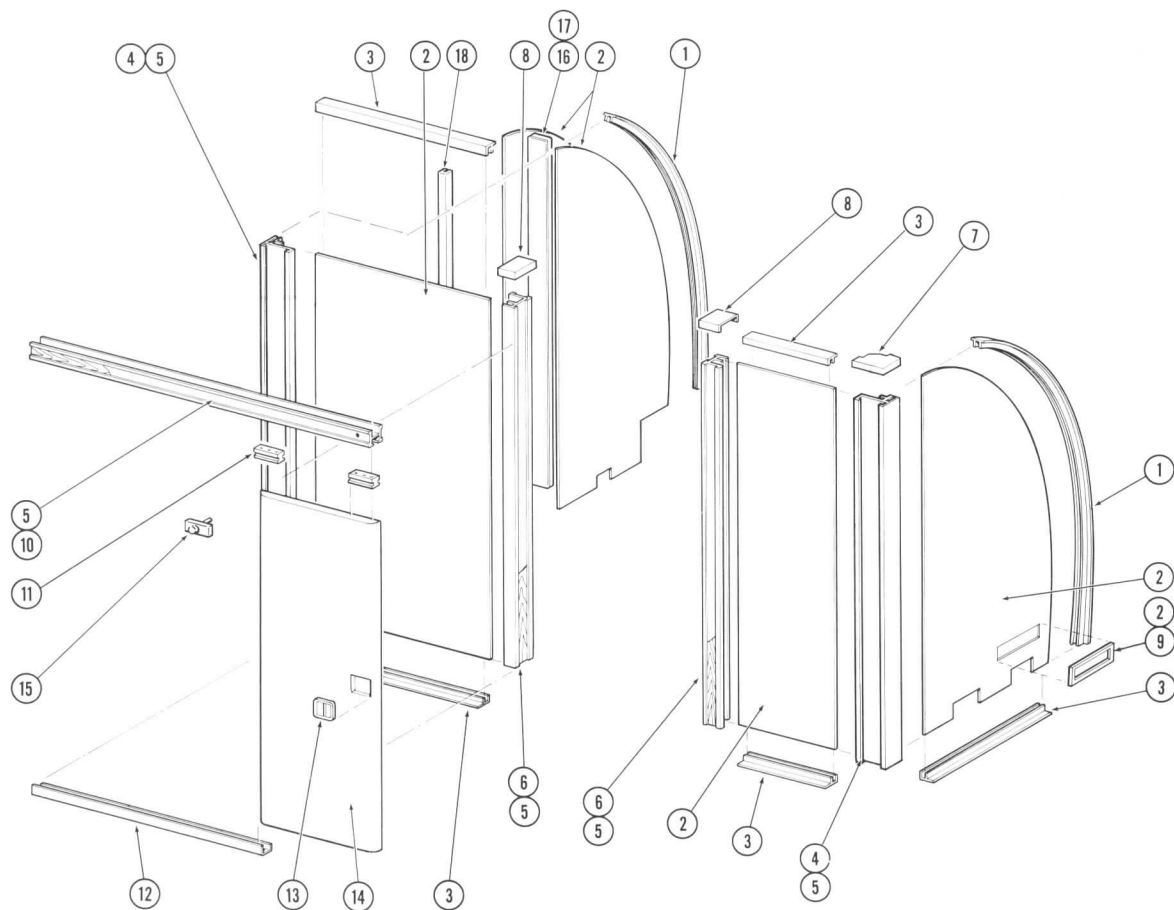
MISCELLANEOUS FASTENERS

340026	Tinnerman clip
320006	Screw No. 8 x 3/4"
330000	Rivet
320044	Screw No. 6 x 1"

*For part numbers of all laminates see page 4-2

Please specify color of wood

Front and Rear Side Panel Assemblies and Sliding Door 29T, 31T & D (Center Bath)



No.	Part No.	Description
1	101029	Aluminum extrusion
2	*	Laminate 3/16"
3	101026	Aluminum extrusion
4	101263	Aluminum extrusion
5	*	Laminate
6	101259	Aluminum extrusion
7	200156	End cap
8	200024	End cap
9	101270	Aluminum extrusion
10	101286	Aluminum extrusion
11	200009	Slide
12	201109	Plastic guide
13	201165	Door latch
14	—	Door assembly
15	380221	Travel latch (specify length)
16	*	Laminate
17	800198	Pine
18	101266	Aluminum extrusion

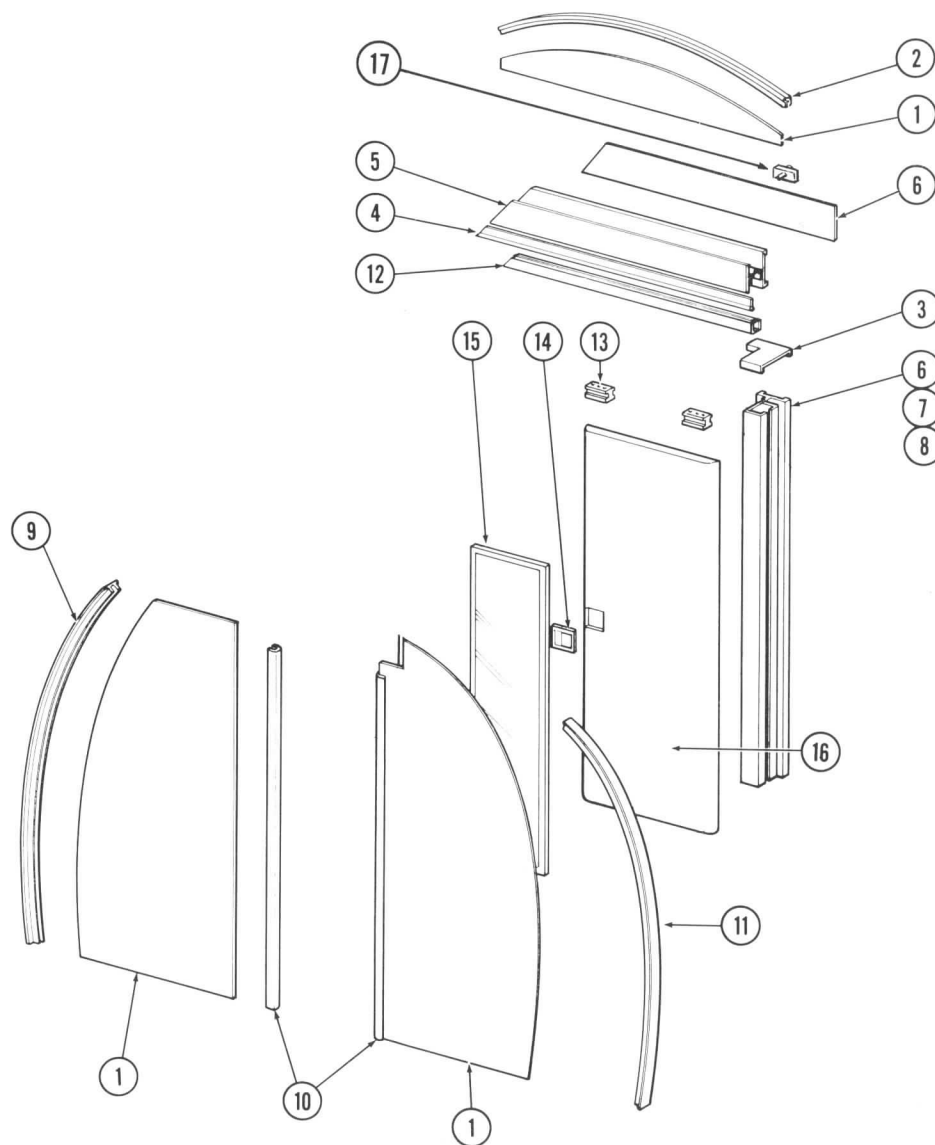
MISCELLANEOUS FASTENERS

340026	Tinnerman clip
320006	Screw No. 8 x 3/4
330020	Rivet
320001	Screw No. 6 x 3/4
330000	Rivet

*For part numbers of all laminates see page 4-2

Please specify color of wood

Rear Header Assembly & Sliding Door (Shower Bath)



No.	Part No.	Description
1	*	Laminate 3/16"
2	201212	Beading
3	201146	End cap
4	101270	Aluminum extrusion
5	100142	Aluminum extrusion
6	*	Laminate 1/8"
7	200035	Plastic extrusion
8	101246	Aluminum extrusion
9	101270	Aluminum extrusion
10	101266	Aluminum extrusion
11	101029	Aluminum extrusion
12	100137	Aluminum extrusion
13	200009	Plastic slide
14	201148	Door latch
15	371152	Mirror
16	—	Door assembly
17	380221	Travel latch (specify length)
MISCELLANEOUS FASTENERS		
	340026	Tinnerman clip
	320044	Screws No. 6 x 1 P.H. Phillips
	330000	Rivet

*For part numbers of all laminates see page 4-2

Please specify color of wood

Rear Header Assembly and Sliding Door Removal and Replacement (Full Bath)

Door and Track

1. Remove the screws located in the upper track. (Support door at bottom while removing screws.)
2. From bathroom side, close bath door.
3. Lower door to floor and slide track on into wardrobe.
4. Pull door and track toward you for removal.

Header

1. Drill out the rivets on the bedroom side of header face. Note: Some rivets are located at ends of the header face in bedroom roof lockers.
2. Remove screws and rivets securing bedroom roof locker ends at panels. This will free the bedroom side header face.
3. Once bedroom side header face has been removed, you can gain access to screws which enter the bathroom side header and wardrobe frames.
4. Remove these screws and rivets which are located in the top part of wardrobes.
5. Remaining part of header should now be ready for removal.

Sliding Bath Door Mirror Removal and Replacement (Full Bath)

1. Door must be removed from track. (See sliding bath door removal below.)
2. After door has been removed, place door on a flat surface which has been covered to protect back face of door.
3. With a putty knife or similar tool and a hammer, carefully drive knife under to mirror molding trim. This should loosen trim as trim is secured to door by contact cement.
4. After trim becomes loose, remove it from door and mirror can now be slid from door through the top opening.
5. To replace mirror, just reverse above steps.

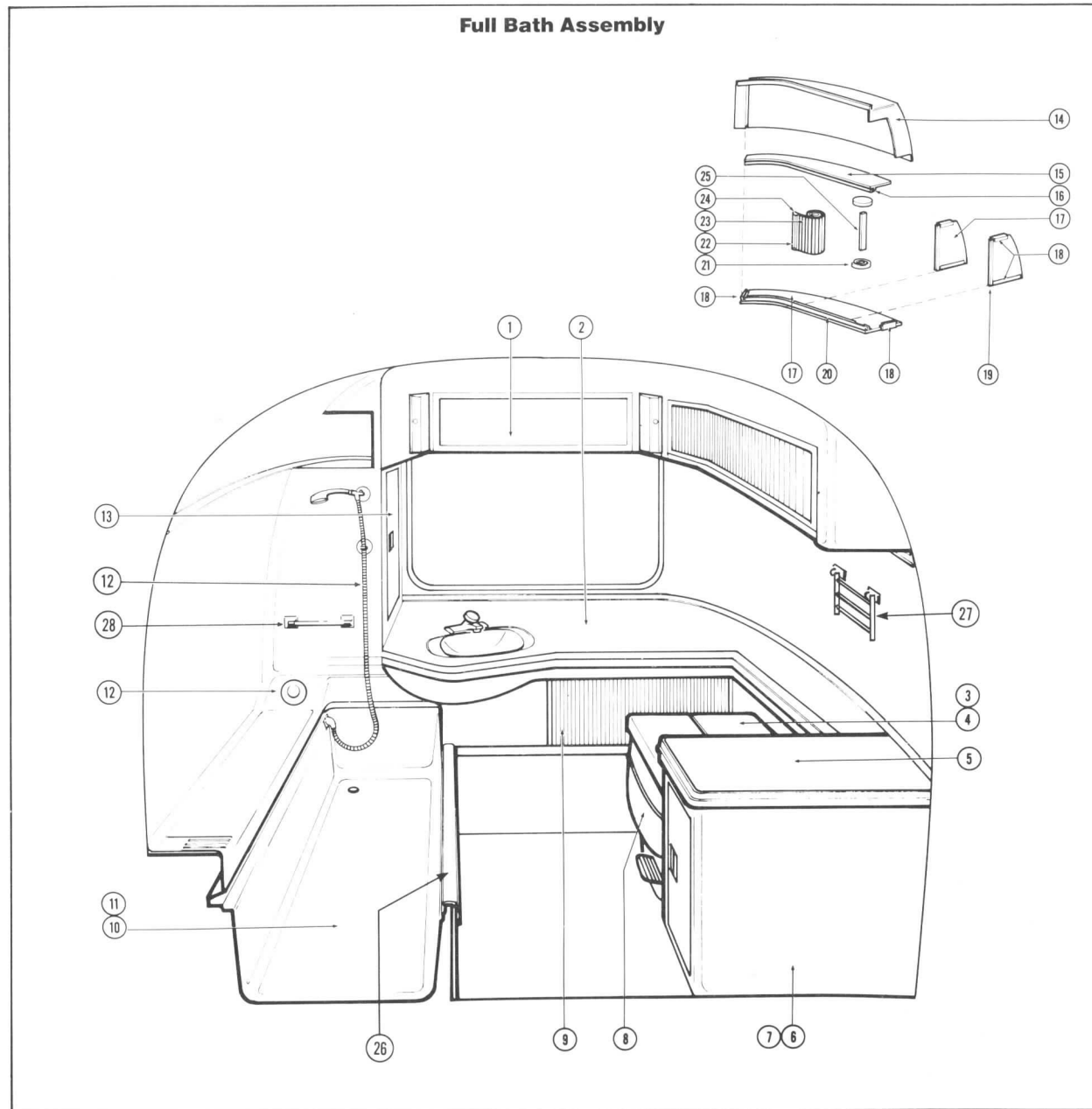
Sliding Bath Door Removal and Replacement (Full & Shower Bath)

1. From bathroom, close bath door.
2. There are 1/2" holes drilled through top of track to line up with Phillips screws securing plastic slide to top of door.
3. Reach over top of door header and with magnetized Phillips screwdriver extended through 1/2" hole, remove the two screws from each plastic slide.
4. Support door while removing screws.
5. Lower door to clear track and remove.
6. Reverse procedures for reinstallation.

Sliding Bathroom Door Removal and Replacement (Center Bath)

1. Remove ceiling light shade.
2. Remove attaching screws from flat header track.
3. Tip top edge of flat header track outward and remove.
4. Remove three screws holding slide track and gently force header and door upward to clear track at bottom of door.
5. Remove door.
6. Reverse procedures for reinstallation.

Full Bath Assembly

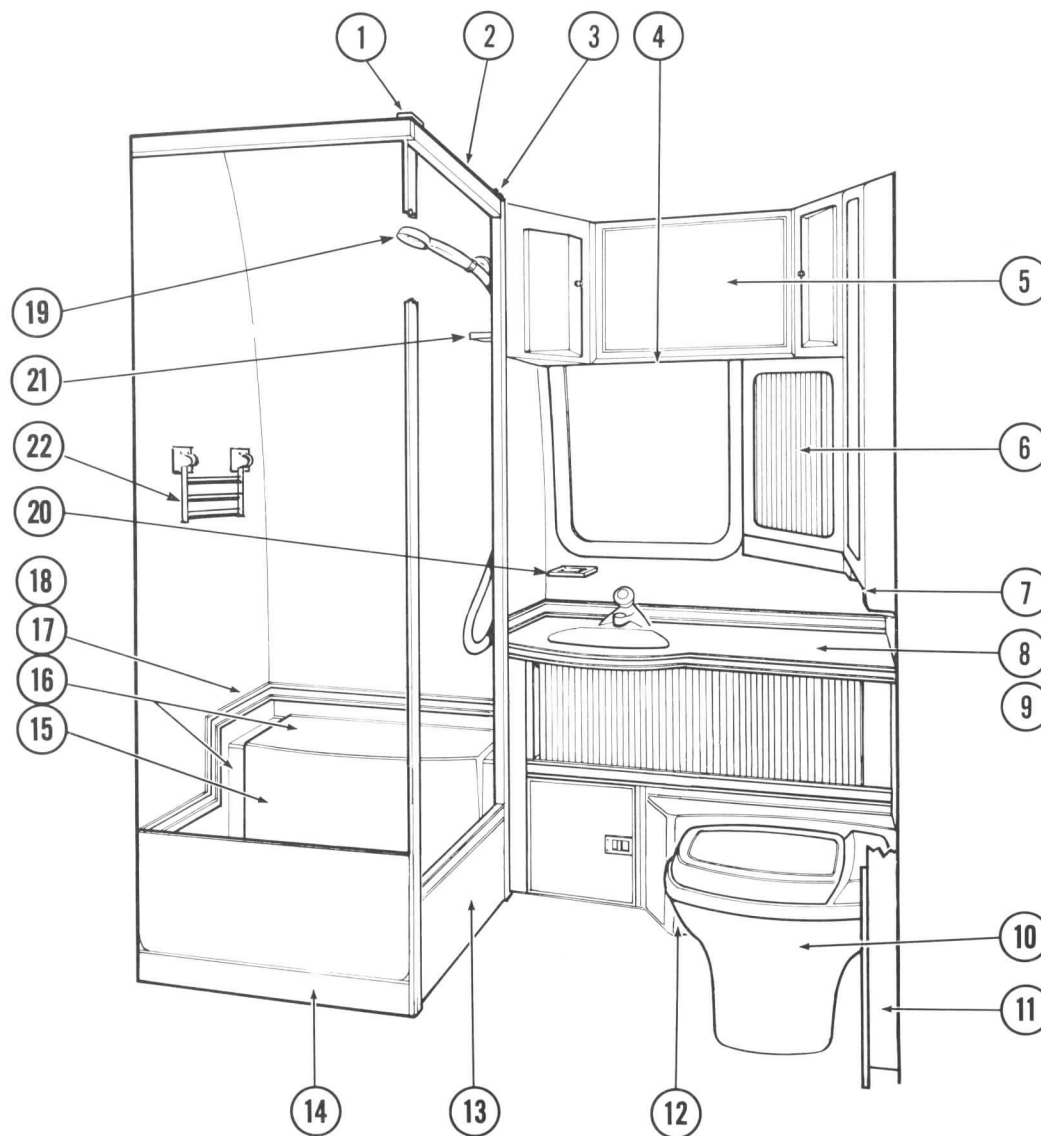


No.	Part No.	Description
1	972072	Mirror assembly
2	972063	Lavatory top
3	972059	Hamper frame
4	700324	Toilet seat & hamper door
5	201132	Bathroom cabinet top
6	972070	Bathroom cabinet 17"
7	972073	Bathroom cabinet tall
8	600585	Toilet (white)
9	972071	Lavatory cabinet
10	200095	Bath tub assembly
11	972067	Tub stand
12	972065	Shower hardware (see page 5-13)
13	972064	Medicine cabinet
14	200094	A.B.S. Liner
15	*	Laminate 3/16"
16	101243	Aluminum extrusion
17	*	Laminate 3/16"
18	101027	Aluminum extrusion
19	101022	Aluminum extrusion
20	101243	Aluminum extrusion
21	201125	Spiral (2 per set)
22	101245	Aluminum extrusion
23	*	Tambour
24	200069	End cap (2 per set)
25	800007	Pine 3/4" x 2"
26	700298	Shower curtain assembly
27	380183	Adjustable towel rack
28	380068	Grab bar

*For part numbers of all laminates see page 4-2

Please specify color of wood

Center Bath Assembly



No.	Part No.	Description
1	201238	End cap
2	972090	Shower curtain
3	201237	End cap
4	101212	Aluminum extrusion
5	972086	Mirror assembly
6	972087	Medicine cabinet
7	380191	Towel rack
8	972082	Lavatory top
9	972088	Lavatory cabinet face frame
10	600585	Toilet
11	—	Vent pipe cover
12	201140	Lavatory skirt
13	972089	Bathroom partition
14	972079	Shower pan support
15	972083	Shower seat support
16	201142	Shower pan and seat
17	101035	Aluminum extrusion
18	200035	Plastic insert
19	972081	Shower hardware installation (see page 5-13)
20	380017	Tumbler holder
21	380248	Soap dish
22	380183	Adjustable towel rack

Please specify color of wood

Bathtub Removal and Replacement (Full Bath)

1. Disconnect city water supply.
2. Open rear compartment door and open drain valves located in left lower corner near termination valve.
3. Cover carpet completely.
4. Open tub and lavatory faucets.
5. Remove plastic trim from metal extrusion at tub top and drill out all pop rivets with No. 30 drill.
6. Drill out 1/8" rivets and remove tub skirt and furnace grille.
7. Remove cover on underbelly below tub to expose trap.
8. From inside tub bottom using a spanner type wrench remove drain fitting from plastic adaptor.
9. Remove rivets from tub panel behind shower curtain.
10. Remove rivets in shower door hinge and remove door.
11. Work tub upward at panel end and pull tub forward with one motion.
12. Reverse above for reinstallation and reseal all seams with G.E. Silicone sealer.
13. Use putty tape under drain fitting in bottom of tub; then trim off excess and water test drainage system.

Bath Mirror Removal and Replacement (Full Bath)

1. Pull mirror outward as far as possible.
2. Drill out rivets that secure both side friction arms.
3. Remove screws that secure hinge.
4. Remove mirror.
5. Reverse procedures for reinstallation

Shower Door Removal and Replacement (Full Bath)

1. Remove plastic insert trim from extrusion that is secured to tub panel.

2. Drill out the rivets that secure this extrusion.
3. Drill out the rivets that secure the top track.
4. Drill out the rivets that secure the bottom track.
5. Remove the chrome bracket (stop) at one end of the bottom track. (Remove screws.)
6. Door is then removable
7. Replace by reversing the above procedures.

Lavatory Top Removal and Replacement (Full Bath)

1. Unhook city water supply and shut off pump switch.
2. Open rear compartment door and open drain valves located lower left corner near dump valve.
3. Cover carpet completely and tub bottom with a protective material.
4. Open all faucets.
5. Remove screws from cover plate located lower right side of compartment and remove plate.
6. Heat sweat joints on 3/8" supply lines to lavatory faucet until both can be separated.
7. Remove trim insert at leading edge of lavatory top to expose rivets. Remove rivets and trim.
8. Remove trim insert from extrusion located directly above lavatory at junction with wall and drill out all pop rivets with a No. 30 drill to remove extrusion.
9. Remove all rivets holding lavatory to wall.
10. With a spanner wrench inserted in lavatory drain from top, and holding plastic adaptor below with wrench, thread drain fitting out of adaptor and remove.
11. Drill out all rivets mounting counter to wall.
12. Drill out any remaining rivets securing lavatory top to other items.
13. Lavatory may then be lifted upward and removed from trailer.
14. Replace by reversing above procedure. Trim off all sealer and reseal with G.E. Silicone sealer.

Grab Handle Removal and Replacement (Full Bath)

1. Remove 6 screws that secure handle to medicine chest.
2. Remove handle.

Repair of Stains or Scratches in Tub or Lavatory

The parts used in the bath area are vacuum formed A B S which is very tough but the surface will stain from certain types of liquids, or will scratch from sharp instruments. Repairs can be made by using a very fine sandpaper. Sand area to be repaired very lightly until stain or scratch is removed. (Unlike fiberglass, color of part is uniform throughout its thickness.) After part is repaired, apply a coat of non-abrasive paste wax and buff lightly to restore the shine.

NEVER APPLY OPEN FLAME TO THESE PARTS

Lavatory Top Removal and Replacement (Center Bath)

1. Disconnect water supply.
2. Shut off pump.
3. Open faucets and drain valves.
4. Cover carpet.
5. Disconnect drain line from basket trap fitting located beneath lavatory.
6. Unsweat hot and cold water lines beneath lavatory.
7. Remove plastic insert from trim above lavatory and remove trim by drilling out rivets.
8. Remove plastic insert from trim at front of lavatory and remove trim by drilling out rivets.
9. Lift lavatory upward and remove.
10. Reverse procedure for reinstallation.

NOTE: Seal trim to prevent leakage.

Shower Pan Removal and Replacement (Center Bath)

1. Using a spanner wrench, remove strainer fitting from shower pan.
2. Remove plastic insert from the trim around entire perimeter of shower pan and seat.
3. Drill out rivets from trim.
4. Remove sealer and trim.
5. Remove insert from lower shower door trim.
6. Remove rivets from trim and remove trim.
7. Lift shower pan and seat upward; then tip shower pan until it stands on edge with the seat portion nearest ceiling.
8. Remove shower pan.
9. Reverse procedure for reinstallation.

NOTE: Seal trim to prevent leakage.

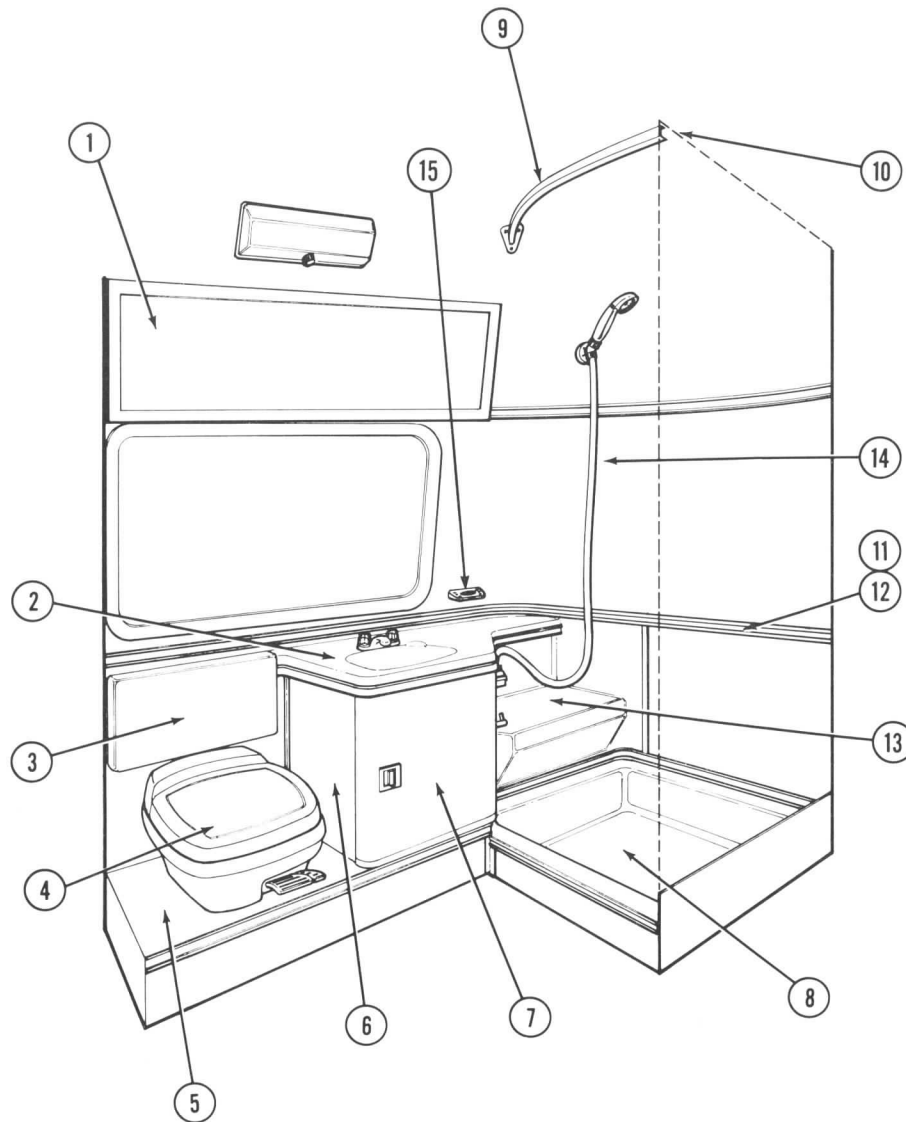
Medicine Chest Removal and Replacement (Center Bath)

1. Remove light fixture and disconnect wires.
2. Remove 110 volt and 12 volt outlets. Disconnect wires.
3. Remove mirror (see instructions).
4. Remove window screen.
5. Drill rivets out along the bottom of the chest and up the side next to the window.
6. Remove screws that enter chest from hallway panel.
7. Chest is ready for removal.
8. Reverse procedures for reinstallation and recaulk where necessary.

Bathroom Mirror Removal and Replacement (Center Bath)

1. Pull mirror outward as far as possible.
2. Drill out rivets that secure both side friction arms.
3. Remove screws that secure hinge.
4. Remove mirror.
5. Reverse procedure for installation.

Shower Bath Assembly



No.	Part No.	Description
1	972032	Bathroom mirror assembly
2	972026	Lavatory top assembly
3	972034	Medicine cabinet door
4	600587	Toilet
5	972028	Waste tank cover
6	972033	Lavatory side panel and toilet rear panel
7	972027	Lavatory cabinet face frame
8	201121	Shower pan and base assembly
9	972030	Shower curtain assembly
10	200034	Furniture end cap (white)
11	200035	Vinyl extrusion
12	101035	Aluminum extrusion
13	201111	Shower seat
14	972029	Installation shower hardware
15	380017	Tumbler holder

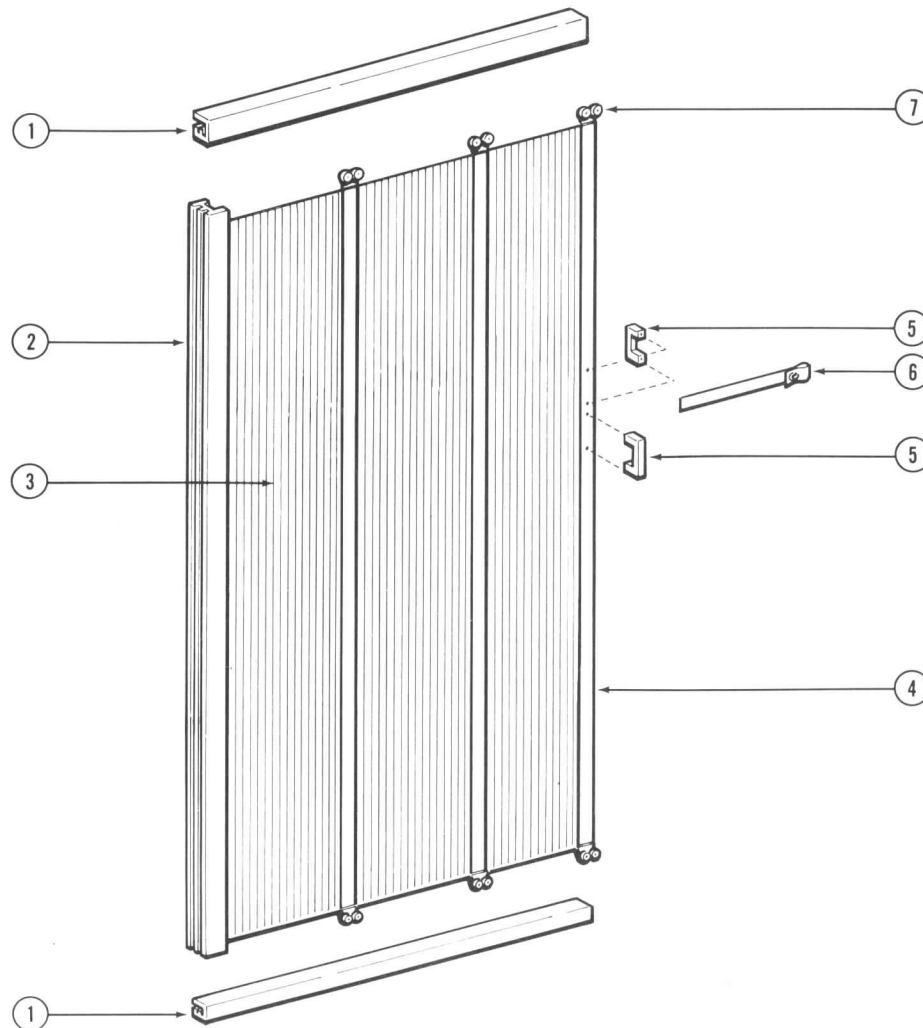
Shower Pan Removal and Replacement (Shower Bath)

1. Disconnect city water supply.
2. Shut off water pump.
3. Cover floor with protective material.
4. Cut access hole to remove access cover from trap located below shower pan.
5. Loosen plastic trap union nut and thread trap and plastic adaptor off.
6. With spanner type wrench, thread waste fitting out while holding mounting nut below.
7. Remove plastic trim strip from extrusion just above shower pan top on three sides. Drill extrusions loose and remove.
8. Remove plastic strip and drill out rivets and remove extrusion on front edge of shower pan.
9. Remove plastic strip and drill rivets out of two vertical extrusions on wall at rear of shower pan. Drill out pop rivets and remove Velcro tape and extrusion from bulkhead.
10. Drill all rivets holding upper lip of shower pan to bulkhead and shroud.
11. Lift shower pan upward from front edge and remove.
12. Reverse above for replacement.
13. Reseal all seams with G.E. silicone sealer.
14. Water test all plumbing and waste lines.

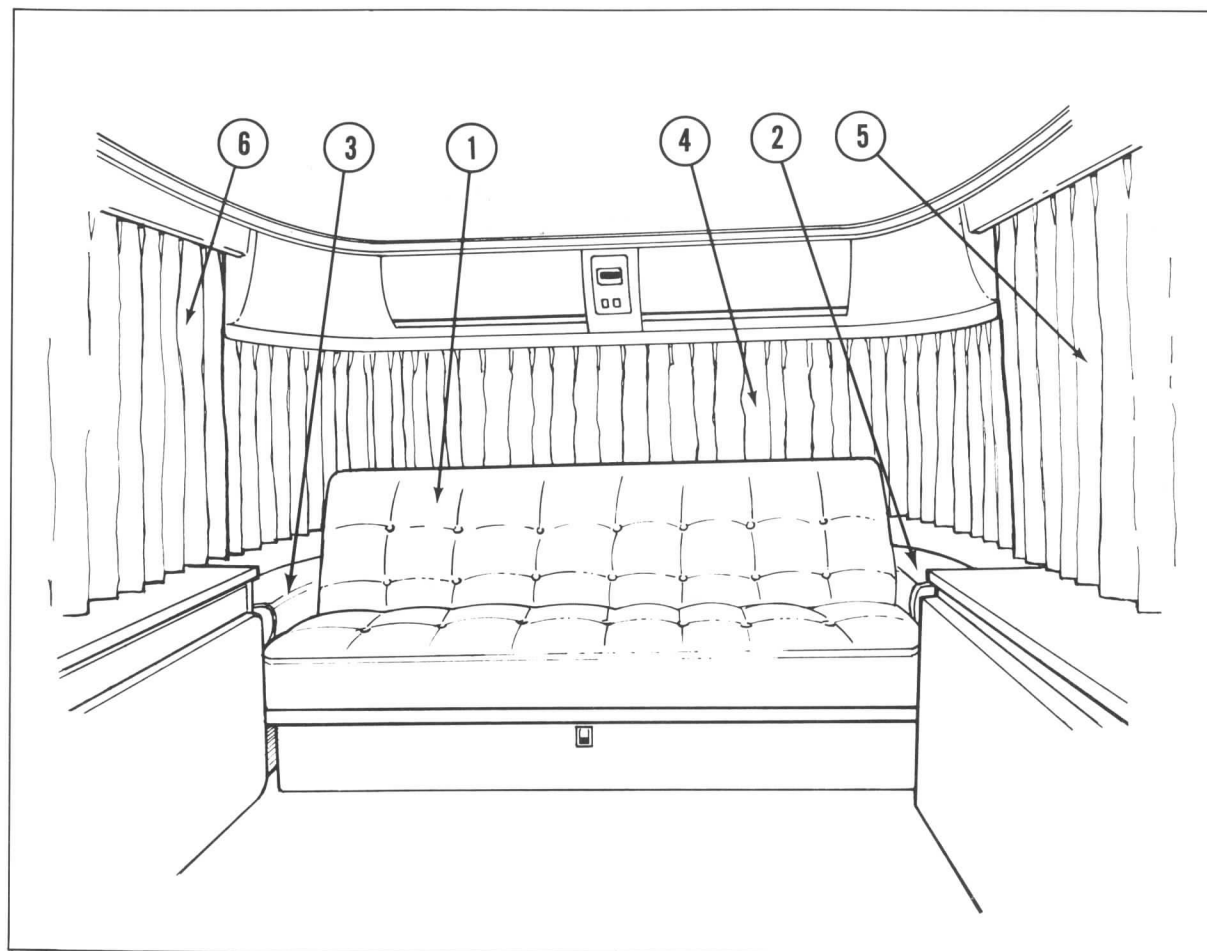
Lavatory Removal and Replacement (Shower Bath)

1. Disconnect city water supply.
2. Shut off water pump switch.
3. Cover floor with protective material.
4. Cover shower pan with protective material.
5. Open lavatory faucets.
6. Open drain valves located under galley next to water pump.
7. Remove plastic trim strip from upper extrusion and drill out all rivets using No. 30 drill and remove extrusion.
8. Remove plastic trim strip from lower extrusion and drill out all rivets and remove extrusion.
9. Loosen compression nuts from 3/8" water supply lines and leave nuts and plastic seals on lines.
10. Loosen plastic union collar on trap and separate trap from drain line.
11. Cut all sealers and remove excess rivets as needed.
12. Disconnect shower hose from faucet.
13. Remove lavatory.
14. Reverse above for reinstallation and water test all lines and drain.
15. Reseal with G.E. Silicone Sealer.

Shower Door Assembly



No.	Part No.	Description
	700298	Shower door assembly - Full bath
	700299	Shower door assembly - Center bath
1	100144	Aluminum extrusion
2	100145	Aluminum extrusion
	200107	Plastic extrusion
3	200102	Extrusion, plastic panel
4	100143	Aluminum extrusion
5	380488	Handle
6	201334	Strap
7	200105	Roller assembly
		MISCELLANEOUS FASTENERS
	330003	Rivet
	345091	Screw 10-24 x 1/2"



Upholstery & Drapes—Living Room

No.	Part No.	Description
1	990292	Upholstery, front lounge
2	990293	Upholstery, arm rest — curbside
3	990294	Upholstery, arm rest — roadside
4	990287	Drapery, front window
5	990289	Drapery, front curbside 21' D, 23' T&D, 25' T&D, 27' T&D, 29' T
	990298	Drapery, front curbside, 29' D, 31' T&D
6	990290	Drapery, front roadside, 21' D
	990299	Drapery, front roadside, 27' D
	990297	Drapery, front roadside, 29' T&D, 31' T&D

MISCELLANEOUS ITEMS

700005	Cap, fastener
700006	Socket, fastener
700020	Velcro pile 2 3/4"
700021	Velcro hook 2 3/4"
700013	Perma tape
700473	Lining (ivory)
101220	Front window, drapery track stand-off — upper
101044	Side window, drapery track valance — upper
100096	Front and side window, drapery track stand-off — lower
101217	Front and side window, drapery track
380211	Dowel
700044	Drapery guides T-2



700045	Drapery guides G-3
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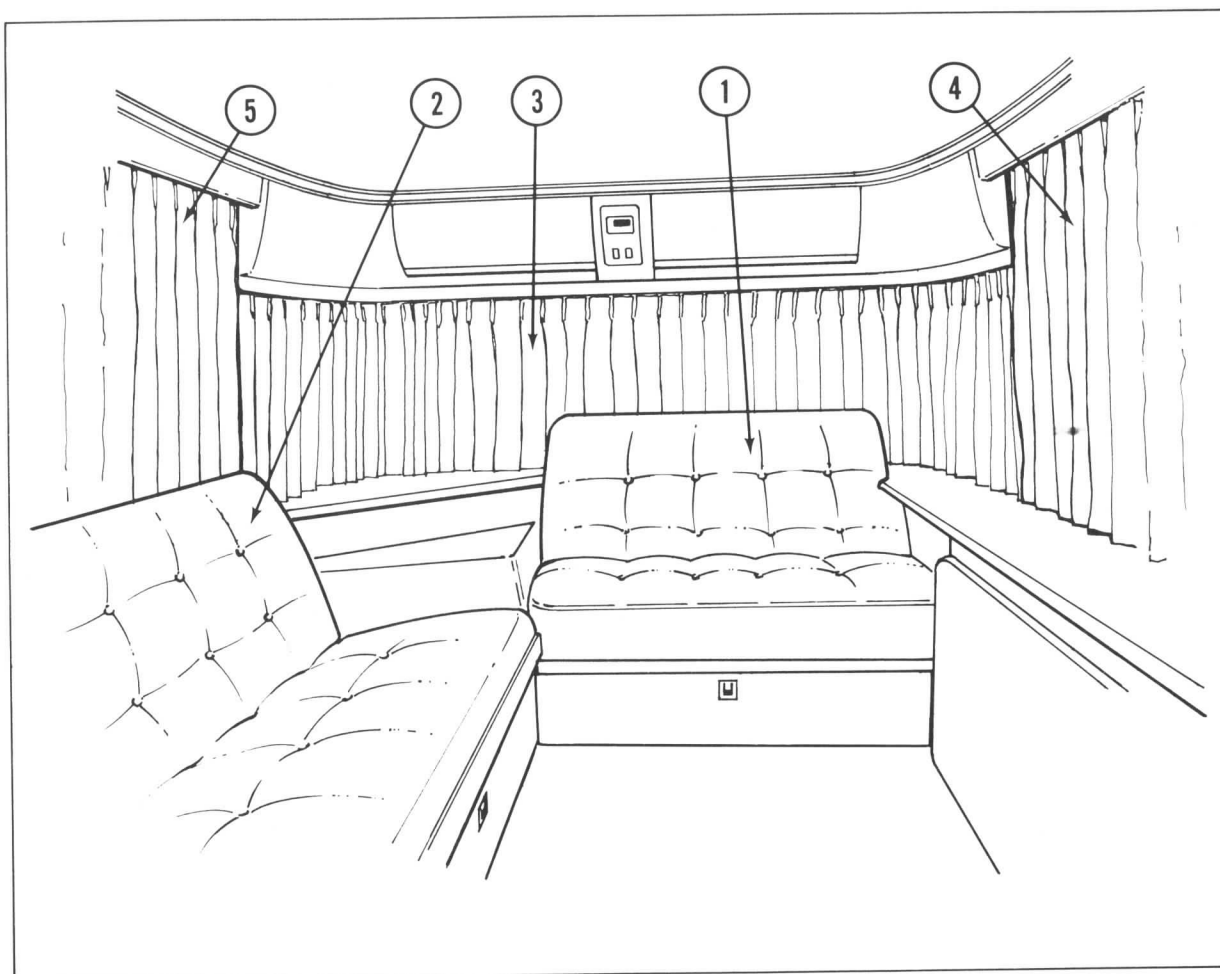


COLORS:

International and Land Yacht

700307	Blue
700442	Beige
700443	Gold
700444	Green
700467	Rust

SPECIFY COLOR, PART NUMBER, TRAILER SERIAL NUMBER AND NUMBER OF PLEATS WHEN ORDERING UPHOLSTERY AND DRAPERY.



Upholstery – L- Lounge – Living Room

No.	Part No.	Description
1	994351	Upholstery, front seat
2	990292	Upholstery, side lounge
3	990287	Drapery, front window
4	990298	Drapery, front curbside, 31' T & D
5	990299	Drapery, front roadside, 29' T & D
	990297	Drapery, front roadside, 29' T & D, 31' T & D
	990317	Drapery, front roadside, 29' T&D
	MISCELLANEOUS ITEMS	
	700005	Cap, fastener
	700006	Socket, fastener
	700020	Velcro pile 2 3/4"
	700021	Velcro hook 2 3/4"
	101220	Front window, drapery track stand-off – upper
	101371	Side window, drapery track valance – upper
	100096	Front and side window, drapery track stand-off – lower
	101217	Front and side window, drapery track
	700473	Lining (ivory)
	380211	Dowel
	700044	Drapery guides T-2



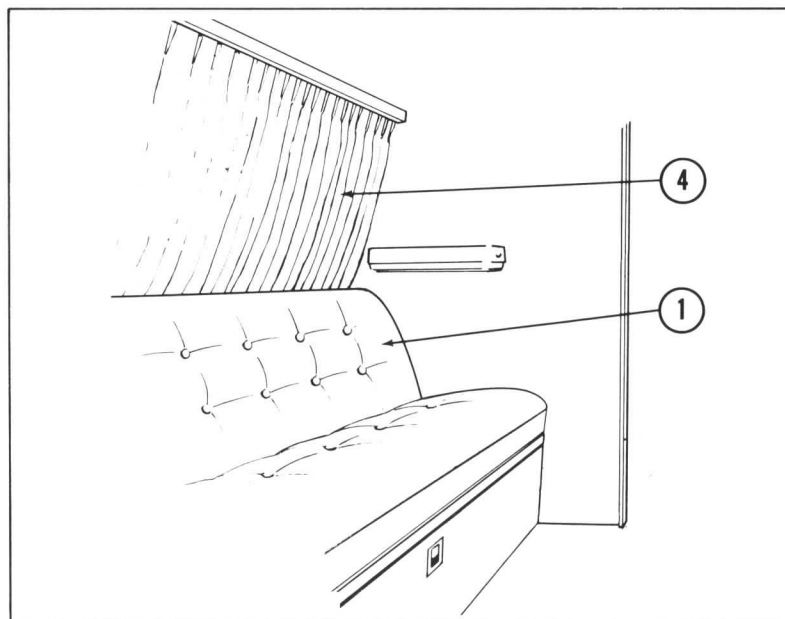
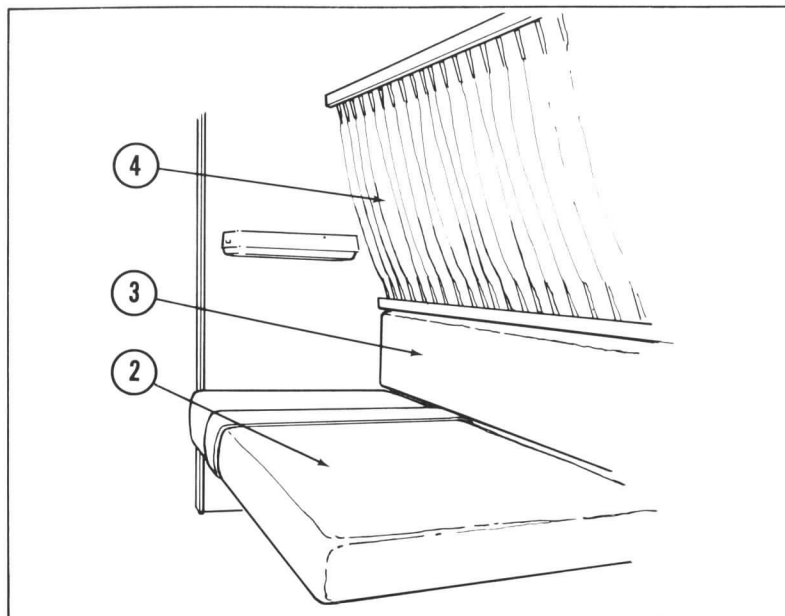
700045 Drapery guides G-3



COLORS:

	International
700307	Blue
700442	Beige
700443	Gold
700444	Green
700467	Rust

SPECIFY COLOR, PART NUMBER, TRAILER SERIAL NUMBER AND NUMBER OF PLEATS WHEN ORDERING UPHOLSTERY AND DRAPERY.



Upholstery & Drapes – Bedroom Rear Bath

No.	Part No.	Description
1	990171	Upholstery, S.R.O. double bed
2	990296	Upholstery, fixed twin bed
	990303	Upholstery, fixed double bed
3	990301	Wall pad (twin and double)
4	990291	Drapery, bedroom
	990288	Drapery, vanity
	990302	Bedspread, twin bed (fixed)
		Specify curbside or roadside
	990304	Bedspread, double bed (fixed)
	994049	Pillow covers
MISCELLANEOUS ITEMS		
	700005	Cap fastener
	700006	Socket, fastener
	700020	Velcro pile 2 3/4"
	700021	Velcro hook 2 3/4"
	100097	Bedroom drapery track upper
		Twin and double, curbside and roadside
	100096	Bedroom drapery track lower – twin and double
	700473	Lining (ivory)
	380211	Dowel
	700044	Drapery guides T-2



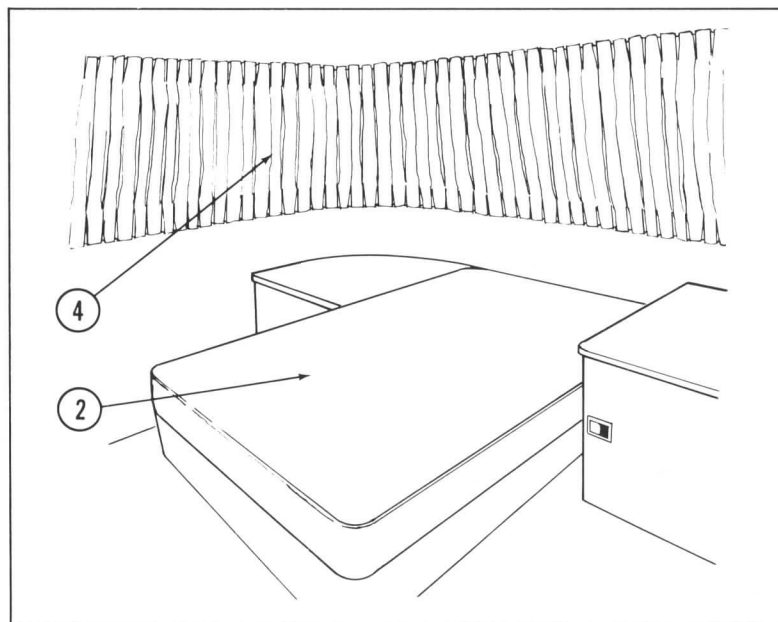
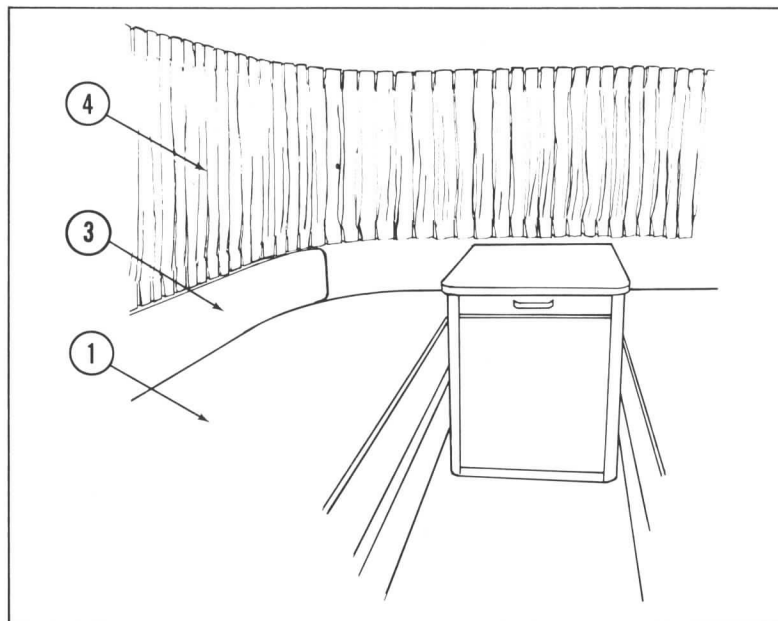
700045 Drapery Guides G-3



COLORS:

	International
700397	Blue
700442	Beige
700443	Gold
700444	Green
700467	Rust

SPECIFY COLOR, PART NUMBER, TRAILER SERIAL NUMBER AND NUMBER OF PLEATS WHEN ORDERING UPHOLSTERY AND DRAPERY.



Upholstery & Drapes – Bedroom Center Bath

No.	Part No.	Description
1	990305	Upholstery, fixed twin bed
2	990306	Upholstery, fixed double bed
3	990309	Wall pad (twin bed)
	990310	Wall pad (double bed)
4	990300	Drapery, bedroom
	990307	Bedspread, twin bed (fixed)
	—	Specify curbside or roadside and 29' or 31' models
	990308	Bedspread, double bed (fixed)
	994049	Pillow covers

MISCELLANEOUS ITEMS

700005	Cap fastener
700006	Socket, fastener
700020	Velcro pile 2 3/4"
700021	Velcro hook 2 3/4"
100097	Bedroom drapery track upper
	Twin and double, curbside and roadside
100096	Bedroom drapery track lower – twin and double
700473	Lining (ivory)
380211	Dowel
700044	Drapery guides T-2



700045	Drapery guides G-3
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COLORS:

	International
700307	Blue
700442	Beige
700443	Gold
700444	Green
700467	Rust

SPECIFY COLOR, PART NUMBER, TRAILER SERIAL NUMBER AND NUMBER OF PLEATS WHEN ORDERING UPHOLSTERY AND DRAPERY.

Window Shades

Part No.	Description
	Window shades — living room
700139	Window shade 18"
700134	Window shade 30"
700135	Window shade 40"
	Window shades — bath
700281	Window shade — Shower bath
700281	Window shade - Full bath
700313	Window shade - Center bath
	Window shades — galley
700086	Window shade — Land Yacht & Int'l

Cocktail Seat (Living Room)

700450	Cocktail seat — gold
700451	Cocktail seat — beige
700469	Cocktail seat — blue
700470	Cocktail seat — rust

Drapery Removal

1. Remove one screw at end of bottom track.
2. Remove two screws in end cap of upper valance.
3. Carefully slide drapes out of tracks.
4. To replace, reverse the above.

Drapery and Upholstery Cleaning

Drapery, upholstery and mattress covers must be professionally dry cleaned with a mild, pure, water-free solvent. However, a water based cleaning agent or water based foam may be used on the upholstery.

Your Airstream upholstery is treated with Scotchgard® and will repel moisture. Minor spills may be removed by blotting. Avoid rubbing as this will work soil into the fabric.

Extrusions – Interior



100003 Clear anodize 1974-1976



100022 Mill 1972-1976



100027 Mill 1971-1976



100067 Mill 1969-1976



100087 Brown anodize 1972-1976



100093 Clear anodize 1975-1977



100096 Clear anodize 1974-1977



100097 Clear anodize 1974-1977



100099 Clear anodize 1974-1977



100135 Brown anodize 1976-1977



100136 Brown anodize 1976-1977



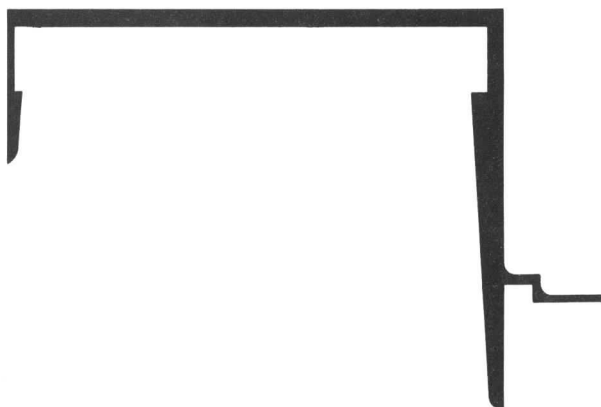
100137 Brown anodize 1976-1977



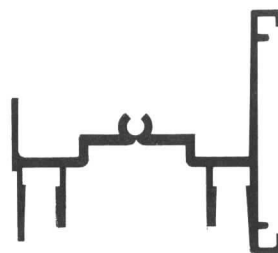
100146 Gold anodize 1976-1977



100148 Gold anodize 1974-1977



100149 Brown anodize 1976-1977



100156 Gold anodize 1976-1977



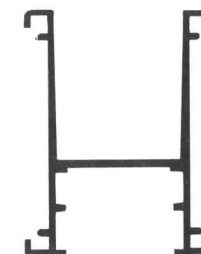
100158 Clear anodize 1976-1977



100159 Gold anodize 1976-1977



100163 Mill 1976-1977



100164 Brown anodize 1976-1977



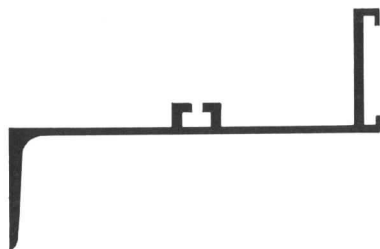
100305 Brown anodize 1977



100313 Brown anodize 1977



100330 Brown anodize 1977



101000 Clear anodize 1975-1977



101026 Brown anodize 1972-1977
101027 Gold anodize 1972-1977



101029 Gold anodize 1974-1977
101030 Brown anodize 1974-1977



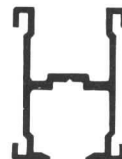
101033 Brown anodize 1972-1977
101251 Gold anodize 1972-1977



101034 Brown anodize 1975-1977
101035 Gold anodize 1975-1977



101036 Gold anodize 1972-1977
101037 Brown anodize 1972-1977



101038 Brown anodize 1974-1977



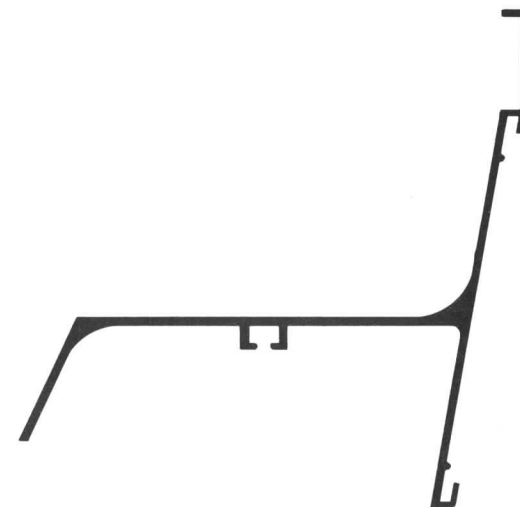
101040 Clear anodize 1974-1977



101041 Clear anodize 1974-1977



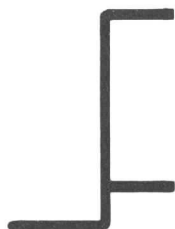
101042 Mill 1976-1977



101044 Clear anodize 1974-1977



101046 Mill 1975-1977



101126 Mill 1975-1977



101127 Mill 1975-1977



101174 Mill 1975-1977



101212 Clear anodize 1972-1977



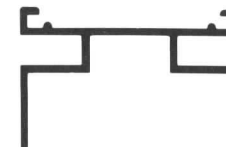
101217 Clear anodize 1974-1977



101225 Clear anodize 1974-1977



101228 Gold anodize 1974-1977



101229 Gold anodize 1972-1977
101256 Brown anodize 1972-1977



101233 Gold anodize 1972-1977



101234 Gold anodize 1972-1977



101235 Gold anodize 1972-1977
101259 Brown anodize 1972-1977



101239 Gold anodize 1974-1977



101241 Gold anodize 1972-1977



101243 Gold anodize 1975-1977



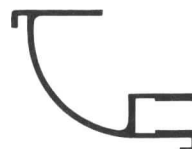
101244 Gold anodize 1974-1977



101245 Gold anodize 1974-1977
101265 Brown anodize 1974-1977



101246 Gold anodize 1974-1977



101247 Gold anodize 1974-1976



101249 Gold anodize 1974-1977



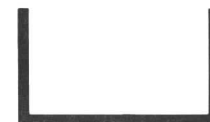
101250 Gold anodize 1972-1977



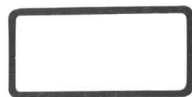
101252 Brown anodize 1972-1977



101253 Brown anodize 1972-1977



101254 Brown anodize 1972-1977



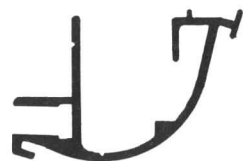
101262 Mill 1969-1977



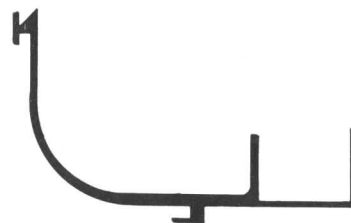
101263 Brown anodize 1974-1977



101266 Brown anodize 1974-1977



101267 Brown anodize 1974-1977
101283 Mill 1974-1977



101268 Brown anodize 1974-1977
101284 Mill 1974-1977



101270 Brown anodize 1974-1977



101276 Brown anodize 1974-1977



101288 Brown anodize 1972-1977



101316 Mill 1975-1977



101325 Mill 1969-1977



101349 Brown anodize 1975-1977



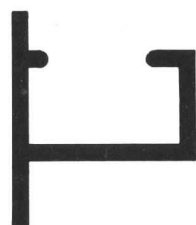
101399 Brown anodize 1975-1977



101401 Clear anodize 1975-1977



101496 Brown anodize 1977



200004 White plastic 1972-1977
201109 Walnut plastic 1971-1977



200155 Plastic 1976-1977



201112 Brown plastic 1974-1977